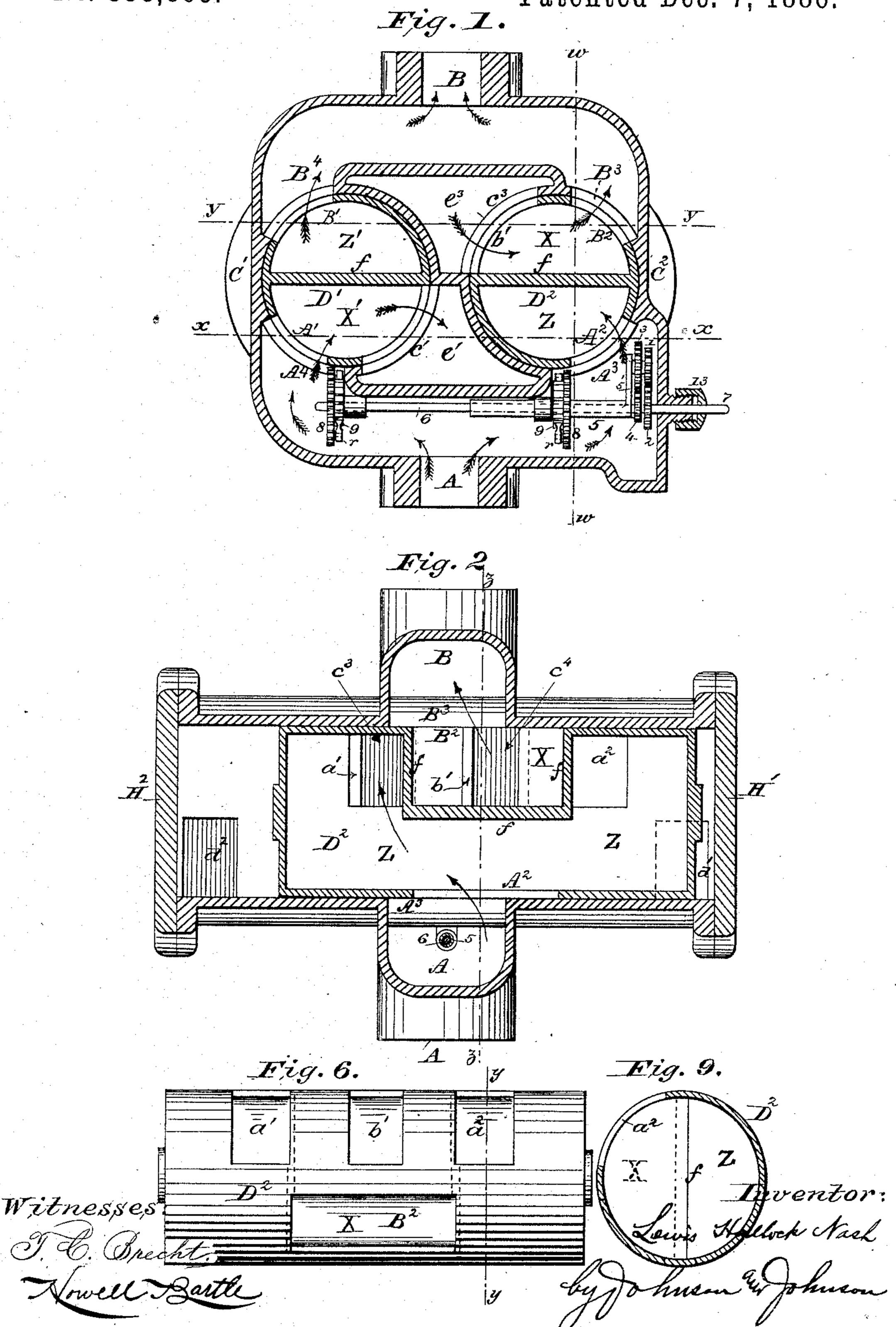
L. H. NASH.

