

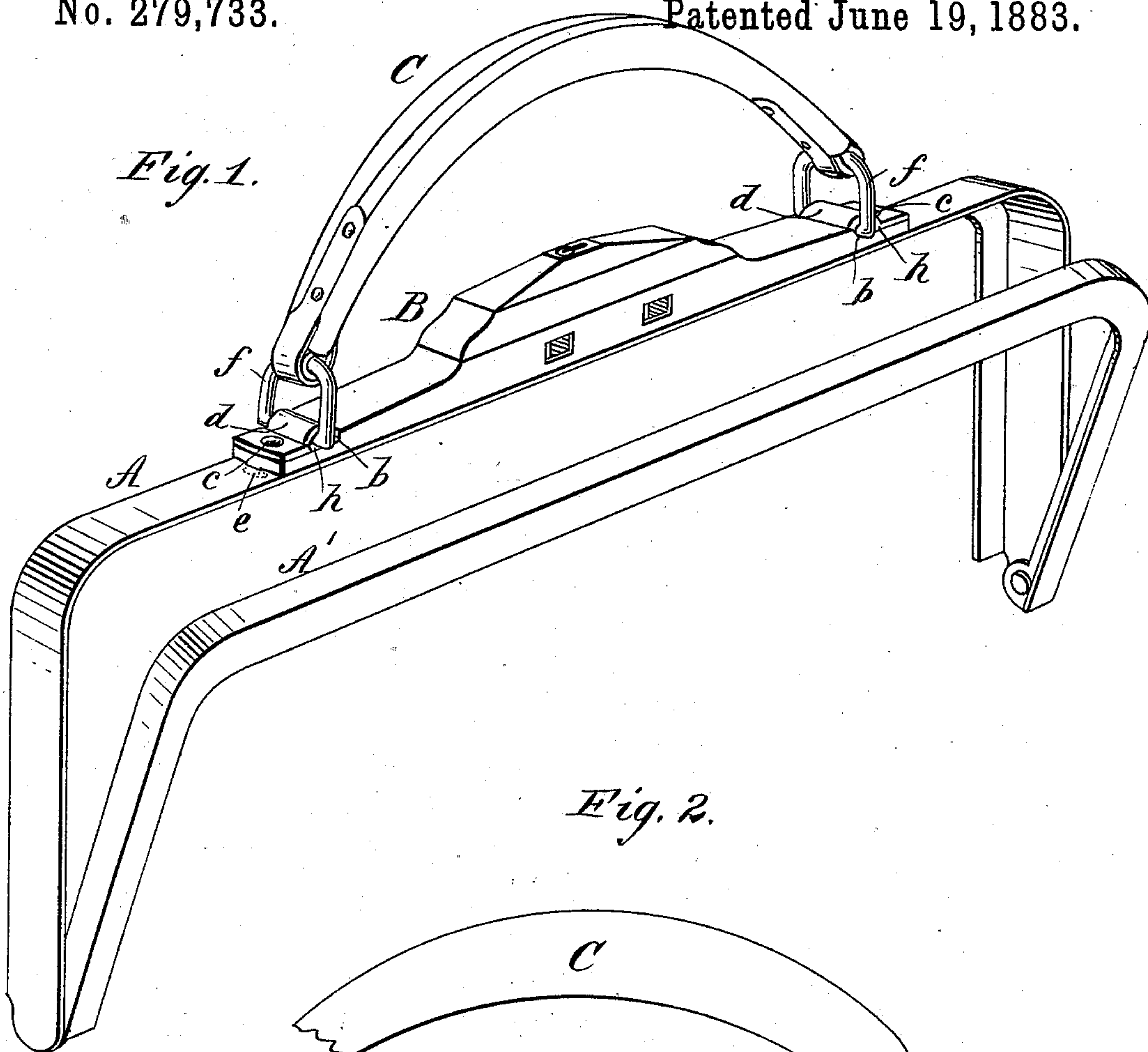
(No Model.)

