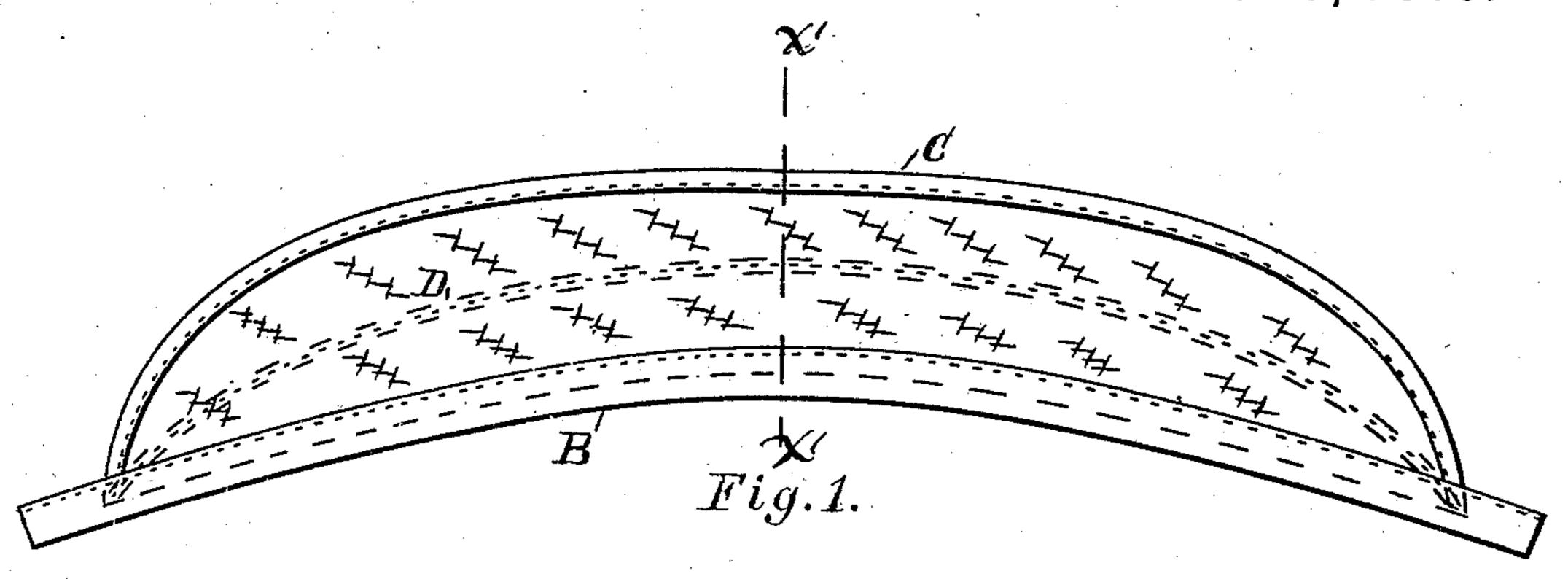
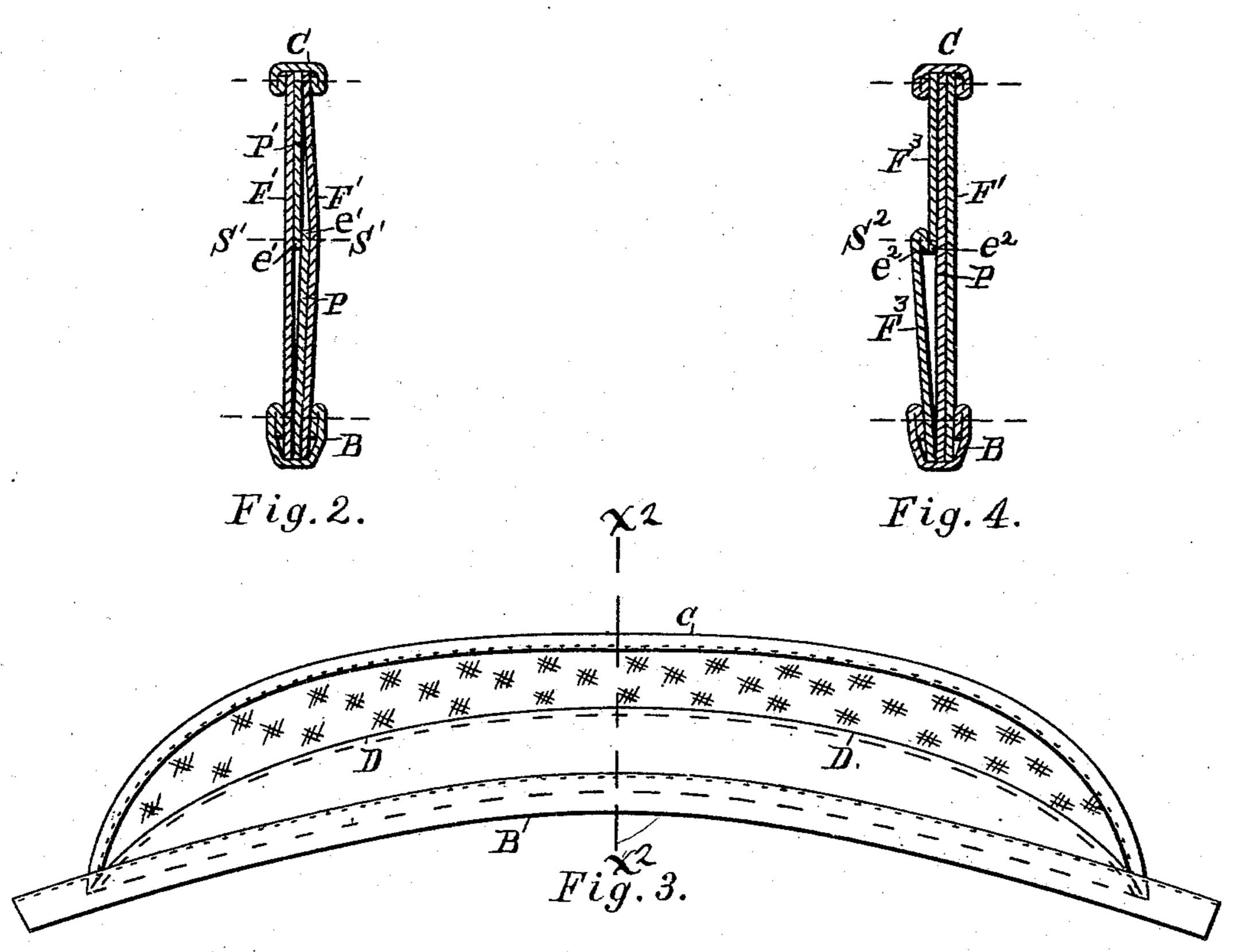
W. H. GALLUP.

