

Hubert L. Fudd.

Impt. in Picture Nails.

No. 119,273.

Patented Sep. 26, 1871.

Fig. 1.

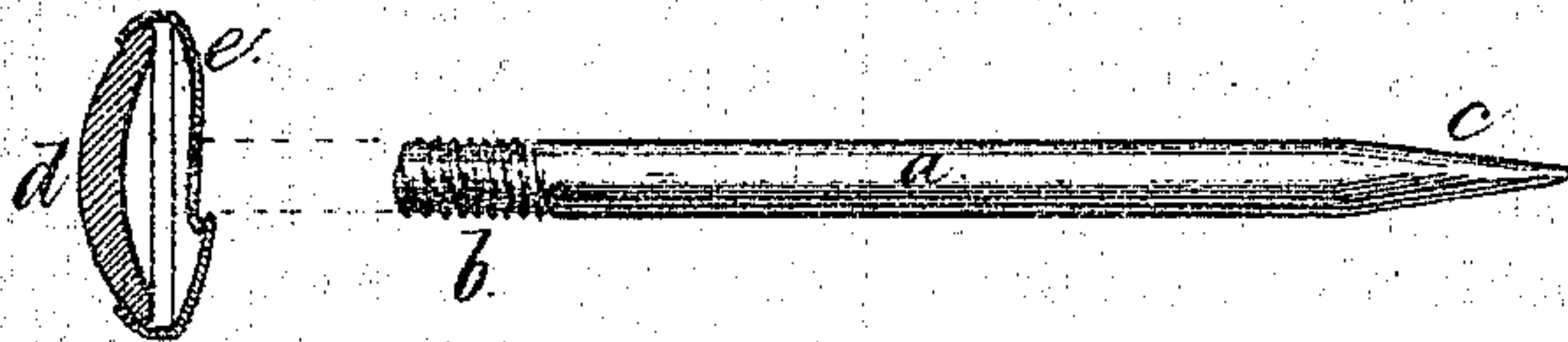


Fig. 2.

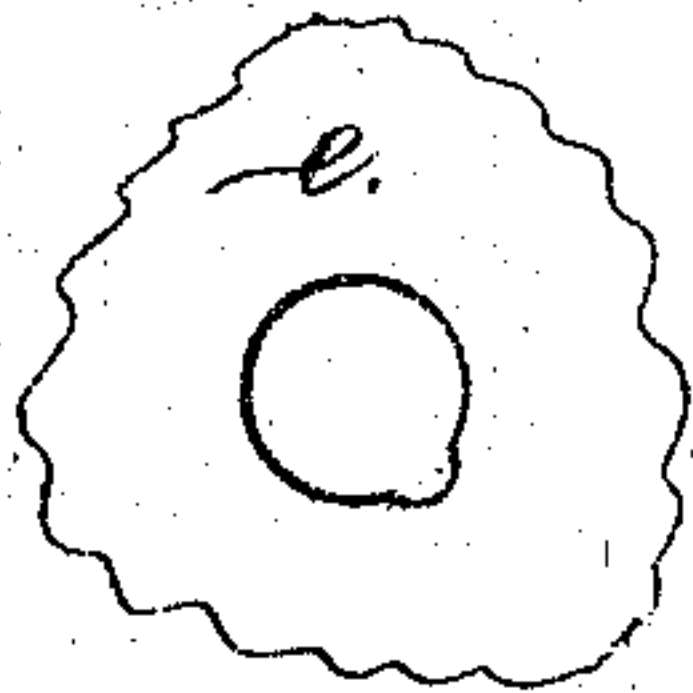
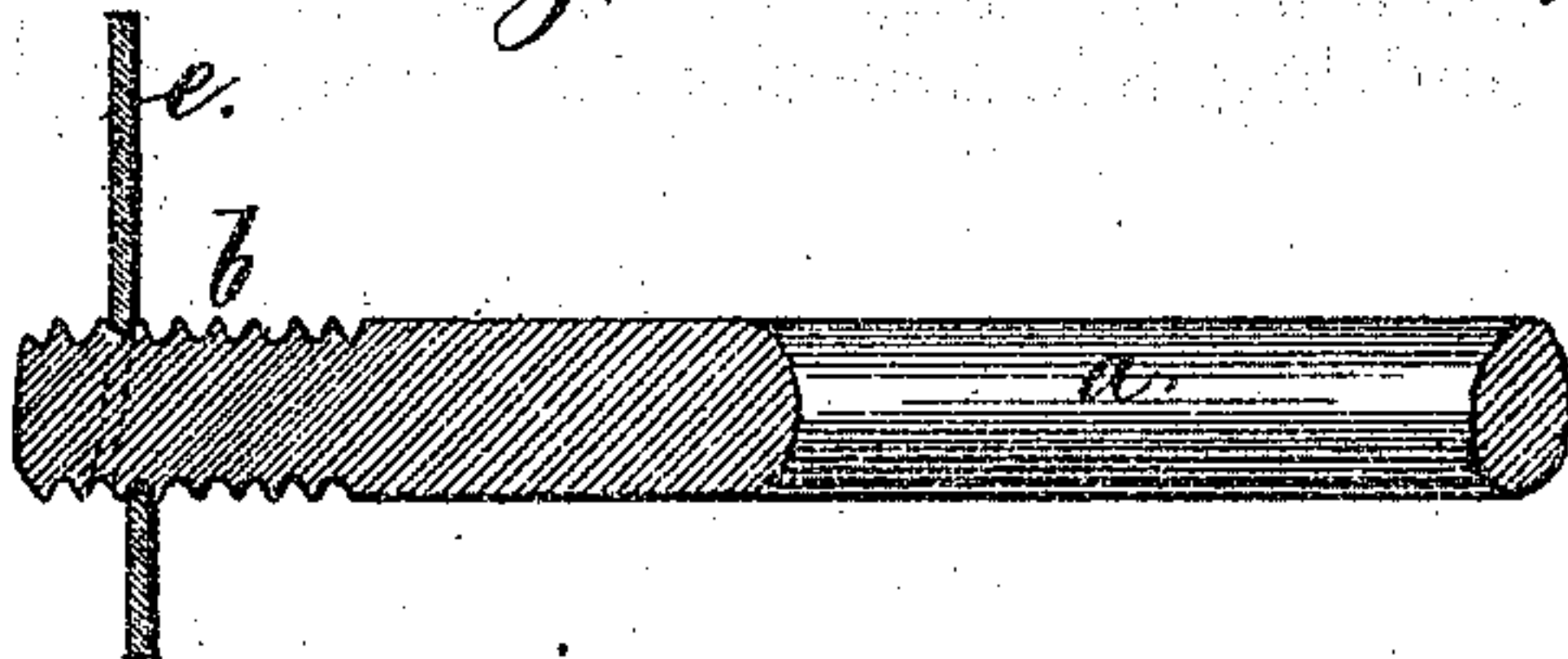


