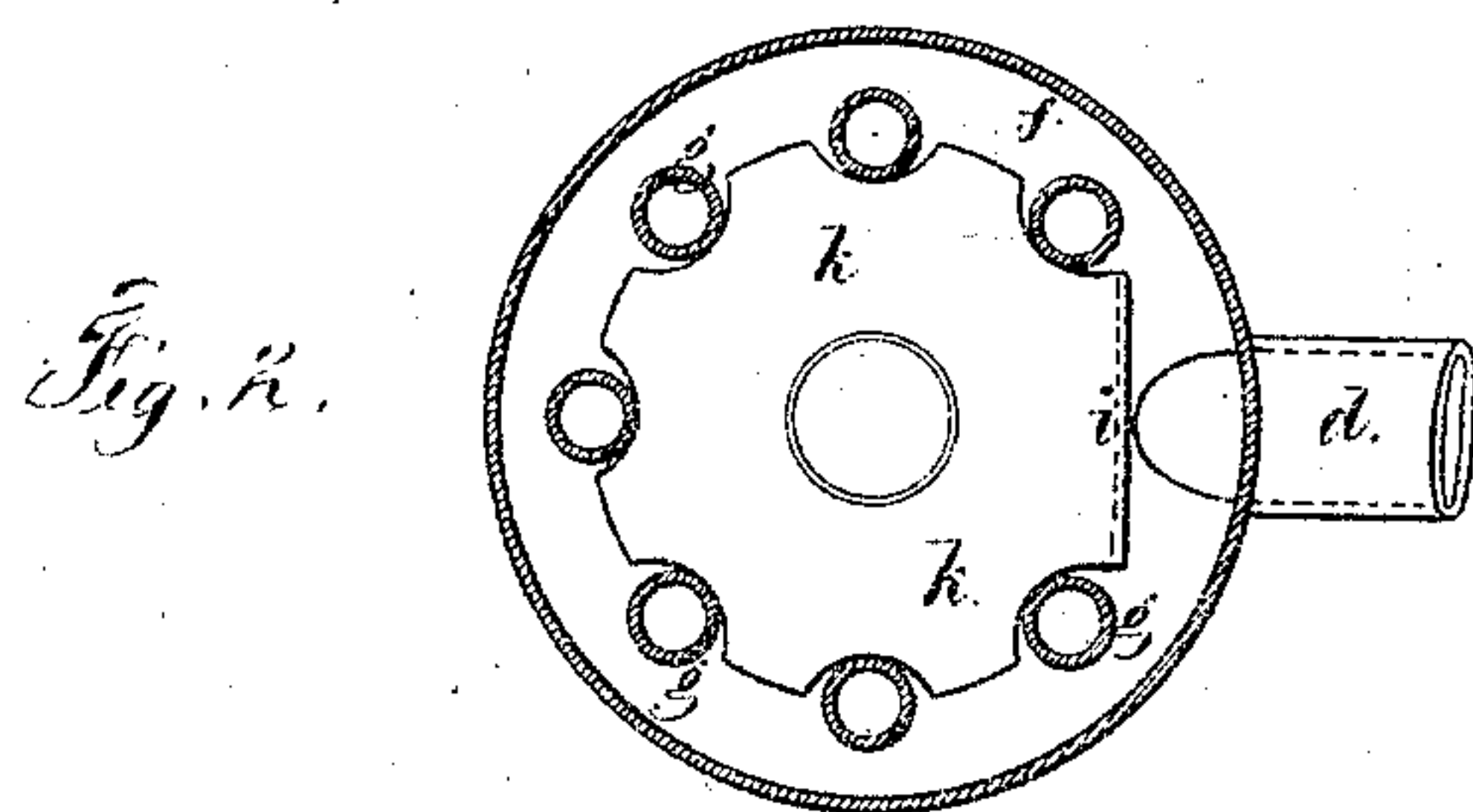
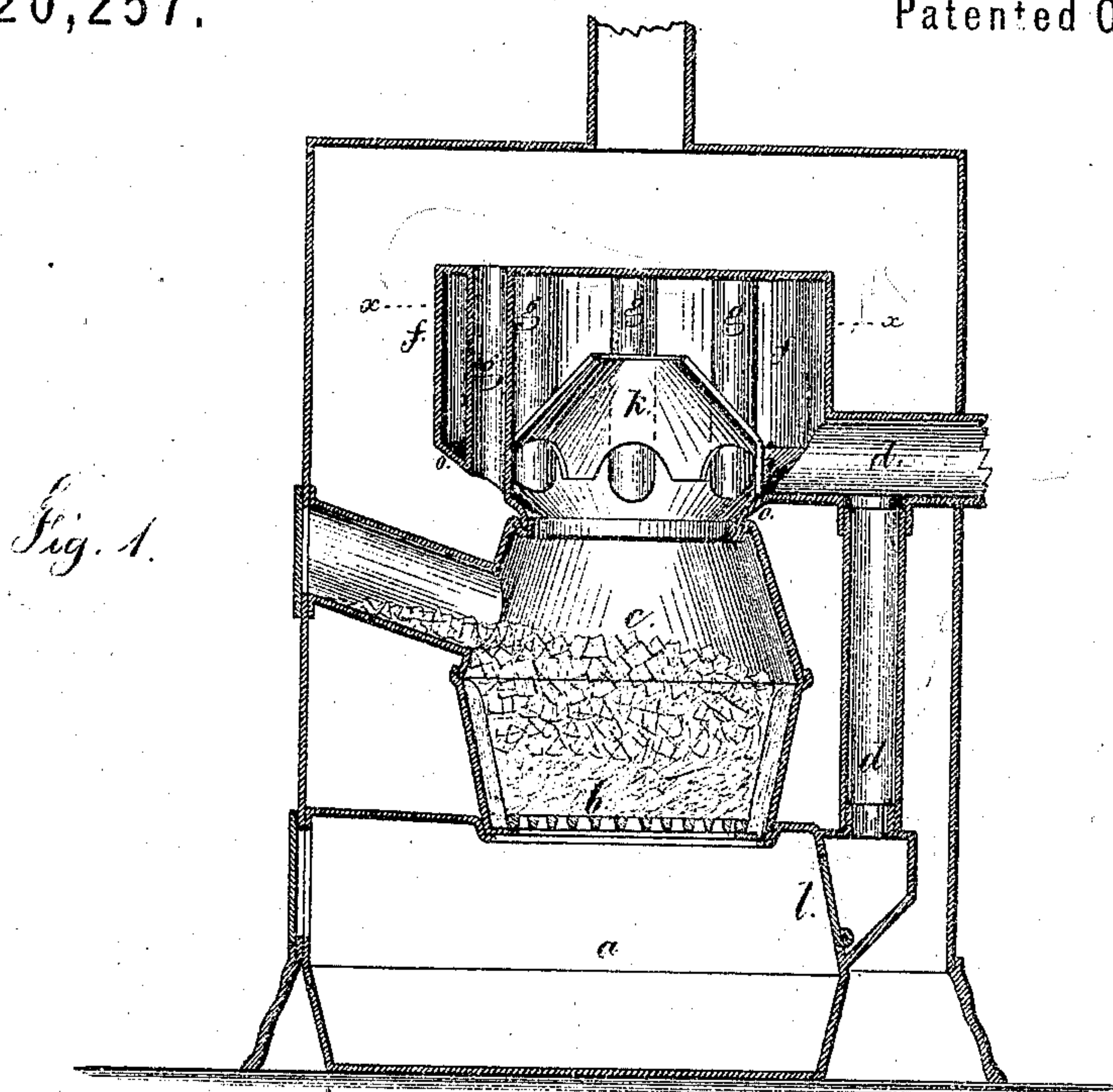


