

(No Model.)

2 Sheets—Sheet 1.

J. S. PILGER & G. H. KNIGHT.

CANTEEN.

No. 275,697.

Patented Apr. 10, 1883.

Fig. 1.

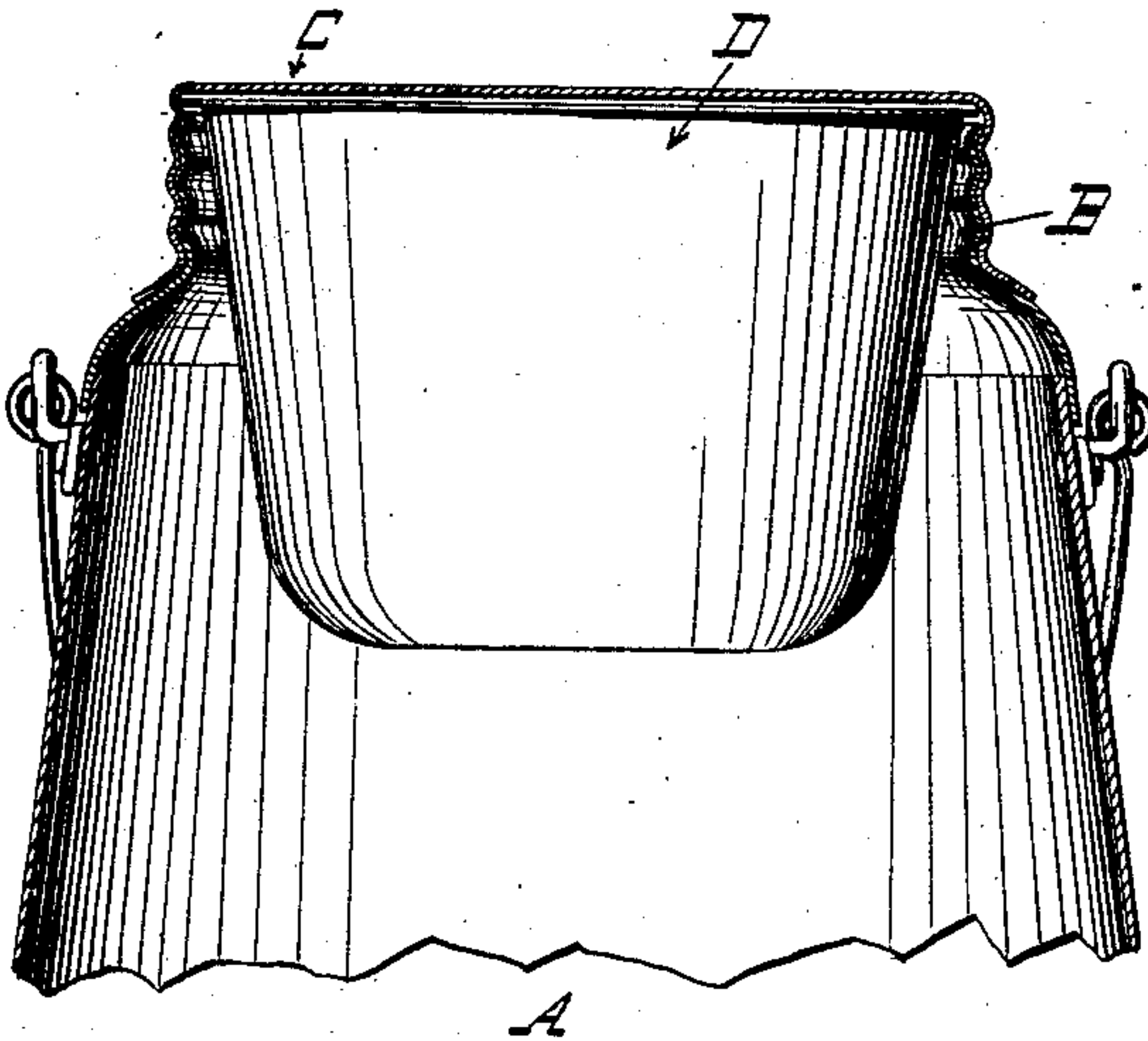
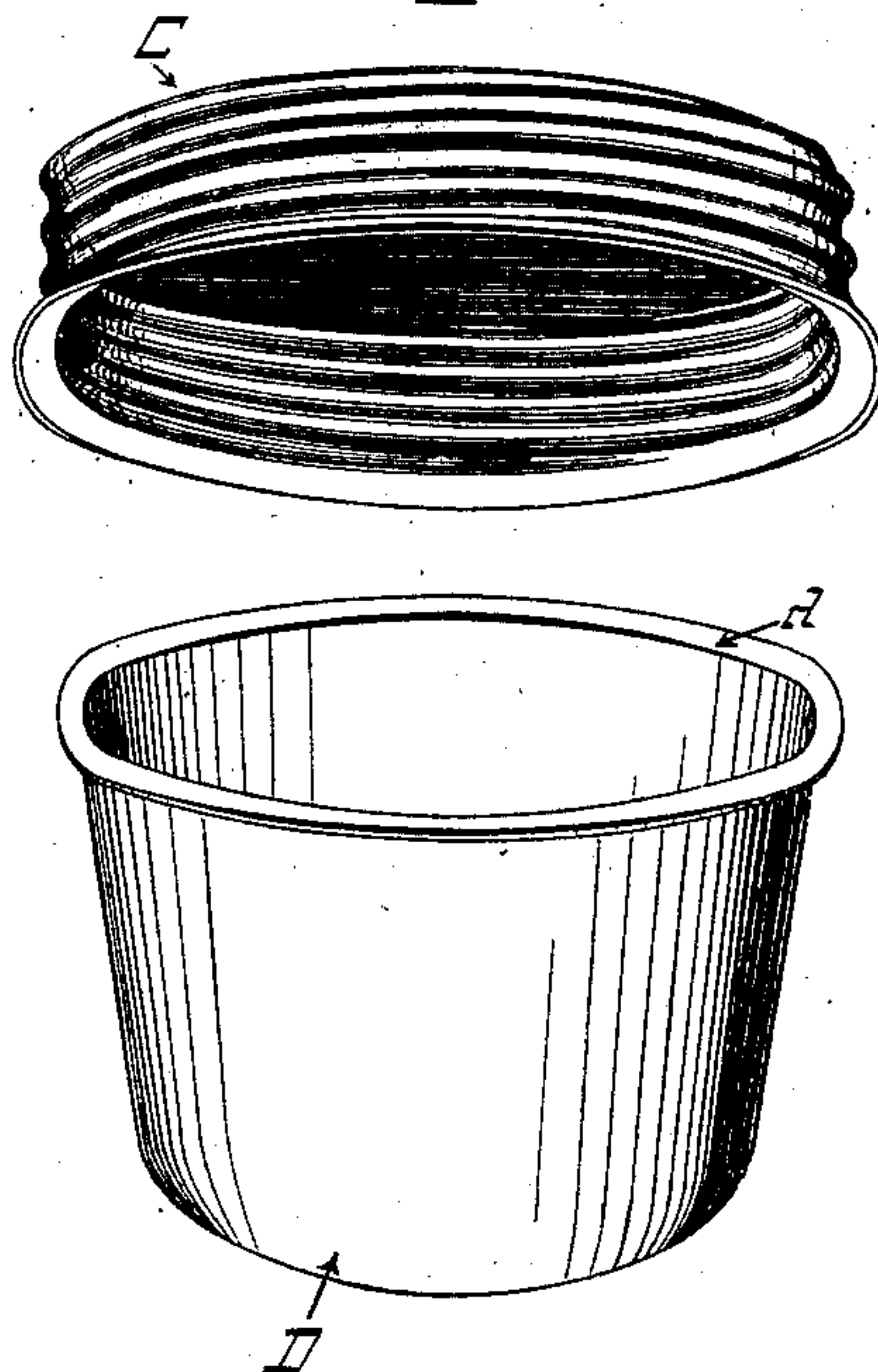


