

(No Model.)

H. E. TIEPKE.

CAN.

No. 374,380.

Patented Dec. 6, 1887.

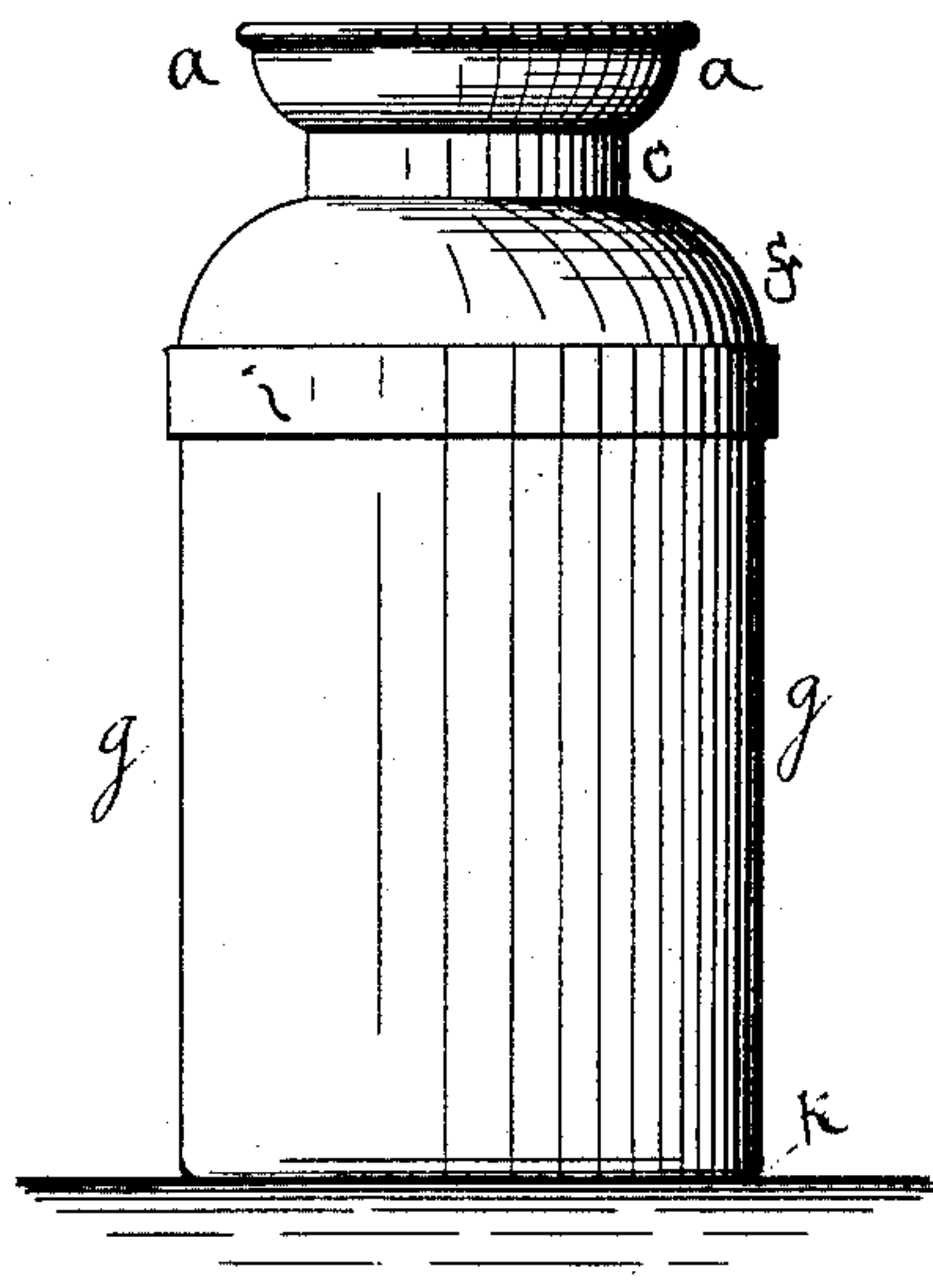


FIG. 1.

