

(No Model.)

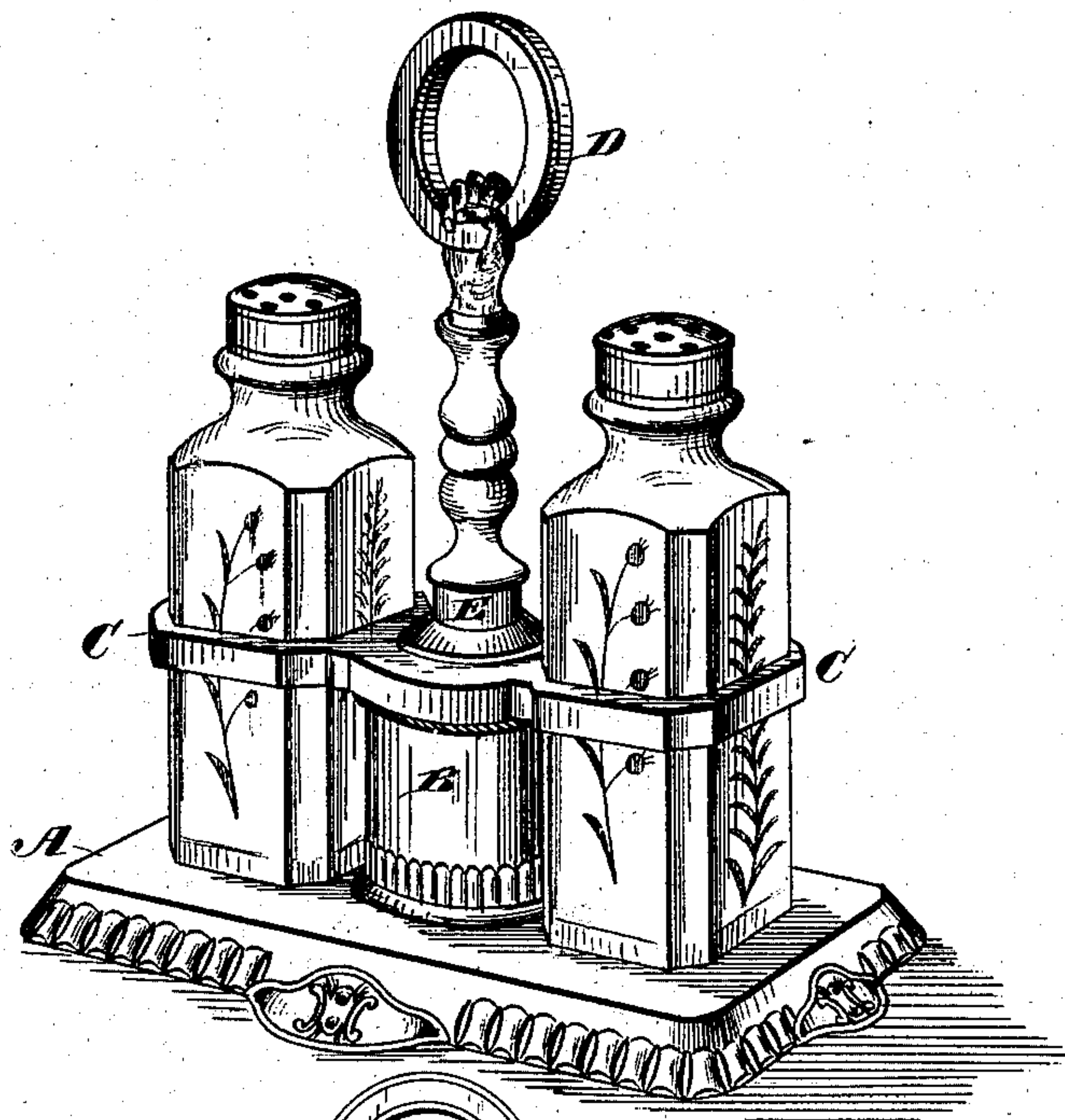
H. J. SMITH.

CRUET CASTER.