Fig. 2.



*Attest
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Wm. J. Fayell.*

*Inventors.
John S. Pilger
George H. Knight
by Knight Bros Attys.*

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Fig. 3.

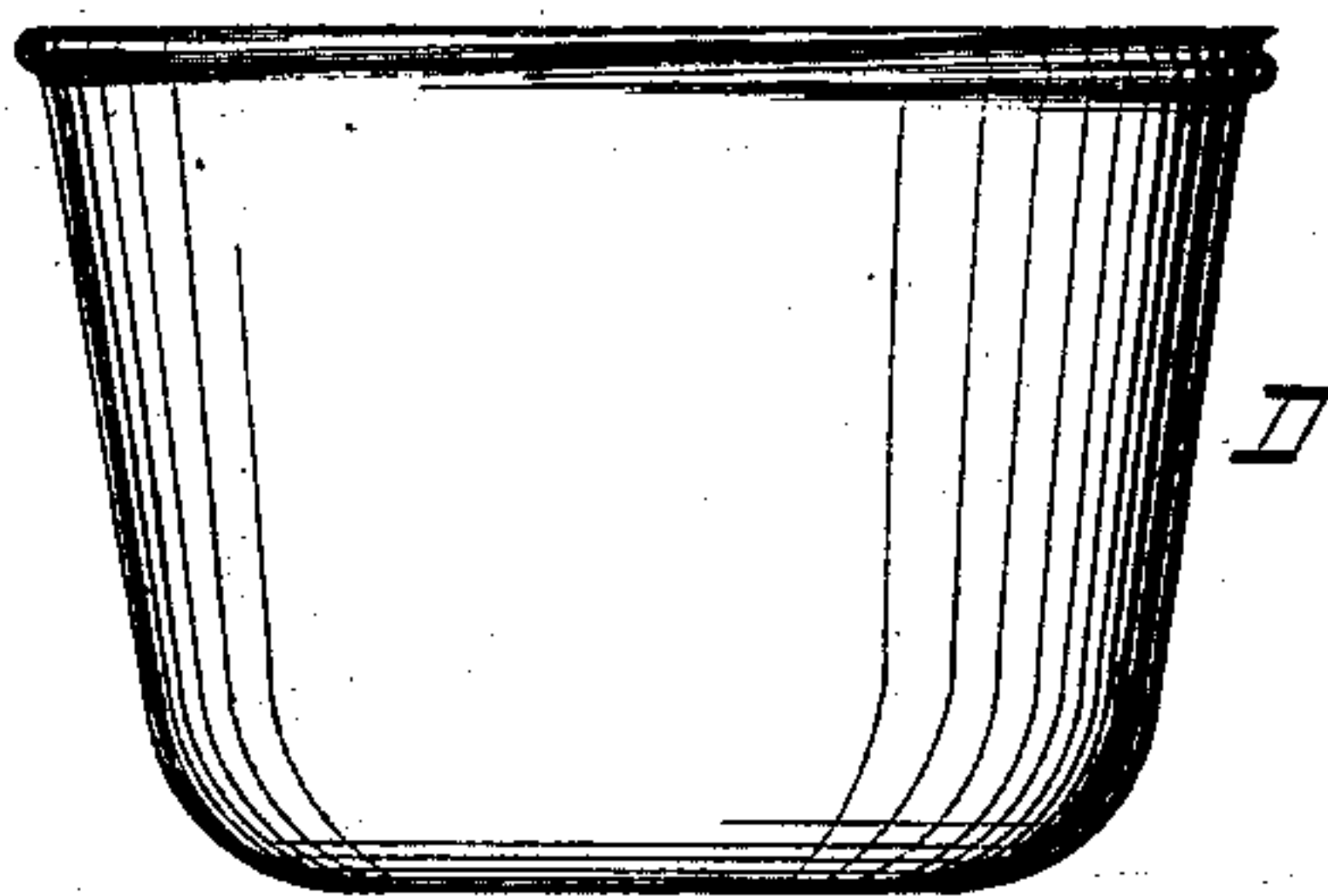
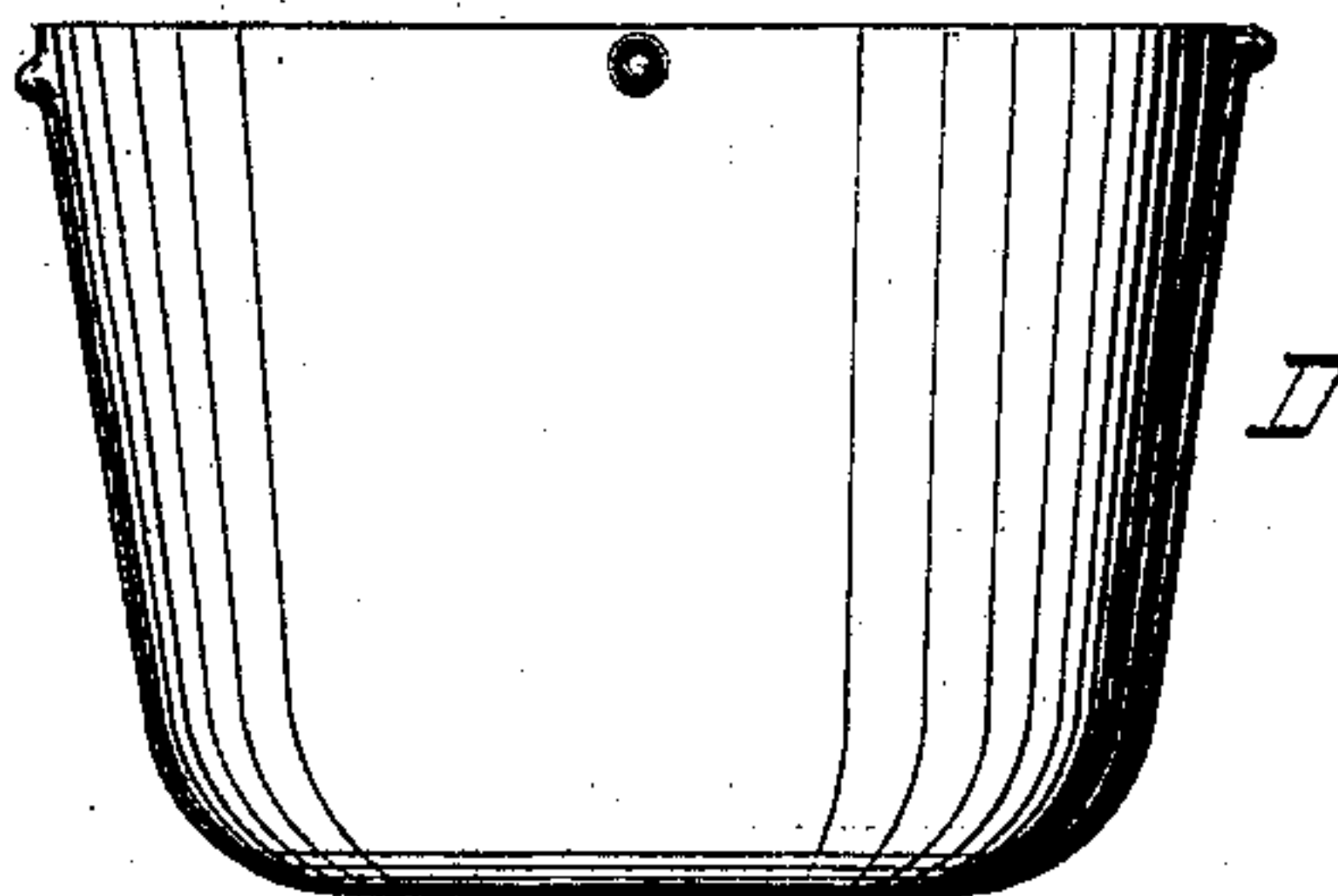