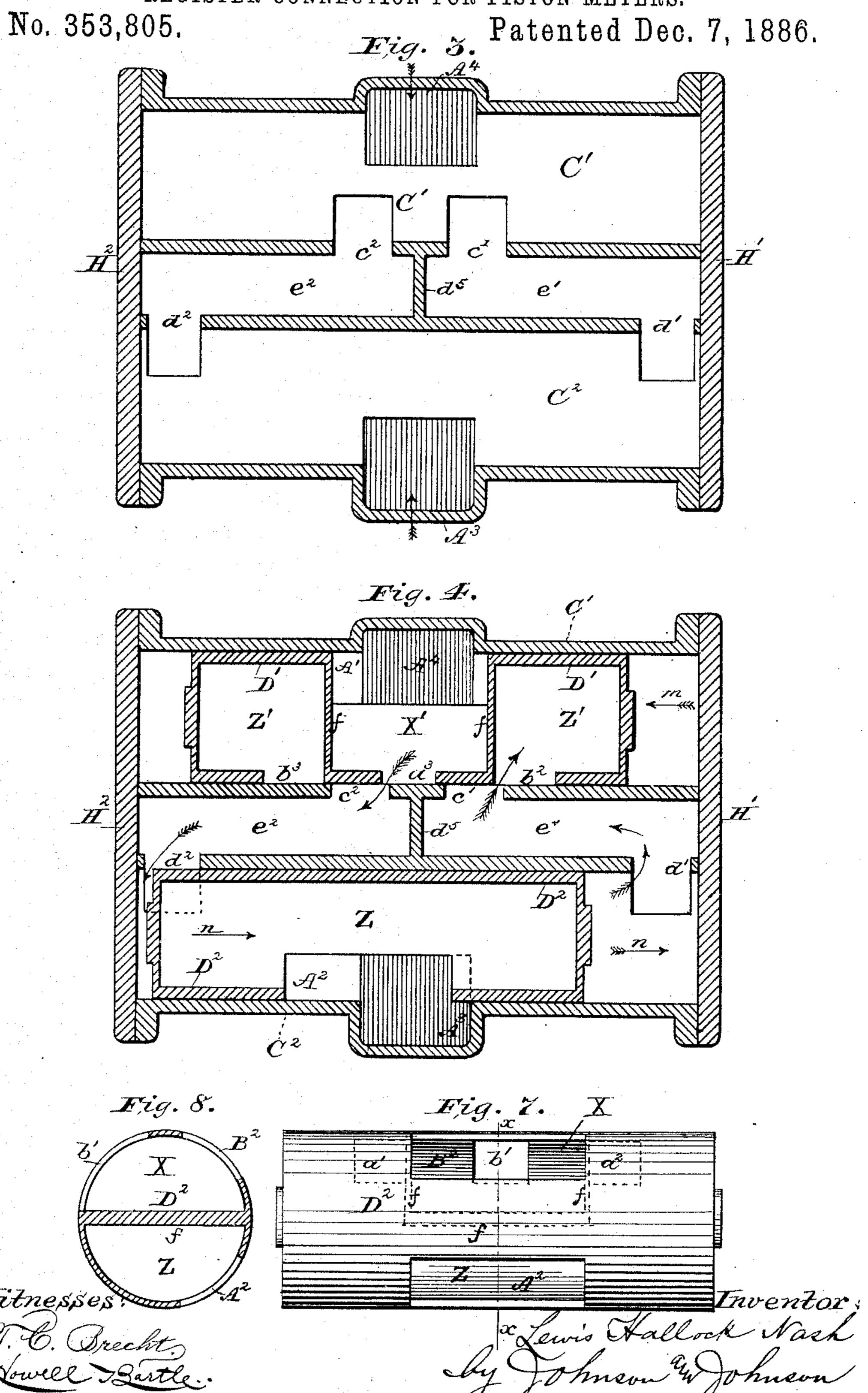
REGISTER CONNECTION FOR PISTON METERS.

No. 353,805.

