

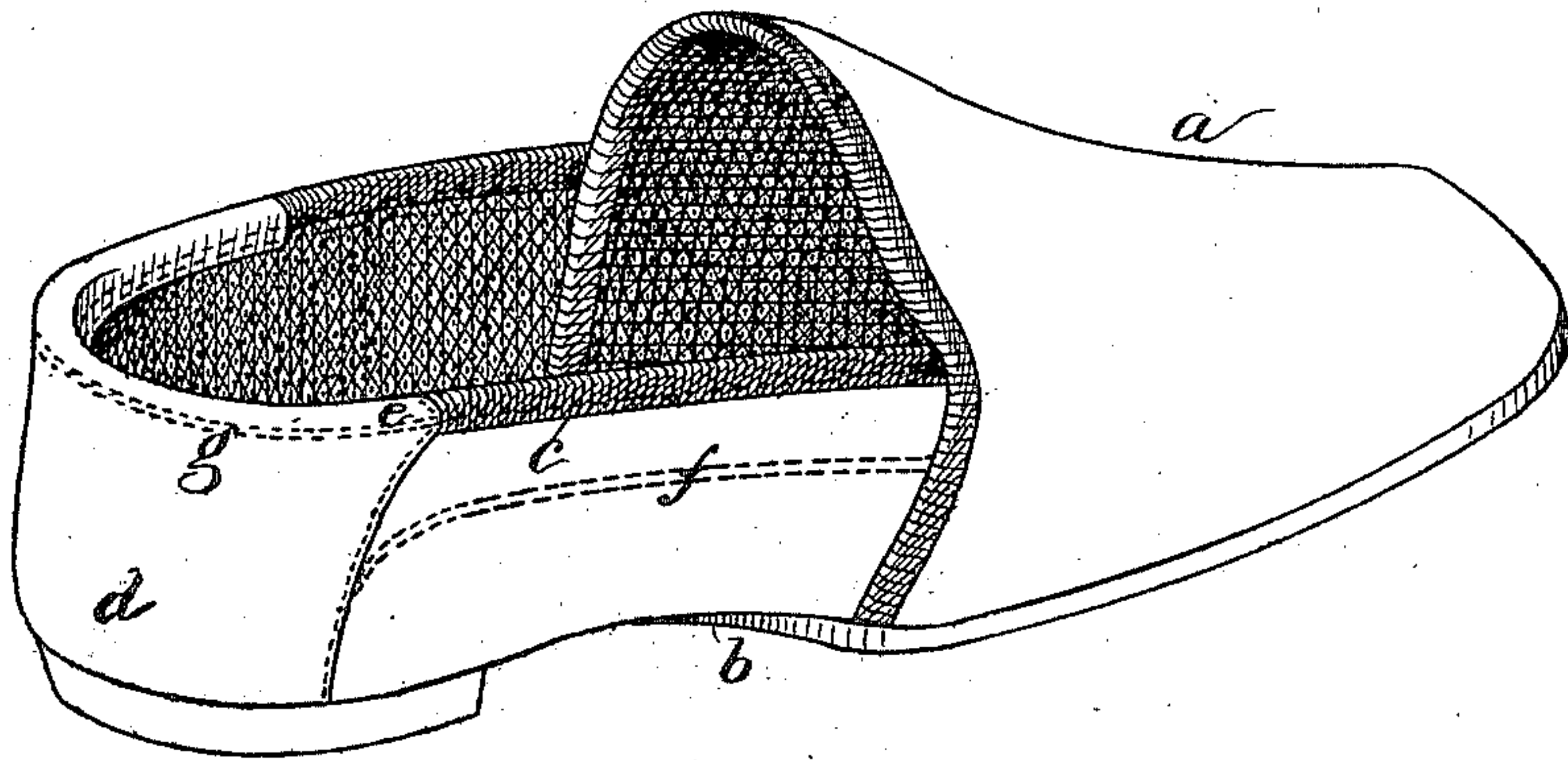
J. KNOWLTON.

SHOES.

