

(No Model.)

A. H. POTTER.

WATCH CASE CENTER AND PENDANT.

No. 360,478.

Patented Apr. 5, 1887.

Fig. 1.

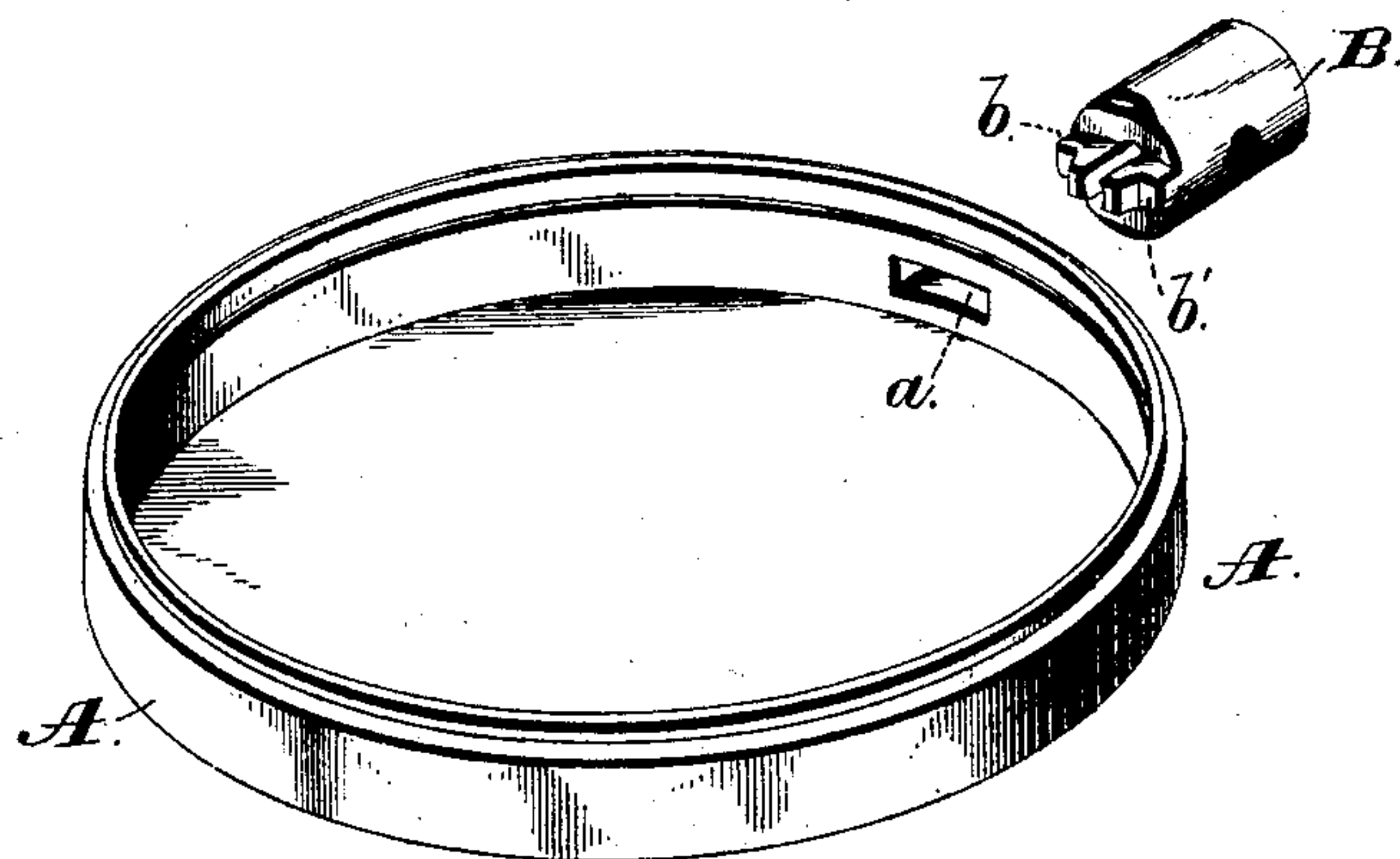


Fig. 2.

