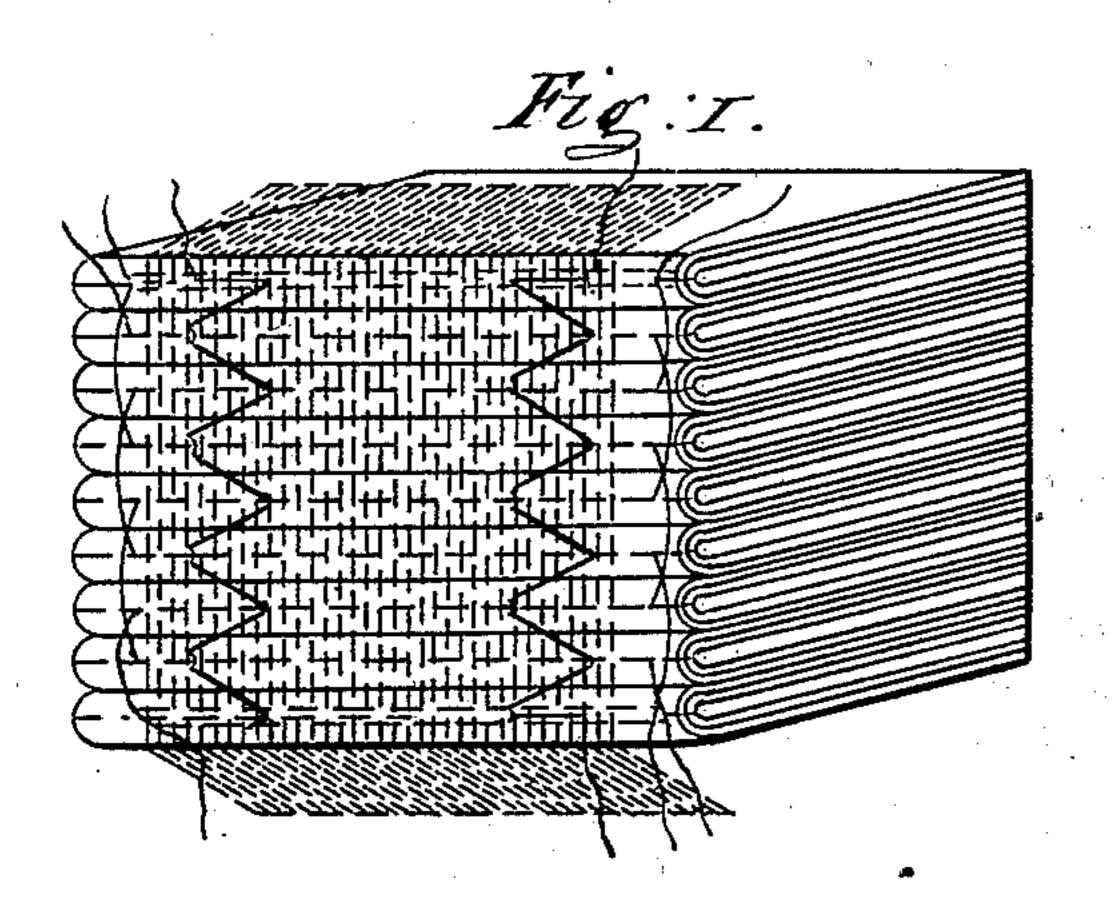
(No Model.)

