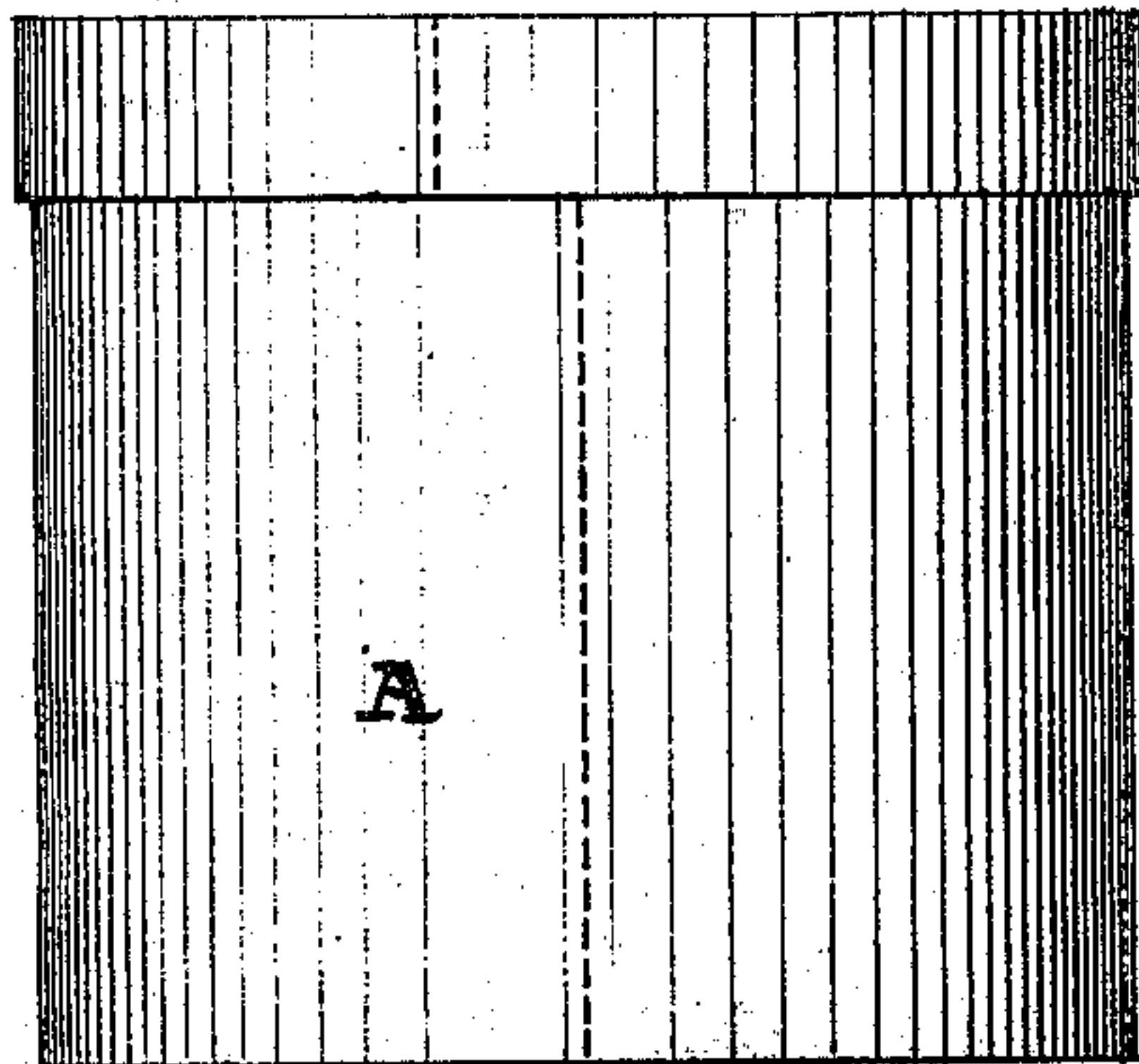


W. F. Weber,

Box.

No. 112301.

Patented Feb. 28. 1871.



Witnesses

John A. Ellis
J. K. White

Inventor

Wm. F. Weber

Per

J. H. Alexander
Atty.

United States Patent Office.

WILLIAM F. VEBER, OF PERRYSBURG, OHIO, ASSIGNOR TO S. P. TOLMAN
AND C. C. ROBERTS, OF SAME PLACE.

Letters Patent No. 112,301, dated February 28, 1871.

IMPROVEMENT IN THE CONSTRUCTION OF WOODEN BOXES.

The Schedule referred to in these Letters Patent and making part of the same.

To all whom it may concern :

Be it known that I, WILLIAM F. VEBER, of Perrysburg, in the county of Wood and State of Ohio, have invented certain new and useful Improvements in Boxes; and I do hereby declare that the following is a full, clear, and exact description thereof, reference being had to the accompanying drawing and to the letters of reference marked thereon which form a part of this specification, in which is represented a side elevation of my box.

The object of this invention is to prevent the sides of the box from splitting; there are, however, other advantages which will readily suggest themselves.

To enable others skilled in the art to make my invention I will describe its mode of construction.

In the annexed drawing—

A represents the body of a round or circular wooden box.

The two ends of the veneering, when bent in proper

form, are sewed together, which can be done either by hand or by means of a sewing-machine. In some cases it may be advisable to run a seam from bottom to top of the box in several places, thus firmly binding the fiber of the wood together and thereby prevent the sides of the box from splitting.

The top and bottom pieces of the box may be either tacked or glued in place; this however does not form a part of my invention.

What I claim and desire to secure by Letters Patent, is—

A wooden box sewed in one or more places, substantially as and for the purpose set forth.

In testimony that I claim the foregoing as my own I affix my signature in presence of two witnesses.

WILLIAM F. VEBER.

Witnesses:

M. F. HANDLEY,

C. LEAF.