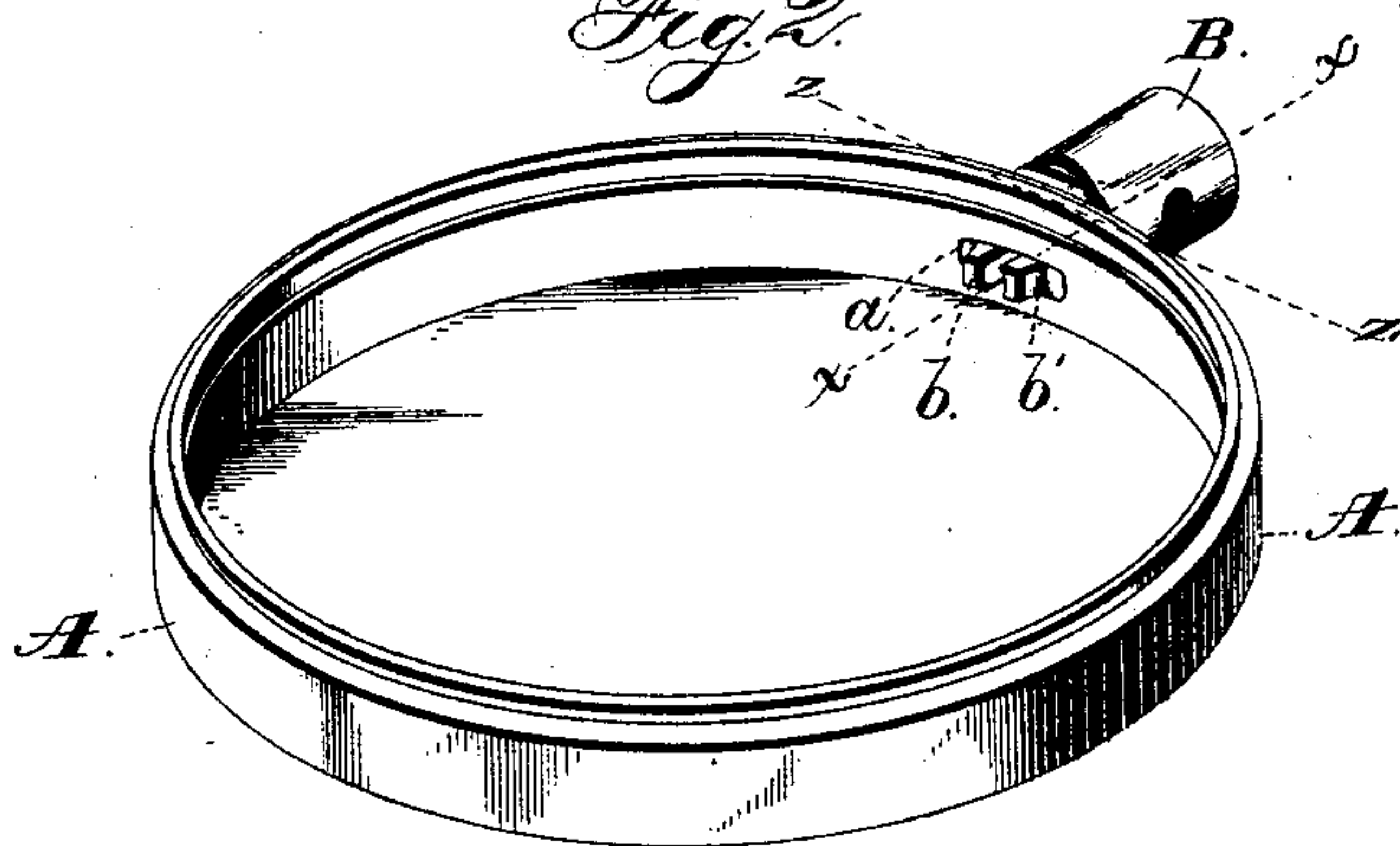


Fig. 3.

