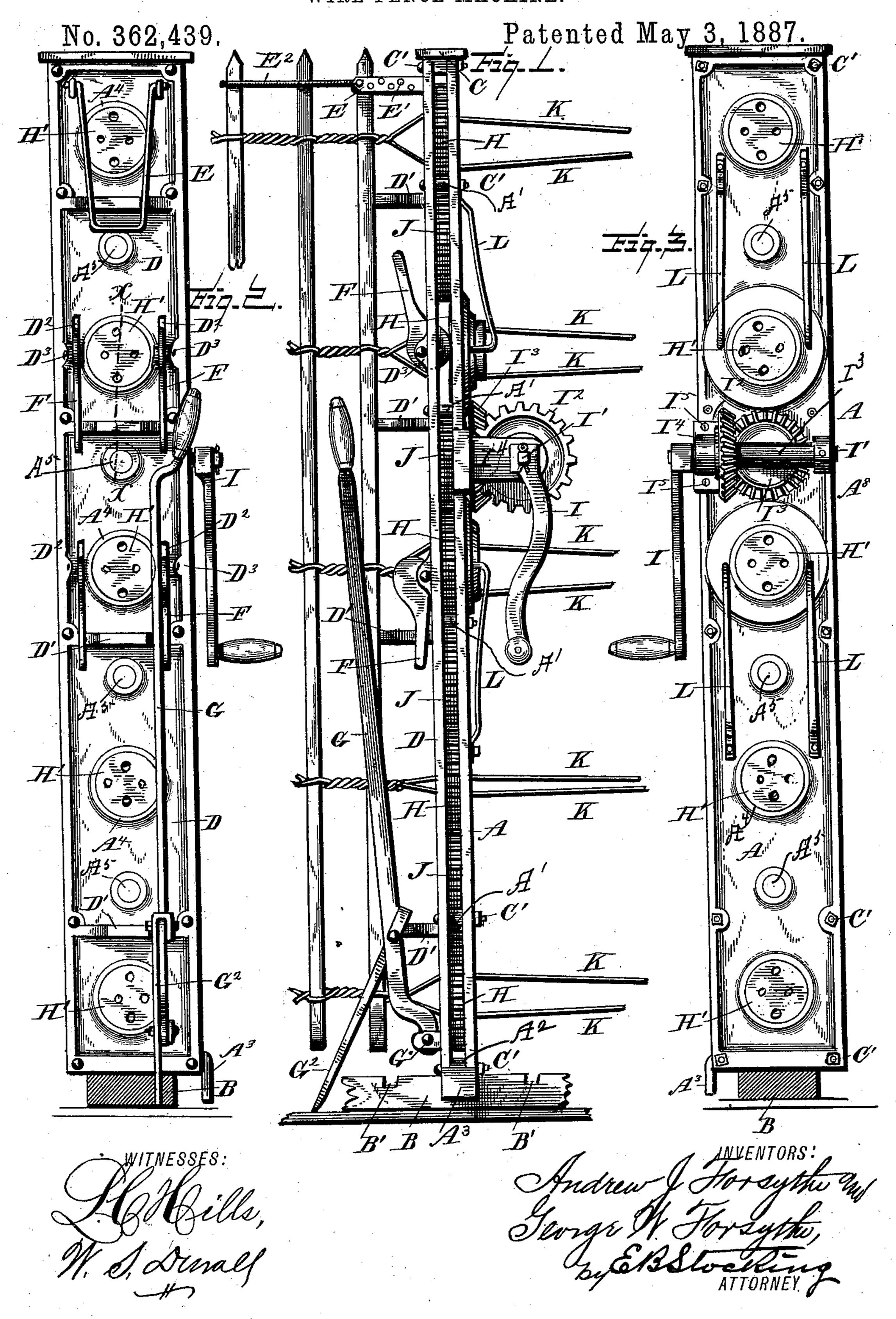
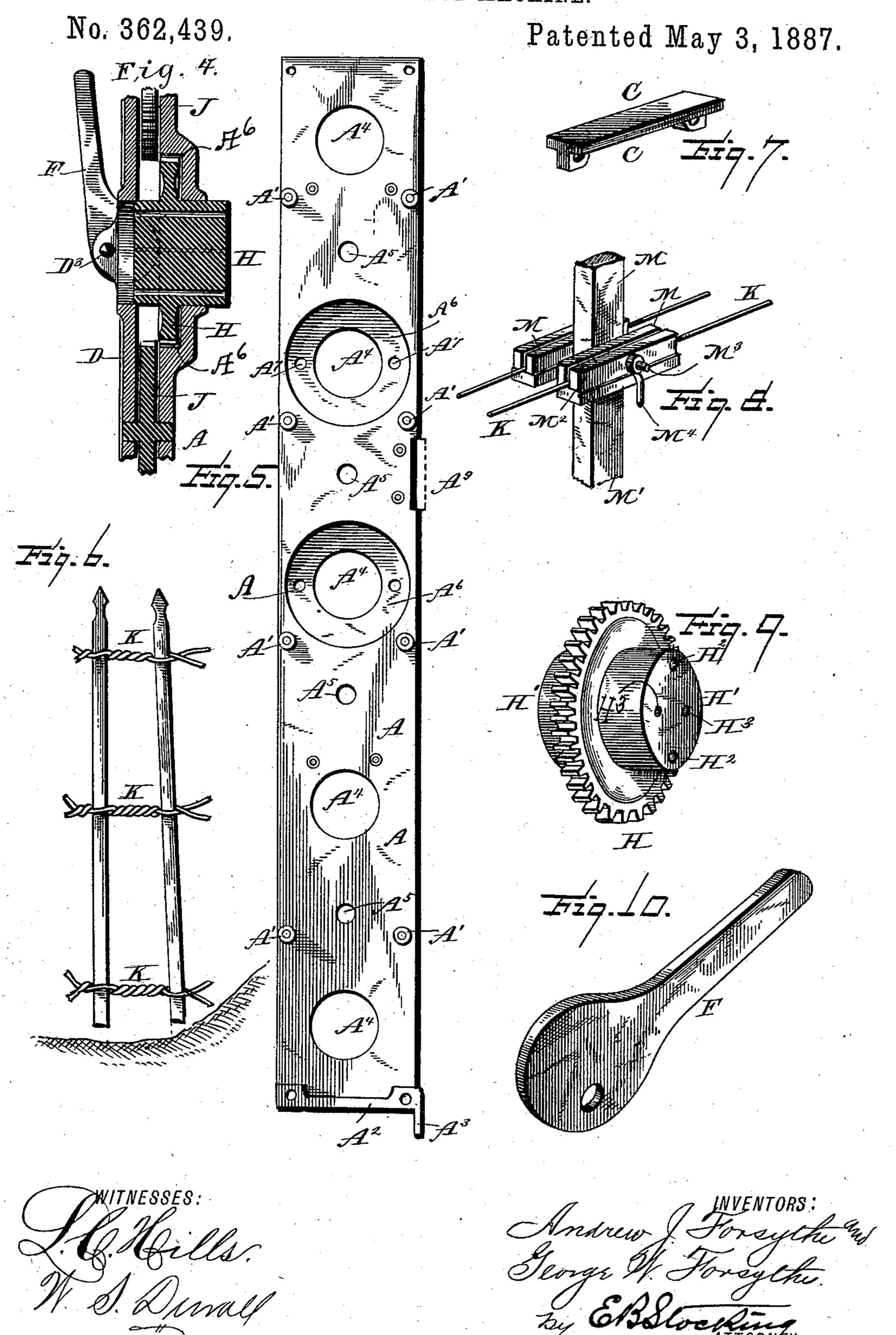
## A. J. & G. W. FORSYTHE. WIRE FENCE MACHINE.



