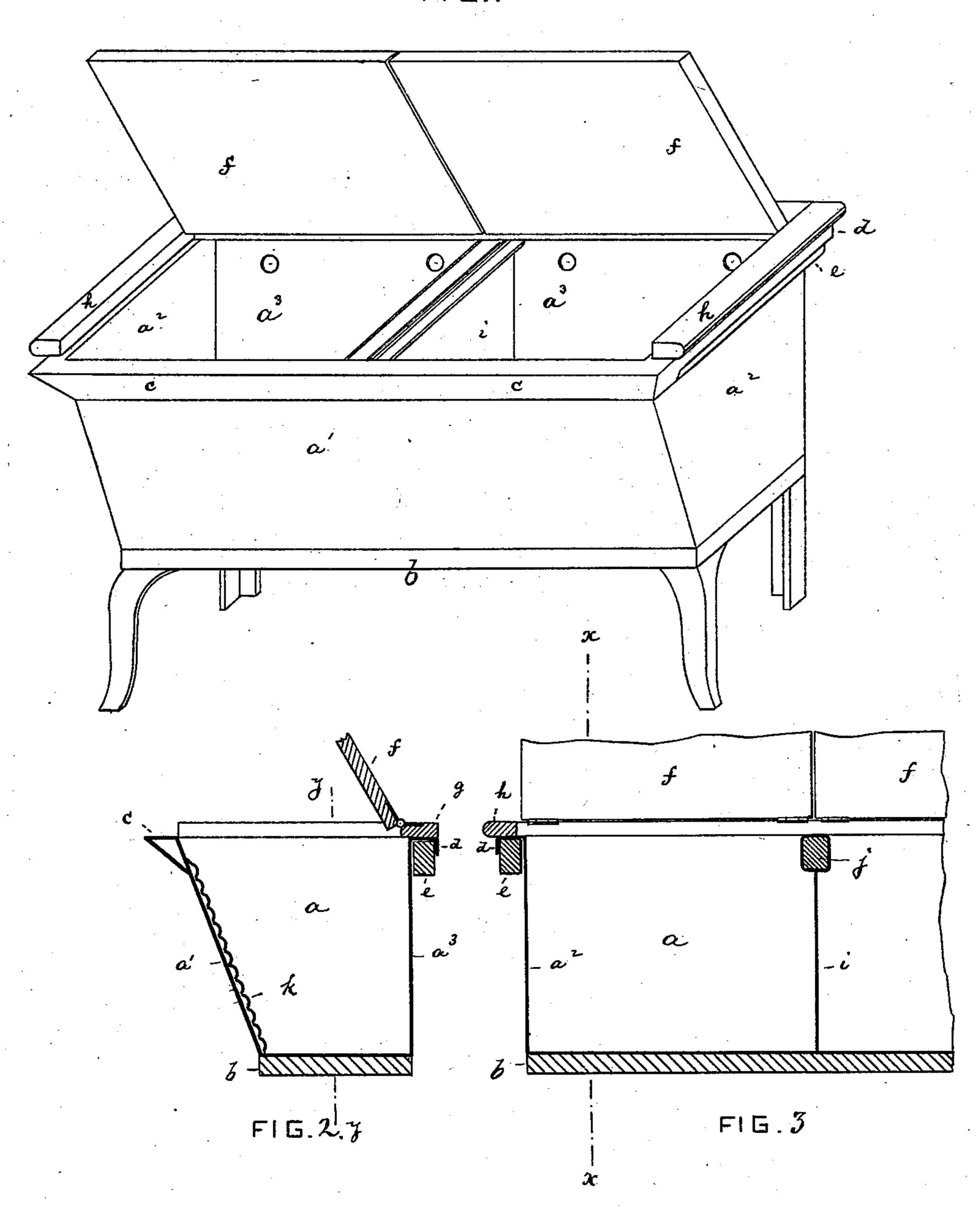
(No Model.)

F. BRANDT. WASH TUB.

No. 360,991.

Patented Apr. 12, 1887.

FIG./



WITNESSES Wind Lowe Affred Jonghumans J. Brandlby his attorney Roeder & Bresen

United States Patent Office.

FREDERICK BRANDT, OF NEW YORK, N. Y.

WASH-TUB.

SPECIFICATION forming part of Letters Patent No. 360,991, dated April 12, 1887.

Application filed November 27, 1886. Serial No. 220,028. (No model.)

To all whom it may concern:

Be it known that I, FREDERICK BRANDT, a citizen of the United States, residing at New York, in the county and State of New York, bave invented a new and Improved Wash-Tub, of which the following is a specification.

This invention relates to a wash-tub made of galvanized or other sheet metal, or preferably of zinc, and having turned-over edges to that are re-enforced by wooden strips.

The invention consists in the various features of improvement hereinafter more fully pointed out.

In the accompanying drawings, Figure 1 is a perspective view of my improved wash-tub. Fig. 2 is a vertical transverse section on the line x x, Fig. 3. Fig. 3 is a vertical longitudinal section on line y y, Fig. 2.

The letter a represents the body of a sheet-20 metal wash-tub resting upon a wooden bottom plate, b, and supported by suitable legs.

The upper edge of the outwardly inclined front side, a', of the wash-tub is bent forward horizontally, and is then bent downward and backward to join at its lower edge the side a', and to thus form a self-supporting flange or bead, c.

The sides a^2 and the back a^3 of the tub are bent outwardly at right angles, and are then bent downward at right angles to form the flanges d. Into these flanges there are fitted strips of wood e, fastened to the flanges by screws, or in a similar manner, and pro-

jecting below the flanges d. Thus the wooden strips are exposed, and may be used for attaching the wash tub to the wainscoting or to other objects. The lids or covers f are hinged to a top piece, g, fastened upon the rear flange, d, as shown. These lids, when closed, rest upon the front flange, c, and between ledges h, fastened upon the side flanges, d.

is a sheet-metal partition dividing the tub a into separate compartments. This partition is bent into the form of a hollow head, which is provided with a filling, j, of wood, which serves to widen and strengthen the upper end of the partition.

k is a corrugated metal sheet fastened to the inner face of front a' and serving as a washboard.

What I claim is—

The wash-tub herein described, consisting of a sheet-metal box the front of which has an angular re-enforcing upper edge, c, the upper edges of the ends and back bent in the form of 55 two right angles and re-enforced by wooden pieces e, the central partition, i, having a broad head formed on it, also re-enforced by a wooden piece, the wooden bottom board, b, hinged covers f f, and strips g h, all substan-60 tially as described.

FRED. BRANDT.

Witnesses:

F. V. BRIESEN, HENRY E. RAEDER.