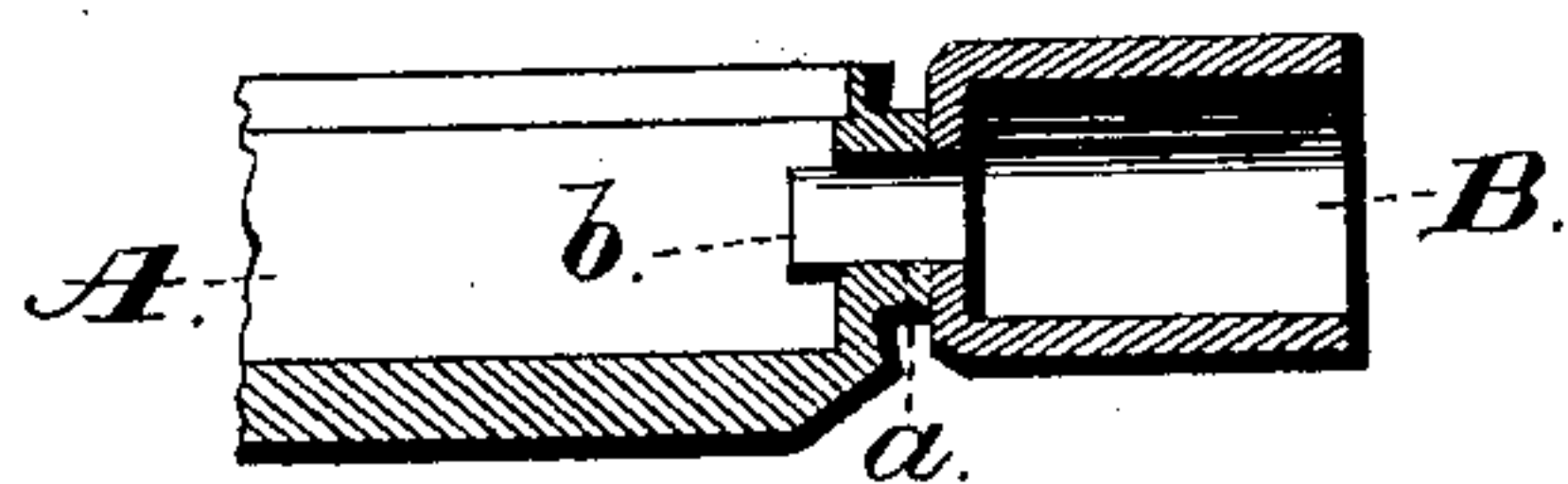
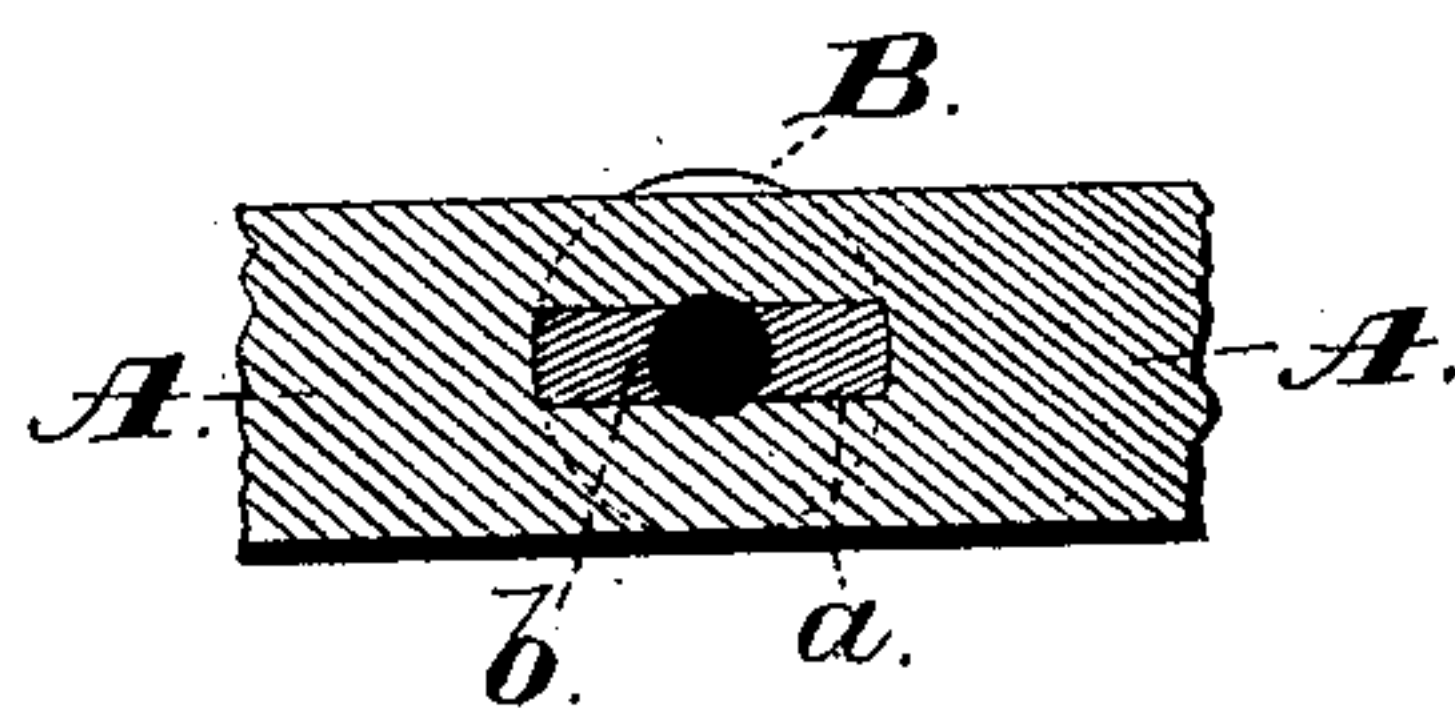


