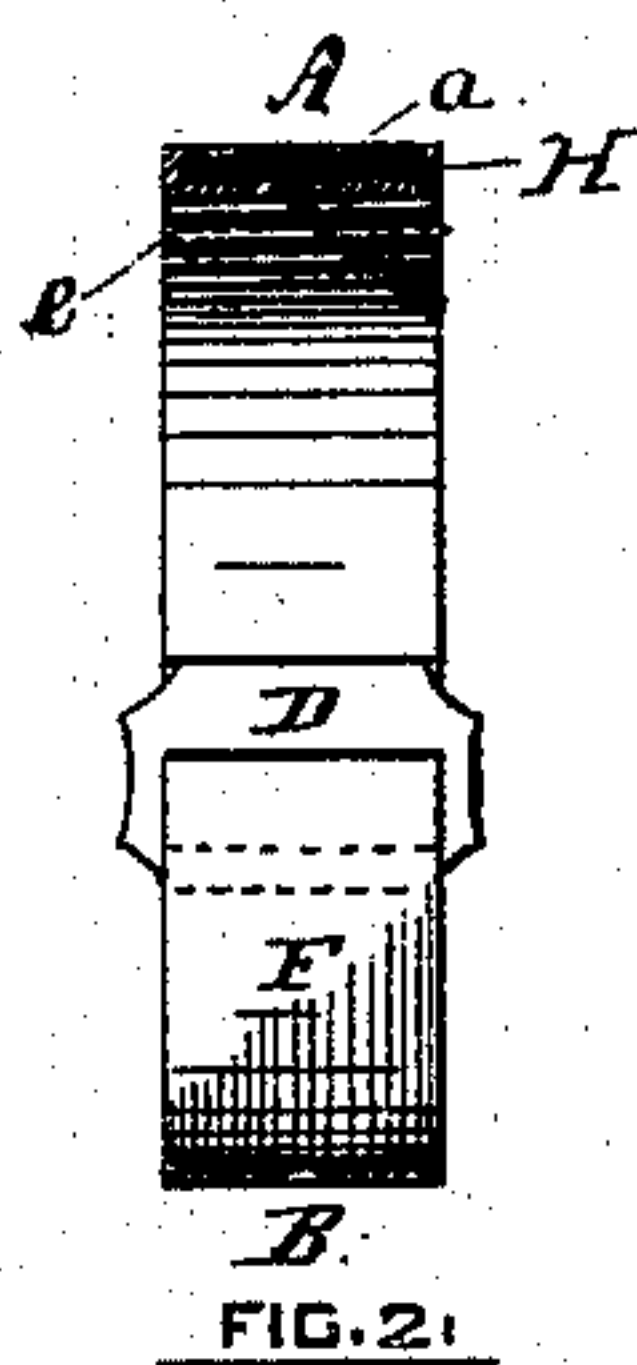
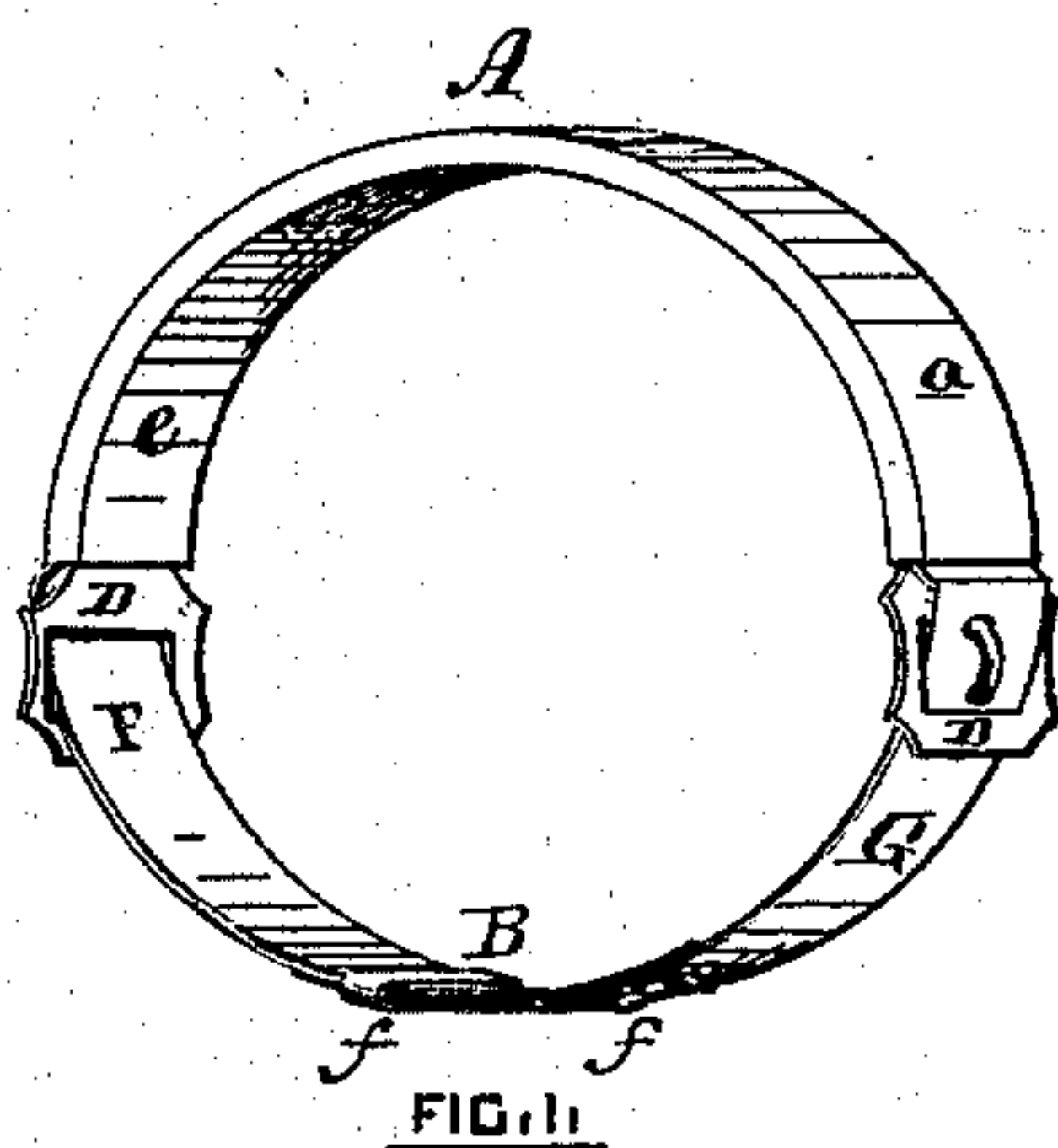