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## United States Patent Office.

ANDREW J. FORSYTHE AND GEORGE W. FORSYTHE, OF KOKOMO, INDIANA.

## WIRE-FENCE MACHINE.

SPECIFICATION forming part of Letters Patent No. 362,439, dated May 3, 1887.

Application filed March 8, 1886. Serial No. 194,418. (No model.)

To all whom it may concern:

Be it known that we, ANDREW J. FORSYTHE and George W. Forsythe, citizens of the United States, residing at Kokomo, in the 5 county of Howard, State of Indiana, have invented certain new and useful Improvements in Wire Fence Machines, of which the following is a specification, reference being had therein to the accompanying drawings.

This invention has relation to fence machines of that class which are constructed and adapted for the purpose of twisting two or more wires forming the strands of the fence about pickets in order to secure them to the 15 strands, and to do this at the place where the fence is intended to be and at the time that it is built; and the invention consists in certain features of construction hereinafter specified, and particularly pointed out in the claims.

Referring to the drawings, Figure 1 is a side elevation of a machine embodying our invention, a portion of the fence also being shown. Fig. 2 is a rear elevation, and Fig. 3 is a front elevation, of the machine. Fig. 4 is a vertical 25 section on the line xx of Fig. 2. Fig. 5 is a rear elevation of the front plate of the frame-work of the machine. Fig. 6 is an illustration of a portion of a fence, some of the strands of which are provided with more coils in the twists 30 thereof than others. Fig. 7 is a perspective of the cap-plate of the frame-work. Fig. 8 is a detail in perspective of the tension device, and Fig. 9 is a perspective of one of the twisters. Fig. 10 is a similar view of a cam-lever 35 employed in the machine.

Like letters indicate like parts in all the fig-

ures of the drawings.

In this class of machines suitable pickets, or it may be ordinary laths, are secured between 40 the strands of the fence, which usually consist each of two wires, by twisting said strands together between the pickets, the twisting being made in opposite directions between succeeding pickets, the object being to remove 45 the coiling or twisting of the strands in front | tion, with the twisters and intermediate gears of the machine, which are produced as the work progresses.

As illustrated herein, the machine is adapted to twist five strands, each of the twisters con-50 sisting of a gear-wheel the hub of which is provided with apertures through which the wires are passed, and the series of such twisters are connected together by intermediate gears, one of which is miter-geared to a similar gear upon the driving-shaft of the machine, so that when 55 said shaft is revolved all of the twisters are revolved, in order to secure the pickets in the

strands, as above mentioned.

The frame-work consists of a main plate, A, (see Figs. 1, 3, and 5,) which is provided with 65 spacing studs A', and a base-block, A2, which also serves as a spacing-block, and is provided with a prong, A<sup>3</sup>, the latter serving to prevent lateral displacement of the machine from the usually-employed transversely-grooved 65 ground-beam B, the grooves B' thereof acting to receive the lower edge of the frame-work of the machine. The plate A is also formed with bearings A<sup>4</sup> for the twisters, and with other intermediate bearings, A<sup>5</sup>, for the intermediate 70 gears. The said plate is also provided with annular recesses A<sup>6</sup> around two successive twister-bearings, A<sup>4</sup>, and the bottom of each recess is perforated, as at A<sup>7</sup>, for a purpose hereinafter described. The said plate A is 75 also provided with an integral bracket, A<sup>s</sup>, which serves as a bearing for the power or driving shaft of the machine, and at its opposite edge it is recessed, as at A<sup>9</sup>, Fig. 5, for the more rigid attachment of an opposite driving- 80 shaft bearing, I<sup>\*</sup>.

It will be seen from the description given that the plate A may be conveniently formed or cast in a single piece of iron, and that all of the bearings therein can in a like manner 85 be finished by machine tools, and that the apertures through the spacing-lugs A' may be

conveniently drilled. The back plate of the machine is upon its inner face substantially plain throughout, so 90 that when placed upon the spacing-lugs and when the cap-piece C, (see Fig. 7,) which may also be cast as a part of either the front or back plate, is arranged between them, suitable bolts, C', passing through both plates, serve to 95 bind the frame-work firmly in operative posiproperly supported for operation therein.

