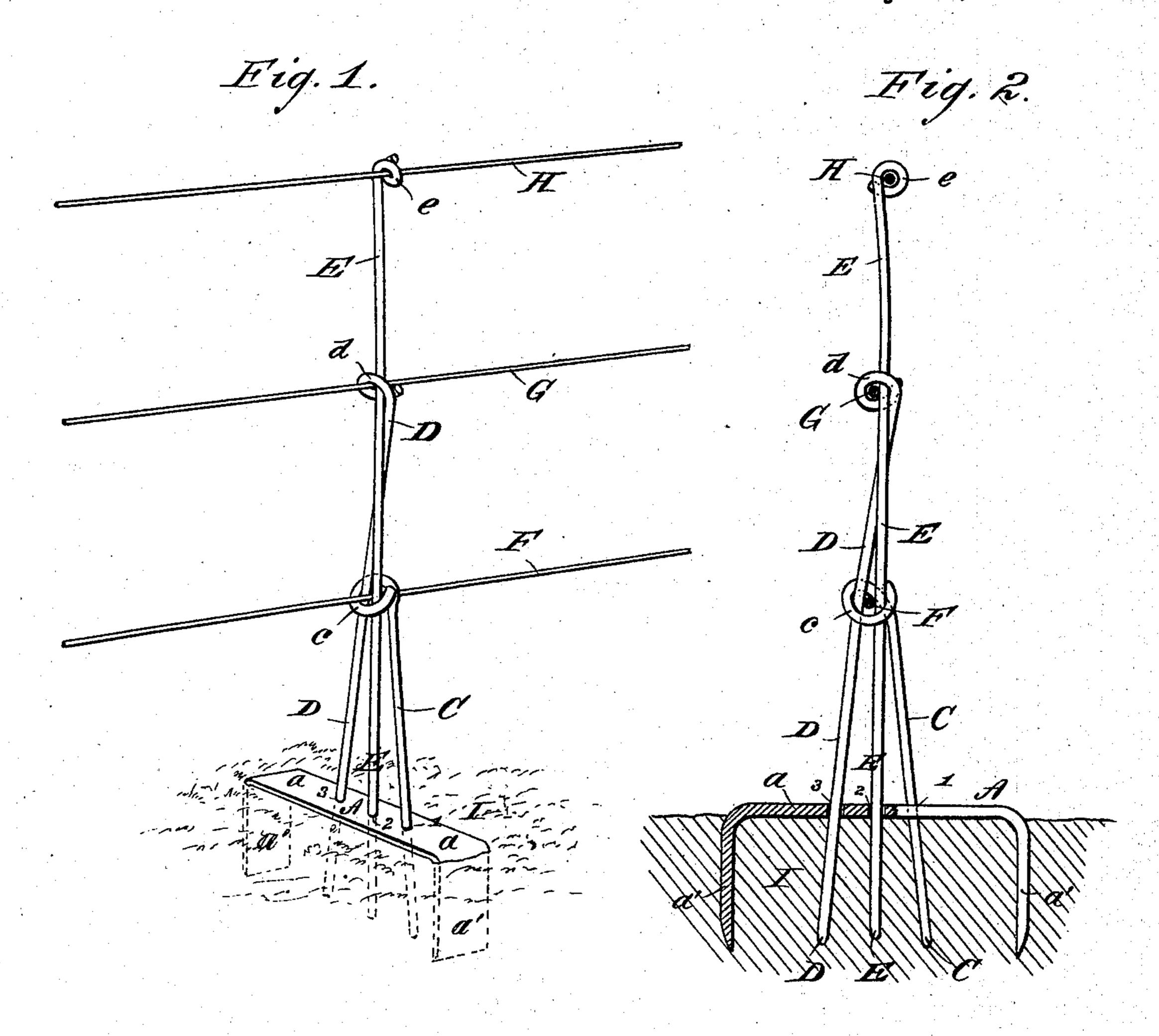
(Model.)

W. H. GATES.

FENCE POST.

No. 322,172.

Patented July 14, 1885.



Hig. 3.

WITNESSES:

Donn Twitchell. Co. Sedgwick INVENTOR:

W. Hates

BY Munn & Co

ATTORNEYS.

United States Patent Office.

WILLIAM HENRY GATES, OF JESUP, IOWA.

FENCE-POST.

SPECIFICATION forming part of Letters Patent No. 322,172, dated July 14, 1885.

Application filed March 5, 1885. (Model.)

To all whom it may concern:

Be it known that I, WILLIAM HENRY GATES, of Jesup, in the county of Buchanan and State of Iowa, have invented certain new and useful Improvements in Fence-Posts, of which the following is a full, clear, and exact description.

My invention relates to fences for lands; and has for its object to facilitate the erection and

10 lessen the cost of such structures.

The invention consists in particular constructions of the fence-posts, and the combination therewith of base-plates or ground-anchors of peculiar form, and in the connections of the horizontal fence wires or rails with the fence-posts, all as hereinafter fully described and claimed.

Reference is to be had to the accompanying drawings, forming part of this specification, in which similar letters of reference indicate

corresponding parts in all the figures.

Figure 1 is a perspective view of my improved metal fence-post with the fence-wires in place. Fig. 2 is a side elevation of the fence-post with its base partly in section, the fence-wires also being in section; and Fig. 3 is a plan view of a modified construction of

the base of the fence-post.

The letter A indicates the base or ground-30 anchor of the fence-post, which base, for use where the ground is comparatively hard or solid, will be made of a single plate of metal about two feet long and two inches wide, and bent down at right angles at opposite ends, so 35 as to present a top portion, a, of about twelve or fourteen inches in length, which will rest on the ground-surface when the bent end parts or prongs a' a' are driven into the ground, as shown in Figs. 1 and 2. Where 40 the ground is soft or marshy, I prefer to use the base or ground anchor B shown in Fig. 3, and which consists of a pair of metal plates, b b, having downwardly-bent ends to enter the ground, and crossed centrally over each 15 other, so as to have large surface-contact with the ground. The top portion of the base A (or the top portion of the base B, when the latter is used) will have as many holes made through it as there are rods in the fence-post 50 proper, which it supports.

