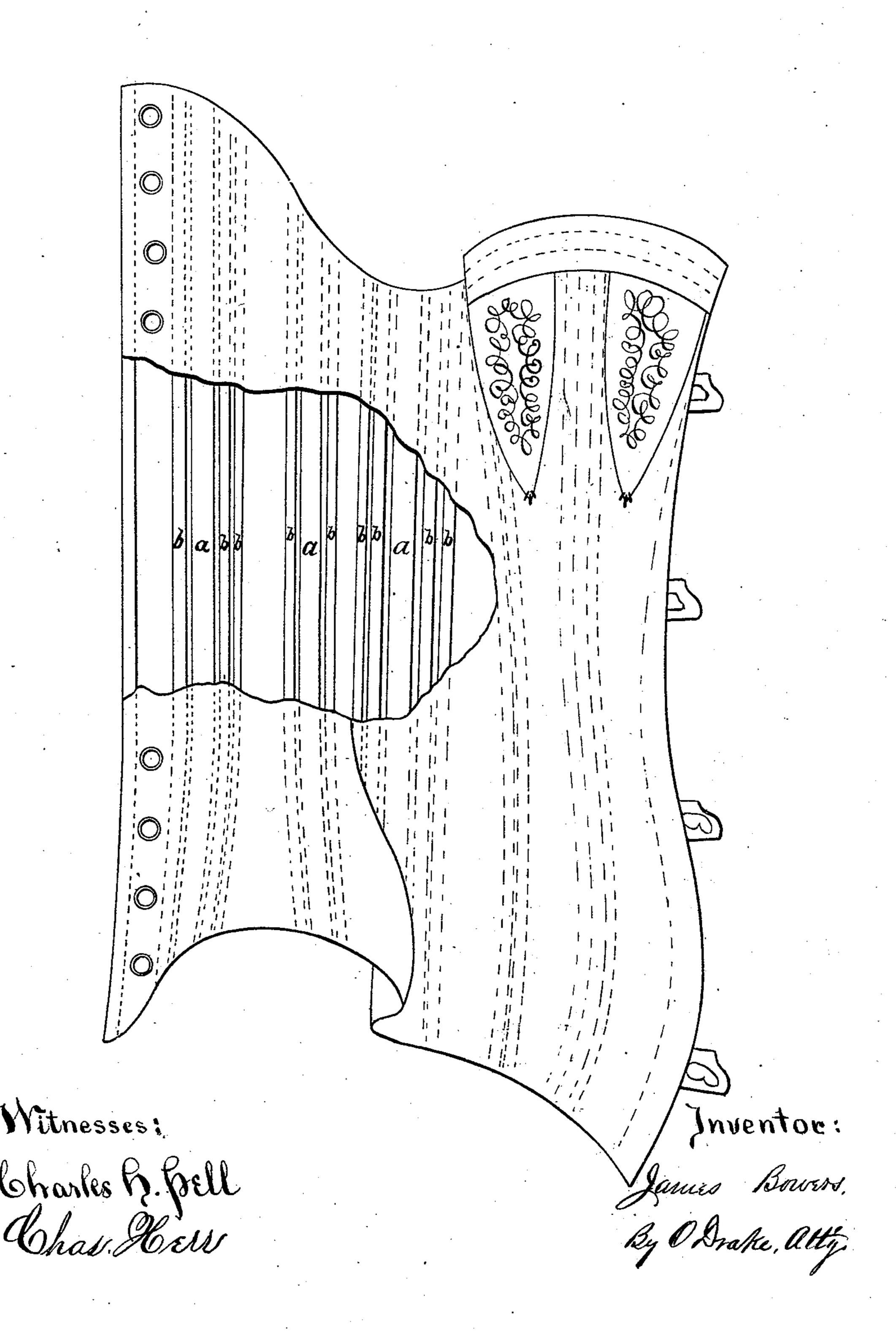
J. BOWERS.
Corset.

No. 227,211.

Patented May 4, 1880.



## United States Patent Office.

JAMES BOWERS, OF NEWARK, NEW JERSEY.

## CORSEI.

SPECIFICATION forming part of Letters Patent No. 227,211, dated May 4, 1880. Application filed February 24, 1880.

To all whom it may concern:

Be it known that I, James Bowers, of the city of Newark, in the county of Essex and State of New Jersey, have invented certain new and 5 useful Improvements in Corsets; and I do hereby declare the following to be a full, clear, and exact description of the invention, such as will enable others skilled in the art to which it appertains to make and use the same, refer-10 ence being had to the accompanying drawing, and to letters of reference marked thereon, which forms a part of this specification.

The object of this invention is to render a corset more flexible, and consequently more 15 convenient to the wearer, to cause the same to be more durable, and to reduce the cost of manufacture.

The invention consists in the combination, in the body of a corset, of light steel braces or 20 stays, properly covered and prepared for the purpose, with rattan or other flexible wood braces or stays, also prepared for the purpose, said braces being inserted and arranged in the manner hereinafter more definitely set 25 forth and shown.

In the accompanying drawing, which represents one-half of a corset with the textile portions partially broken away in order to properly display the ribs or braces, the letter a in-30 dicates the steel braces, which are covered with cotton fabric or other suitable material in the usual manner, and are made from light spring-steel of good quality, so as to be strong and durable and not liable to break down 35 over the hips or other exposed portions.

The steels are inserted in appropriate parts of the corset, as shown, and upon either or both sides of said steels, in close proximity to 40 softer and more flexible than the steels, and, being used in combination therewith, will render the corset easy and agreeable to the wearer, and being as long or longer than the steel braces will prevent the latter from irri-

tating the flesh, and said rattan braces being 45 protected and supported as they are by said steels, the corset will be very durable and at the same time light.

The arrangement of the steels a and rattans b, as herein described, is adapted to the attain- 50 ment of the greatest strength and durability when inserted in about the order shown in the drawing—that is to say, the steel braces a being generally arranged with the rattan braces b inserted on either or both sides there- 55 of, as indicated.

In preparing the rattan or other flexible wood braces I have them split to a suitable size and then dyed with any fixed color by any of the usual processes.

I can also use the rattan in its natural condition; but it is apt to discolor the outside covering or fabric of the corset when the latter is in process of being starched ready for the market.

The steels inserted in the front and back edges of the corset are arranged in the usual manner and form no part of the present invention.

I am aware that corset-stays have been made 70 of wood having metallic springs thereon; also, that wood has been substituted for steel, and cane for whalebone; but none of the foregoing are pertinent to my invention.

Having thus described my invention, what 75 I claim, and wish to have secured by Letters Patent, is—

In a corset, the combination of a series of steel and rattan braces alternately arranged with reference to each other, substantially as 80 and for the purpose set forth.

In testimony that I claim the foregoing I them, I insert the rattan braces b, which are | have hereunto set my hand this 13th day of February, 1880.

JAMES BOWERS.

Witnesses:

THOS. W. JACKSON, JOHN WELDON, Jr.