The rear face of the rear plate, D, is provided with integral picket-spacing lugs D', 100 which are plain or otherwise finished, so that their faces are in a true line with each other, whereby, when each succeeding picket to be secured in the strand is placed against the

362,439

same, parallelism of the pickets is secured, unless otherwise intentionally prevented, as hereinafter described.

At the top of the rear plate there are cast 5 integral, or they may be formed separately and secured thereto, a pair of brackets, E, having a series of holes, E', to receive the picket staple or bail F, which serves the purpose of spacing the pickets, in that by swinging said to bail over previously-secured pickets the distance of the machine from the first pickets secured in the strands is determined, and this distance may be determined and varied by inserting the bail in different holes in the brack-15 ets E. The rear plate is also provided with similar bearings to that of the front plate, and at points to register therewith and opposite the recesses  $A^6$  of the front plate the said rear plate, D, is provided with slots D<sup>2</sup>, and in said 20 slots are supported cam-levers F, pivoted in lugs D<sup>3</sup>, formed on the plate D.

A lever, G, pivoted as at G', near the bottom of the rear plate, D, and provided with a lifting-pawl, G2, serves the purpose of lifting and 25 intermittingly moving the frame-work as the

building of the fence progresses.

The twisters consist of gears H, the hubs H' of which are adapted to fit the bearings A', and are provided with pairs of perforations 30 H<sup>2</sup> H<sup>3</sup>, the former being wider apart and of larger diameter than the latter, in order to adapt the former to receive and twist coarser wires constituting the fence-strand, and the latter to receive and twist finer wires.

35 I represents the crank for turning the driving or power shaft I' of the machine, upon which is mounted a bevel-gear, I<sup>2</sup>, which meshes with a companion, I<sup>3</sup>, mounted on an intermediate gear, J, of the series of twisters 40 and other intermediate gears J. A removable bracket, I', serves as one of the bearings for the driving-shaft I<sup>3</sup>, and is secured by bolts, I<sup>5</sup>, passing into the front plate, A, the base of the bracket entering the slot A<sup>9</sup> 45 therein.

Now, it will be observed from the description heretofore given that when all of the twisters and intermediate gears are meshing with each other, and when the wires K, con-50 stituting the strands, are passing through the twisters, the turning of the crank I will give motion to the twisters so as to coil the strands K upon each other between the pickets, as well as in a manner and to a certain extent in 55 front of the machine, as the work progresses. This coiling or twisting is uncoiled at a subsequent operation by turning the crank in an opposite direction. Now, when it is desired to change the direction of the fence in regard 60 to a vertical plane—that is, to ascend or descend a hill, the former case being illustrated in Fig. 6—it is preferable to change the inclination of the pickets of the fence with relation to a vertical line, and this we accomplish, as before

65 stated, by increasing the number of coils between the pickets in the lower strands only of the fence; and to change direction to descend

the number of coils between the pickets in the upper strands are increased. To provide for a change of this character in the operation of 70 the machine, we throw out of mesh, and therefore out of operation, at a desired time, either the upper or the lower twisters of the machine, as desired, and we do this by the following mechanism: The cam-levers F—as, for ex-.75 ample, the upper pair, as shown in Figs. 1 and 4—are elevated, so that the twisters II, against which they bear, are forced to the front and into the recesses  $A^6$ , against the tension of a spring or springs, L, which are bent 80 to pass through the openings A7 in the bottoms of the recesses and to bear against the front face of the twister. In this manner the said twister is thrown out of mesh with the intermediate gear, J, so that the twisters de-85 pending upon the one thrown out of mesh for motion remain idle, while the remaining twisters in the series may be operated by the driving-shaft. As shown in Fig. 1, the upper pair of twisters are thrown out of operation, 90 so that the lower three twisters may be operated to give an additional number of coils to the strands passing therethrough. In a like manner the twister next below the drivingshaft may be thrown out of operation while 95 the one next above may be in mesh, so that an increased number of coils may be put between the pickets in the lower strands of the fence, whereby the upper ends of the pickets shall be separated farther from each other than 100 their lower ends.

