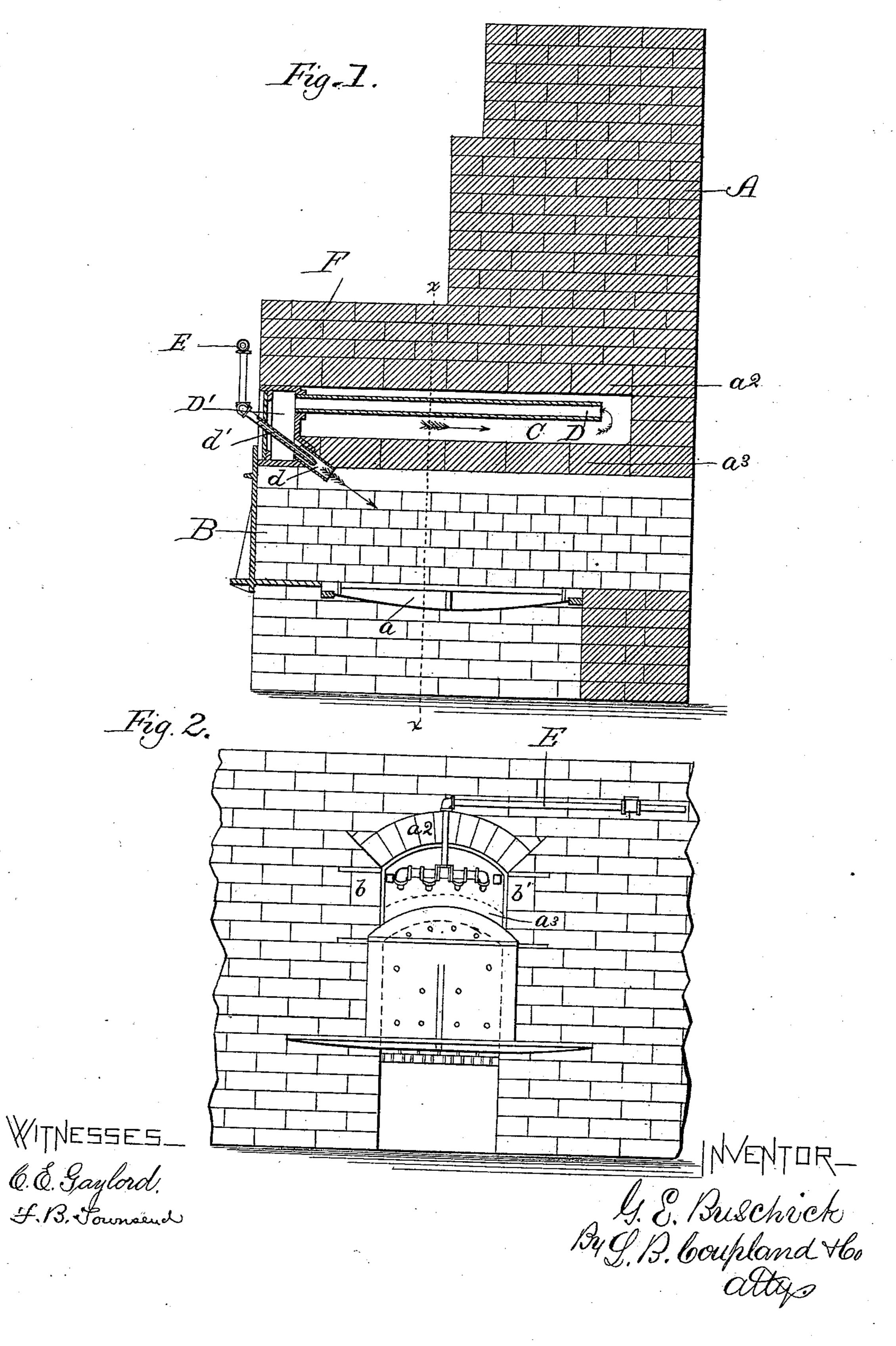
G. E. BUSCHICK.

FURNACE.

No. 277,407.

Patented May 8, 1883.



(No Model.)

