

(No Model.)

R. T. CRAWFORD.
VEHICLE SEAT.

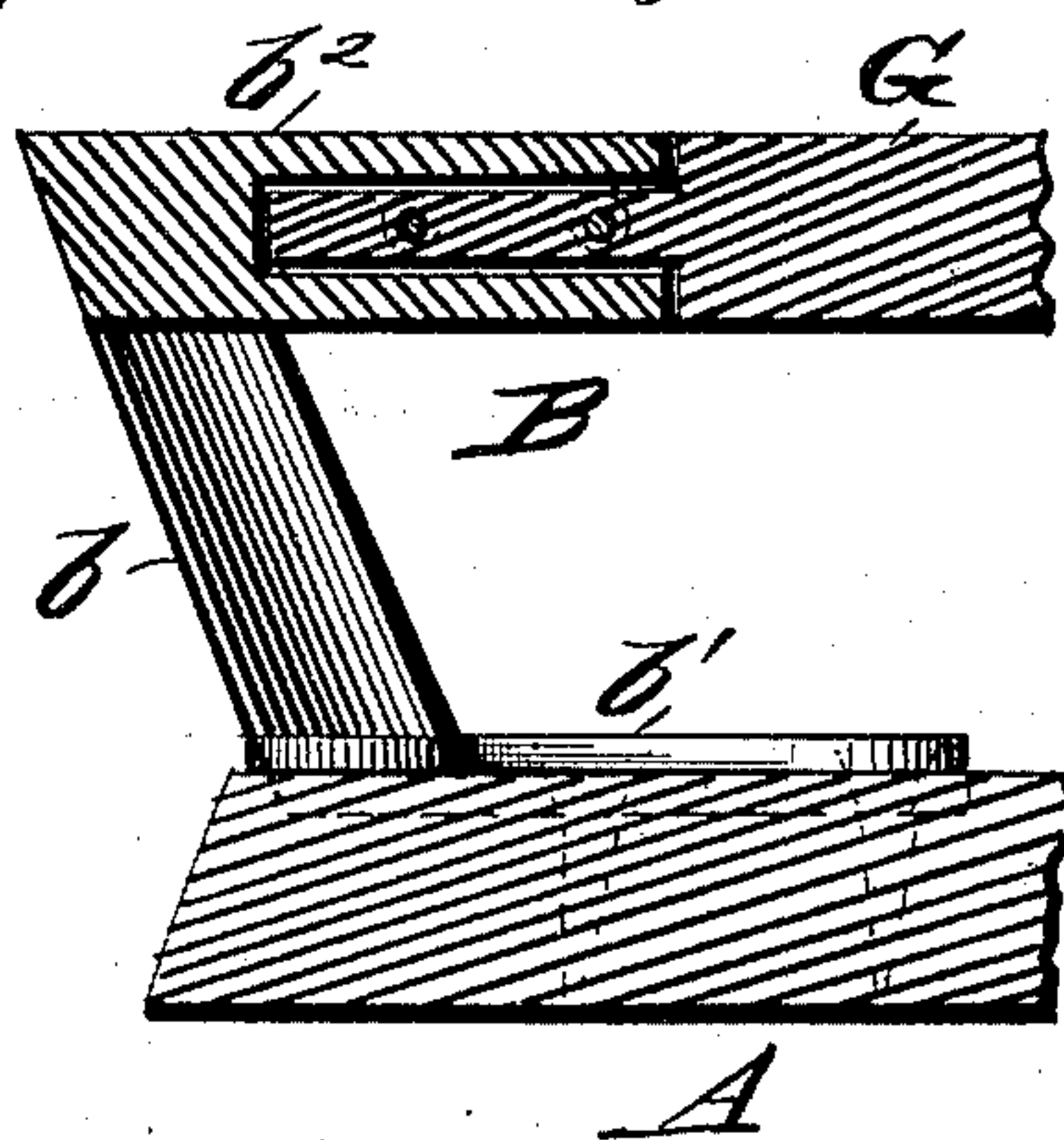
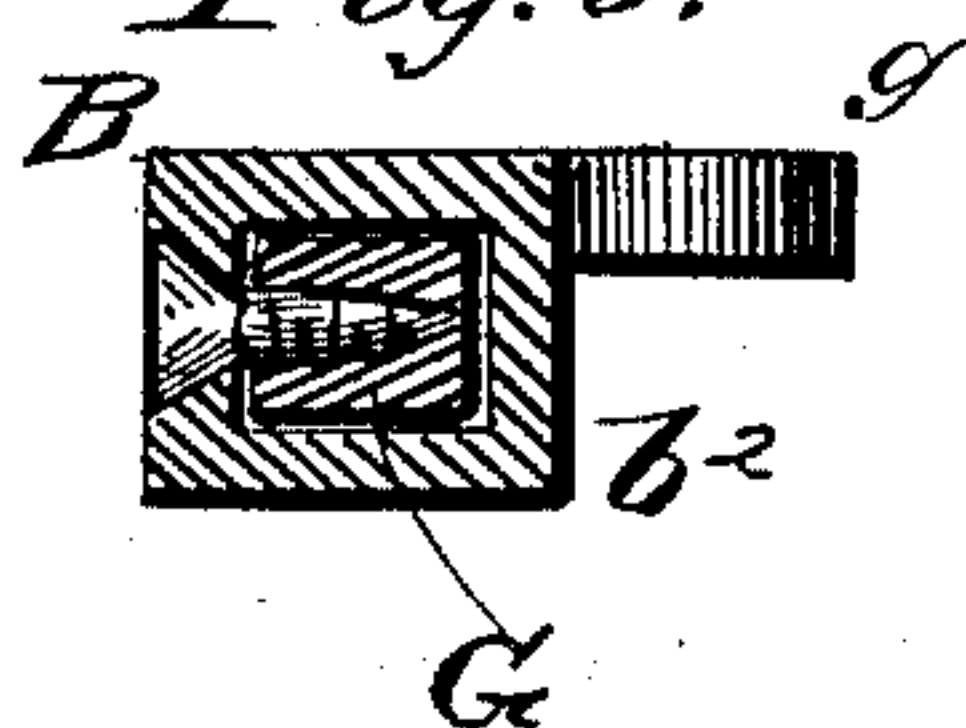
No. 324,662.