Fig. 3.



Witnesses

Chas. Smith

Geo. A. Warner

Hubert L. Fudd  
Lemuel M. Perrell  
Atty



# UNITED STATES PATENT OFFICE.

HUBERT L. JUDD, OF BROOKLYN, NEW YORK.

## IMPROVEMENT IN PICTURE-NAILS.

Specification forming part of Letters Patent No. 119,273, dated September 26, 1871.

*To all whom it may concern:*

Be it known that I, HUBERT L. JUDD, of Brooklyn, in the county of Kings and State of New York, have invented an Improvement in Picture-Nails; and the following is declared to be a correct description thereof.

This invention is for attaching the ornamental head to the nail.

Heretofore a sheet-metal back has been made with a teat or projection, in which the screw-thread is cut. In heads of this character it is necessary to make use of sheet metal that is thick enough to receive such screw-thread, and the cutting thereof is a considerable item of expense.

My invention is made for the purpose of cheapening the manufacture and producing a stronger and more reliable screw-thread; and consists in a head with a sheet-metal back, and a hole for the screw of a size to fit the base of the thread, and a notch for the rib of the thread itself to pass through.

In the drawing, Fig. 1 is a section of the nail and head separately. Fig. 2 is a rear view of the head; and Fig. 3 is a section, in larger size,

illustrating the manner in which the screw-thread is formed.

The nail *a* is to be of the ordinary character, with a screw-thread, *b*, near one end and a point, *c*, near the other. The ornamental head is made of the porcelain or other disk *d*, of any desired character, and the sheet-metal back *e* is connected therewith. In this back *e* there is simply a round hole of a diameter corresponding to the base of the screw-thread, so that when the screw is screwed into said hole the edges of the sheet metal form the thread and bend slightly to accommodate the inclination. Upon one side of the hole is a notch to allow the rib of the screw-thread to pass at this point.

I claim as my invention—

The sheet-metal back, with a notched opening to form a screw-thread at the edge of the sheet metal, as set forth.

Signed by me this 18th day of May, A. D. 1871.  
HUBERT L. JUDD.

Witnesses:

CHAS. H. SMITH,  
GEO. T. PINCKNEY.