Fig. 4.



Witnesses:
Chas. J. Williamson.
Jas. B. Hutchinson.

Inventor:
Albert H. Potter, by
Orin D. Russell, his Attys

UNITED STATES PATENT OFFICE.

ALBERT H. POTTER, OF GENEVA, SWITZERLAND, ASSIGNOR TO THE NEW
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WATCH-CASE CENTER AND PENDANT.

SPECIFICATION forming part of Letters Patent No. 360,478, dated April 5, 1887.

Application filed July 31, 1886. Renewed March 1, 1887. Serial No. 229,376. (No model.)

To all whom it may concern:

Be it known that I, ALBERT H. POTTER, of Geneva, in the Republic of Switzerland, have invented certain new and useful Improvements in Watch-Cases; and I do hereby declare that the following is a full, clear, and exact description thereof, reference being had to the accompanying drawings, in which—

Figure 1 is a perspective view of the parts of my case-center and pendant separated from each other. Fig. 2 is a like view of the same united; and Figs. 3 and 4 are sections upon line *x x* and *z z*, respectively, of Fig. 2.

Letters of like name and kind refer to like parts in each of the figures.

The object of my invention is to furnish a simple, inexpensive, and efficient means whereby a watch-case pendant may be attached to a case-center; and to this end said invention consists, as an improvement in watch-cases, in a case-center provided with a radial rectangular opening, in combination with a pendant which has its inner end fitted into and through such opening and headed down upon the inside of said case-center, substantially as and for the purpose hereinafter specified.

In the carrying of my invention into practice I provide within a case-center, A, a radial opening, *a*, which is rectangular in shape, and is preferably arranged with its longest axis in a line with the plane of said case-center. Combined therewith is a pendant, B, of any usual form, that is provided at its inner end with a tenon, *b*, which corresponds trans-

versely to the size and shape of said opening, and terminates in two shoulders, *b'*, that conform to the curvature of the periphery of said case-center. The tenon *b*, thus shaped, is placed within the opening or mortise *a*, and its projecting end or opposite sides of the same headed down with a hammer or other suitable tool, by which means the pendant and case-center are firmly united and not liable to separation. If desired, said tenon and the sides of said mortise may be covered with solder, and after said parts have been united, as described, sufficient heat may be applied to melt the solder; but it is believed that such additional strength will not be needed, as the principal strain upon said pendant will be torsional, and such will be effectually met by the rectangular form of its tenon and of the mortise.

Having thus described my invention, what I claim is—

As an improvement in watch-cases, a case-center provided with a radial rectangular opening, in combination with a pendant which has its inner end fitted into and through such opening and headed down upon the inside of said case-center, substantially as and for the purpose specified.

In testimony that I claim the foregoing I have hereunto set my hand this 31st day of July, A. D. 1886.

ALBERT H. POTTER.

Witnesses:

GEO. S. PRINDLE,
HENRY C. HAZARD.