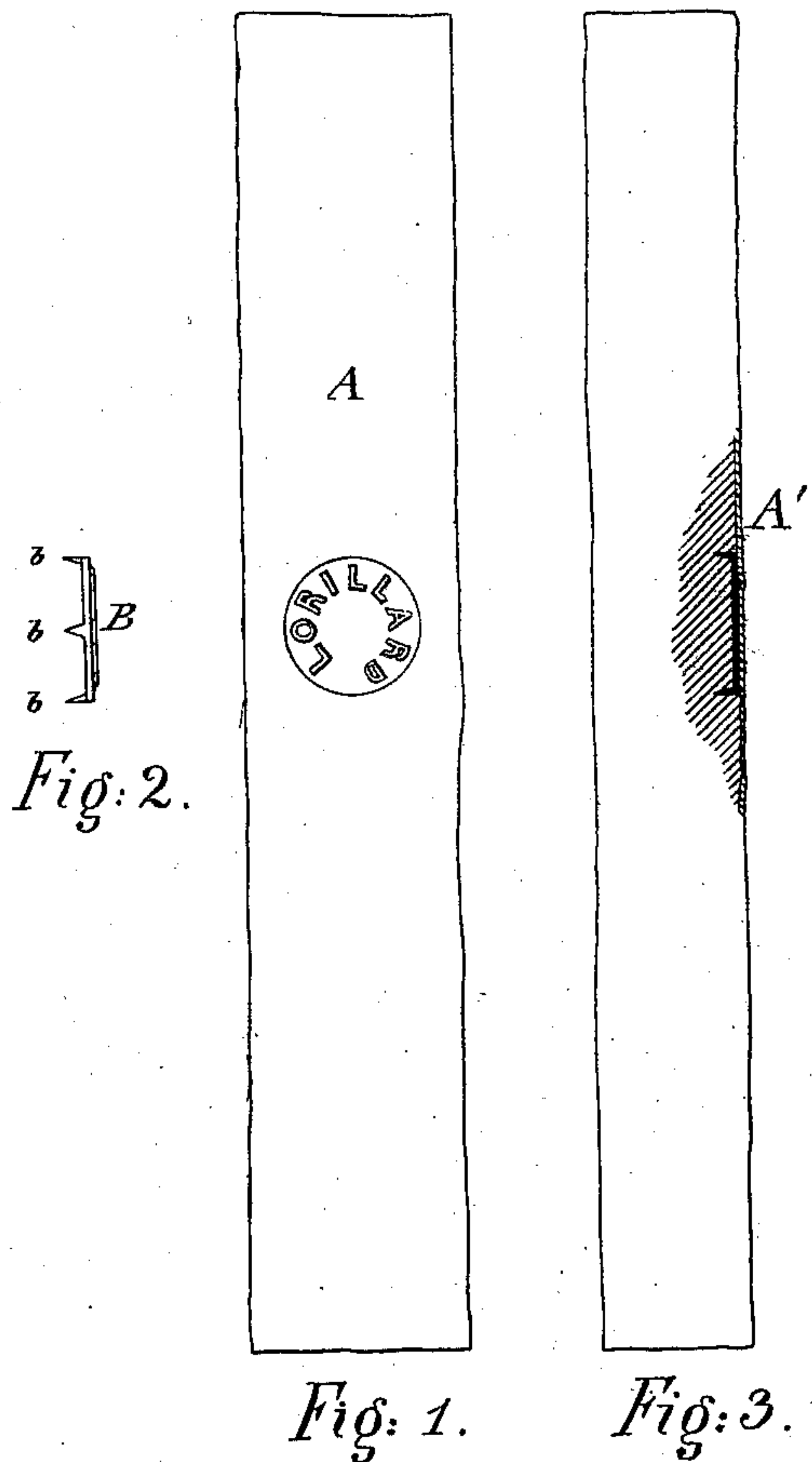


C. SIEDLER.
Plug-Tobacco.

No. 158,604.

Patented Jan. 12, 1875.



Witnesses:

Wm. C. Dey.
E. V. Vothmann.

Inventor:

Charles Siedler
by *attorney*
J. L. Nelson

UNITED STATES PATENT OFFICE.

CHARLES SIEDLER, OF NEW YORK, N. Y.

IMPROVEMENT IN PLUG-TOBACCO.

Specification forming part of Letters Patent No. **158,604**, dated January 12, 1875; application filed November 27, 1874.

To all whom it may concern:

Be it known that I, CHARLES SIEDLER, of New York city, in the State of New York, have invented certain Improvements relating to Plug-Tobacco, of which the following is a specification:

I manufacture plug-tobacco with a distinguishing label of metal or other suitable material, impressed into the body of the plug beneath the wrapper. It may carry marks indicating the quality of the goods, the address of the manufacturer, or other desired information.

The following is a description of what I consider the best means of carrying out the invention.

The accompanying drawings form a part of this specification.

Figure 1 is a view of a plug of tobacco, with a section through the portion containing the label. Fig. 2 is a front view of the label detached, and Fig. 3 is a section through the same.

Similar letters of reference indicate like parts in all the figures.

A is the body or strongly-compressed main portion of a plug of tobacco. B is a small and tastefully-shaped piece of thin or tinned iron, punched into the form desired, and struck up by dies, so as to present on the face the desired letters or marks, and having

points *b* bent backward from its edges. Before giving the plug of tobacco its final pressure the metal B *b* is placed in proper position upon it by an attendant, and by subsequent powerful pressure the label is sunk into the body of the tobacco, so that its face is about flush with the outer surface thereof, and its points *b* sink quite deeply into the moist dense mass. It adheres firmly. The points *b* may be widened, so as to form a nearly or quite continuous rim sunk into the tobacco, if desired.

The plugs thus impressed with the hard labels, presenting the letters in relief, are then wrapped in a large leaf of properly-dampened tobacco A', and again powerfully compressed. The label appears beneath the wrapper of the finished plug, and is not liable to be removed by any ordinary or extraordinary cause.

I claim as my invention—

Plug-tobacco having a label lying beneath the ultimate wrapper of tobacco leaf, and discernible through said leaf, substantially as and for the purposes herein specified.

In testimony whereof I have hereunto set my hand.

CHARLES SIEDLER.

Witnesses:

CHAS. H. BARKELEND,
C. S. HUNTOON.