

(No Model.)

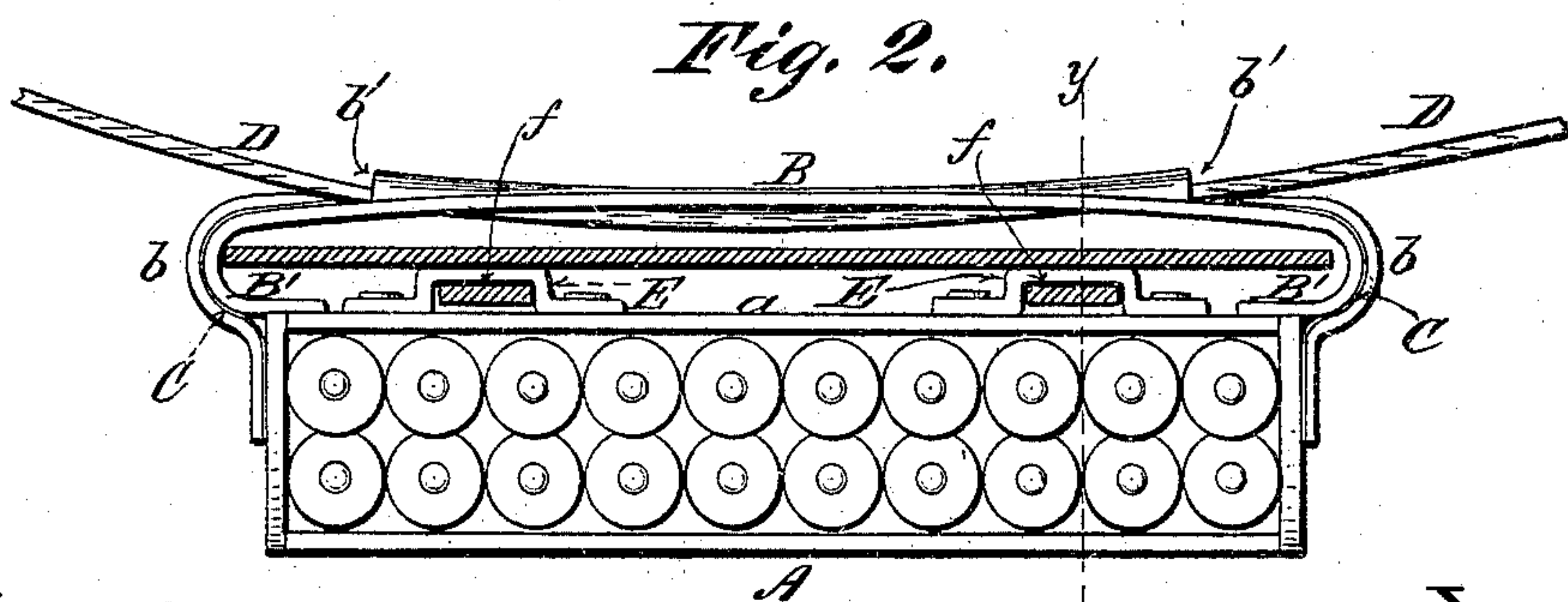
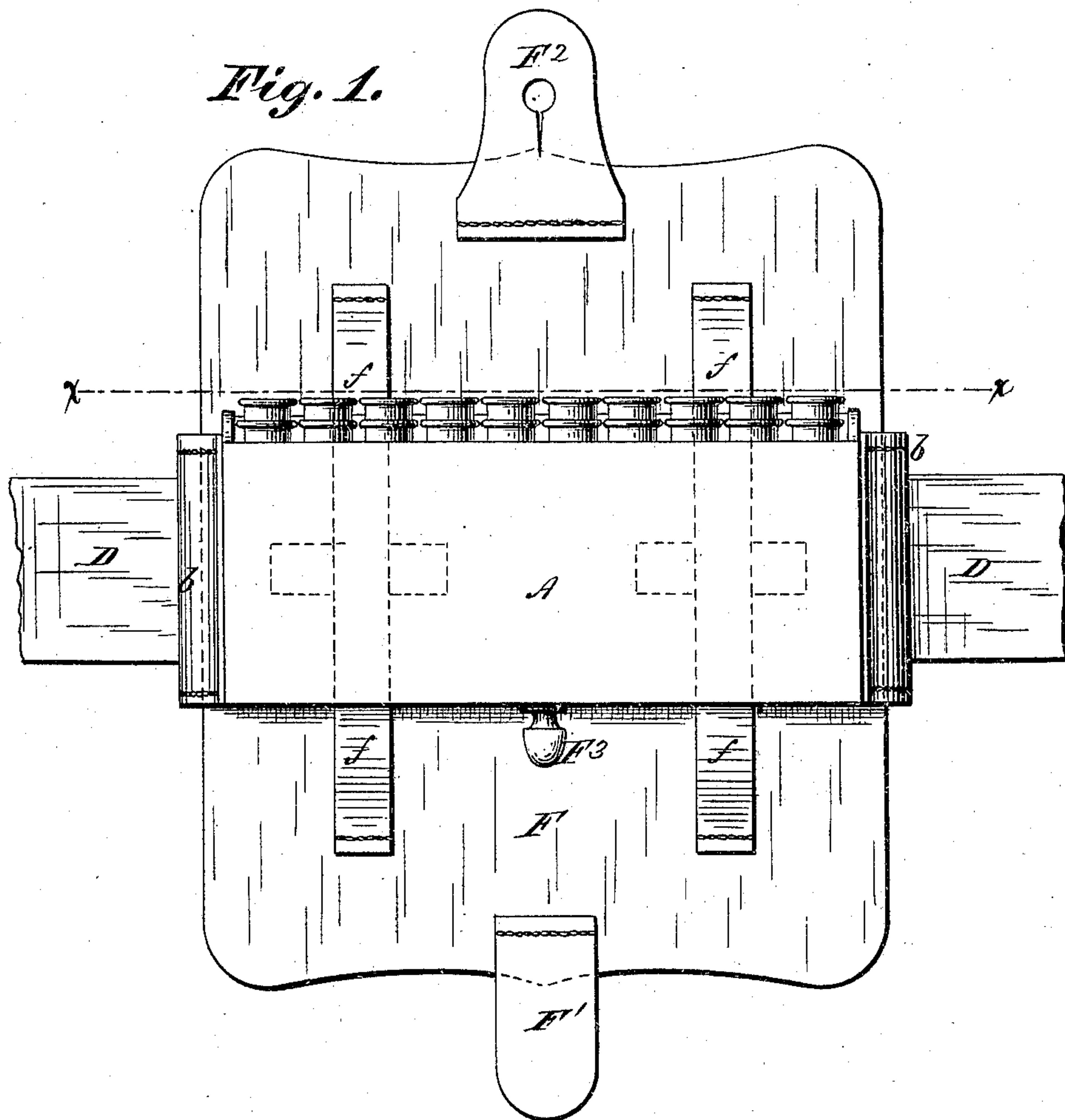
2 Sheets—Sheet 1.

