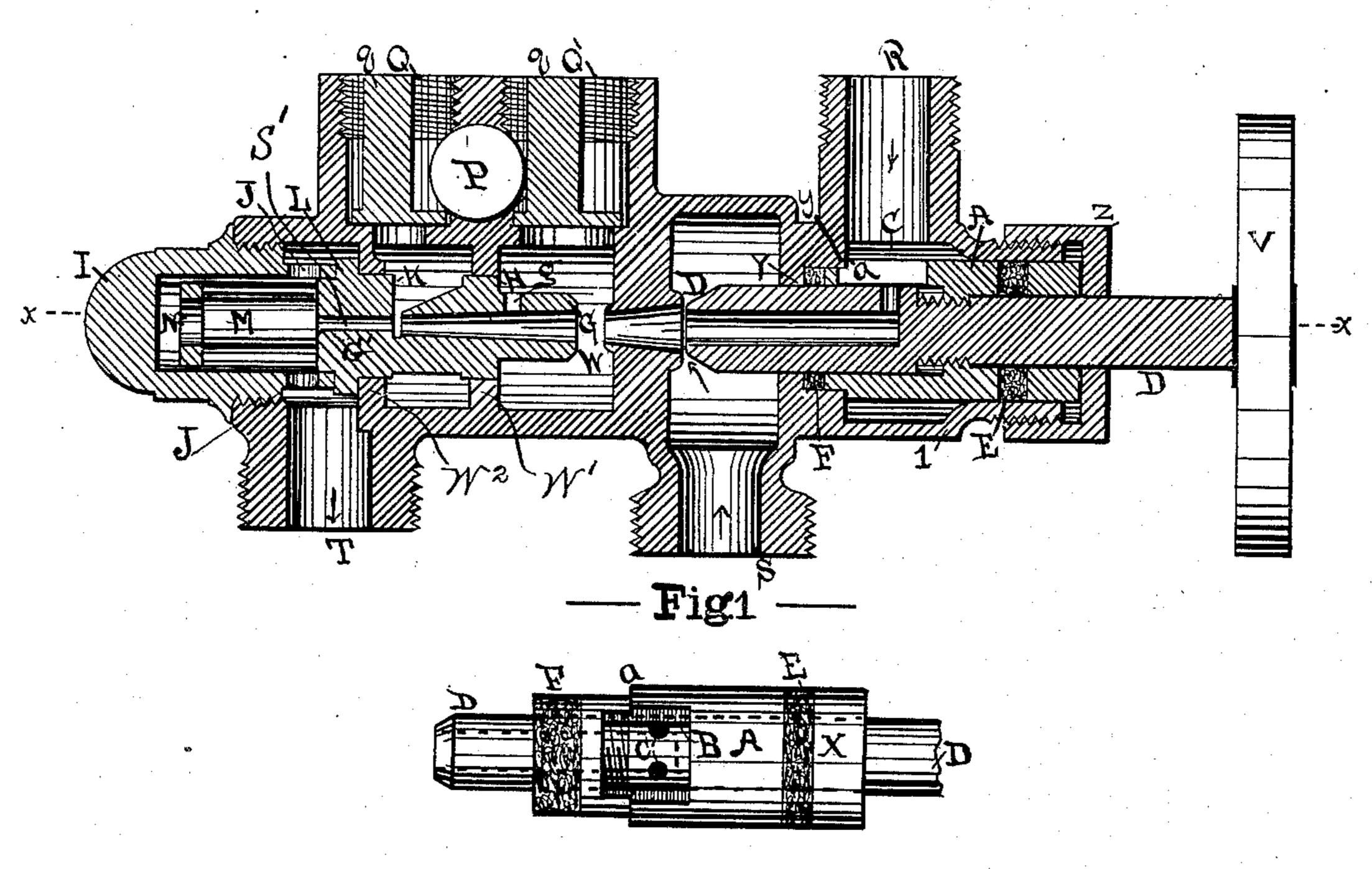
## H. B. MURDOCK.

