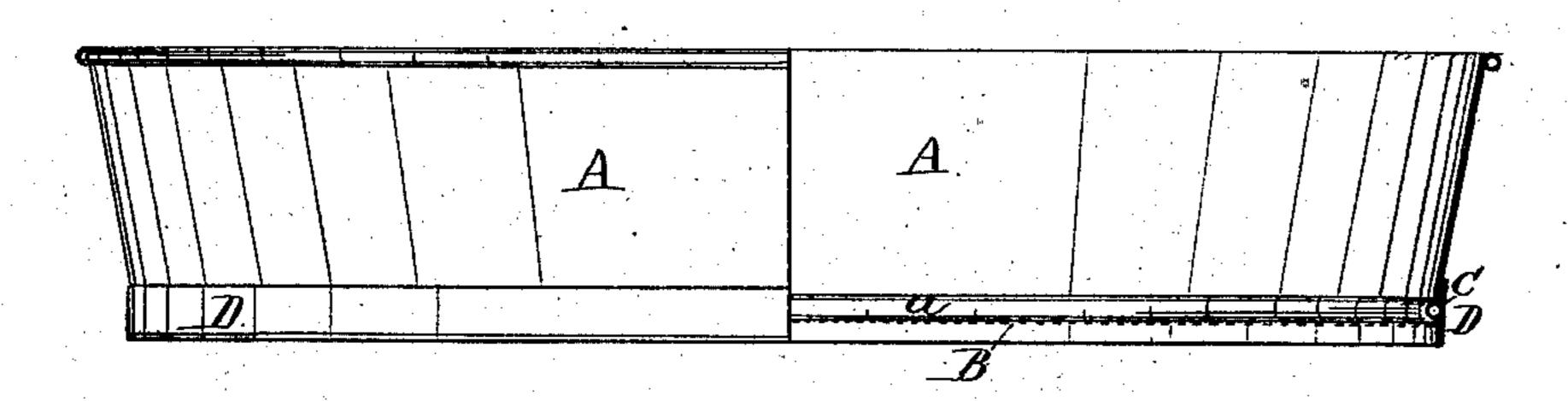
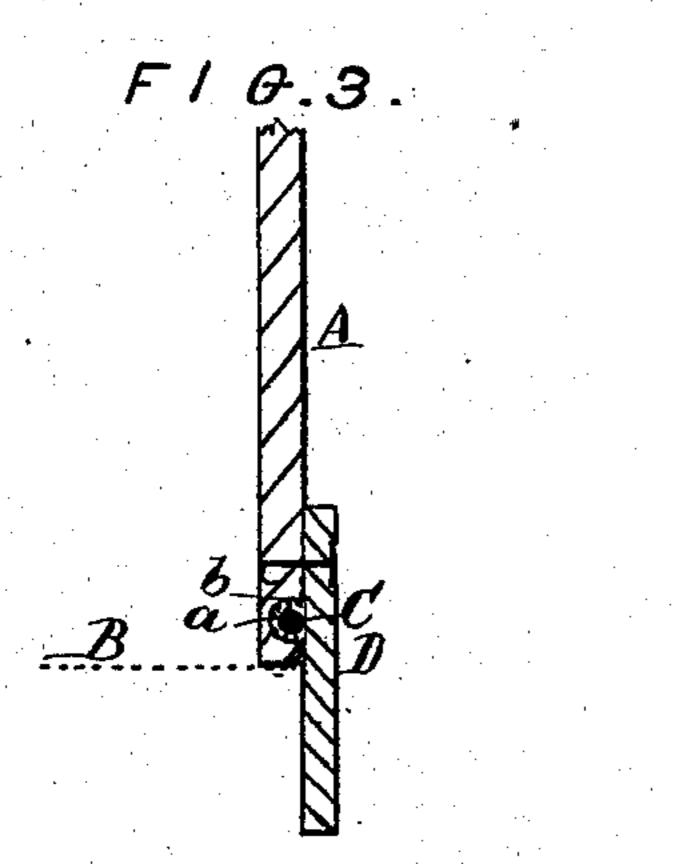
## E. J. McGURREN. Sieve.

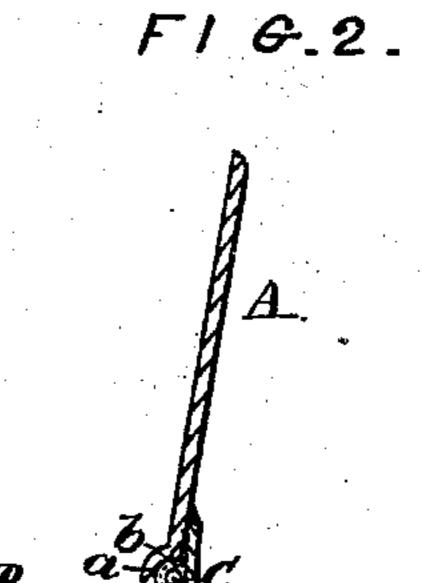
No. 224,598.

Patented Feb. 17, 1880.

F1 G.1.







W/TNESSES:

Geo. H. Huight

INVENTOR:

Edward J. M. Gurren By Knight Bro.

## United States Patent Office.

EDWARD J. McGURREN, OF ST. LOUIS, MISSOURI, ASSIGNOR TO ST. LOUIS WIRE COMPANY, OF SAME PLACE.

## SIEVE.

SPECIFICATION forming part of Letters Patent No. 224,598, dated February 17, 1880. Application filed December 27, 1879.

To all whom it may concern:

Be it known that I, EDWARD J. McGur-REN, of the city of St. Louis, in the State of Missouri, have invented a certain new and 5 useful Improvement in Sieves, of which the following is a full, clear, and exact description, reference being had to the accompany. ing drawings, forming part of this specification.

My improvement relates to the joint between the hoop and wire cloth or gauze; and it consists in forming near the bottom of the hoop, at the outer side, a groove, into which the edge of the gauze is forced and retained 15 by a wire or string. Over the joint the foot band or batten is secured in the ordinary manner.

This improvement applies to both metal and

wooden hoop-sieves.

In the drawings, Figure 1 shows a metal sieve, half in side view and half in section, with a view of the interior. Fig. 2 is an enlarged detail section of the joint. Fig. 3 is an enlarged detail section of the joint as applied 25 to a wooden sieve.

A is the hoop. This has an outer groove, a, formed in it at the lower edge, to receive the outer edge, b, of the gauze or straining-cloth

B. (Shown in dotted lines.) The edge b is held in the groove a by a surrounding wire or 30 string, C, which occupies the groove outside the gauze.

The foot-hoop is seen at D. It covers the groove, and serves as a foot for the sieve, to preserve the gauze from wear when the sieve 35 is down.

In the metal sieve the foot D is fixed on by solder. In the wooden sieve the foot or batten D is tacked on, as usual.

Having described my invention, what I 40 claim is—

1. The described process of manufacture of sieves by bending the edge b of the cloth or gauze around the lower edge of the hoop A and confining it in the groove a by an en- 45 circling wire or string, and covering the joint by a surrounding band or foot, D.

2. The sieve composed of the hoop A, having a groove, a, gauze or cloth B, held in said groove by string or wire C, and foot D, sub- 50 stantially as set forth.

EDWARD J. McGURREN.

Witnesses: SAML. KNIGHT, GEO. H. KNIGHT.