(No Model.)

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No. 256,687.

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## J. J. HOEY.

CARD GRINDING MACHINE.

## Patented Apr. 18, 1882.

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Witnesses 8.76. Bradford Mil. a. Craig

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#### N. PETERS, Photo-Lithographer, Washington, D. C.

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# UNITED STATES PATENT OFFICE.

JOHN J. HOEY, OF LAWRENCE, MASSACHUSETTS.

CARD-GRINDING MACHINE.

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SPECIFICATION forming part of Letters Patent No. 256,687, dated April 18, 1882.

Application filed December 5, 1881. (No model.)

To all whom it may concern:

Be it known that I, JOHN J. HOEY, a citizen of the United States, residing at Lawrence, in the county of Essex and State of Massachu-5 setts, have invented certain new and useful Improvements in Card-Grinding Machines, of which the following is a specification, reference being had therein to the accompanying drawings.

This invention has relation to that class of card-grinding machines in which the filleting passes over an adjustable guide, which holds said filleting against the grinding-wheel, and is intended as an improvement on my Patent
 No. 246,507, whereby the tension rollers in said machine are utilized and the card-teeth are ground immediately after they are inserted; and to that end the novelty consists in the con-

ing adjustably connected to the standards S
S' by the bolts s s'. This guide R is provided
with a flat back, R', which bears against the
back of the filleting where it comes in contact 45
with the grinding-wheel, and thus insures a
uniformity of length in the teeth on the card.
H is a spout, which carries away the dust
and dirt of the wheel G.

The guide R is adjustable, its parallel arms 50 being dovetailed, as shown in Fig. 2, and by means of the bolts s s' it may be adjusted with reference to the grinding-wheel G, whereby the teeth on the card may be ground to any desired length. 55

The movements of the card and grindingwheel are indicated by the arrows.

Having thus fully described my invention, what I claim as new and useful, and desire to

struction of the same, as will be hereinafter 20 more fully set forth, and particularly pointed out in the claims.

In the accompanying drawings, similar letters of reference indicate like parts of the invention.

Figure 1 is a side elevation of my improved grinding attachment, and Fig. 2 is a front view of the same.

F represents a convenient part of the cardsetting machine, and A A the friction or ten-30 sion rollers, between which the filleting C is drawn. As soon as the filleting passes between the rollers A A the teeth *c* are inserted by suitable mechanism. (Not shown in the drawings.) S S' are standards attached to the frame F, 35 and in their upper ends is journaled a shaft, D, provided with a grinding-wheel, G, and a pulley, P, said wheel and pulley being operated by the belt B, which is connected to and is driven by a pulley on the card-setting ma-40 chine. (Not shown.)

secure by Letters Patent of the United States, 60 is-

1. In a card-grinding machine, the standards S S', adjustable guide R, and grindingwheel G, substantially as and for the purpose set forth.

2. In a card-grinding machine, the standards S S', shaft D, pulley P, and grindingwheel G, provided with the spout H, in combination with the adjustable guide R, constructed and arranged substantially as and for 70 the purpose set forth.

3. The combination, with the tension-rollers of a card-setting machine, of the standards S S', adjustable guide R, and grinding-wheel G, substantially as and for the purpose set forth. 75 In testimony whereof I affix my signature in presence of two witnesses.

### JOHN J. HOEY.

Witnesses: JAMES MURPHY,

#### R is a U-shaped yoke or guide, its ends be- PATT SWENEY.