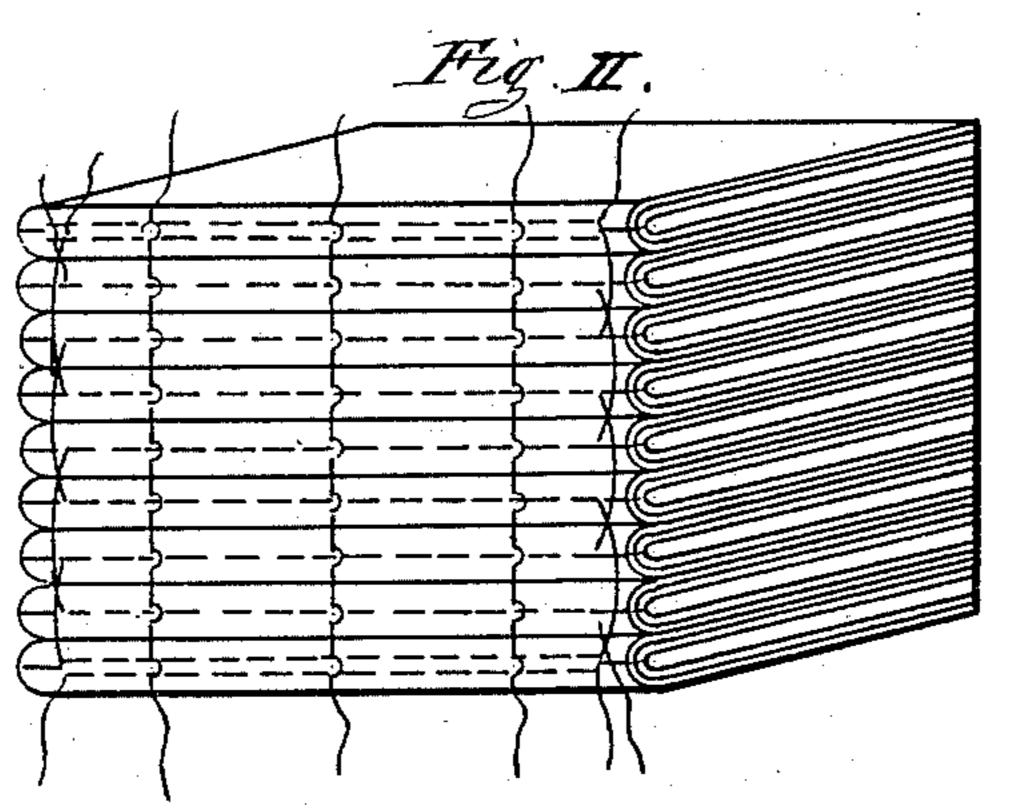
A. BREHMER & G. BROWN.

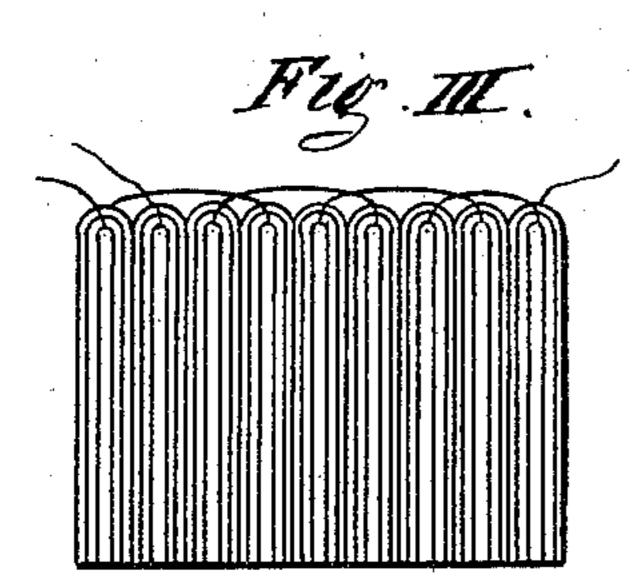
BINDING BOOKS.