I show, and will particularly describe, a fence-post having three uprights or rods, C D

E, adapted to be interlocked with each other and the three horizontal wires of the fence. The rods CD E will ordinarily be made of 55 iron about three-eighths of an inch in diameter; but lighter or heavier rods may be used, as the character of the fence shall require; and at the top of the rods C D E open eyes $c\ d$ e, respectively, are formed by bending the 60 rods by any suitable tool, the eyes being preferably bent over a little to one side, as shown clearly in Fig. 1. The fence-post rods CD E are to be interwoven with each other and the fencewires as the fence is erected, and preferably in 65 the following manner: The bases or anchors A of the fence are to be set in and on ground I in the line of the fence, and the first post-rods, C, will be driven through the holes 1 at one side of the centers of bases A, and the lowest fence- 70 wire, F, will be raised, so as to be supported within the eyes c at the tops of rods C. The next highest post-rods, D, then will be passed through the eyes c of rods C, and will be driven into the ground I through holes 3, made 75 at the other side of the centers of the bases A, and the next higher fence-wire, G, will be lifted into the eyes d, formed at the tops of rods D. Then the highest post-rods, E, will be passed through the eyes d c of rods D C, 80 and will be driven into the ground I through the center holes, 2, and between the rods CD, and the highest fence-wires, H, will be lifted into the eyes e, formed at the tops of rods E. It will understood that after the fence-wires 85 are lifted into the several eyes at the tops of the post-rods the eyes and rods are to be turned or twisted one-quarter round or more, to allow the wires to settle into the eyes and be bound fast by them to complete the fence.

It is evident that great strength is given the fence-posts by the passage of all the higher rods of the posts through the eyes of all their lower rods, causing the rods to mutually brace each other, and by spreading the rods 95 C D laterally from the rod E at the bottom of each post, the entire fence structure will be braced crosswise of the fence and will be very stiff, so as to stand firmly against violent winds and storms.

Any desired number of rods may be used in making the fence-posts, depending on the height of the fence and the spacing of the fence-wires. The ground-anchor B in Fig. 3

is shown with seven holes, indicating that seven rods are to be used in forming the fence-post which it is to support, and whatever number of the rods be used the higher rods will pass through the wire-holding eyes of the

lower rods, as above explained.

Any style of plain or barbed fence-wire, or metallic ribbon, or wire-netting may be used with the posts as a fencing, the eyes at the tops of the post-rods being formed to inclose the fence wire or ribbon or the crossed or single wires of the netting, as will readily be understood.

When metal wires, ribbons, or netting are used with the fence-posts, the fence will be fire-proof; but light wooden rails may be bound in the eyes at the tops of the several rods of the fence-posts; or one or more wires and wooden rails may be used in making a composite fence of metal and wood, as may be desired.

It will be seen that in the construction of my improved fence no staples are used to bind the fence-wires; hence the wires are not weakened by the clamping action of staples, as when wires are strung along and fastened by staples to wooden posts, and the fence will be more durable, and the frost will have little effect to dis-

place the posts.

The fence may be formed entirely of the rods CDE, driven into the ground and provided with eyes to support each other and the fence wires or rails, the ground-anchors A or B being dispensed with, and as may be practiced in erecting light fencing around garden-plats; but generally the ground-anchors will be used.

I am aware that fence-posts have been formed of rods bent to form eyes for the reception of the rails or wires, and I therefore do not claim

40 such invention.

Having thus described my invention, what I claim as new, and desire to secure by Letters Patent, is—

1. A fence-post constructed with a series of rods having eyes formed at their upper ends to inclose the fence wires or rails, and the higher post-rods being passed through the wire or rail supporting eyes of the lower post-rods, in com-

bination with a base-plate or ground-anchor having a series of holes through which the 50 post-rods are driven into the ground, substantially as herein set forth

tially as herein set forth.

2. A fence-post constructed with a series of rods having eyes formed at their upper ends to inclose the fence wires or rails, and the higher 55 post-rods being passed through the wire or rail supporting eyes of the lower post-rods, in combination with a base or ground anchor having its ends bent downward to enter the ground, and provided with a series of holes in its upper 60 part through which the post-rods are driven into the ground, substantially as herein set forth.

3. The combination, in a fence, of the fence-posts, consisting of rods CDE, having eyes cd 65 e, respectively, and driven into the ground at their spread lower ends, and the higher post-rods being passed through the eyes of the lower post-rods, and the wires FGH or rails passed through the eyes of the post-rods, substantial-70

ly as herein set forth.

4. The combination, in a fence, of the fence-posts consisting of rods C D E, having eyes c d e, respectively, and the higher post-rods being passed through the eyes of the lower post-rods, 75 the horizontal wires, F G H, or rails passed through the eyes of the post-rods, and the bases or ground anchors A, having holes through which the ends of the fence-post rods are driven into the ground, substantially as herein set 80 forth.

5. The combination, in a fence, of the fence-posts, consisting of rods CDE, having eyes cde, respectively, and the higher post-rods being passed through the eyes of the lower post-rods, 85 the horizontal wires, FGH, or rails passed through the eyes of the post-rods, and the bases or ground anchors A, having bent ends entering the ground, and provided with a series of holes through which the fence-post rods are 90 driven into the ground, substantially as herein set forth.

WILLIAM HENRY GATES.

Witnesses:

T. F. KENYON, C. M. NEWTON.