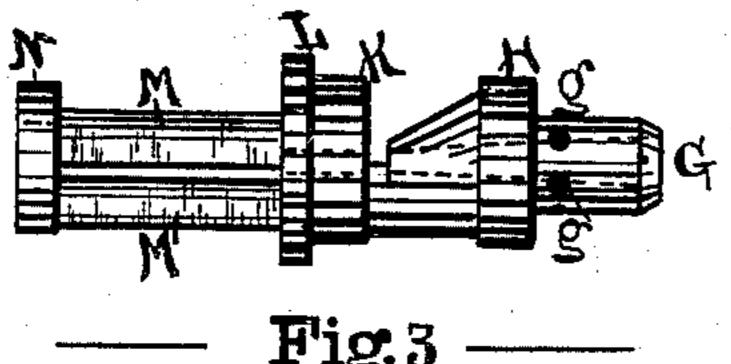
INJECTOR.

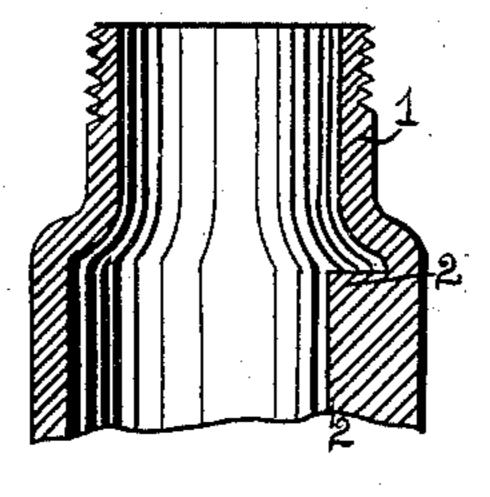
No. 331,154.

Patented Nov. 24, 1885.









Charles B. Lothers.
Summer Collins.

Horace B. Trundock, by Geost Lothrop actif

## UNITED STATES PATENT OFFICE.

HORACE B. MURDOCK, OF DETROIT, MICHIGAN.

SPECIFICATION forming part of Letters Patent No. 331,154, dated November 24, 1885.

Application filed October 18, 1884. Serial No. 145,856. (Model.)

To all whom it may concerns

Be it known that I, HORACE B. MURDOCK, of Detroit, in the county of Wayne and State of Michigan, have invented a new and useful 5 Improvement in Injectors, of which the fol-

lowing is a specification.

Figure 1 is a longitudinal section. Fig. 2 is a perspective of the steam jet passage, and Fig. 3 is a perspective of the delivery-tube; 10 and Fig. 4 is a detail of part of the case, showing the lug which prevents the nut A from turning.

My invention consists in certain improvements in the construction of injectors, here-15 inafter fully pointed out in the claims.

The shell of the injector is cast in one piece, and on it are cast the projecting pipes R, which is the steam-entrance; S, which is the water-entrance; T, which is the water-deliv-20 ery pipe on the way to the boiler, and P which is the overflow-pipe, connected to one or more projections, Q Q', in which are situated the overflow check-valves. With the case are cast partitions Y, W, W', and W2, 25 which separate the interior of the case into steam, overflow, and discharge chambers.

D represents the steam-plug, beveled at its inner end, as shown in the drawings, and provided at its outer end with a hand-wheel, 30 V, by which it can be turned. Plug P is perforated longitudinally from its inner end to a point opposite the steam-nipple R, and at this point one or more holes, C, are bored transversely in the plug, meeting the longi-35 tudinal bore. From a point a little back of the holes C plug D is somewhat reduced in diameter its whole length, and has a screwthread cut thereon, as shown in Fig. 1.

A represents a screw-thread adapted to 40 screw on the thread on plug D, and having on each side thereof a section, B, cut out to expose the holes C. Nut A is made cylindrical, except for the cut-away sections B, from its outer end to the point a, where it is re-45 duced in size, as shown in Fig. 2, for the remainder of its length. This construction permits a lug, 2, Fig. 4, cast on the inner surface of the shell, to engage with the side a of the cut-away portion of the nut A, so that 50 said nut cannot turn when plug D is turned.

Z represents a stuffing-box on the end of the case, through which plug D passes.

E F represent packing-rings surrounding plug D, one at each end of nut A, the packing E being confined between the metal ring X, 55 sliding on plug D, and the nut, and the ring F being confined between the other end of the nut and a partition in the case, through which plug D passes, and which separates the steam and water chambers, thus forming a 60 simple and efficient packing, which prevents escape of steam from the case and leakage of steam into the water-chamber, or vice versa.