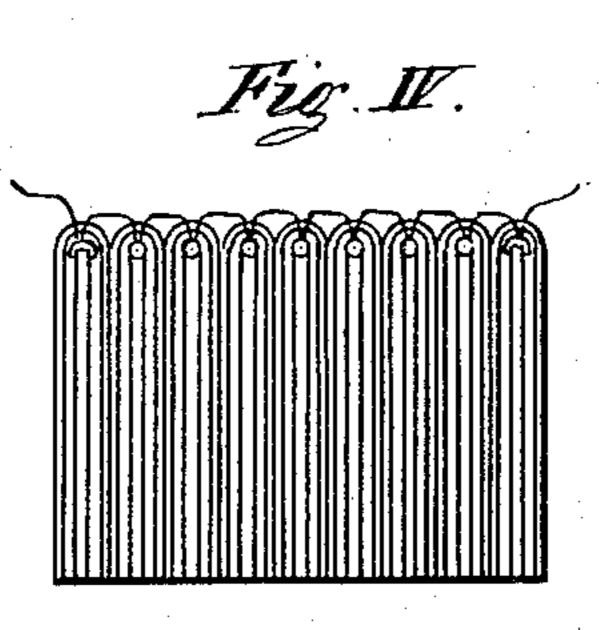
No. 312,606.

Patented Feb. 24, 1885.









Witnesses. Ihm Allen Jacob Kotlonky, Inventors

august Brauer

Brown

br Avery En Roeder

Attorney

United States Patent Office.

AUGUST BREHMER, OF LEIPSIC, GERMANY, AND GAVIN BROWN, OF GLASGOW, SCOTLAND.

BINDING BOOKS.

SPECIFICATION forming part of Letters Patent No. 312,606, dated February 24, 1885.

Application filed March 18, 1884. (No model.) Patented in Belgium July 25, 1883, No. 62, 126; in England July 31, 1883, No. 3,748, and in France August 7, 1883, No. 156,911.

To all whom it may concern:

Be it known that we, August Brehmer, a subject of Germany, residing in Leipsic, Germany, and Gavin Brown, a subject of Great Britain, residing in Glasgow, Scotland, Great Britain, have invented certain Improvements in Binding Books, of which the following is a specification, and for which Letters Patent have been granted to us by the governments of Belgium on July 25, 1883, No. 62,126; of France on August 7, 1883, No. 156,911, and of Great Britain on July 31, 1883, No. 3,748.

The binding of books by means of a machine for which we have filed an application 15 for Letters Patent in the United States on July 18, 1883, Serial No. 101,201, and of which the following formed originally a part, is produced either by means of shuttle-threads running from section to section of the book 20 or by means of one or more shuttle-threads with needle-threads passing around the shuttle-thread, either in a straight line, or the needle-threads may run in a zigzag way over the back of the book, in order to obtain a 25 stronger hold upon the several sections and upon the backing material. In some of these arrangements the ends of the sections are cut by an arrangement in the machine, so that the shuttle-threads passing from one sec-

enough from the edge to allow of the necessary trimming or cutting of the same when fastened to their cover in book form.

This invention consists in a book sewed with three continuous threads so that the thread

from the first section passes into the fourth i

30 tion to the other section will be brought far

section, the one from the second into the fifth, the one from the third into the sixth, and so on, substantially as hereinafter set forth.

In the accompanying drawings, Figure I represents a perspective view of a book sewed on crash or open cloth with three shuttle-threads and two needle-threads, the latter being shifted sidewise in a zigzag manner. Fig. II represents a similar view of a book 45 sewed without backing material with three shuttle-threads and three needle-threads, the latter not being zigzag. Fig. III represents an end view of Fig. I, showing the course which the shuttle-threads follow while running 50 from section to section of the book; and Fig. IV represents an end view of Fig. II, showing the course of the needle-threads, which pass around the shuttle-threads.

In all of said figures A designates the shut- 55 tle-threads, B the needle-threads, and C the sections of the book.

What we claim as our invention, and desire to secure by Letters Patent, is—

A book sewed with three continuous threads 60 so that the thread from the first section passes into the fourth section, the one from the second into the fifth, the one from the third into the sixth, and so on, substantially as set forth.

AUGUST BREHMER. GAVIN BROWN.

Witnesses:

OSW. SCHMIDT,
HERMANN NAUNDORF,
J. H. McDougall,
Thos. McKean.