REUBEN R. FINCH.  
Improvement in Hot Air Furnaces.  
No. 120,257.

Patented Oct. 24, 1871.



Witnesses,

Chas. Smith

Geo. A. Walker

Reuben R. Finch

Lemuel W. Perrell atty.

# UNITED STATES PATENT OFFICE.

REUBEN R. FINCH, OF PEEKSKILL, NEW YORK, ASSIGNOR TO UNION STOVE-  
WORKS, OF SAME PLACE.

## IMPROVEMENT IN HOT-AIR FURNACES.

Specification forming part of Letters Patent No. 120,257, dated October 24, 1871.

*To all whom it may concern:*

Be it known that I, REUBEN R. FINCH, of Peekskill, in the county of Westchester and State of New York, have invented an Improvement in Hot-Air Furnaces, and the following is declared to be a correct description thereof.

This invention is made for detaining the products of combustion sufficiently to insure the transfer of the heat to the cylinder and air-tubes, and to prevent the heat passing off with rapidity to the chimney.

I make use of a truncated cone within the chamber over the fire and between the vertical air-tubes that pass through said chamber; thereby the heat is obliged to ascend to near the top of said chamber and then descend among the said air-tubes and pass to the escape-flue.

In the drawing, Figure 1 is a vertical section of the furnace, and Fig. 2 is a horizontal section at the line *x x*.

The ash-pit *a*, grate *b*, fire-pot *c*, damper *l* for dust from the ash-pit and flue *d* to the chimney, are to be of the usual character. Over the fire-pot *c* and combustion-chamber is the chamber *f*, made of a cylindrical case, with a conical rim, *o*, connecting with *c*, and through this chamber *f* the air-tubes *g* pass. These air-tubes are open at their ends to allow the atmosphere to circu-

late freely through them and convey the heat to the rooms above. Within the chamber *f* the truncated cone *k* is employed, its lower edge being notched at the places where the air-tubes *g* pass; but there is a small space left between the end of the cone and the rim *o*, so that ashes may be removed from above this rim *o*. At one side of the truncated cone *k* is a downward projection forming a shield, *i*, opposite the entrance to the flue *d*, so that the heated products of combustion are compelled to pass nearly to the top of the chamber *f* before escaping from the truncated cone, and thence they pass down among the tubes *g* and escape by the flue *d*. In this manner the heat is imparted to the air-tubes and cylinder and the passage of the products of combustion directly to the flue prevented.

I claim as my invention—

The truncated cone *k* and shield *i* in combination with the chamber *f* and air-tubes *g* above the furnace or fire-pot *c*, substantially as and for the purposes set forth.

Signed by me this 14th day of August, A. D. 1871.

REUBEN R. FINCH.

Witnesses:

HAROLD SERRELL,  
CHAS. H. SMITH.

(154)