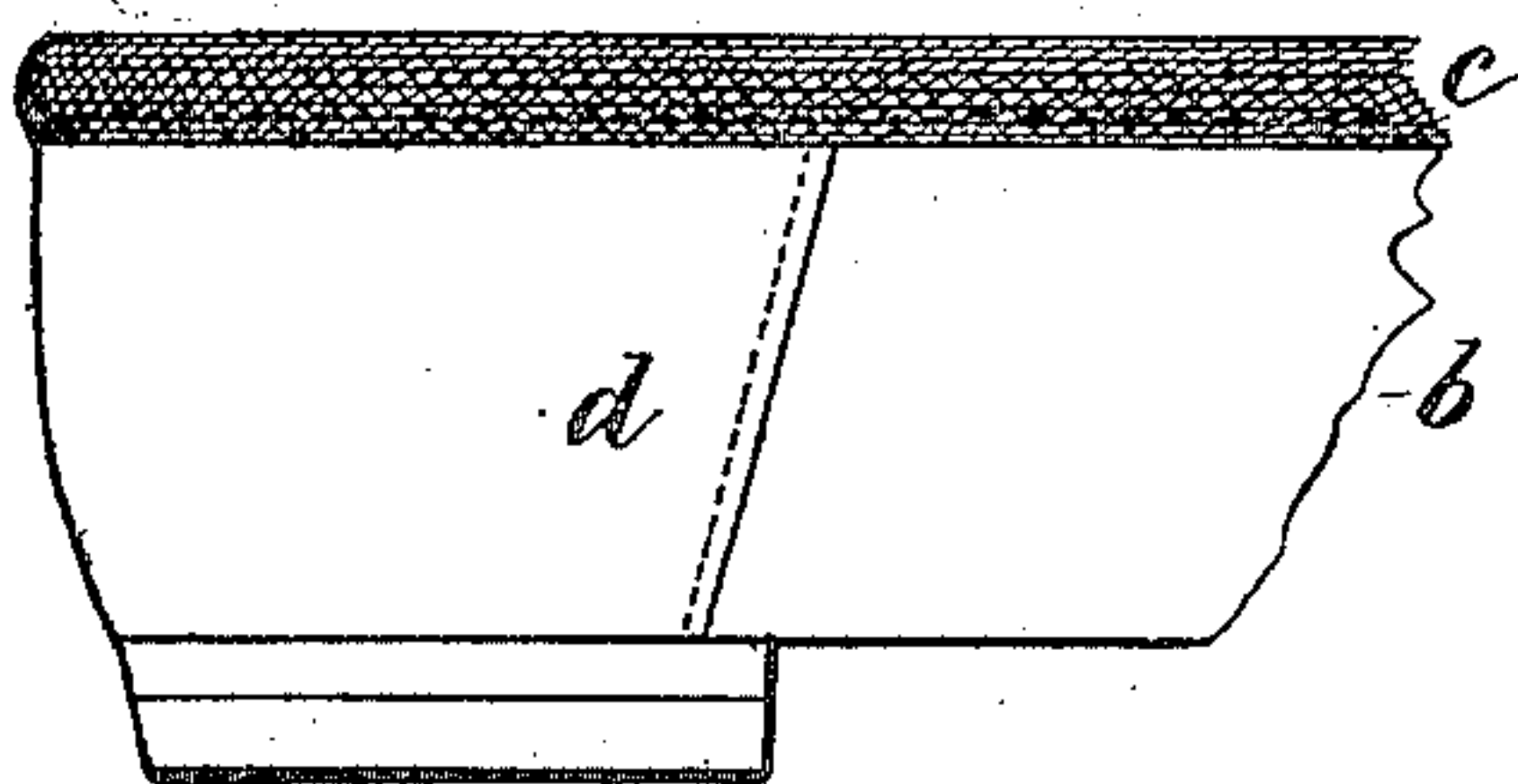
No. 172,453.

Patented Jan. 18, 1876.

*Fig. 1.*



*Fig. 2.*



Witnesses.

*L. H. Latimer.*

*W. J. Pratt.*

Inventor.

