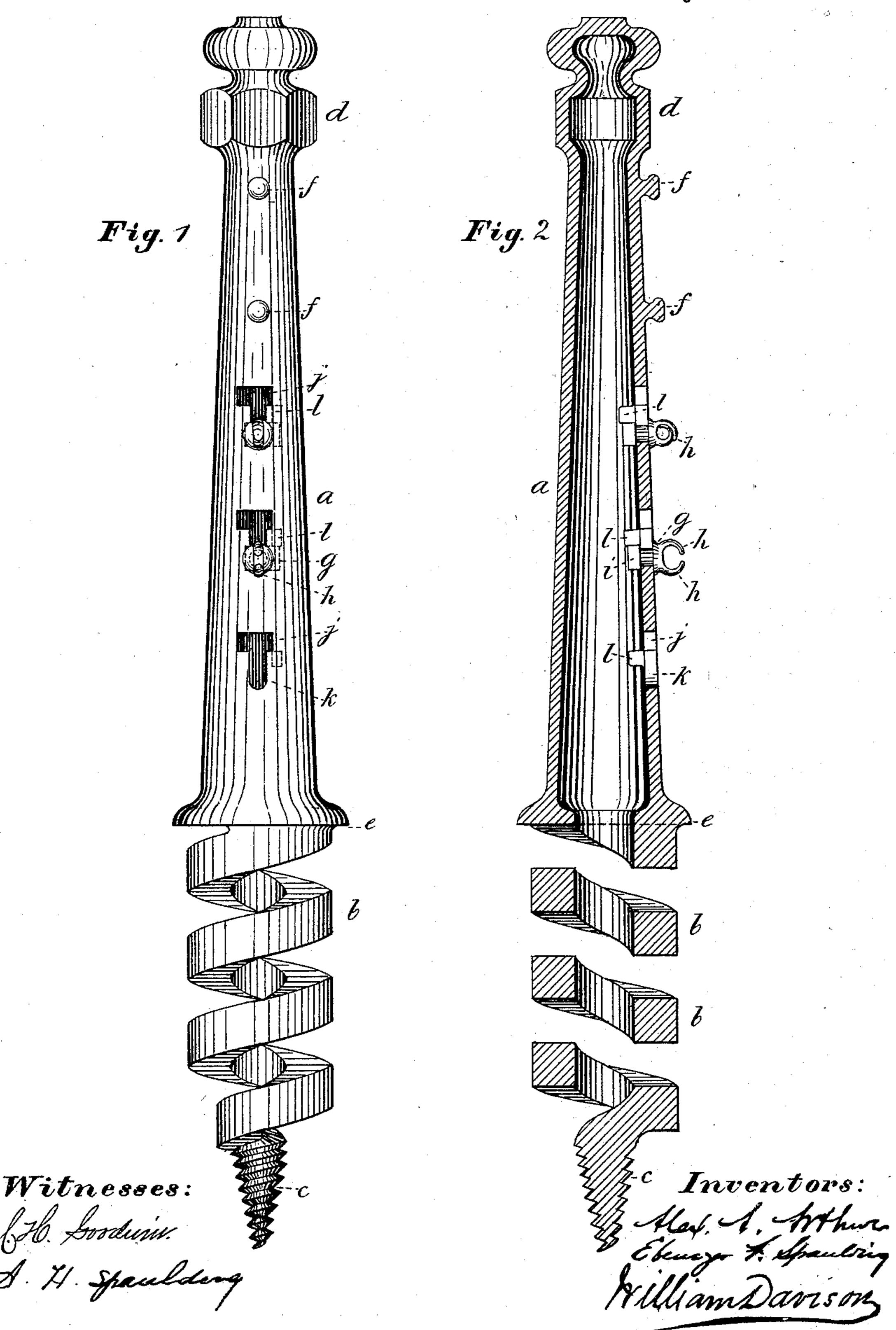
(No Model.)

A. A. ARTHUR, E. F. SPAULDING & W. DAVISON.
FENCE POST.

No. 277,657.

Patented May 15, 1883.