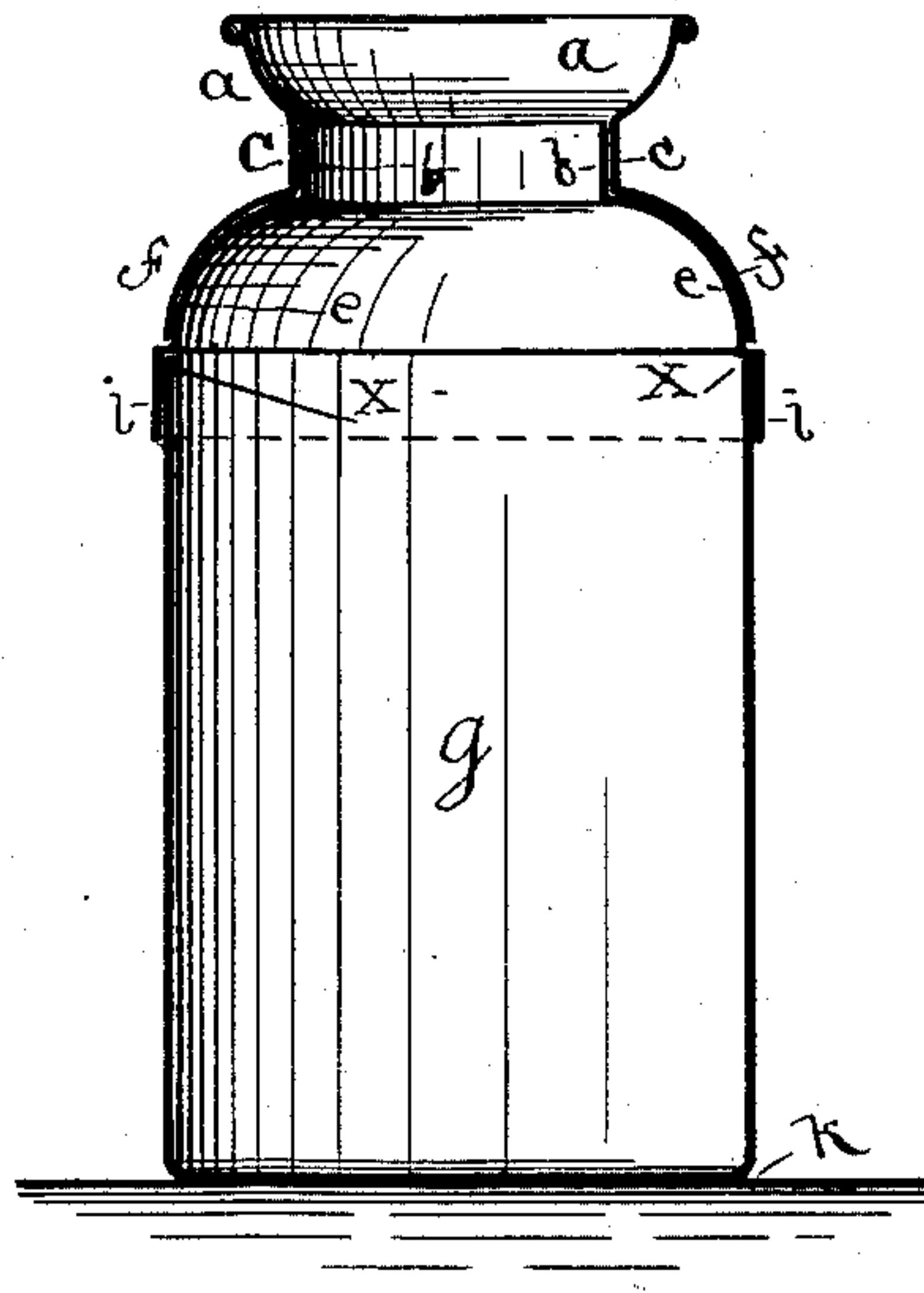


FIG. 2.

WITNESSES.

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HENRY E. TIEPKE, OF PAWTUCKET, RHODE ISLAND.

CAN.

SPECIFICATION forming part of Letters Patent No. 374,380, dated December 6, 1887.

Application filed August 24, 1887. Serial No. 247,746. (No model.)

To all whom it may concern:

Be it known that I, HENRY E. TIEPKE, of Pawtucket, in the county of Providence and State of Rhode Island, have invented a certain
5 Improvement in Cans, of which the following is a specification.

My said invention relates to cans for transporting milk and other commodities, having the usual cylinder and bottom, but provided
10 with a double neck and breast to give to these parts greater strength and durability.

The accompanying drawings are hereby made part of this specification, similar letters of reference thereon indicating corresponding parts.

15 Figure 1 of said drawings is a perspective view of the exterior of a can embodying my invention; and Fig. 2 is a transverse vertical section of the same, showing the double neck and breast and their respective relations to the rest
20 of the device.

In said drawings, *a* represents the bowl; *b c*, the neck; *e f*, the breast; *g*, the cylinder; *i*, the band, and *k* the bottom.

In constructing the can shown in the drawings the cylinder *g* is made as heretofore, the upper part terminating at the points *x x*, as shown in Fig. 2. The double neck and breast are of separate pieces of metal, each formed or worked up to the required shape, the outer
25 piece, *a c f*, being formed to make the bowl, neck, and breast, and the inner piece, *b e*, formed into the shape of the neck and breast,

and having an integrally-formed band, *i*, of a size to fit over the outer surface of the cylinder *g*. The parts *b e* and *c f* are firmly united, as
35 by soldering, and the bowl, neck, and breast are secured to the cylinder by means of band *i*, which is soldered or otherwise attached thereto.

Having thus set forth my said invention and
40 the manner of making the same, what I claim as new, and desire to secure by Letters Patent, is—

1. The combination, with the cylinder, of a double neck and breast formed of two integral
45 parts, the inner part of which is secured to the outer part and provided with an integral band fitting over the outer side of the cylinder and soldered or otherwise suitably secured thereto, for the purpose stated. 50

2. The combination, with the cylinder, of a double neck and breast formed of two integral parts, the outer part of which has an integral bowl-forming portion, while the inner part is secured to the outer part, and is provided with
55 an integral band fitting over the outer side of the cylinder and soldered or otherwise suitably secured thereto, substantially as described, and for the purposes stated.

HENRY E. TIEPKE.

Witnesses:

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