

(No Model.)

C. G. DODGE, Jr.

BUNG.

No. 358,387.

Patented Feb. 22, 1887.

Fig. 1.

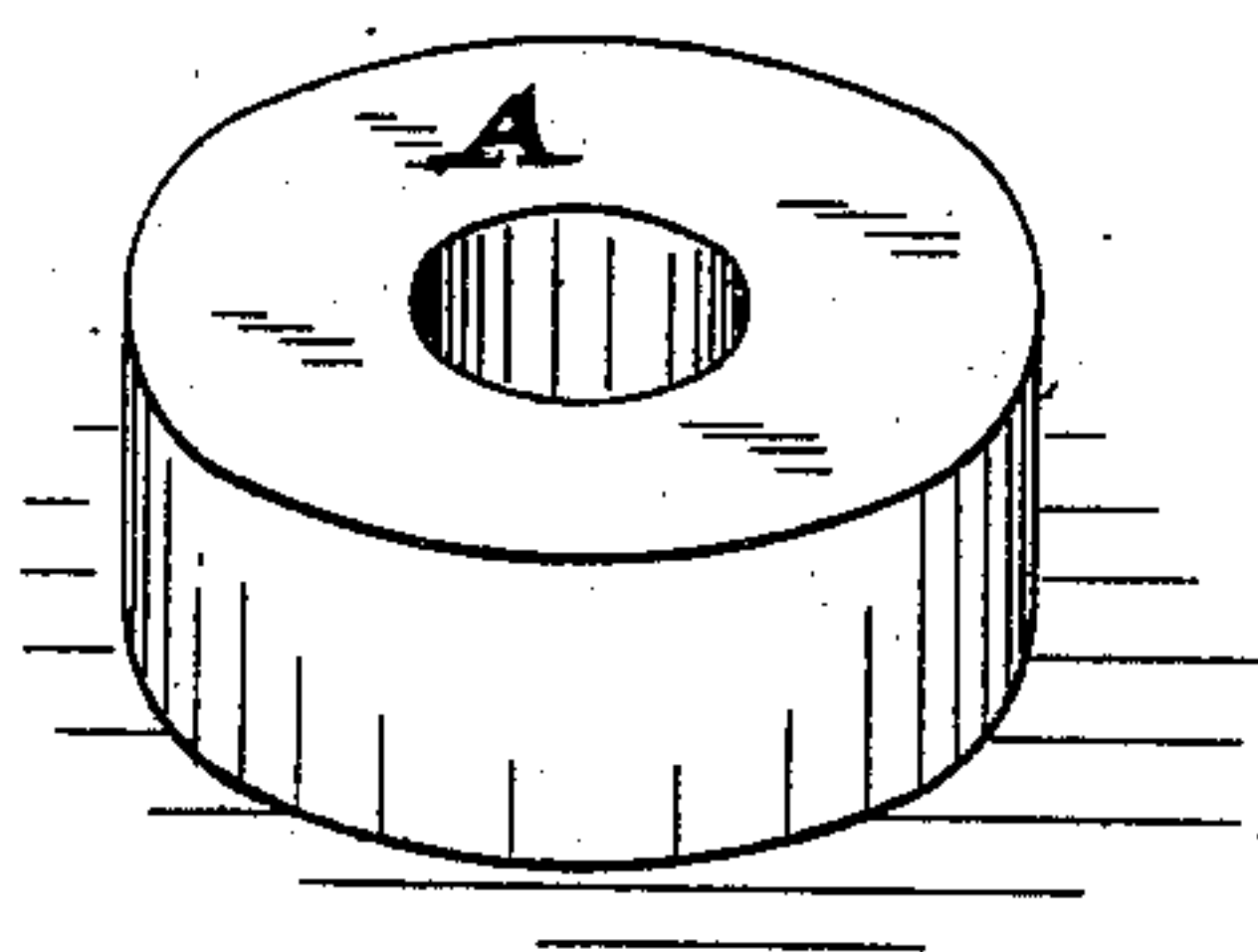


Fig. 2.