J. W. FRAZIER.

CARTRIDGE BOX.

No. 368,579.

Patented Aug. 23, 1887.



Witnesses:

Geo. H. Maitt

M. L. Adams

Inventor:

Joseph W. Frazier

Per Edw. E. Quincy,

Atty.

(No Model.)

2 Sheets—Sheet 2.

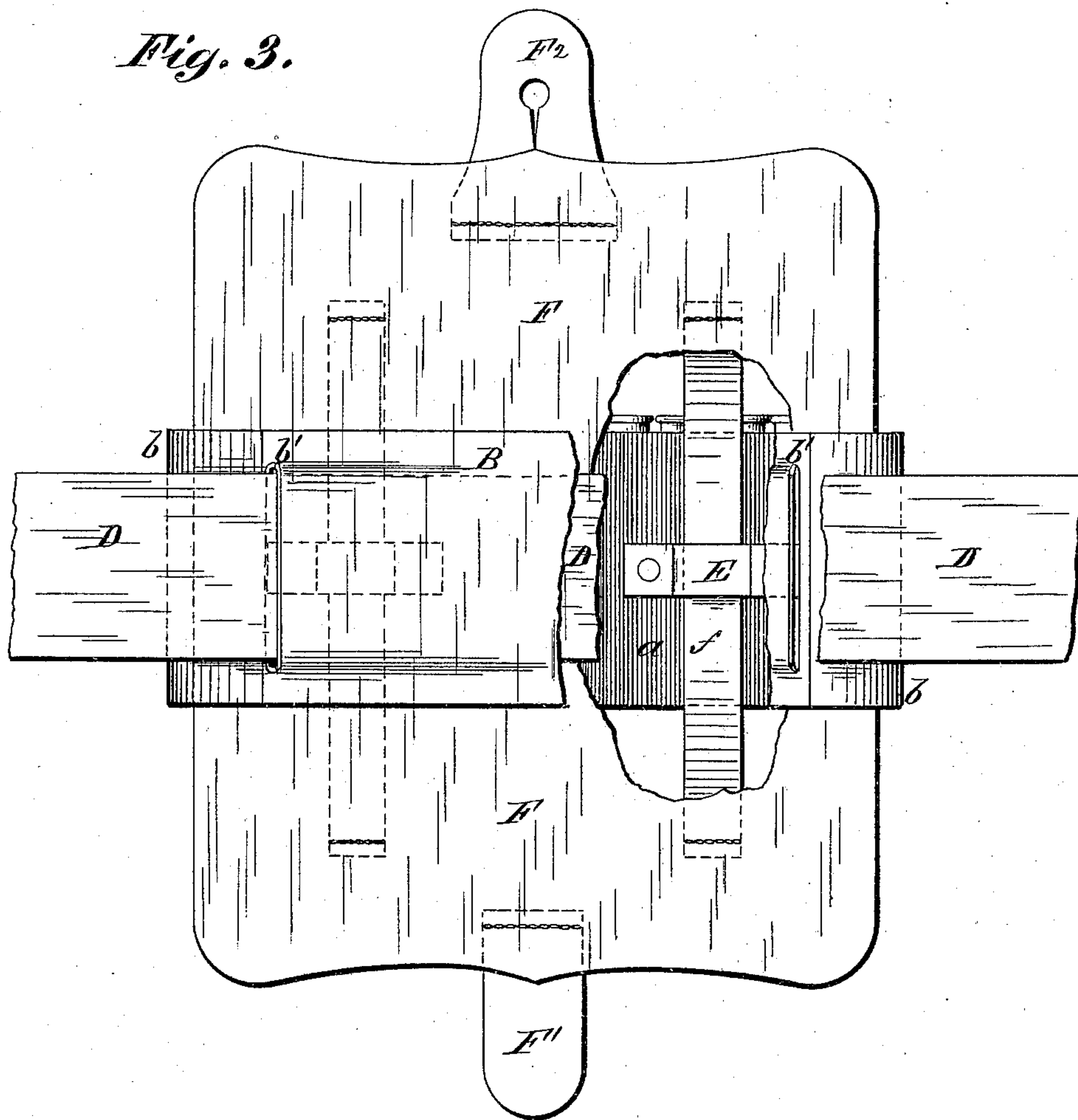
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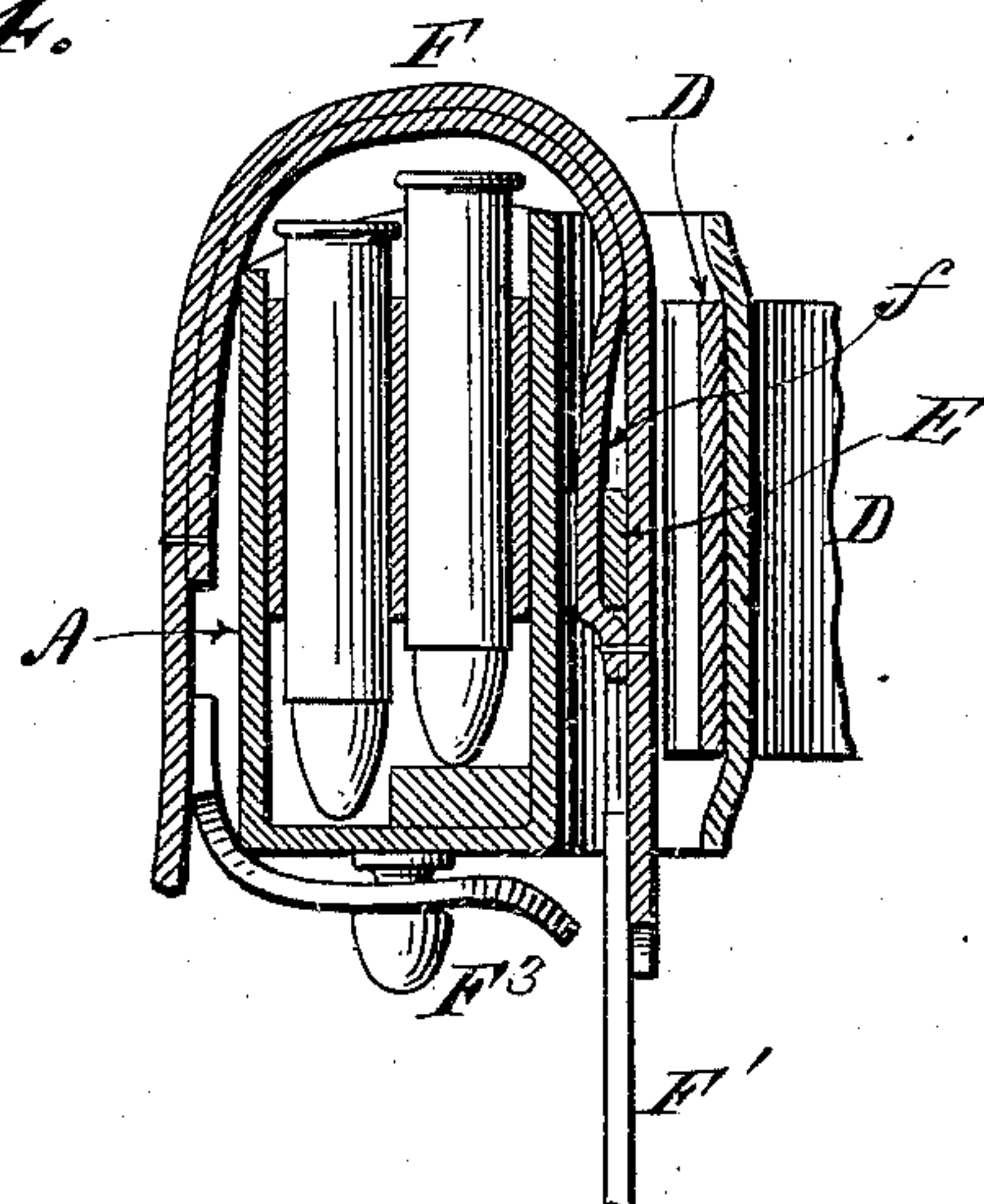
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*Fig. 3.*