Patented Aug. 18, 1885.

Fig. 1.

Fig. 3.

Fig. 2.



WITNESSES

Phil. Dietrich.
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UNITED STATES PATENT OFFICE.

ROBERT T. CRAWFORD, OF NEW CASTLE, PENNSYLVANIA.

VEHICLE-SEAT.

SPECIFICATION forming part of Letters Patent No. 324,662, dated August 18, 1885.

Application filed May 11, 1885. (No model.)

To all whom it may concern:

Be it known that I, ROBERT T. CRAWFORD, of New Castle, in the county of Lawrence and State of Pennsylvania, have invented certain
5 new and useful Improvements in Vehicle-Seats; and I do hereby declare the following to be a full, clear, and exact description of the invention, such as will enable others skilled in the art to which it pertains to
10 make and use the same.

My invention relates to vehicle-seats, the object being to provide a seat with corner braces or supports of improved construction.

The invention consists in the features of
15 construction hereinafter fully described, and pointed out in the claim.

In the drawings, Figure 1 represents a portion of a vehicle-seat provided with my improvements, and Figs. 2 and 3 are sectional
20 detail views.

A represents a portion of a seat-bottom to which my corner devices are applied.

B represents one of the corner-irons, consisting of a post, *b*, angle-arms *b'*, and lateral
25 extensions *b²*. The arms *b' b'* are formed at a right angle to the post *b*, and are secured to the seat-bottom by screws or other means, as shown. The extensions *b² b²* of the post are
30 hollow to receive the ends of the seat-rails *G G*, and said extensions are preferably formed with perforated lugs *g g*, to permit the attachment of a shifting top for the seat.

C represents a modified form of the iron

designed for the front corners of a seat. In this instance the post *b* is formed with a single extension, *b³*, to receive the front end of the seat-rail, and also with a handle, *D*. 35

By the construction thus described, and illustrated in the accompanying drawings, the labor of constructing a "stick-seat" is materially lessened, the ordinary blacksmith's work is avoided, the parts of the seat are readily joined and secured, a firmer and stronger seat is obtained, and expense is materially reduced. 40 45

It will be understood that all of the parts of my improved corner-iron are made integral, so that the whole may be made in one piece from malleable iron or other suitable metal. 50

What I claim as my invention is —

A corner-iron for vehicle-seats, consisting of a post provided at its lower end with angle-arms and at its upper end with laterally-projecting sockets to receive the ends of the
55 seat-rails, said sockets being integrally formed with perforated lugs to permit the attachment of a top to the seat, substantially as set forth.

In testimony whereof I have signed this
60 specification in the presence of two subscribing witnesses.

ROBT. T. CRAWFORD.

Witnesses:

J. H. MARSHALL,
BENJN. F. LESLIE.