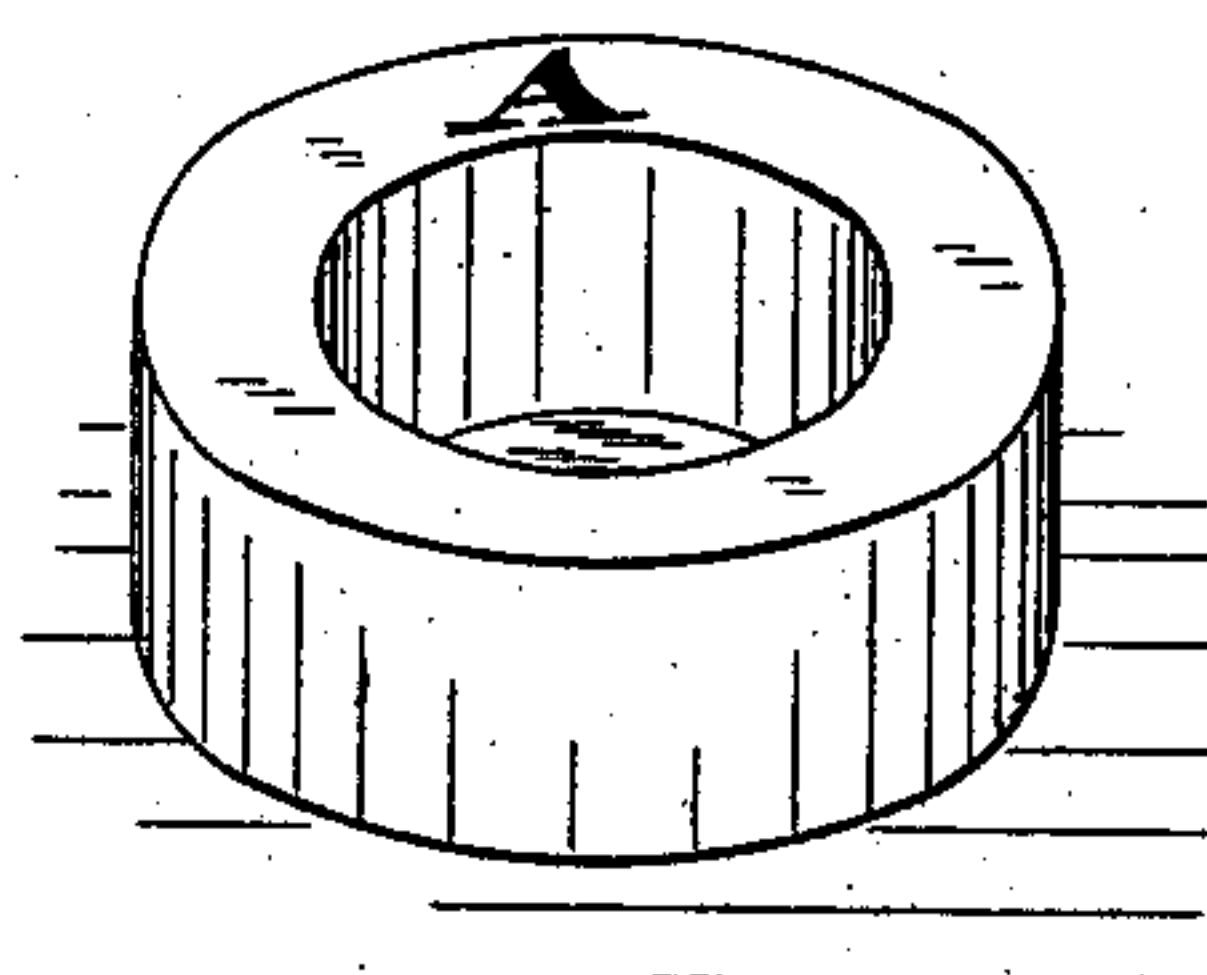


Fig. 3.