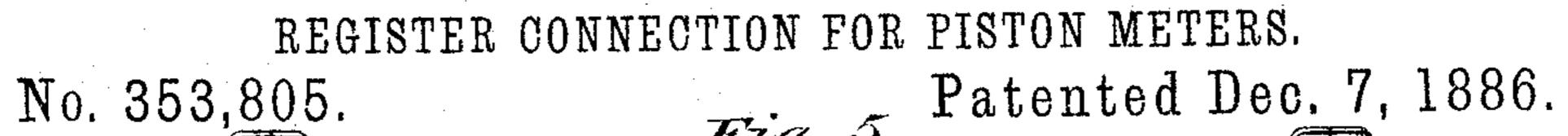
Patented Dec. 7, 1886.

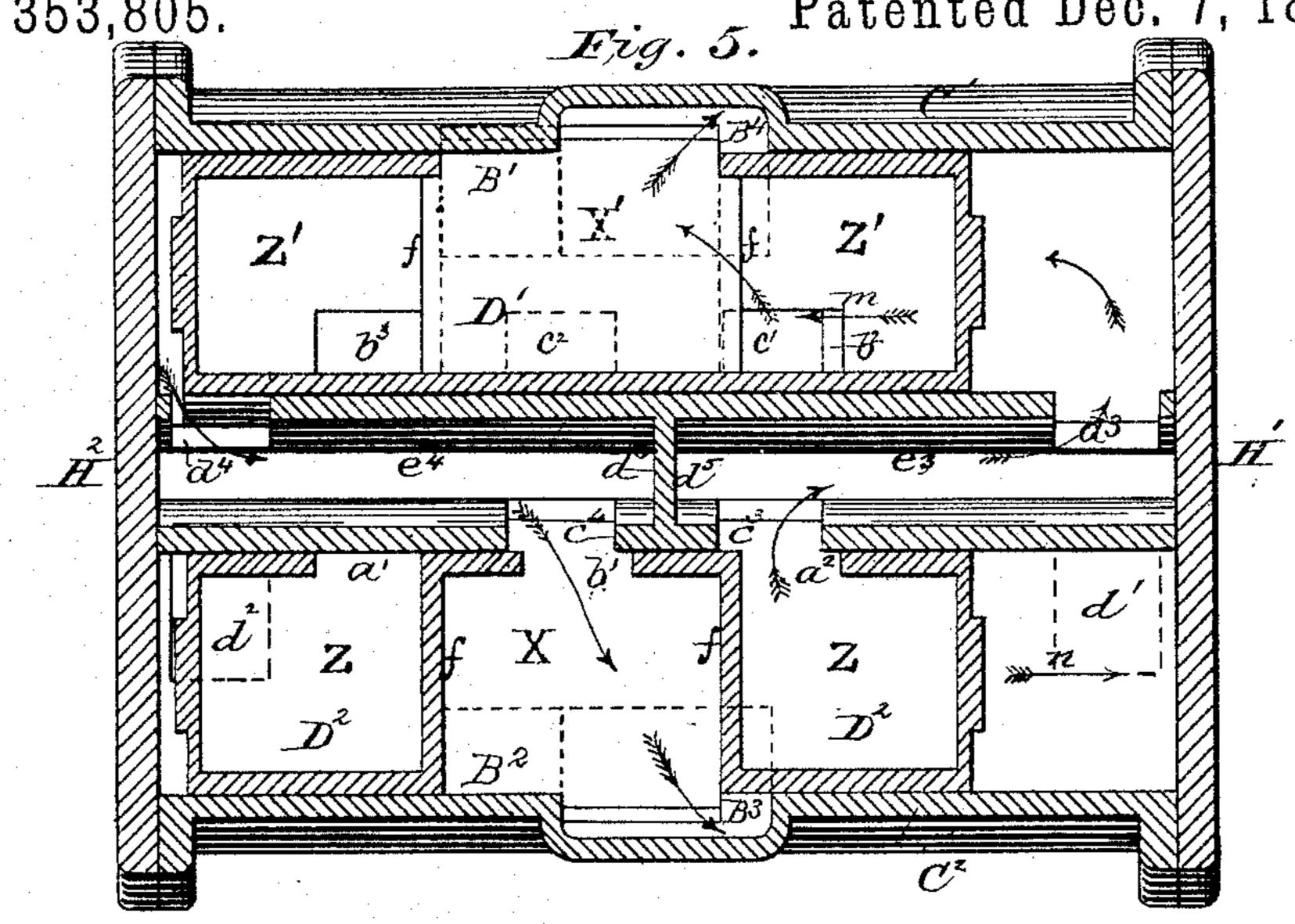


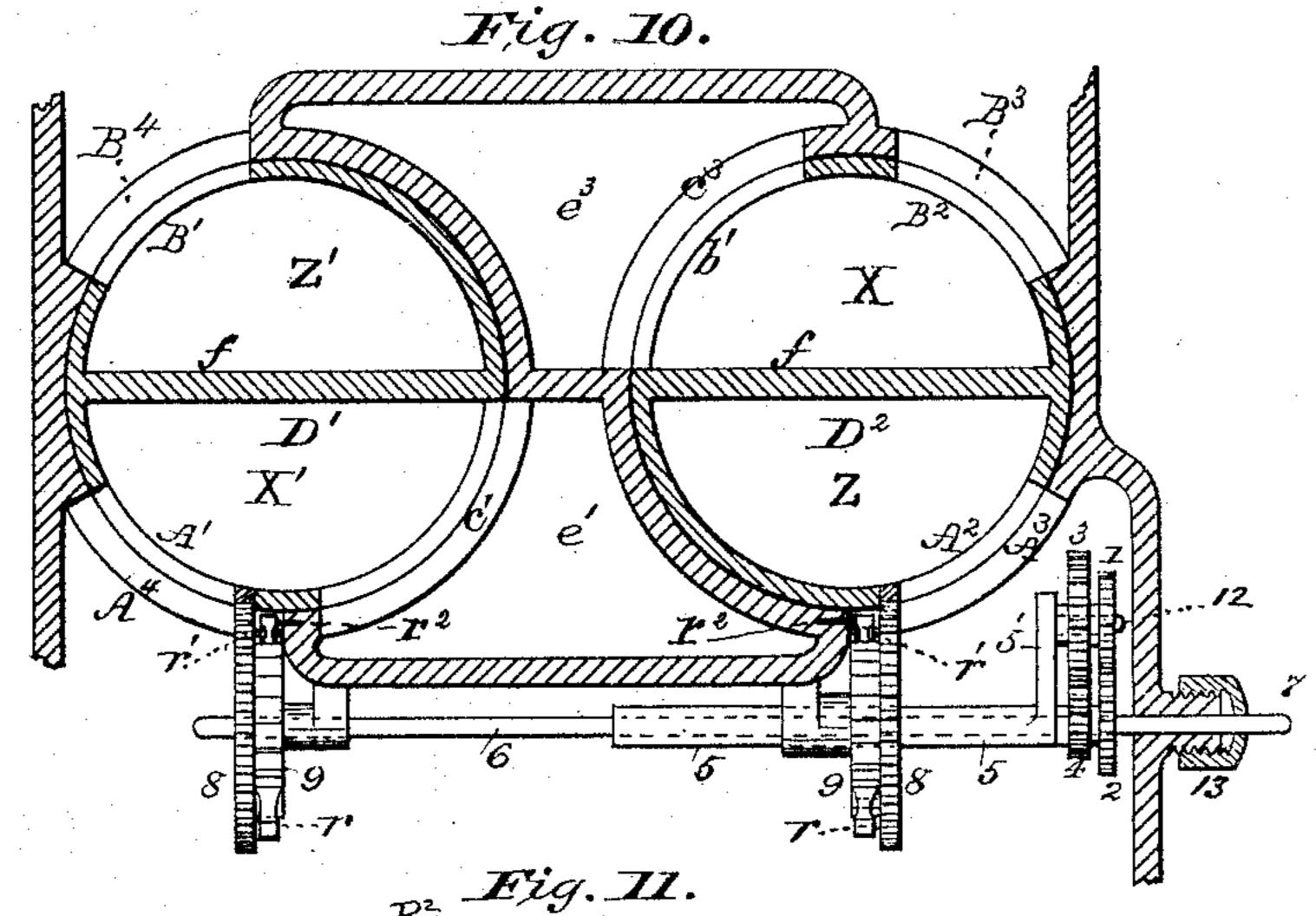