J. W. GRANT & C. H. COOK.
Bracelets.

No. 139,311.

Patented May 27, 1873.



WITNESSES,

Benj F Thurston
Edwin C. Rice

INVENTOR,

Joseph W Grant
Charles H. Cook

UNITED STATES PATENT OFFICE.

JOSEPH W. GRANT AND CHARLES H. COOK, OF PROVIDENCE, R. I.

IMPROVEMENT IN BRACELETS.

Specification forming part of Letters Patent No. **139,311**, dated May 27, 1873; application filed February 13, 1873.

To all whom it may concern:

Be it known that we, JOSEPH W. GRANT and CHARLES H. COOK, both of the city and county of Providence and State of Rhode Island, have invented a new and useful Improvement in Bracelets, of which the following is a specification, referring to the accompanying drawing making part of the same, in which—

Figure 1 is a perspective view of my improved bracelet. Fig. 2 is a cross-section of the same.

Similar letters indicate like parts in all the figures.

My invention consists in making a bracelet which consists of a "box-front" and a "strap-rear" portion in combination, for the sake of a cheaper construction, and to unite the massive appearance and ornamental effect of the former class with the ease of adjustment and security of fastening peculiar to the latter class.

In the drawing, A is the front or part of the bracelet which is exposed to view when worn on the wrist, and B is the rear or part that is under the wrist, and is, in consequence, but little exposed to view. The front A is composed of two plates, *a* and *e*, of sheet metal, called, respectively, the front and lining, with a hollow space, H, between, which gives it its appearance of considerable thickness, and it

is made in the usual way and in all respects like the half part of a "box-bracelet," which it resembles in massiveness, and is capable of receiving the same character of ornamentation. The rear portion B is composed of a single thickness or strap of metal in two parts, F and G, which are connected to the two hollow ends of the box-front A, with some fanciful device like the two buckles D, and so that the front plate and lining-plate of the box-front shall vanish into the rear or strap portion. The "key-hole slide" *f* is the means by which the strap-bracelet is usually fastened. This fastening is used in this instance, and is a convenient one to be employed.

I do not claim a box-bracelet; neither do I claim a strap-bracelet; but

I do claim as my invention, and desire to secure by Letters Patent—

As a new article of manufacture, a bracelet consisting of the box-front A and the rear strap-piece B, constructed and combined substantially as described, for the purpose set forth.

JOSEPH WARREN GRANT.
CHARLES HENRY COOK.

Witnesses:

BENJ. F. THURSTON,
EDWIN C. PIERCE.