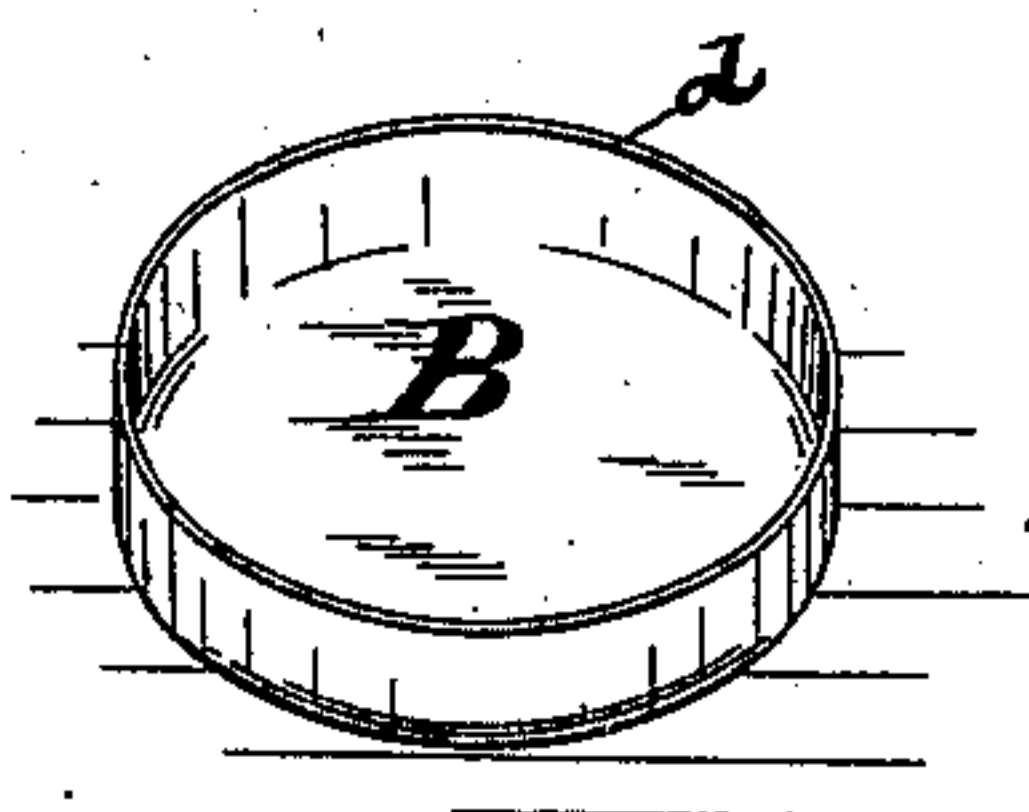


Fig. 4.