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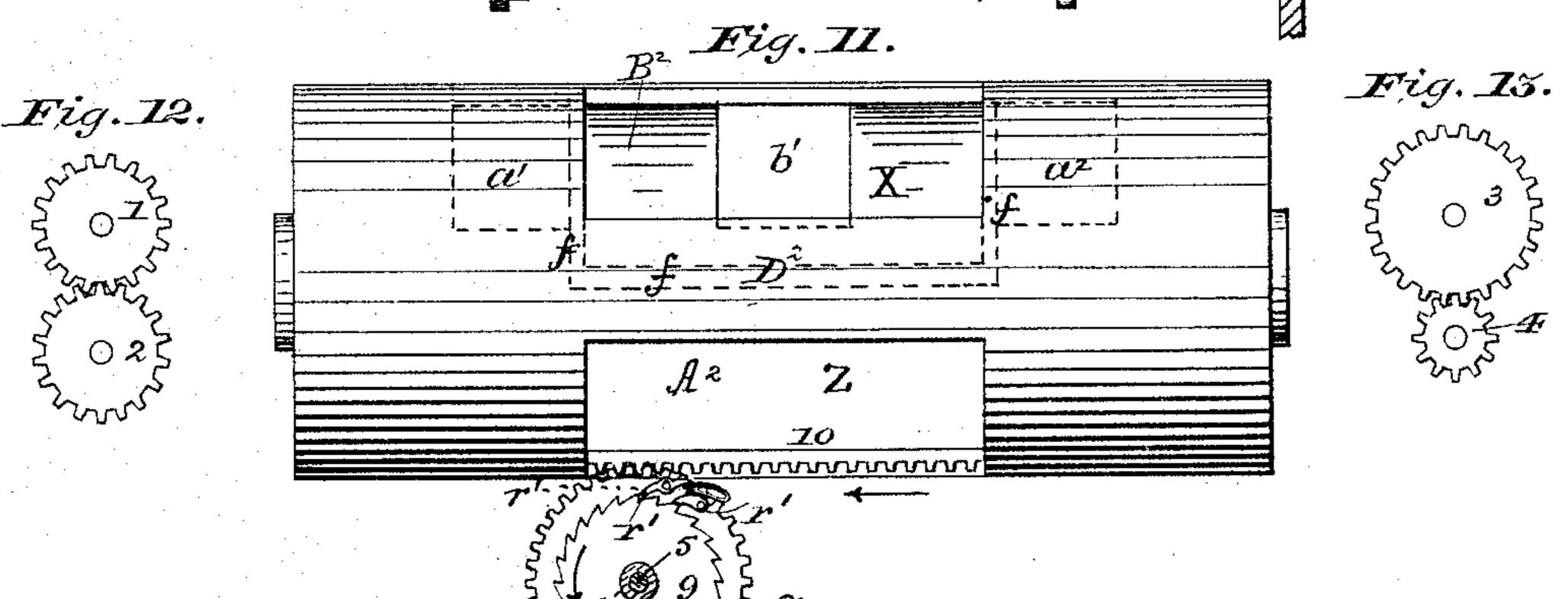