## United States Patent Office.

ALEXANDER A. ARTHUR AND EBENEZER F. SPAULDING, OF BOSTON, MAS-SACHUSETTS, AND WILLIAM DAVISON, OF HOBOKEN, NEW JERSEY.

## FENCE-POST.

SPECIFICATION forming part of Letters Patent No. 277,657, dated May 15, 1883. Application filed October 26, 1882. (No model.)

To all whom it may concern:

Be it known that we, ALEXANDER A. AR-THUR, a subject of the Queen of Great Britain, and EBENEZER F. SPAULDING, a citizen of the United States, both residents of Boston, Suffolk county, Massachusetts, and William Davison, a subject of the Queen of Great Britain, and residing at Hoboken, Hudson county, New Jersey, have invented new and useful Improve-10 ments in Fence-Posts, of which the following

is a specification.

Our invention consists of a round solid or hollow cast-iron post for wire fences with a screwpoint, hexagon, octagon, or square head or 15 collar for the application of a wrench to screw it into the ground, and with integral or attached buttons or jaws for the connection of the wires of the fencing material, the same being constructed and arranged as and for 20 the purposes hereinafter described, reference being made to the accompanying drawings, in which—

Figure 1 is a side elevation of our improved fence-post, and Fig. 2 is a sectional elevation

25 Of it. We propose to make a cast-iron post, a, preferably of round and taper form in the body, and also preferably hollow, but solid, if preferred, with a spiral foot or base, b, terminat-30 ing in taper screw-point c, for enabling the post to be set in the ground by screwing it in, without first making a hole, by means of a wrench, for which we provide a hexagon, octagon, or square head, d, or collar near the 35 head. We prefer to make the spiral foot or base portion in the form of a helix by casting it on the core, by which the body is made hollow, or an extension of the same, making the screw without a central core, where the 40 metal would not only be useless as a means of securely holding the post in the ground, but would prevent the screw from holding as well as without it, besides being an obstruction to the screwing of the post into the 45 ground. At the junction of the screw with the body of the post we provide a collar or flange, e, for a base to rest on the surface of the ground for stability, said flange being integral with the substance of the post. For

50 connecting the wires to the post, particularly

the upper ones, we may employ studs or but-

tons f, integral with the body, on which the

wires may be secured by opening a space be-!

tween the strands with a pointed instrument, slipping them over the head of the button and 55 allowing them to close on the stem behind the head by the tension of the twisted wires; but for a more secure method, and for a renewable contrivance, we propose to employ attachable buttons g, of forged or other duc- 60 tile metal, having horns to receive and be closed around the wires, and being secured by a T or L headed shank, i, passed through slot j and turned and dropped in notch k, so that the head is lodged under a lug, l, with- 65 in the hollow of the post, where the wire maintains it securely against disconnection so long as the wire is secured to the button. In case the prongs break and the wire escapes, the button can be readily taken out and a new 70 one put in.

By the hollow form of the post the requisite strength may be obtained without as much metal as would be required in the solid form, and we therefore prefer to make them hol- 75 low. The hollow form also facilitates the use of the removable buttons g. If desired, the body may be fluted or grooved as a further means of increasing the strength for a given weight of metal.

Having thus described our invention, what we claim, and desire to secure by Letters Patent, is—

1. A solid or hollow cast-iron fence-post, a, having a helical base or toot, b, terminating 85 in a taper screw-point, c, also having an integral base-flange, e, and a wrench collar or head, d, and being provided with buttons for the connection of the fence-wires, substantially as described.

2. The combination of pronged buttons g, having a T or equivalent shank, i, with a hollow fence-post having slot j, notch k, and lug l, substantially as described.

In witness whereof we have hereunto signed 95 our names in the presence of two subscribing witnesses.

> ALEX. A. ARTHUR. EBENEZER F. SPAULDING. WILLIAM DAVISON.

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Witnesses to Arthur and Spaulding: WM. MONROE, WILLIAM CURTIS. Witnesses to Davison: A. P. THAYER,

W. J. Morgan.