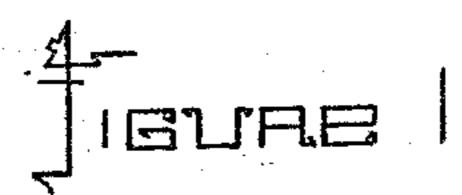
(No Model.)

L. S. BROWN.

ASH SIFTING SHOVEL.

No. 281,012.

Patented July 10, 1883.



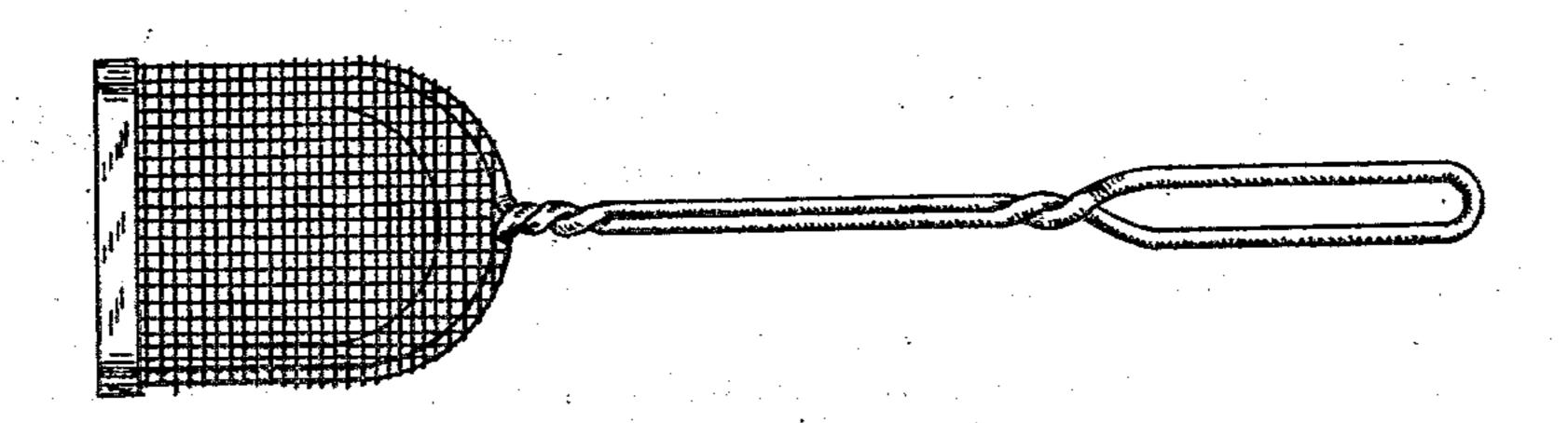
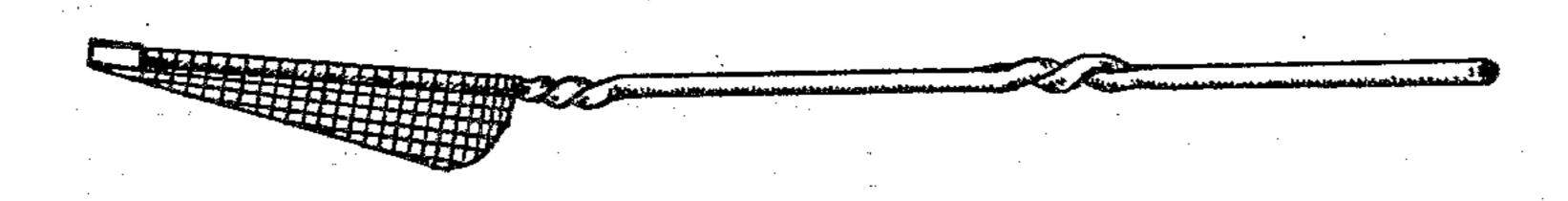


Figure 2



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United States Patent Office.

LEANDER S. BROWN, OF SHARPSBURG, PENNSYLVANIA.

ASH-SIFTING SHOVEL.

SPECIFICATION forming part of Letters Patent No. 281,012, dated July 10, 1883.

Application filed January 8, 1883. (No model.)

To all whom it may concern:

Be it known that I, Leander S. Brown, a citizen of the United States, residing at Sharpsburg, in the county of Allegheny and State of Pennsylvania, have invented a certain new and useful Improvement in Ash-Sifting Shovels; and I do hereby declare the following to be a full, clear, and exact description thereof.

Figure 1 is a plan view of my improved ashsifting shovel. Fig. 2 is a side view of same.

10 sifting shovel. Fig. 2 is a side view of same. The object of this invention is to produce an ash-sifting shovel for domestic use which will be light, cheap, and durable, and by the use of which the ashes may be rapidly and effect-15 ively sifted and all the unburned coal returned to the fire. This object and advantages I secure by making the handle and shovel-frame of one piece of wire, bent, shaped, and twisted by machinery, thus producing a cheap, light, 20 and elegant handle and frame. The blade is made of wire-cloth, cut into shape and woven onto the handle by machinery. The lip is made of sheet metal punched and bent to shape and pressed onto the front of the wire-cloth 25 and around the wire handle. The whole shovel is then put under a drop or press and the bowl of the shovel formed and the handle bent to

proper shape.

In the manufacture of these ash-shovels there is no wood, rivets, or solder employed, the han-30 dle will never get loose, the lip on the front is double, and so pressed between the meshes of the wire-cloth as to be stiff, firm, and durable, and as the entire bowl of the shovel is a sieve ashes may be rapidly and thoroughly 35 sifted and the unburned coals returned to the fire, which will be a great saving of fuel and a blessing to the poor.

The material of which these shovels are constructed may be previously galvanized; but I 40 prefer to first finish the shovels and then galvanize them or coat them with some other non-oxidizing metal.

What I claim, and desire to secure by Letters Patent, is—

As a new article of manufacture, an ashsifting shovel composed entirely of metal, and consisting of a frame and handle constructed of a single wire, a woven-wire blade, and a sheet-metal tip, substantially as and for the 50 purposes described.

LEANDER S. BROWN.

Witnesses:

JAMES H. PORTE,

WALTER REESE.