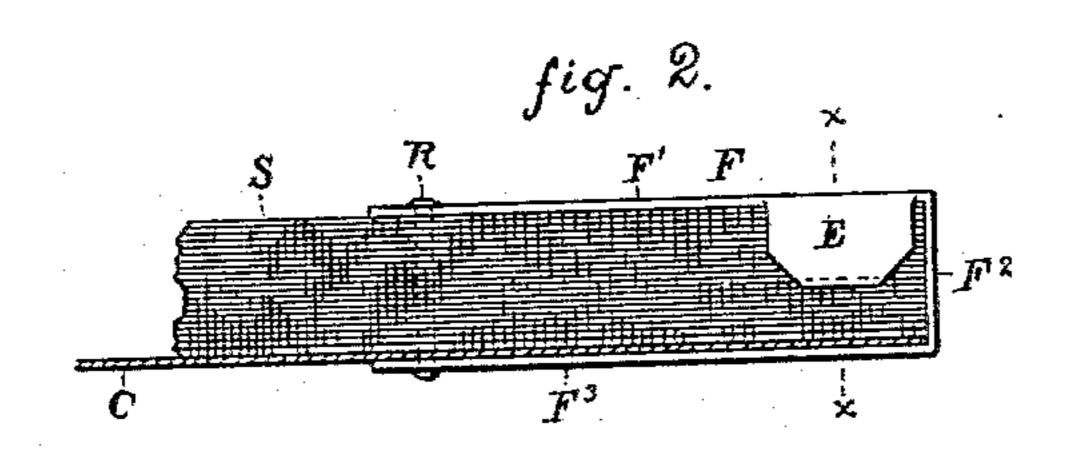
(No Model.)

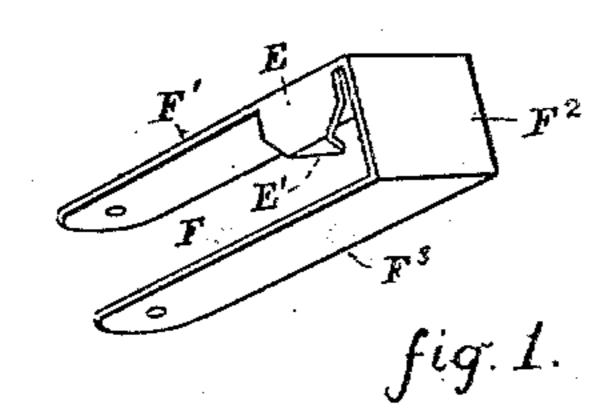
## W. F. DICKISON.

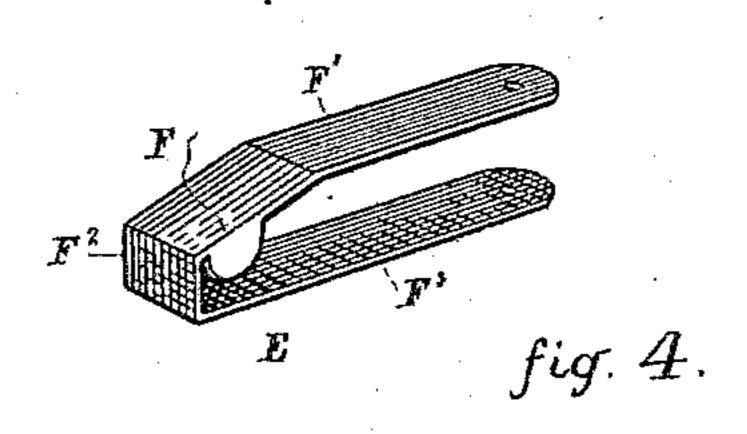
APRON SLAT FASTENING.

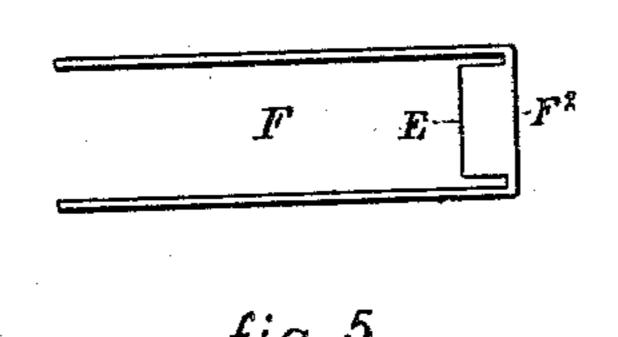
No. 331,948.

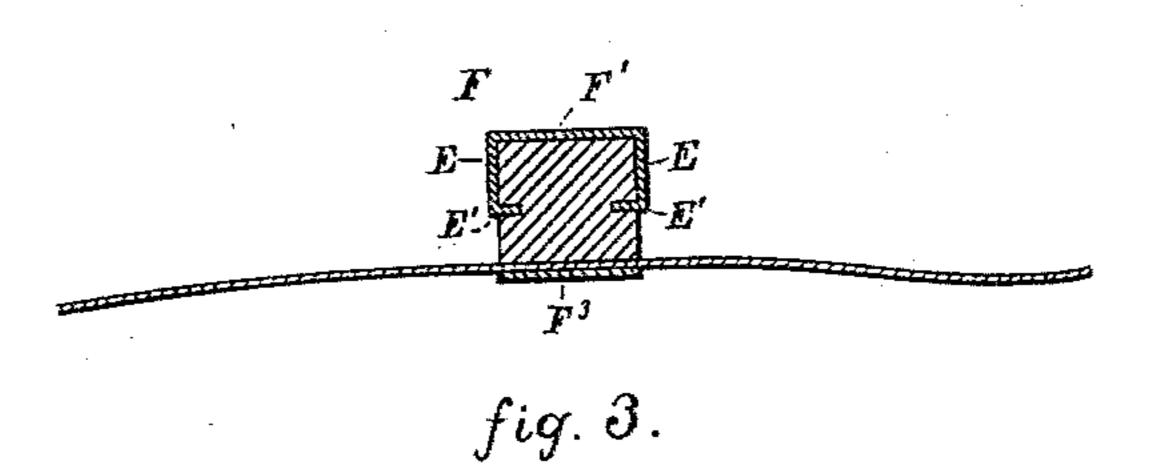
Patented Dec. 8, 1885.