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Witnesses: J. C. Brecht, Nowell Bartl Sewis Hallrok Nash

y Johnson W Johnson

Attis

## United States Patent Office.

LEWIS HALLOCK NASH, OF BROOKLYN, ASSIGNOR TO THE NATIONAL METER COMPANY, OF NEW YORK, N. Y.

## REGISTER-CONNECTION FOR PISTON METERS.

SPECIFICATION forming part of Letters Patent No. 353,805, dated December 7, 1886.

Application filed December 29, 1883. Serial No. 115,963. (No model.)

To all whom it may concern:

Be it known that I, LEWIS HALLOCK NASH, a citizen of the United States, residing at Brooklyn, in the county of Kings and State of 5 New York, have invented new and useful Improvements in Piston Water-Meters, of which

the following is a specification.

My invention relates to improvements in that class of water-meters in which two recip-10 rocating hollow pistons provided with suitable inlet and outlet ports and arranged in a shell or case serve to measure the water admitted and discharged therefrom; and the objects of my improvements are to dispense with the 15 mechanism by which the pistons are usually operated, to provide for a free reciprocation of the pistons by the action of the flowing water, to control the speed and the extent of the stroke of one piston by the action of the other, 20 and to effect an accurate measurement of the water without regard to the extent of the movement of either piston.

An important matter of my invention consists in decreasing the motion of the free pis-25 tons at the end of the stroke, and thereby prevent them from striking the cylinder-heads.

In connection with the free pistons a registering device is adapted to measure the extent of their movements; and my invention also 30 consists in certain details of construction and of combinations, which will be more fully described hereinafter, and particularly pointed out in the claims.

Referring to the accompanying drawings, 35 Figure 1 represents a cross section of the meter upon the line zz of Fig. 2, which is a vertical longitudinal section on the line w w of Fig. 1. Fig. 3 represents a longitudinal horizontal section on the line x x of Fig. 1, showing the me-40 ter shell or case with the pistons removed. Fig. 4 is a similar section on the same line, with the pistons in position; Fig. 5, a similar section on the line y y of Fig. 1, with the piston in place. Figs. 6, 7, 8, and 9, Sheets 1 45 and 2, represent one of the pistons in elevations and cross-sections. Figs. 10, 11, 12, and 13 show the registering apparatus, on an enlarged scale, in its relation to the free operating pistons.

As the figures in the drawings are shown,

! the meter is supposed to be in a horizontal position.

The case or shell has an inlet-opening, A, connected to a branch passage leading toward the outer lower side of the two cylinders C'C2, 55 with which it communicates by the inlet-ports A<sup>3</sup> and A<sup>4</sup>. These cylinders are placed side by side and have an intervening divided passage communicating with the outer opposite ends of the cylinders by ports d',  $d^2$ ,  $d^3$ , and  $d^4$ , 60 and in such manner that port c', Figs. 1 and 3, of cylinder C' leads to port d' of cylinder C<sup>2</sup> through passage e', port  $c^2$  leads to port  $d^2$  by passage  $e^2$  at the opposite end of the cylinder, similarly port c<sup>3</sup> of cylinder C<sup>2</sup>, Figs. 1 and 5, 65 communicates with port  $d^3$  of cylinder C' by passage  $e^3$ , and port  $e^4$  with port  $d^4$  of cylinder C' by passage  $e^*$ .

The pistons D' D2, which are entirely freei. e., without any mechanical operating con- 70 nections—reciprocate by the inflowing water in the cylinders C' C<sup>2</sup>, and are so placed as to operate to admit and discharge the water at the proper time. These pistons are hollow, and are divided by a partition, f, at their center, 75 similar to that in the ordinary D-valve. The piston D<sup>2</sup> has at its outer side a port, A<sup>2</sup>, communicating with the port A<sup>3</sup> in the cylinder, and at the side facing the intermediate passage a port, b', and two side ports,  $a' a^2$ . The piston 80 D² has a receiving-chamber, Z, which always has communication through the inlet-ports A<sup>2</sup> A³ with the inlet-passage A, and a central outlet-chamber, X, Figs. 1, 2, and 5, which is formed by the partition f, and constantly com- 85 municates through the ports B<sup>2</sup> B<sup>3</sup> with the outlet-passage B, Fig. 1. The receiving-chamber Z communicates by the valve-ports  $a'a^2$  with the cylinder-ports  $c^3$   $c^4$ , Fig. 5, and the outletchamber X has the port b', which communi- 90 cates with the cylinder-ports  $c^3 c^4$  in the movement of said piston. The piston D' is identical in construction with piston D2, but is reversed in position in its cylinder, as seen in Fig. 1.

