## F. E. WILLIAMS & H. E. COOKE. Watch-Keys.

No.154,738.

Patented Sept. 1, 1874.

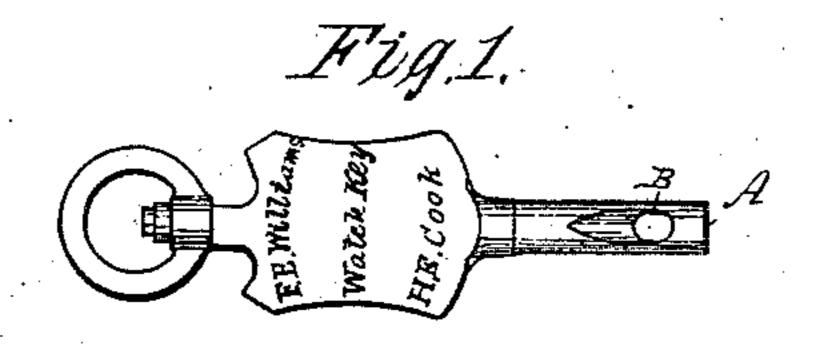


Fig.L.



Syman In Shalding

THUENTOYS F. Williams H. E. Looke

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## UNITED STATES PATENT OFFICE.

FRANK E. WILLIAMS AND HENRY E. COOKE, OF DU LUTH, MINNESOTA.

## IMPROVEMENT IN WATCH-KEYS.

Specification forming part of Letters Patent No. 154,738, dated September 1, 1874; application filed May 9, 1874.

To all whom it may concern:

Be it known that we, FRANK E. WILLIAMS and HENRY E. COOKE, of Du Luth, in the county of St. Louis and State of Minnesota, have invented a new and Improved Watch-Key, in which the accumulation of dust, dirt, or other obstructions in the stem-cases of watch-keys is prevented; and we do hereby declare the following to be a full and exact description thereof, reference being had to the accompanying drawing of a watch-key forming a part of this specification, in which—

A represents the stem-case, and B represents a hole of suitable size, drilled, punched, stamped, or otherwise made entirely through the watch-key stem at right angles thereto, said hole B to intersect the bottom and sides

of the stem-case A, thereby forming a short, bottomless stem-case, in which dust and dirt will not accumulate to obstruct the action of the key, the hole B to be of such configuration as taste or adaptability to the purpose set forth may suggest.

What we claim as our improvement, and desire to secure by Letters Patent, is—

The watch-key, provided with the bottom-less stem-case, constructed substantially as herein set forth.

FRANK E. WILLIAMS. HENRY E. COOKE.

Witnesses:

EDWARD F. PARKER, LYMAN M. SPALDING.