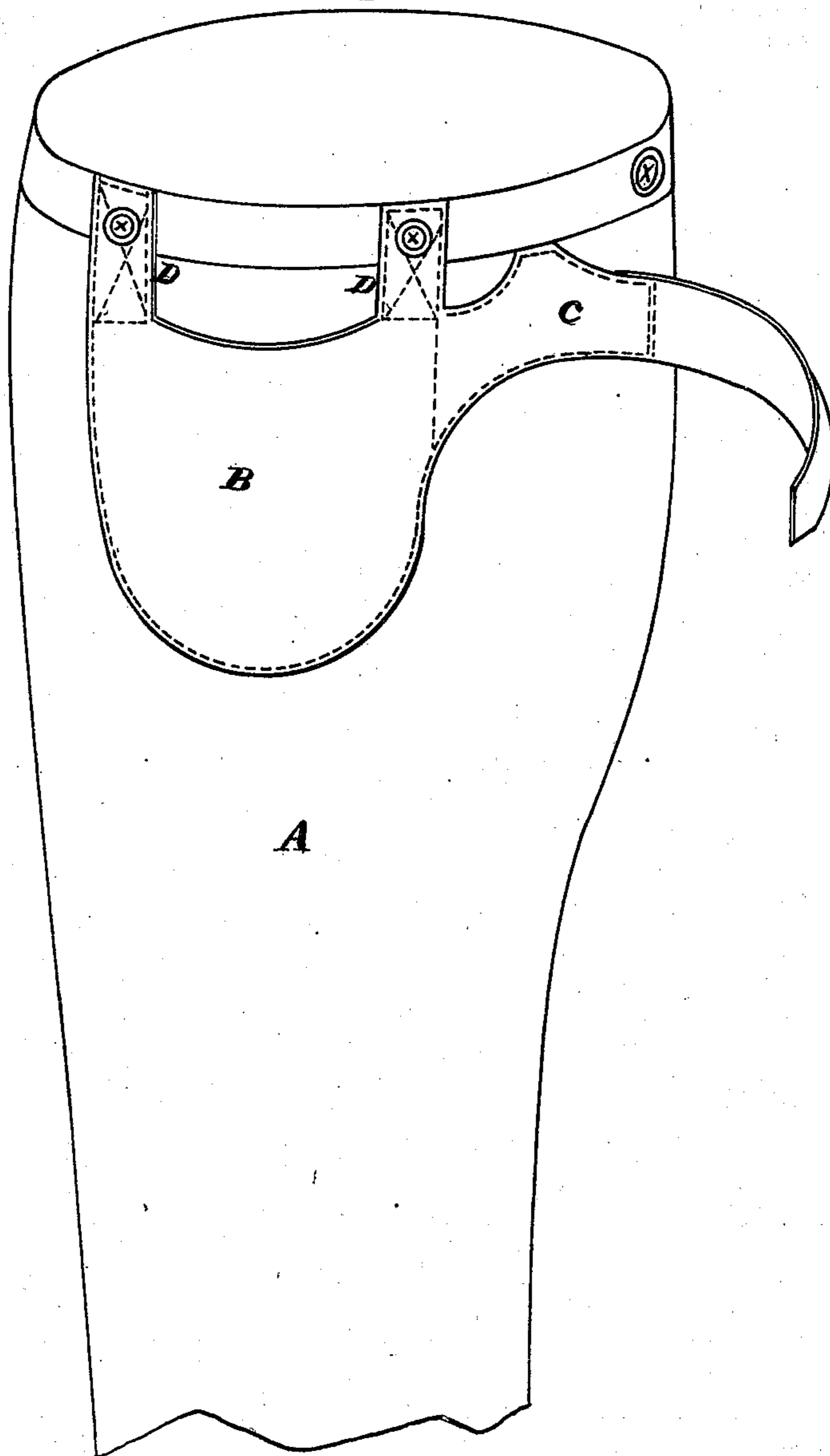


H. ADAMS.
PANTALOONS AND OVERALLS.

No. 173,433.

Patented Feb. 15, 1876.

Fig. 1.



Witnesses
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UNITED STATES PATENT OFFICE.

HARMAN ADAMS, OF SAN FRANCISCO, CALIFORNIA.

IMPROVEMENT IN PANTALOONS AND OVERALLS.

Specification forming part of Letters Patent No. **173,433**, dated February 15, 1876; application filed July 7, 1875.

To all whom it may concern :

Be it known that I, HARMAN ADAMS, of San Francisco city and county, State of California, have invented an Improvement in Pants and Overalls; and I do hereby declare the following description and accompanying drawings are sufficient to enable any person skilled in the art or science to which it most nearly appertains to make and use my said invention or improvement without further invention or experiment.

The object of my invention is to provide certain improvements in the construction of pants or overalls; and it consists in the formation of a pocket which is sewed upon the outside of the article in one piece with the button-stays, which are above it and the back or buckle strap, and by this I save much expense of labor and thread which is expended in sewing on separate pieces.

Referring to the accompanying drawings for a more complete explanation of my invention, Figure 1 is a side elevation of my device.

A is a pair of pants or overalls, such as are ordinarily made for rough work. The pocket B is cut out and stitched upon the outside of the pants, as shown.

In order to save the time lost in applying and fitting the buckle-strap, button-stays, &c., when these are put on separately, as in the ordinary manner, I form my pocket B with an extension, C, at one side, and this extension

serves as a back or buckle strap. Upon the top of the pocket I form two strips D, D, which extend up to the top of the waistband. These strips are for the purpose of strengthening the cloth at the point where the suspender-buttons are secured.

The pocket, being thus cut out, is laid upon the article in the proper position, and is stitched around its edges, the stitching being continued along the buckle-strap and also the two extensions D D, the whole operation being continuous.

By this construction I am enabled with the proper machinery to cut large quantities of these combined pockets, straps, and stays with but little waste of material, and when the stitching is done much time is saved, and the whole presents a neat and serviceable appearance.

Having thus described my invention, what I claim, and desire to secure by Letters Patent, is—

In a pair of pantaloons or overalls the piece B, having ears D D for button re-enforces, and extension C for a back-strap cut in a single piece, and stiched to the outside of pantaloons or overalls, for forming a pocket thereon, as described.

HARMAN ADAMS.

Witnesses:

GEO. H. STRONG,
C. M. RICHARDSON.

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