R. FLOCKE.  
SATCHEL LOCK.

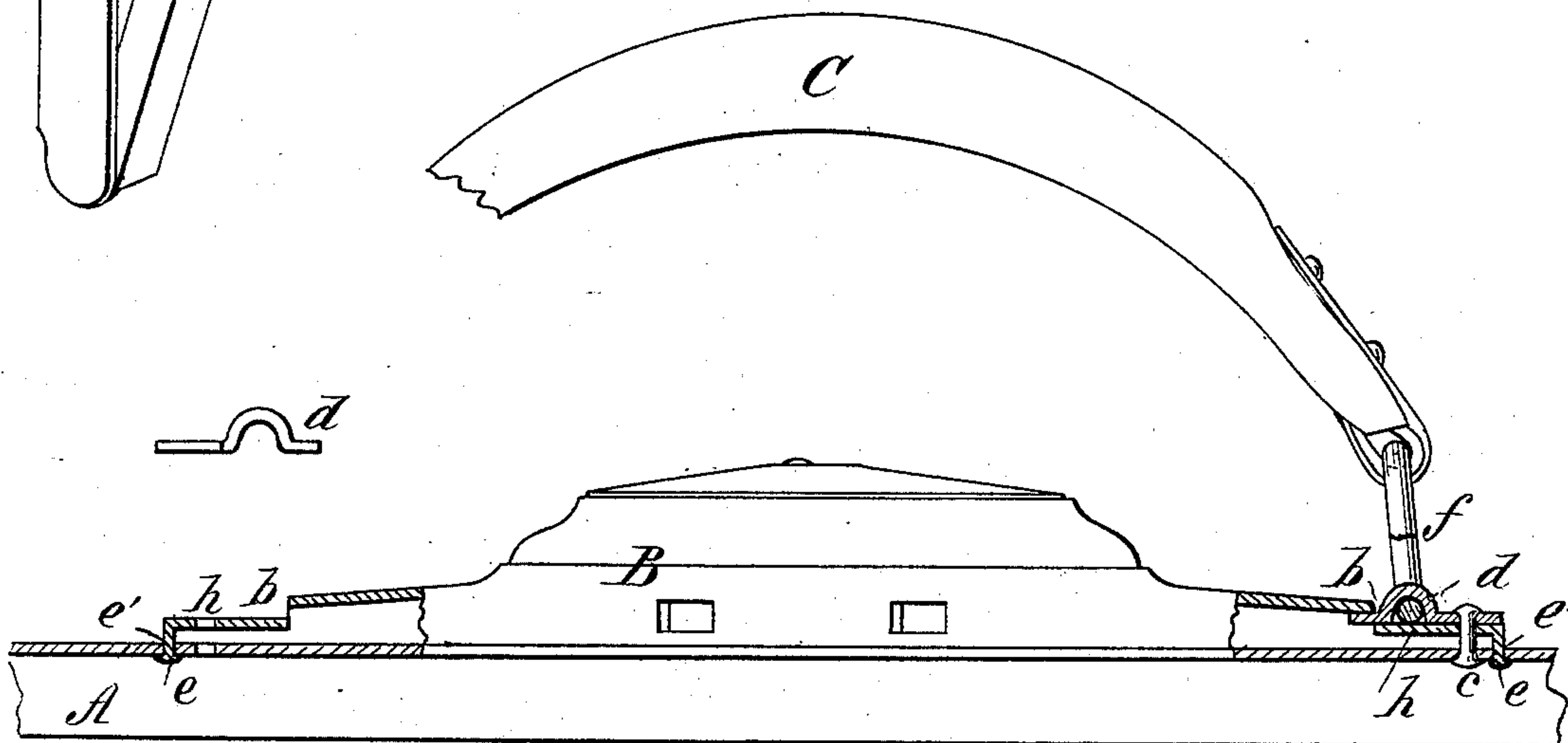
No. 279,733.

Patented June 19, 1883.

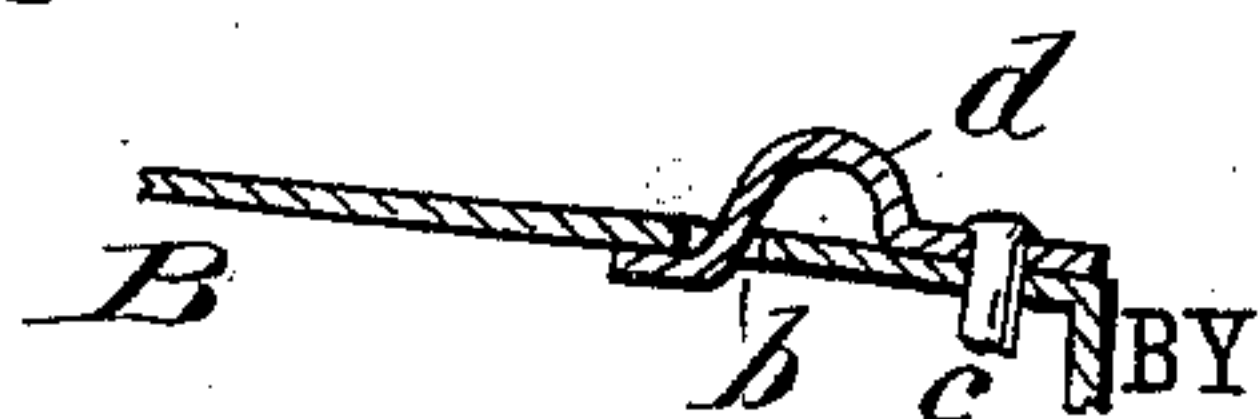
*Fig. 1.*



*Fig. 2.*



*Fig. 3.*



WITNESSES:

*Dom Twitchell.*  
*C. Sedgwick*

INVENTOR:

*R. Flocke*  
*mumf*  
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# UNITED STATES PATENT OFFICE.