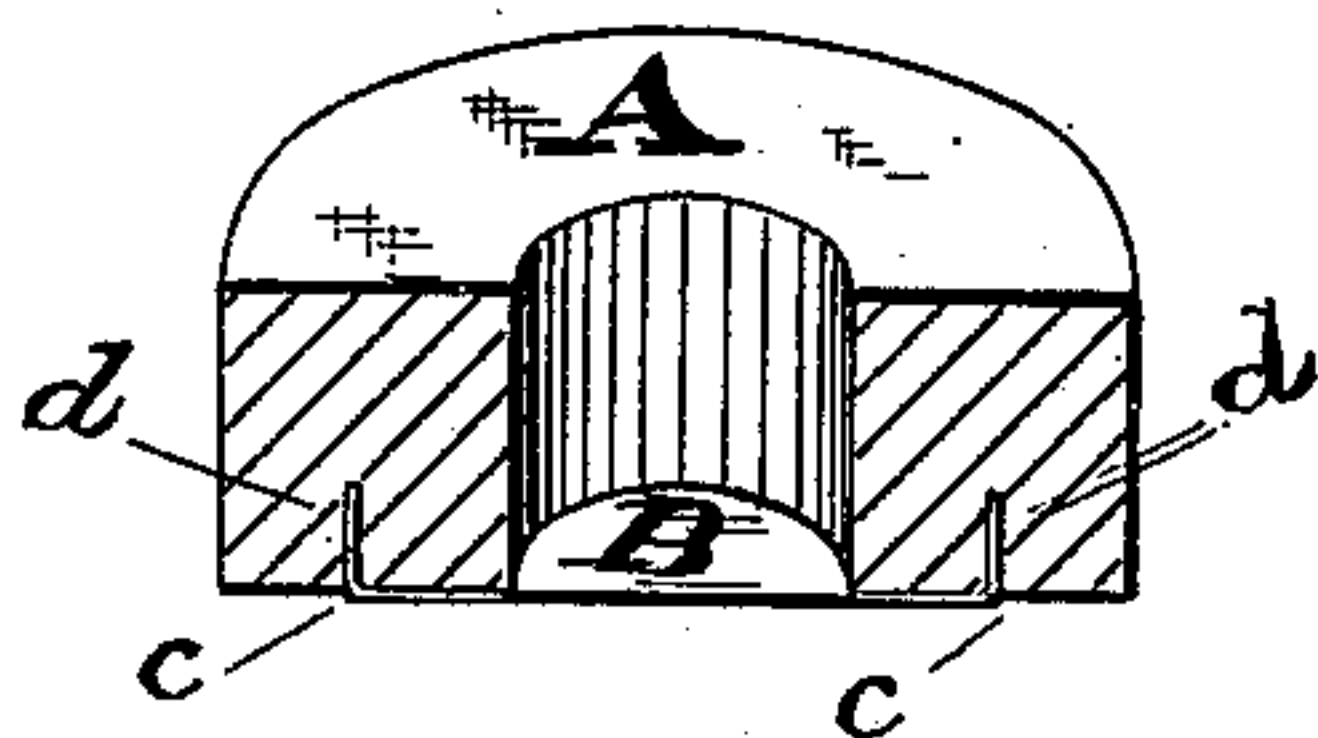
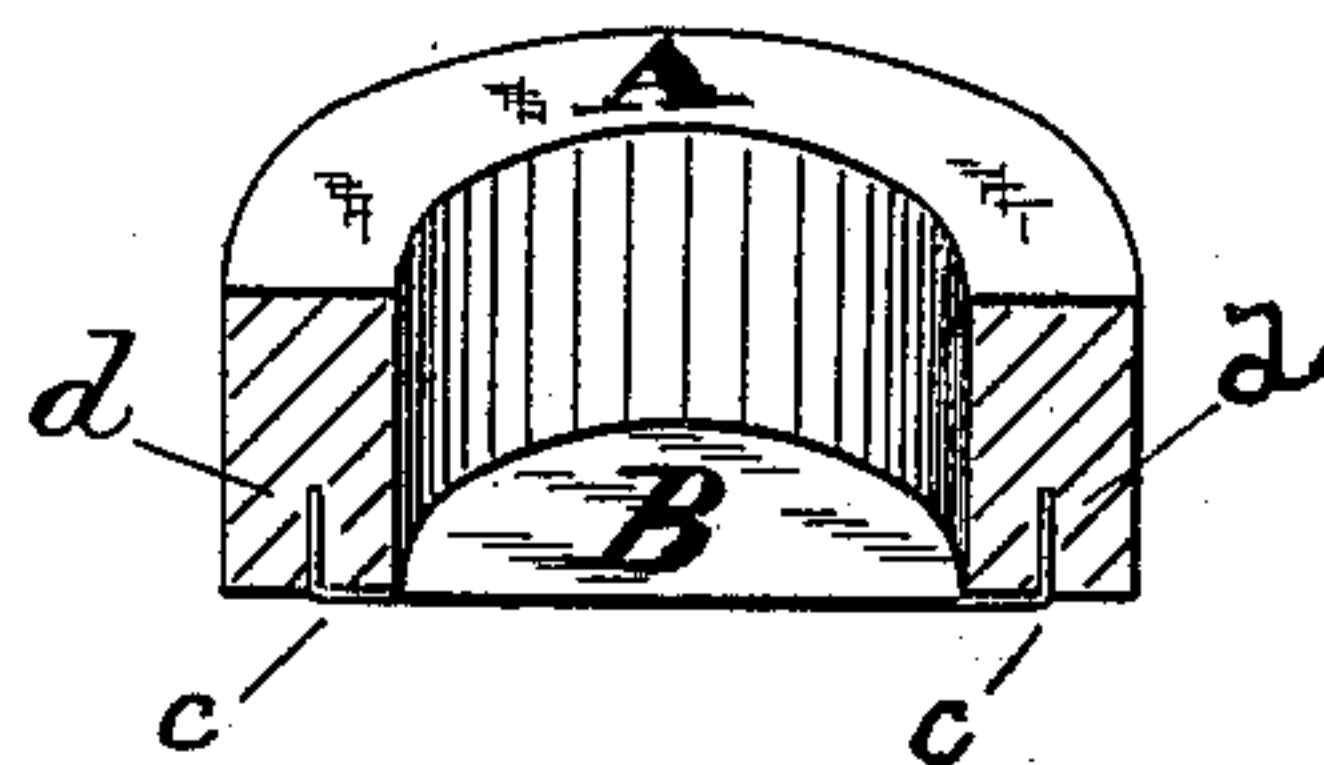