Fig. 4.



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UNITED STATES PATENT OFFICE.

JOHN S. PILGER AND GEORGE H. KNIGHT, OF CINCINNATI, OHIO; SAID
KNIGHT ASSIGNOR TO LOUIS MEIER, OF SAME PLACE.

CANTEEN.

SPECIFICATION forming part of Letters Patent No. 275,697, dated April 10, 1883.

Application filed March 9, 1883. (No model.)

To all whom it may concern:

Be it known that we, JOHN S. PILGER and
GEORGE H. KNIGHT, both of Cincinnati,
Hamilton county, Ohio, have jointly invented
5 a new and useful Improvement in Canteens,
of which the following is a specification.

Our invention relates to an improvement in
those canteens or lunch-buckets which have a
screw-threaded neck and a correspondingly
10 screw-threaded cap or lid; and our improve-
ment consists in an attachment or adjunct for
such canteens that consists of a cup having an
out-turned marginal flange or brim capable of
ready engagement within or disengagement
15 from the threaded interior of the separated cap.

In the accompanying drawings, Figure 1 rep-
resents our cup in place on the interior of the
cap and within the canister, the latter being
shown in section. Fig. 2 shows the cap and
20 the cup detached. Figs. 3 and 4 represent
modifications of the cup-flange.

A may represent the body, and B the cus-
tomary screw-threaded neck, of a canister or
lunch-bucket, and C a customary or any suit-
25 able screw-threaded cap therefor.

D is a cup which has projecting exteriorly
from its mouth and in the plane of the same
an annular flange or brim, *d*, whose diameter

is intermediate between the diameters of the
elevated and depressed portions of the interior 30
of the cap-screw, so as to enable the said cup
to be engaged by its said flanged portion with-
in the screw-thread of said cap, as indicated
in Fig. 1. Inferior modifications of cup-flange
are shown in Figs. 3 and 4.

The cup D *d* may be stamped or pressed 35
or spun out of sheet metal, or may be molded
in glass, porcelain, or earthenware, or may be
cast in zinc, iron, or other metal and suitably
enameled.

We claim as a new and useful article of 40
manufacture—

The combination, with a screw-necked can-
ister or bucket, A B C, of cup D, having a
marginal flange or brim, *d*, whose diameter is 45
intermediate between the diameters of the ele-
vations and depressions of the interior of the
cap-screw, as and for the purpose set forth.

In testimony of which invention we hereunto
set our hands.

JOHN S. PILGER.
GEO. H. KNIGHT.

Attest:

SAML. S. CARPENTER,
WALTER YOST.