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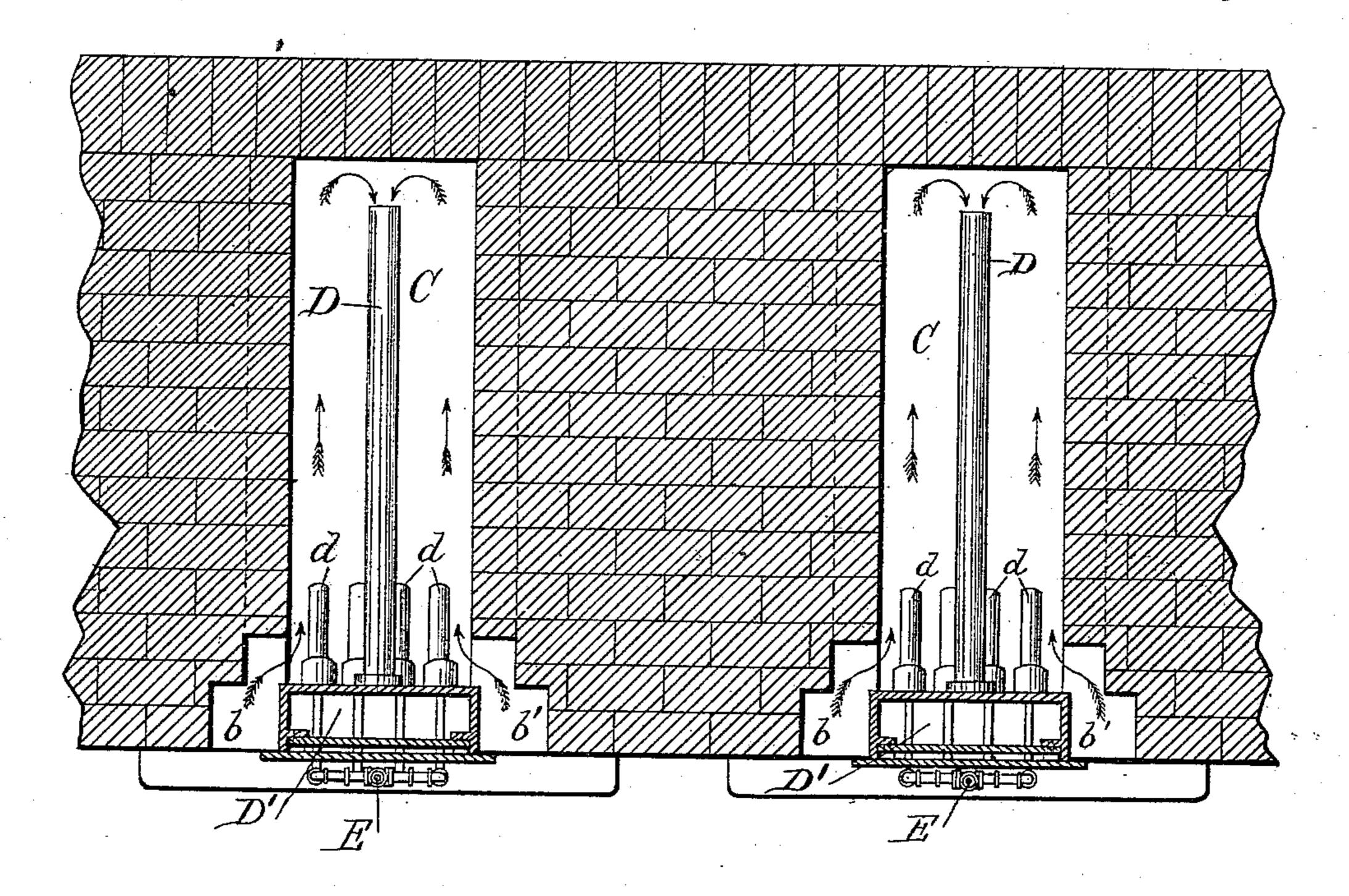
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Fig. 3



WINESSES_ C. C. Gaylord. F. B. Formsend J. E. Buschick By J. B. Coupland 460 atty

United States Patent Office.

GUSTAVUS E. BUSCHICK, OF CHICAGO, ILLINOIS, ASSIGNOR OF ONE-HALF TO CHARLES E. GREGORY, OF SAME PLACE.

FURNACE.