*Fig. 4.*



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# UNITED STATES PATENT OFFICE.

JOSEPH W. FRAZIER, OF NEW YORK, N. Y.

## CARTRIDGE-BOX.

SPECIFICATION forming part of Letters Patent No. 368,579, dated August 23, 1887.

Application filed January 22, 1887. Serial No. 225,080. (No model.)

*To all whom it may concern:*

Be it known that I, JOSEPH W. FRAZIER, of the city and State of New York, have invented certain Improvements in Cartridge-Boxes, of which the following is a specification.

These improvements relate to the class of cartridge-boxes which are provided with vertically-sliding cover-flaps; and the invention consists in the means for connecting the vertically-sliding cover-flap with the box and the means for attaching the box to or suspending it upon the cartridge-belt.

The accompanying drawings, illustrating a cartridge-box containing the improvements, are as follows:

Figure 1 is a front elevation showing the cover-flap partly pulled down. Fig. 2 is a top view of the box, showing the cover-flap in transverse section through the line *xx* on Fig. 1. Fig. 3 is a rear elevation representing a portion of the cover-flap as broken out for the purpose of exposing to view a portion of the back of the box. Fig. 4 is a vertical section through the line *yy* on Fig. 2, showing the cover-flap wrapped over the top and front side of the box and fastened in the position it occupies when shielding the box.

The drawings represent an ordinary leather cartridge-box, A, adapted to contain a prescribed number of cartridges. A strip of leather, B, has its return-bends B' B' fastened, respectively, to the opposite ends of the back *a* of the box. The bights of the strip B are reinforced by the pieces *b b*, which are sewed to the ends of the box and to the curved end portions of the strip B. To further stiffen the bights strips of sheet metal, C C, may be interposed, respectively, between the pieces *b b* and the ends of the box and the bights of the strip B, to which the pieces *b b* are sewed. The strip B is provided with two transverse slots, *b' b'*, through which is inserted the belt D, by

means of which the cartridge-box is suspended upon the person of the user.

The back *a* of the cartridge-box has affixed to it the rearwardly-projecting loops E E, presenting vertical openings for the reception, respectively, of the vertical strips *ff*, fastened at their opposite ends to the inner side of the vertically-sliding cover-flap F.

Care is taken to make the length of each of the strips *ff* between its confined ends great enough to allow for the required range of movement of the vertically-sliding cover-flap.

The cover-flap F is provided at the bottom with the tag F', for convenience in pulling the flap down, and is provided at the top with the button-hole tag F<sup>2</sup>, for convenience in pulling the cover-flap up, and by means of which it is fastened to the button-knob F<sup>3</sup>, when arranged in the position in which it is shown in Fig. 4.

The combination of a cartridge-box with a vertically-sliding cover-flap is not herein broadly claimed; but

What is claimed as the invention is—

1. The combination of a cartridge-box with a vertically-sliding cover-flap provided upon its inner side with flexible strips secured at their opposite ends, respectively, to the cover-flap, and inserted through loops affixed to the back of the cartridge-box, for the purpose of connecting the cover-flap with the cartridge-box.

2. The combination, substantially as described, of the cartridge-box A, the strip B, having its ends turned back and secured to the ends of the box, and provided with the transverse slots *b' b'*, the cartridge-belt D, and the vertically-sliding cover-flap F, interposed between the back of the box and the belt.

JOSEPH W. FRAZIER.

Witnesses:

M. L. ADAMS,  
A. M. JONES.