APPAREL COLLAR.

No. 311,184.

Patented Jan. 27, 1885.





Witnesses:

Inventor:

P. C. Ricketts

Alharles &, Brintwall

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United States Patent Office.

WILLIAM H. GALLUP, OF TROY, NEW YORK, ASSIGNOR TO THE GALLUP NOVELTY WORKS, OF SAME PLACE.

APPAREL-COLLAR.

SPECIFICATION forming part of Letters Patent No. 311,184, dated January 27, 1885.

Application filed November 20, 1882. (Model.)

To all whom it may concern:

Be it known that I, WILLIAM H. GALLUP, collar - manufacturer, of the city of Troy, county of Rensselaer, and State of New York, bave invented a new and useful Improvement in Apparel-Collars, of which the following is

a specification.

My invention relates to apparel collars, and more particularly to certain improvements upon the invention described in an application for a patent filed by me in the United States Patent Office on the 11th day of November, 1882, and having for its purpose the same object, the difference between the invention described in said former application and that hereinafter to be described being in the manner of accomplishing the same result, and relating to a method of forming in the body of the collar proper, above the band and independently of the latter, a curved fold-line as a guide over and along which the collar may be turned down to wear.

In the accompanying drawings, forming a part of this specification, there are four figures illustrating my invention, and in all of which the same designation of parts by letter-

reference is used.

Figure 1 shows a plan view of the collar containing my improvement; Fig. 2, a cross30 vertical section of the collar shown at Fig. 1, taken on the line x' x' of that figure. Fig. 3 shows a plan view of a collar containing a modification of my invention. Fig. 4 illustrates a cross-section, taken on the line x^2 x^2 of Fig. 3, with the thickness of the parts exaggerated, as they are also shown at Fig. 2, to better indicate their position.

The several parts of which the collar is made are designated by letter-reference, as fol-

40 lows:

B indicates the usual band, and C the collar proper; $F' F' F^3 F^3$, the exterior facings of the collar; P, the ply; e' e', the inner lapping edges of the ply, cut to correspond with the fold-line D; and $e^2 e^2$, the inner edges of the facing, also cut to correspond with the curved line D.

The letter S^2 indicates a line of stitching connecting the lapping edges e^2 e^2 of the fac-

ing F³ F³, one of which is turned in and folded down on the other; and S′, a line of stitching through the body of the collar proper, uniting the lapping edges of the ply P, (indicated at e′ e′,) so that in either instance the curved fold-line D is produced in the body of the collar proper by lapping edges of material, which are cut with a coincident curve that extends from the band of the collar at each end up into the body of the collar proper, thus thickening up the collar on the line of 60 such curve to produce the fold-line D, along which as a guide the collar may be turned over and down.

In my former application before alluded to the fold-line is shown as produced by cutting 65 and placing the inner curved edge of the ply on the curved fold-line, with the ply extending upwardly from the band to that point, or downwardly from the collar top to the curved fold-line, and, although a corresponding foldline is produced, yet it is done by a different method.

I am well aware that a fold-line has been produced along the top of the collar-band by thickening up the material at that point, and 75 that my invention is limited to the application of a fold-line made, as shown, in the body of the collar proper above the band.

Having thus described my invention, what I claim, and desire to secure by Letters Patent, 80

1. The improved collar herein described, composed of counterpart plies, an upper supplemental ply of less width than the collar, and having its outer edges counterpart with 85 the shape of the collar, and its lower edge curved from its ends upward, and a lower supplemental ply of less width than the collar, having its upper edge cut in alignment with and lapping the under edge of the upper supplemental ply, said parts being secured together by a line of stitches about the edges of the collar, and by a line of stitches on a fold-line through the lapped edges of the supplemental plies, substantially as and for the 95 purpose set forth.

2. The improved collar, composed of counterpart plies, an upper supplemental ply of

less width than the collar, interposed between the counterpart plies, having its outer edges cut to the shape of the collar and its under edge curved from its ends upward, and a lower edge curved from its ends upward, and a lower supplemental ply of less width than the collar interposed between the counterpart plies, having its upper edge curved in alignment with and lapping the lower edge of the upper supplemental ply, said parts being second together by a line of stitches about the

edges of the collar, and by a line of stitches on a fold-line through the lapped edges of the supplemental plies, substantially as and for the purpose set forth.

Signed at Troy, New York, this 16th day of 15

November, 1882.

WM. H. GALLUP.

Witnesses:

W. P. VAN ZILE, CHARLES S. BRINTNALL.