ROBERT FLOCKE, OF NEWARK, NEW JERSEY, ASSIGNOR TO R. NEUMANN & CO., OF NEW YORK, N. Y.

## SACHEL-LOCK.

SPECIFICATION forming part of Letters Patent No. 279,733, dated June 19, 1883.

Application filed April 25, 1883. (No model.)

*To all whom it may concern:*

Be it known that I, ROBERT FLOCKE, of Newark, in the county of Essex and State of New Jersey, have invented a new and Improved Satchel-Lock, of which the following is a full, clear, and exact description.

My invention relates to that class of satchel-locks that hold the handle-rings; and it consists, principally, of the employment of suitable clips for holding the rings upon the upper side of the lock case or plate, at or near its ends.

The invention also consists in attaching the clips to the lock box or case by means of proper joints and rivets, which latter, by preference, at the same time serve to attach the lock box or case upon the satchel-frame. In most cases the lock or lock-plate will be provided with points adapted to be passed through suitable orifices made in the frame, and to be headed upon the under side of the frame for holding the lock box or case, and this, in combination with the clips, also constitutes a feature of my invention.

Reference is to be had to the accompanying drawings, forming part of this specification, in which similar letters of reference indicate corresponding parts in all the figures.

Figure 1 is a perspective view of my invention. Fig. 2 is a sectional side elevation of the same, showing one of the clips ready for attachment, the lock box or case being shown attached to the frame by the headed points; and Fig. 3 is a detailed view, showing a modification.

The satchel-frames A A' may be of the ordinary or of any approved form.

The lock box or case B is slotted near its ends at *b b*, as shown clearly in Figs. 2 and 3, each slot to receive one end of the clips *d d*, that hold the rings *f f* of the handle C, and the lock is by preference also formed or provided with the points or rivets *e e*, that form independent attachments for the lock to the frame by being headed in suitable orifices, *e' e'*, in the frame A, as will be understood from Fig. 2.

The clips *d d* might be attached to the lock box or case in various ways, as by rivets at

both ends, or by points formed on them, to be clinched to or within the lock box or case, or by small openings in the lock to act in conjunction with heads or claws formed on the clips; but I prefer to attach them by means of the said slots *b b* and the rivets *c c*, that pass down through the lock box or case, and through the frame A, so that only the two rivets are required for attaching the handle C and the lock B to the satchel.

For making the lock box or case symmetrical at its ends, I prefer to depress the lock or plate from its extremities to the slots *b b*, to form the seats *h h*, on which the clips *d d* rest when in place, as shown in Figs. 1 and 2; but instead of this the ends of the lock box or case might be made in a continuous slope and slotted, as shown in Fig. 3, the entering ends of the clips being somewhat lengthened to properly pass through the slots *b b*, and the other ends thereof shaped to properly fit upon the lock box or case, as will be understood from said figure.

In attaching the lock B upon the frame A the points *e e* will be passed through the openings *e' e'* in the frame and headed upon the under side of the frame, as shown in Fig. 2, which holds the lock box or case in proper adjustment while the bag-maker attaches the bag to the frames. The bag having been attached to the frame, the bag-maker attaches the handle C by means of the clips *d d* and rivets *c c*, which he can easily do, and without disturbing the position of the lock box or case upon the frame A.

By using the clips *d d* a practical and neat attachment of the handle is effected, and the necessity of making recesses upon the under side of the lock box or case for holding the rings between it and the frame, as is now the practice, is avoided by their use; and, furthermore, the method of securing the handle and lock box or case to the satchel by means of the clips *d d* and rivets *c c* is cheap and very simple, and enables the bag-maker to easily attach his own handles to the satchel without returning the bag to the frame and lock maker, as is now usually the practice.

It will be understood that the points *e e* might be omitted, if desired, since the rivets

*c c* alone effect a secure attachment of the lock box or case upon the frame, and that the clips *d d* might be applied to any form of lock case or plate and not depart from the principle of my invention.

Having thus described my invention, what I claim as new, and desire to secure by Letters Patent, is—

1. The lock box or case B, having openings *b*, in combination with the clips for holding the rings *f*, substantially as described.

2. The lock box or case B, having slots *b*, in combination with the clips *d*, that enter said slots at one end, and are held at the other by the rivets *c*, that hold the lock in place upon the satchel, substantially as described.

3. The lock box or case B, formed with the slots *b* and seats *h*, in combination with the separate clips *d*, for holding the rings *f* upon the lock box or case, substantially as described.

4. The lock box or case B, having the points *e*, adapted to be headed in orifices made in the frame, in combination with the separate clips *d*, for attaching the handle-rings, substantially as and for the purposes set forth.

ROBERT FLOCKE.

Witnesses:

PHILIP SOMMER,  
RICHARD SATTLER.