Fig. 5.



Witnesses:

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UNITED STATES PATENT OFFICE.

CHRISTOPHER G. DODGE, JR., OF BALTIMORE, MARYLAND, ASSIGNOR, BY
DIRECT AND MESNE ASSIGNMENTS, TO HIMSELF, WILLIAM E. DODGE,
AND FREDERICK A. DODGE, ALL OF SAME PLACE.

BUNG.

SPECIFICATION forming part of Letters Patent No. 358,387, dated February 22, 1887.

Application filed February 15, 1886. Renewed January 24, 1887. Serial No. 225,378. (No model.)

To all whom it may concern:

Be it known that I, CHRISTOPHER G. DODGE, Jr., a citizen of the United States, residing at Baltimore, State of Maryland, have invented certain new and useful Improvements in Vent-Bungs and Faucet-Plugs for Ale and Beer Kegs or Barrels; and I do hereby declare the following to be a description of the same.

This invention relates to an improved vent-bung and faucet-plug.

In the accompanying drawings, Figure 1 represents a perspective view of the vent-bung; Fig. 2, a perspective view of the faucet-plug; Fig. 3, a perspective view of the metallic web or disk; Fig. 4, a sectional perspective view of vent-bung, showing web or disk in place; and Fig. 5 a sectional perspective view of faucet-plug, showing web or disk in place.

Similar letters of reference indicate corresponding parts.

Referring to the drawings, A represents a wooden ring of suitable dimensions, and B a metallic web or disk, which is firmly joined to the ring A, as shown at *c c*, Figs. 4 and 5.

In joining the metallic web or disk B to the wooden ring A, I proceed as follows: The metallic web or disk B is turned at the outer edge at right angles with the face, forming a flange, as shown at *d*, Figs. 3, 4, and 5. It is then placed upon the ring A, at the proper point,

flange down, and firmly pressed or driven into the wood, as shown at *c*, Figs. 4 and 5; or an incision may be made and the flange of the web forced into it, thus forming the single article described.

By the combination of the wooden ring A and the metallic web or disk B in one article, as shown, I obtain a vent-bung or faucet-plug that can be furnished at a low cost, one that guards against change of contents of package by absorption, as often occurs when vent-bungs or faucet-plugs made wholly of wood are employed, and one which admits of rapid and convenient tapping or venting of the keg or barrel.

I do not herein claim the wooden ring or metallic web or disk, as each is covered and protected in a patent granted to me January 19, 1886, No. 334,520.

What I do claim, and desire to secure by Letters Patent, is—

The combination of a wooden bung having an aperture for a faucet or a vent plug, and a metallic web having a flange, the two elements being secured together by the engagement of the flange with the walls of an incision in the bung, for the purpose set forth.

CHRISTOPHER G. DODGE, JR.

Witnesses:

JNO. T. MADDOX,
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