G represents the combining tube, bored in taper form through the partition W in the 65 shell, and in line with plug D. When plug D is screwed into the shell, its beveled end enters the flaring end of the combining-tube and prevents all flow of water to said tube, and by withdrawing plug D from tube G the 70 size of the water-way around the end of the plug into the tube can be regulated to exactly correspond with the steam pressure and the

capacity of the injector. W' and W<sup>2</sup> represent two partitions cast in 75 the shell, and having perforations therethrough, in which the delivery-tube G' is supported, so that a longitudinal perforation, S', therethrough is in line with combining-tube G, though an open space, for overflow or re- 80 lief, is left between said tubes. The deliverytube G' is so constructed as to fit snugly in the perforations through partitions W' W2, and a shoulder, L, thereon bears against partition W<sup>2</sup>, and is clamped between said par- 85 tition and the inner end of a screw-cap, I, which screws into and closes the end of the case, so that the delivery-tube is held firmly in position. In that part of the delivery tube which lies between partitions W' W2, I bore 90 one or more transverse holes, H, connecting with bore S, to relieve the bore, which is made flaring, as shown in Fig. 1, from a surplus of water, and in that part of said delivery-tube which lies between partitions W W', I cut a 95 slot, K, into the bore, and bevel off the side thereof nearer partition W' for like purposes of relief.

The end of the delivery-tube which lies within the screw-cap I is made of two arms, ICO M'M, joined at the outer end by a perforated disk, N, and in the inner end of the screw-cap are several holes, J, so that water which comes through the delivery-tube passes freely into

the interior of screw-cap I and through holes

J into the delivery-pipe T. Through the
upper side of one or both of the chambers
formed in the case by partitions W W' W<sup>2</sup> I

5 bore holes into the hollow projections Q Q',
and in said projections place the check-valves
q q, which open outwardly from said chambers, and close by gravity to prevent entrance
of air or water to the case of the injector.

The ends of projections Q Q' are closed by
screw-caps, and the overflow-pipe P is connected with said projections Q Q'. The usual
check-valve is placed in the delivery-pipe at

any convenient point therein.

This construction renders the operation of putting together and taking apart the injector very simple, for by unscrewing the stuffing-box Z the nut A and plug D can be taken out, and by unscrewing the cap I the 20 delivery-tube can be removed. The check-valves q q can also be removed by unscrewing the caps which close the projections Q Q'.

In the operation of my injector the distance of the end of plug D from the mouth of the combining-tube G is regulated to suit the steam-pressure and the capacity of the injector by turning the hand-wheel V, and thus causing the plug to travel in nut A. When this regulation has been once made, the plug D need not be further disturbed, and the injector is operated entirely by opening or closing a valve in the steam-pipe R.

The mode of operation is so well known

that no description of it is necessary.

What I claim as my invention, and desire to secure by Letters Patent, is—

1. In an injector, a delivery tube adapted to be inserted through an opening in the end of a case made in one piece, and supported by

one or more partitions cast in said case, in 40 combination with a screw-cap adapted to close the opening in said case and clamp said delivery-tube rigidly in position, substantially as shown and described.

2. In an injector, the combination of the 45 plug D, packing-rings E F, nut A, and stuffing-box Z, substantially as shown and de-

scribed.

3. In combination with the plug D, having one end longitudinally perforated, and also 50 having therein one or more transverse passages, C, the nut A, having the sections B cut therefrom, substantially as shown and described.

4. In an injector having its case made in 55 one piece, and having steam, water, overflow, and discharge chambers formed therein by partitions cast integral therewith, a combining-tube formed in the partition which separates the water and overflow chambers, a plug 60 adapted to close the mouth of said combining-tube, and having therein a longitudinal bore connected with the steam-chamber, supported by a stuffing-box, which closes one end of the case, and a delivery-tube connecting the over-65 flow-chamber with the discharge-chamber, and held in place by a screw-cap, which closes the other end of said case, substantially as shown and described.

5. The combination of the delivery-tube 70 having thereon shoulder L, perforated partition W, and screw-cap I, having therein one or more holes, J, substantially as shown and

described.

HORACE B. MURDOCK.

Witnesses:

JOHN TRIX, SUMNER COLLINS.