Referring to the position of piston D2, as 95 shown in Figs. 1, 4, and 5, the water enters through the passage A, and is admitted by the ports A' A' to the piston-inlet chamber X, from whence it is admitted by its port  $a^3$  to the cylinder-ports c'  $c^2$ , Fig. 4, which commu- 100

nicate with the opposite ends of cylinder C<sup>2</sup> in the movement of the piston. In the operation of piston D' the water is discharged from the opposite ends of cylinder C<sup>2</sup>, through 5 the cylinder-ports  $c'c^2$ , into the chamber Z' of piston D' by its ports  $b^2$   $b^3$ , from whence it escapes into the outlet-passage B through the ports B' and B', which are always in communication with said passage. When the pistons 10 are in the positions shown in Fig. 5, the water enters through port A2, Fig. 1, into inletchamber Z of piston D<sup>2</sup>, and through port  $a^2$ , cylinder-port  $c^3$ , to passage  $e^3$ , port  $d^3$ , and to the outside end of piston D', which it forces in 15 the direction of the arrow m. The water in front of the piston D' is then forced out of cylinder C' by the port  $d^4$ , passage  $e^4$ , port  $c^4$ , into outlet-chamber X of piston D2, from whence it passes through ports B<sup>2</sup> B<sup>3</sup> into and 20 through the outlet-opening B.

The piston D'is precisely the same as piston D<sup>2</sup>, its position being inverted, and it communicates in a similar manner, by means of the ports and passages, as does piston D<sup>2</sup>—i. e., 25 the water enters, Fig. 1, through port A' of piston D', to the receiving chamber X', and is admitted by port a<sup>3</sup>, Fig. 4, of piston D' to passage  $e^2$ , through port  $c^2$ , and to the outside end of piston D2, which forces it in the direc-30 tion of the arrow n. The water in front of the piston D<sup>2</sup>, Fig. 4, is forced out of cylinder  $C^2$ , by the port d', passage e', port c', to port  $b^2$ , into the chamber Z' of piston D', through port B', Fig. 1, into the branch passage, and through 35 the outlet-opening B. As the free piston D', Fig. 5, approaches the end of its stroke, it begins to close the port  $d^4$ , thus retarding the escape of the water therefrom, and the speed of said free piston will gradually be decreased, as 40 the port  $d^4$  is closed, until it comes to restagainst the cylinder-cover H<sup>2</sup> without shock. The free piston D'should not entirely close the port  $d^4$ , but close it sufficiently to prevent a sudden stoppage of said free piston, the amount of 45 such opening being determined by use. It should also be opened sufficiently to allow the water to enter at  $d^4$ , when the free piston shall have reversed the flow, so as to facilitate its

starting readily on the return-stroke. As shown in Fig. 4, the free piston D<sup>2</sup> is just beginning its return-stroke; thewater, entering at  $d^2$ , moves the piston in the direction of the arrow n, the port  $d^2$  will be opened wider and wider, and the free piston moves 55 faster until its greatest speed is gained. When both ports  $d^2$  and d' are uncovered, it will begin to close port d', gradually reducing its speed until it is gently brought to rest upon the case-head H'. It will be thus seen that 60 by the operation of the ports d',  $d^2$ ,  $d^3$ , and  $d^4$ the free pistons start from their rest with a gradually-accelerated motion, and are gradually retarded at the end of the stroke until

Both cylinders and pistons are constructed exactly alike, and the pistons reciprocate al-

brought to rest without any shock.

ternately, thereby allowing a continuous and steady flow of water, and according to their size measure the quantity of water admitted

and discharged through them.

The operation of the meter is as follows: The water enters the case through the inletopening A, Fig. 1, and passes through the branch passage alternately to each side of the case, and enters through the inlet-ports A<sup>4</sup> A<sup>3</sup> 75 into the pistons, chambers Z X', by the ports A' A<sup>2</sup>, and passes thence, by the piston-ports a'  $a^2$  of piston D<sup>2</sup> and  $a^3$  of piston D', into the corresponding cylinder ports in the operation of the pistons. The arrows m and n indicate 80 the direction of the motion of the free pistons, while the other arrows indicate the direction of the current of water. The free pistons being in the position shown in Fig. 5, the water from the chamber Z of the free piston  $D^2$  85 passes through the port  $c^3$ , passage  $e^3$ , and port  $d^3$ , behind the free piston D', and forces it in the direction of the arrow m, the water escaping from the other end of the cylinder C' by the port  $d^4$  through the passage  $e^4$ , port  $c^4$ , to 90 port b' of the piston  $D^2$  and outlet-opening B³, which it reaches through the branch passage B<sup>2</sup>, leading thereto.