SPECIFICATION forming part of Letters Patent No. 277,407, dated May 8, 1883.

Application filed September 20, 1882. (No model.)

To all whom it may concern:

Be it known that I, GUSTAVUS E. BUSCHICK, of Chicago, county of Cook, and State of Illinois, have invented certain new and useful Im-5 provements in Furnaces, of which the following is a full, clear, and exact description, that will enable others to understand and use the same, reference being had to the accompanying drawings and letters of reference marked 10 thereon, forming a part of this specification.

This invention relates to improvements in furnaces, and is specially designed for brickkilns; but it is obvious that it can be applied to other furnaces. When used in a brick-kiln 15 it is so arranged that the heat from the series of furnaces may be distributed uniformly throughout the kiln by the employment of a forced. draft; or each of the series of furnaces may be regulated independently of the other, so that 20 a higher temperature may be maintained in one part of the kiln than in another, and also effects a great saving in fuel and consumes a great proportion of the smoke, the nature of the improvement being such that it is adapted 25 to be applied to "clamps" that are already constructed, all as will be hereinafter more fully set forth.

Figure 1 is a side elevation embodying my improvement; Fig. 2, a front elevation of a 30 single furnace; Fig. 3, a horizontal section broken away, giving a top view of the furnace. Referring to the drawings, A represents the

inclosing wall of a brick-kiln structure. Fig. 1 shows the relative position of the fur-35 nace and hot-air chamber C, which is located between the two arches a^2 a^3 , and receives the atmospheric air necessary to produce combustion through the openings bb'. (More clearly shown in Figs. 2 and 3 of the drawings.) The at a air entering the chamber C is heated to a high temperature by the radiation of heat from the arch a³, which forms the top of the furnace is over the grate-bars. The air, after passing to the back part of the chamber C, is returned 45 to the front through the pipe D, as indicated by the arrows in Fig. 3 of the drawings, which communicates with the hot-air box or compartment D', located above and at the front I opening therein, the hot-air compartment D',

end of the combustion-chamber, as shown in Figs. 1 and 3 of the drawings, the heated air 50 being finally discharged into the combustionchamber, over the fire, through the inclined tubes d, which have a connection with the compartment D'. The open ends of these inclined tubes terminate near the front end and top of 55 the combustion-chamber, as shown in Fig. 1 of the drawings. Each of the series of tubes d have inserted therein a smaller tube or nozzle, d', through which steam may be mingled with the hot air entering the furnace. Steam 60 is supplied through the pipe E, and the inner ends of the nozzles d' are contracted, so as to impart a greater force to the volume of steam injected into the furnace, sufficient space being left between the nozzles and the interior 65 of the tubes d for a free passage of the air.

The steam-pipe E will of course be continuous, so as to connect with each one of the series of furnaces, and be supplied with suitable stop-valves for regulating the volume of steam 7c supplied to each furnace independent of the other. By this arrangement and the employment of steam in connection with a brick-kiln, the heated air is easily driven clear to the center of the clamp from each side; or the 75 steam may be entirely shut off at one point and its use continued at another, as the burning of the brick may require. The process of combustion is conveniently regulated and a proper temperature maintained both during 80 the drying-out and the burning process.

A fan-blower may be used in place of the steam-jet, should such a change be desirable.

This improvement may be applied to kilns that are already built by the addition of the 85 wall F to the inclosing-walls A, outward from the line x x, Fig. 1.

Having thus described my invention, what I claim, and desire to secure by Letters Patent,

1. In a brick-kiln furnace, the combination, with the hot-air chamber C, having the airinlets b b', and separated from the furnace by the arch a^3 , of the pipe D, extending to a point near the back end of said air-chamber and 95 and the series of inclined tubes d, communicating with the furnace or combustion chamber.

ber, substantially as described.

2. In a brick-kiln furnace, the combination, with the hot-air chamber C, of the hot-air compartment D', the air-conducting pipe D, extending to a point near the back end of said chamber, the series of tubes d, the steam-noz-

zles d', and the main conducting steam-pipe E, combined, arranged, and operating substantially as and for the purpose set forth.

GUSTAVUS E. BUSCHICK.

Witnesses:

L. B. COUPLAND, CHAS. F. JONES.