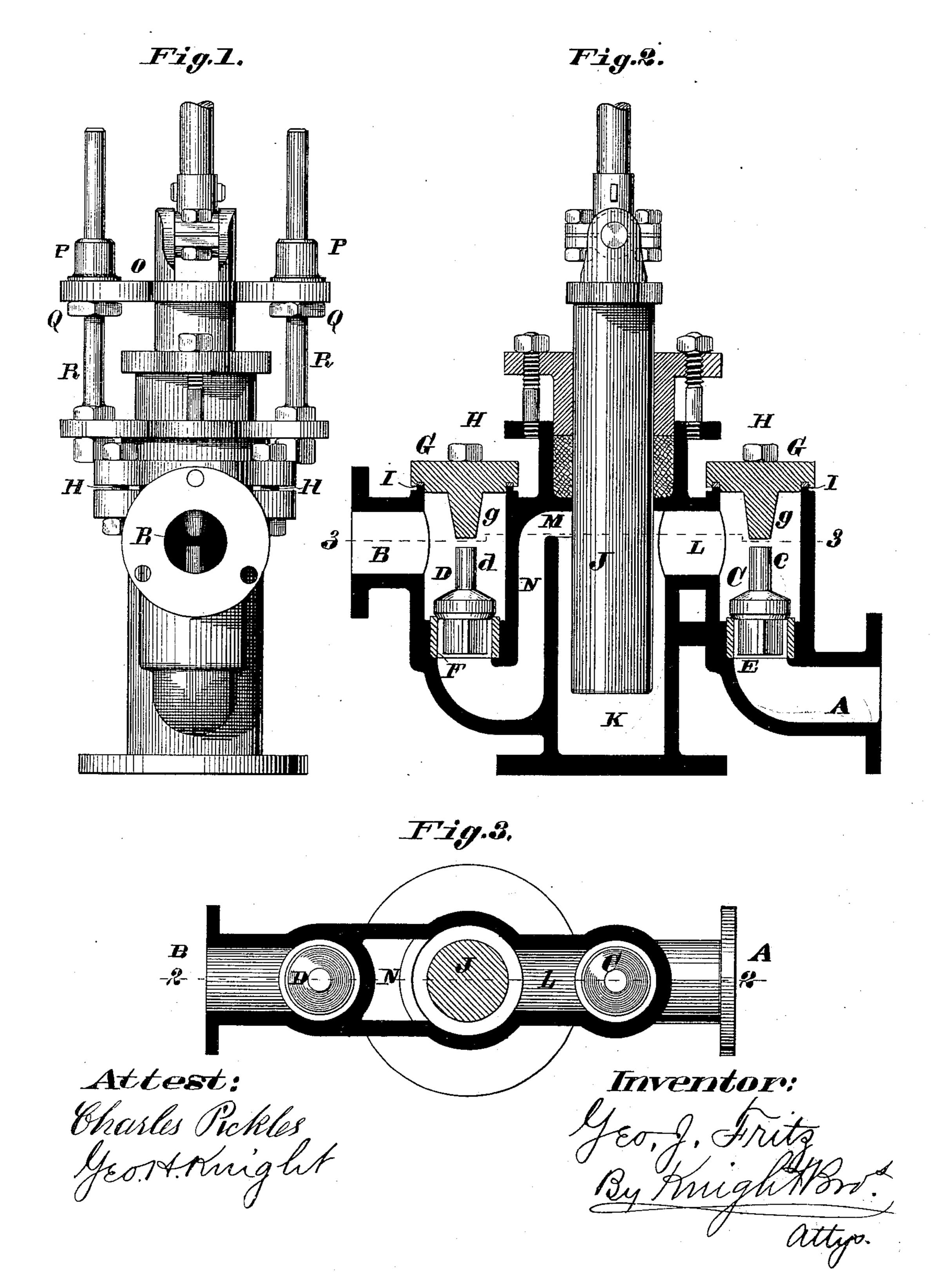
## G. J. FRITZ.

FORCE PUMP.

No. 262,394.

Patented Aug. 8, 1882.



## United States Patent Office.

GEORGE J. FRITZ, OF ST. LOUIS, MISSOURI.

## FORCE-PUMP.

SPECIFICATION forming part of Letters Patent No. 262,394, dated August 8, 1882.

Application filed February 7, 1882. (No model.)

To all whom it may concern:

Be it known that I, GEORGE J. FRITZ, of the city of St. Louis, in the State of Missouri, have invented a certain new and useful Im-5 provement in Force-Pumps, of which the following is a full, clear, and exact description, reference being had to the accompanying drawings, forming part of this specification.

My invention relates, first, to a descending 10 duct leading from the upper part of the plunger-cylinder to the chamber beneath the educ-

tion-valve.

My invention relates secondly to guides for

the plunger.

In the drawings, Figure 1 is an elevation. Fig. 2 is a vertical section on line 22, Fig. 3. Fig. 3 is a horizontal section on line 3 3, Fig. 2.

A represents the induction-port, and B the

eduction-port, of the pump.

their respective seats. The seats are formed separate from the main casting, and are fixed in place in enlargements of the ports made to receive them (see Fig. 2) after the valves 25 have been fitted to them. The object of thus securing the seats in place is to avoid danger of their becoming loose, as they are liable to do when they are cemented in; and another advantage is that there is no danger of steam 30 finding a passage between them and the casting. They can also be easily removed and replaced by new ones, and it is impossible for any pressure of the valves to displace them. The valves have ordinary guide-wings.

c d are stems, which limit the upward movements of the valves by impingement against the depending stems of the valve-chamber heads G. The heads are secured in place by bolts H, and thus are easily removable to al-

40 low access to the valves.

I I are gum or other gaskets beneath the heads.

J is the plunger, working in a suitable stuffing-box, as usual.

K is the cylinder of the plunger.

L is the inlet-passage from the chamber of valve C.

M is the outlet-passage from the plungercylinder. The opening M is situated at the upper part of the cylinder, and leads to a de- 50 scending duct, N, which communicates at its lower end with the chamber of valve D.

In pumping heated water, especially where it approaches the boiling temperature and suction is depended on in any degree to draw wa- 55 ter into the pump, steam forms in the cylinder and interferes with the successful operation of the pump. I provide my descending duct N (communicating with the upper part of the cylinder) to get rid of the steam as fast as it 60 may be formed. Supposing steam to be present in the upper part of the cylinder, on the descent of the plunger the water escaping from the cylinder would force the steam out through the port M, and down through the 65 duct N, and out through the port of the valve C and D represent the valves, and E and F | D. Thus there would be no accumulation of steam in the upper part of the cylinder, and the bad result of a gradually-increasing quantity of steam in the cylinder is avoided by 70 clearing the cylinder of steam at each stroke

> The plunger has secured to it a cross-head, O. By means of sleeves P P and nuts Q Q the cross-head is secured to guide-standards R 75 R, secured to and extending upward from the head of the plunger-cylinder. Thus the plunger is guided and held in a perfectly vertical

position in the stuffing-box.

I claim as my invention— 1. A force-pump provided with a descending duct between the upper part of the plunger-cylinder and the chamber beneath the eduction-valve, as set forth.

2. In a force-pump, the combination of plun- 85 ger-cylinder, cross-head secured to the plunger, guide-standards secured to the pump-cylinder, and sleeves and nuts connecting the cross-head with the standards, as set forth.

GEORGE J. FRITZ.

Witnesses:

of the plunger.

SAML. KNIGHT, GEO. H. KNIGHT.