As usual in this class of machines, tension devices are used in advance of the machine, to control the delivery of the wire constituting the strands from the spools from which they 105 are taken. In this instance we employ as a tension device guiding-blocks, M, secured to a post or posts, M', and having a sliding clamp, M2, secured in the blocks M by means of a bolt, M3, and a hand-nut, M4, for the pur- 110 pose of drawing the block M<sup>3</sup> snugly against the wire K, so as to maintain sufficient tension thereon.

The operation of the machine will be understood from the description already given, and 115 it is apparent that it can be used in constructing fences with five or any less number of strands, three being shown in Fig. 6.

We do not claim, broadly, the combination of a series of twisters with devices adapted to 120 throw one or more of the twisters out of contact with the twister-operating mechanism.

Having thus fully described our invention and its operation, what we claim, and desire to secure by Letters Patent, is—

1. In a machine of the class described, a series of twisters and a lever arranged to remove and retain one of the twisters out of contact with the remaining twisting mechanism, plates for supporting the twisters and lever, and 130 means for returning the removed twister into contact with an adjacent gear, substantially as specified.

2. In a machine of the class described, a

362,439

driving shaft provided with a gear meshing with an intermediate gear of the twister series | and adjacent twisters, and mechanism, substantially as described, for throwing either of 5 said adjacent twisters out of mesh, substan-

tially as specified.

3. The combination of the front plate provided with integral apertured spacing lugs A' A<sup>2</sup> and with bearings A<sup>4</sup> A<sup>5</sup>, the back plate to provided with similar bearings and bolt-holes registering with the apertures of the spacinglugs, a cap-piece, C, constructed to serve as a spacing-block, the spacing portion provided with bolt-holes, and connecting-bolts, substan-15 tially as specified.

combination of the plate A, having the recess A<sup>6</sup>, provided with the bearing A<sup>4</sup> and perforations A7, the plate D, having a similar bearing, 20 slots D<sup>2</sup>, and lugs D<sup>3</sup>, the levers F, mounted in said lugs, the springs L, and a twister, H,

substantially as specified.

5. In a machine of the class described, having a system of gearing comprising twisters, 2= an intermediate member of the system arranged to constantly mesh with a driving-gear, and two members of the system arranged adjacent to said intermediate member and mounted for movement out of mesh with the remaining 30 members of the system, whereby either portion of the system may be operated while the other remains inoperative, substantially as specified.

6. In a machine of the class described, having a system of gearing comprising twisters, an intermediate member of the system arranged 35 to constantly mesh with the driving-gear, and a twisting member of the system arranged above the driven gear and mounted for movement out of mesh with said driven gear, whereby only the lower members of the system may 40 be operated, substantially as specified.

7. The combination of the front plate provided with a recess for a twister and with springs arranged to bear upon the twister, with the back plate provided with cam-levers, 45

substantially as specified.

8. The combination of the front plate, re-4. In a machine of the class described, the | cessed, as at  $A^6$ , about the bearing  $\bar{A}^4$ , perforated, as at A<sup>7</sup>, in said bearing, and provided with springs L, bent as described, and passing 50 through said perforations, the twisters H H', the back plate, D, slotted, as at D<sup>2</sup>, and provided with lugs D<sup>3</sup>, and the levers F, mounted in said slots, substantially as specified.

In testimony whereof we affix our signatures 55

in presence of two witnesses.

ANDREW J. + FORSYTHE. mark GEORGE W. FORSYTHE.

Witnesses:

J. C. BLACKLIDGE, W. E. BLACKLIDGE.