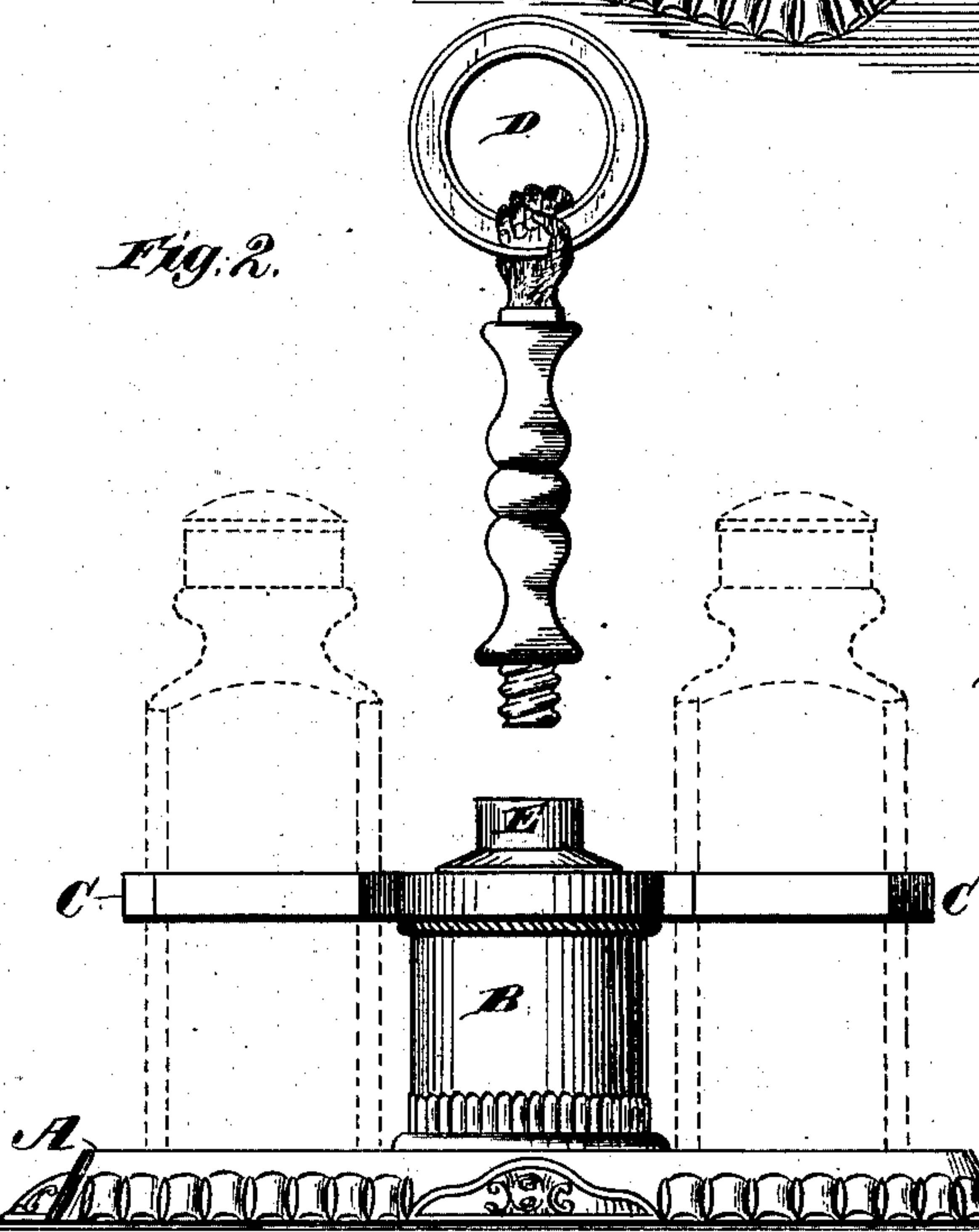
No. 284,499.

Patented Sept. 4, 1883.