Each piston is provided with a rack, 10, placed below the circumference, and into said 95 racks gear-wheels 8 8 mesh. The wheels 8 8 are placed loosely on transverse shafts 5 6, which are journaled in lugs cast on the case in the inlet branch passage. One wheel 8 is placed on the hollow shaft 5, while the other 100 wheel 8 revolves on the solid shaft 6, which passes through said hollow shaft. The ratchetwheels 9 9 are firmly secured to the shafts 5 and 6. To each gear-wheel 8 8 are attached the double pawls rr, which drive the ratchet- 105 wheels 9 9, said ratchet-wheels 9 9 being prevented from rotating in the opposite direction by the double spring-pawls r'r', secured to the case, and as the pistons reciprocate they revolve the shafts 5 and 6 in the direction of the 110 arrows. The pawls r'r' prevent the backward motion of the ratchet-wheels, and in Fig. 10 these pawls are shown as being secured to the case-frame by pivot-pins  $r^2$ . The hollow shaft 5 is provided with an arm, 5', having a pin, 115 12, upon which the gear-wheels 1 and 3 are free to revolve, and said gears are secured to each other, so as to move together. A gearwheel, 4, is secured to the shaft 6, and another wheel, 2, to the short solid shaft 7, and they 120 mesh, respectively, with the wheels 1 and 3. The shaft 7 passes through a suitable stuffingbox, 13, which forms a bearing for the shaft, the outer end of which is connected with and drives the registering mechanism.

The operation of the registering apparatus is as follows: Supposing the shaft 5 to be stationary and the shaft 6 to be moved, then the gear 4 will turn, moving the gears 3, to which the gear 1 is attached, from whence the move- 130 ment will be communicated to gear 2, and to the extended shaft 7, and as the gears 1 and 2

are of equal diameter, and the gear 3 is double the size of gear 4, as shown, one revolution of the gear 4 will cause half a revolution of the gear 3 and of the extended shaft 7. Now let 5 the shaft 6 be stationary and the shaft 5 revolve, carrying around with it the gears 1 and 3; then one revolution of the shaft 5 will cause half a revolution of the gear 2 and of the extended shaft 7.

It will be readily seen that an equal motion of the shafts 6 and 5 will cause an equal movement of the extended shaft 7, and if these two movements take place alternately their movements will each be communicated to the shaft

While I have described and shown free pistons having valve ports and passages adapted to co-operate with each other and with cylinder ports, so that the valve-ports of one piston will control the admission and discharge of water into and from the other piston, yet the same operation may be effected by free pistons having a different arrangement of ports and passages.

I claim—

1. In a water-meter, the combination of the two free actuated pistons with an independent shaft and connecting-gearing for each piston and motion transmitting gearing connecting each independent shaft with a regis-

tering connecting-shaft, whereby the motion of the two shafts is communicated to the registering mechanism, substantially as herein set forth.

2. The combination, in a water-meter, of two 35 free water-actuated pistons, each having a cograck, 10, with an independent shaft, 5 and 6, for each piston, each shaft having a gear, 8, meshing with said piston-racks, a ratchet-wheel, 9, secured to each shaft, fixed pawls r' 40 for each ratchet-wheel, and motion-transmitting gearing adapted to transmit the motion of the shafts to the registering mechanism, substantially as described.

3. The combination, in a water-meter, of free 45 actuated pistons, each having independent register-connecting mechanism, with an independent register-connecting shaft, and the gearing 1, 2, 3, and 4, whereby the registering mechanism is driven by the motion of the pis-50

tons, substantially as herein set forth.

In testimony whereof I have hereunto set my hand in the presence of two subscribing witnesses.

## LEWIS HALLOCK NASH.

Witnesses:

A. E. H. JOHNSON,

J. W. Hamilton Johnson.