Witnesses;

Hundle.

a. Keithley.

Inventor,

William F. Dickison;

per a. B. Wopham, His Attorney.

N. PETERS, Photo-Lithographer, Washington, D. C.

## United States Patent Office.

WILLIAM F. DICKISON, OF PEORIA, ILLINOIS.

## APRON-SLAT FASTENING.

SPECIFICATION forming part of Letters Patent No. 331,948, dated December 8, 1885.

Application filed March 10, 1885. Serial No. 158,387. (No model.)

To all whom it may concern:

Be it known that I, WILLIAM F. DICKISON, of Peoria, in the county of Peoria, in the State of Illinois, have invented an Improved Apron-Slat Fastening; and I do hereby declare that the following is a full, clear, and exact description thereof, reference being had to the annexed drawings, making a part of this specification, in which like letters of reference refer to like parts, and in which—

Figure 1 represents a perspective view of the invention; Fig. 2, a side view of the same applied to a slat; Fig. 3, a cross-section at xx in Fig. 2; Fig. 4, a perspective view of my favorite form for the fastener; Fig. 5, a modi-

fication of the device.

My invention is in the line of aprons or conveyers consisting of sheets or straps of fabric, rubber, or other pliable material, adapted to 20 be moved continuously in a desired direction, and having slats of wood or other material affixed to said sheets or straps transversely to their direction of motion, for the purpose of transporting whatever is dropped thereon. 25 As ordinarily constructed such aprons are formed of canvas tacked to the wooden strips or slats. The objections which I have found to be unavoidably connected with this tacking together of the canvas and slats are that the 30 tacks soon come out, especially at the ends of the slats, the latter swing loose, catch upon some portion of the attendant machinery, and are either broken or ripped off entirely; the edges of the canvas at the points of attach-35 ments to the slats become frayed, then torn, and soon rip entirely across the width of the fabric; and, in addition, during this destructive process the straw, or whatever similar substances are carried, catch and collect be-40 tween the ends of the slats and the partiallyseparated canvas. To remedy such defects I have contrived a fastening device for securing inseparably together the ends of the slats and

as in the old way.

This fastening device consists, essentially, of a simple metallic strap bent into an approximately U shape and adapted to be se-

45 tions of the slats being tacked to the canvas,

the edges of the canvas, the intermediate por-

cured to a contiguous slat end and canvas 50 edge, with one portion of said strap below the canvas and the other above the slat.

In the drawings, S represents an end of a slat; C, the canvas, and F the terminal fastening device. In the form of fastener shown 55 in Fig. 1 the arm F' of the strap is provided at each edge, near the bend F2, with an ear, E. The object of this ear E is to enable me to retain the fastener in place with a single rivet passed through the same and the slat at the 60 ends of the arms F' F3. These ears, by clasping the uncovered lateral faces of the slat end, not only keep the fastener from swinging off to one side, but, in addition, serve to prevent the splitting of the slat end, the tendency to 65 which splitting is caused by the driving therein of the canvas securing tacks. To hold still more firmly the fastener in place, I often form a spur, E', at the end of each ear E, which spurs, being driven home into the wood, ac- 70 complish the desired result.

In Fig. 5 is shown a form of my fastener modified from that just described to the extent of having the ears project from the bend F<sup>2</sup>, instead of from the arm F'.

In manufacturing these fastening devices I prefer to stamp them from sheet metal, the length of the ears being such as to cause as little waste as possible in the material.

In placing these fasteners the canvas and 80 slats are first tacked together, and then the arms F' F³ are pushed longitudinally onto the slats, with the arm F' under the cloth, the other arm above the slat, and the ears clasping the lateral faces thereof. When the bend 85 F² comes against the end of the slat, a rivet, R, is inserted through suitable holes, H, at the ends of the arms and through the intermediate wood and riveted fast.

What I claim as my invention is as follows, 90 to wit:

1. In an apron-slat fastening, the combination of the apron, the apron-slat, and the strap having one end thereof secured to the slat below the apron, the medial portion thereof bent 95 up against the end of the slat and its other end bent down upon the upper face of the slat, and provided with the ears projecting there-

from for securing it from lateral deflection, substantially as and for the purpose specified.

2. In combination, the apron, the apronslat, and the U-shaped strap having the ears for keeping the bent portion thereof from lateral deflection, and provided with the rivet for securing its ends to the said apronslat, substantially as and for the purpose set forth.

3. In combination with the apron and apron-10 slat, the U-shaped strap F, having the ears E,

provided with the spurs E', and the rivet R, for holding the ends of said strap in place, as and for the purpose specified.

In testimony that I claim the foregoing invention I have hereunto set my hand this 5th 15 day of February, 1885.
WILLIAM F. DICKISON.

Witnesses:

A. KEITHLEY, A. B. UPHAM.