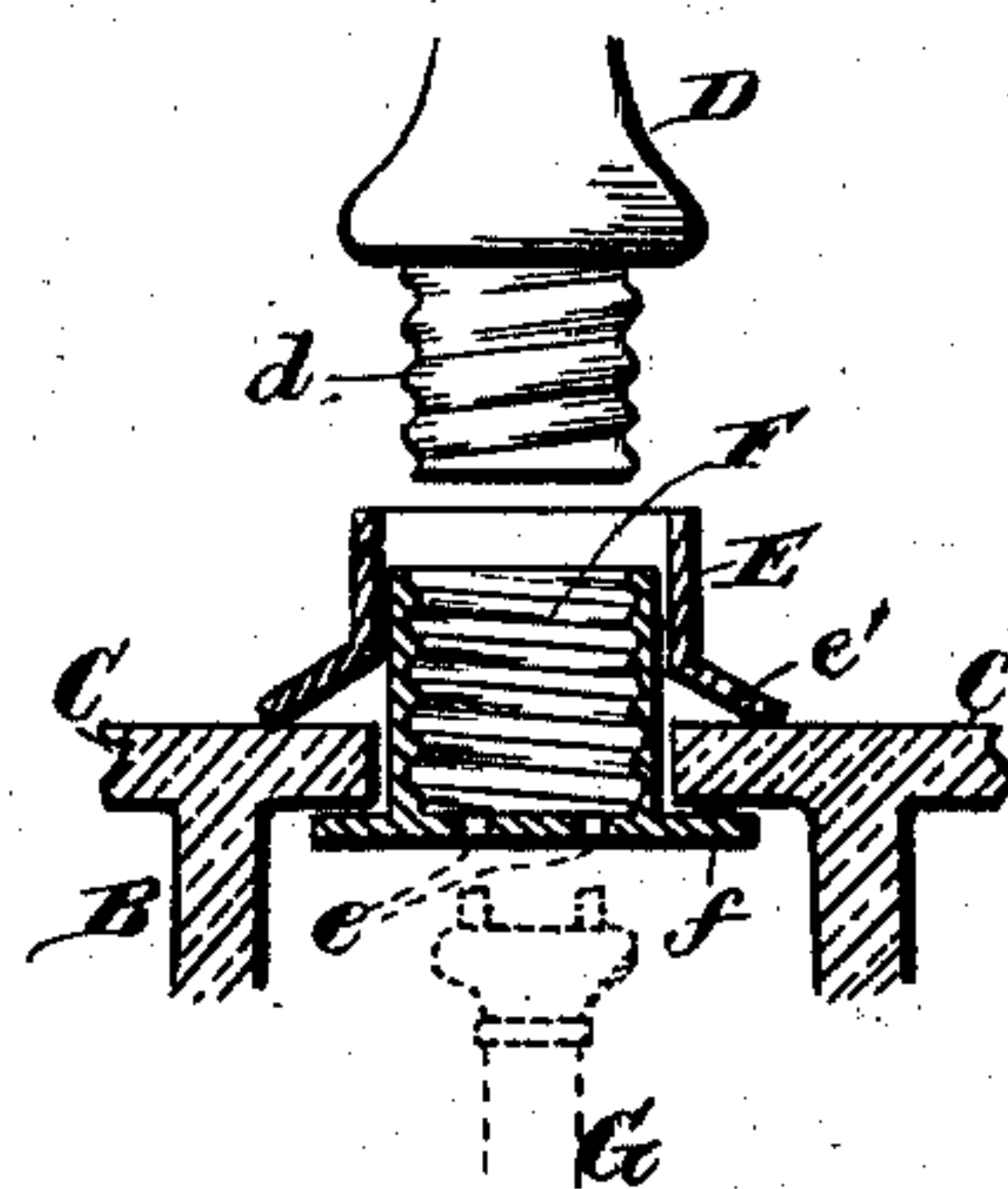
*Fig. 1.*



*Fig. 2.*



*Fig. 3.*



WITNESSES

*Robert Everett.*

*J. A. Rutherford.*

INVENTOR

*Henry J. Smith.*

*By James L. Norris.*  
Attorney



# UNITED STATES PATENT OFFICE.

HENRY J. SMITH, OF PITTSBURG, PENNSYLVANIA.

## CRUET-CASTER.

SPECIFICATION forming part of Letters Patent No. 284,499, dated September 4, 1883.

Application filed July 30, 1883. (No model.)

*To all whom it may concern:*

Be it known that I, HENRY J. SMITH, a citizen of the United States, residing at Pittsburg, thirty-first ward, county of Allegheny, and State of Pennsylvania, have invented new and useful Improvements in Cruet-Casters, of which the following is a specification.

The object of my invention is to provide a glass cruet-caster capable of holding two or more bottles, and which will be cheap in construction, durable in use, and of highly ornamental appearance.

My invention consists in a cruet-caster composed wholly of glass, having its frame pressed in a single piece and its handle in another piece, the two being united by a screw, and having the joint between them covered by a metal ferrule.

Referring to the drawings, forming part of this application, Figure 1 is a perspective showing my invention. Fig. 2 is a front elevation with the handle detached. Fig. 3 is a vertical section, showing the manner of attaching the handle.

A in the drawings represents the base of the frame, and B a central supporting-piece, which carries the cruet-receptacles C. These three parts—viz., the base, the cruet-holders, and the connecting-piece B—are all formed in a single piece of glass pressed into the required shape.

D represents the handle of the cruet-stand, which is of glass molded or pressed into the desired form, and provided at its lower end with an enlarged portion, which is surrounded by a loose ferrule, E, of Britannia metal or other suitable material, having an angular or flaring flange, *e'*. A screw, *d*, is formed upon that end of the handle surrounded by said ferrule, and the parts are attached in the following manner: A central opening is formed in the top of the hollow body B, and through said opening is passed an interiorly-threaded

nut, F, having a flange, *f*, which lies against the lower face of the part B. The threaded end *d* of the handle engages with this nut, which is held by a key, G, as the handle is turned, the key having lugs engaging with perforations in the head of the nut. When the handle is turned into place, the edge of the ferrule E will meet the shoulder on the handle D, above the threaded end, and will form a tight joint therewith above and below, at the same time giving support to the handle, and rendering it less liable to break at that point.

Cruet-stands constructed in this manner may be made of any desired form, and be ornamented in a great variety of styles. They are quickly and easily constructed, being pressed in molds or dies of the required form, and are not only cheap and durable, but are highly ornamental, even when made of plain glass, without decoration.

Having thus described my invention, what I claim is—

1. A cruet-stand constructed of glass, consisting of the base A, the cruet-frames C C, and the connecting portion B, all pressed in a single piece, and the handle D united thereto, substantially as described.

2. A glass cruet-stand composed of the base A, the central piece, B, and the cruet-frames C C, said parts being pressed in a single piece, and the glass handle D, having the lower end threaded and surrounded by a loose metallic ferrule, E, said handle being attached to the stand by a nut, F, having flange *f*, said nut being passed upward through a perforation in the part B, substantially as described.

In testimony whereof I have hereunto set my hand in the presence of two subscribing witnesses.

HENRY J. SMITH.

Witnesses:

J. N. JARRETT,  
A. C. JARRETT.