*John Knowlton.*

*per Gurby Gregory Attys.*

# UNITED STATES PATENT OFFICE.

JOHN KNOWLTON, OF BOSTON, MASS., ASSIGNOR TO HIMSELF, SAMUEL G. DAMON, AND ZEPHANIAH H. THOMAS, JR., OF SAME PLACE.

## IMPROVEMENT IN SHOES.

Specification forming part of Letters Patent No. 172,453, dated January 18, 1876; application filed October 25, 1875.

*To all whom it may concern:*

Be it known that I, JOHN KNOWLTON, of Boston, in the county of Suffolk and State of Massachusetts, have invented an Improved Shoe, of which the following is a specification:

This invention relates to a shoe of the class known as "slippers."

Many thousand pairs of slippers are annually made from waste and other pieces of Brussels or pile carpet, cut into proper shape for vamps and quarters, the edges of the carpet about the ankle and the upper edge of the vamp over the instep being bound by a fibrous binding.

The slipper so made is objectionable in its construction, for, at the heel, the action of the foot in passing into the slipper soon tears the binding loose, unravels the edge of the carpet, and renders the slipper nearly worthless. The edge of the carpet is a raw edge, and the stitches passing through the binding and raw edge usually catch below but two or three warp or weft threads of the carpet, not sufficient to hold the binding on the edge when subjected to strain.

The object of this invention is to render a carpet slipper durable, stronger, and more comfortable, and consists in adding an external re-enforce to the heel of the carpet slipper, to assist in stiffening the heel, and prevent the exposure of the raw edge of the carpet at the heel.

Figure 1 represents a slipper entire, and Fig. 2 a heel of a slipper provided with my improvements.

The slipper has its vamp *a* and quarter *b* made of carpet or other coarse fabric, the quarter usually being in one piece, and extending entirely about the heel, and so far the slipper is old and common. Such slippers are usually bound with a fibrous binding, *c*, extending about the upper edge of the quarter, and stitched directly to the carpet edge; but this soon tears out at the heel, leaving the raw edge of the carpet exposed and free to catch on the stocking when inserting the foot into the slipper, wearing out the stocking, and rendering the slipper-heel very uncomfortable, and difficult to retain on the foot. To obviate these difficulties I place a re-enforce, *d*, a piece of enamel cloth or thin leather, at the heel, lasting its lower edge in with the regular counter, securing it by the

stitches that unite the sole with the counter, and the upper edge of the re-enforce extends up to, and preferably a little higher than the top of the quarter, and in such position the binding *c* may be easily placed over the quarter and re-enforce, and the stitches passing through the re-enforce hold the binding firmly at the heel and about the edge of the quarter, and the quarter at the heel is stiffened, and the binding so held will not tear away from the quarter, and the raw edge of the carpet will not be exposed and allowed to meet the stocking.

Instead of using a fibrous binding at the heel, the re-enforce may be enough higher than the quarter to fold over the top of the quarter, and constitute a binding, as shown in Fig. 1, and then the re-enforce stiffens the heel, and presents a smooth surface or binding, non-fibrous, over which the foot moves easily, and the slipper at the heel is given greater strength, and made very durable.

From the edge *e* of the re-enforce *d* to the vamp, the usual fibrous binding may be used; or, instead, I may cut the re-enforce so as to constitute a binding for the entire edge of the quarter all the way around, as denoted in heavy dotted lines *f*, Fig. 1, which lines are intended to represent the re-enforce *d*, with side pieces extended to the vamp, and extending from the line *f* about the edge of the quarter, the said side pieces receiving stitches at their lower edges, and at the upper edge of the quarter.

When the re-enforce is cut to constitute a binding, the stitches *g* enter the binding portion, and pass through the same and the quarter.

I claim—

The new article of manufacture described, consisting of a slipper having the vamp and quarters composed of carpet, and provided with an external re-enforcing heel-piece and binding, to strengthen the heel, and prevent the breaking down and exposure of the raw edge of the carpet, as set forth.

In testimony whereof I have signed my name to this specification in the presence of two subscribing witnesses.

JOHN KNOWLTON.

Witnesses:

G. W. GREGORY,  
L. H. LATIMER.