

G. A. Watkins,

Chair Seat.

No. 107,137.

Patented Sep. 6. 1870.

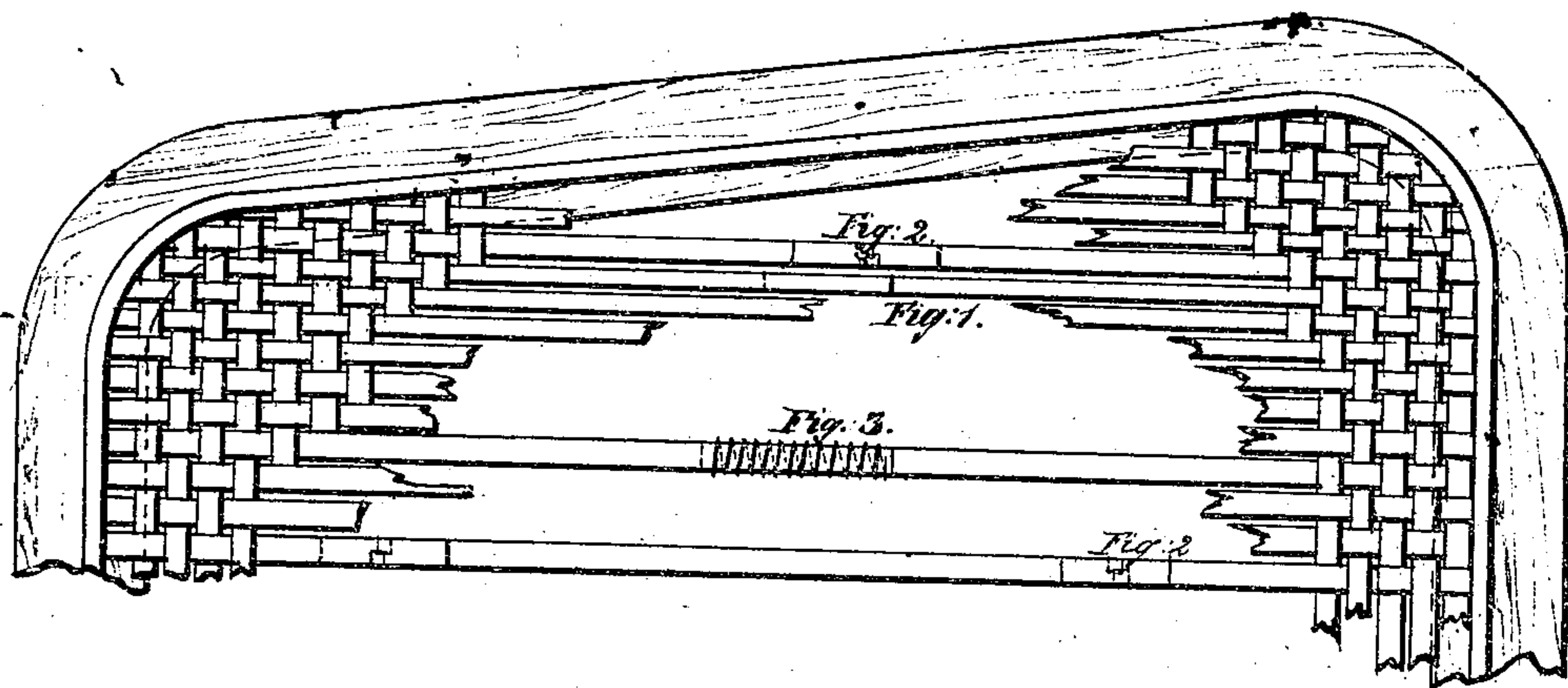


Fig. 3.



Fig. 1.



Witnesses  
H. L. Stattenberg  
G. A. Watkins

Inventor  
G. A. Watkins  
per G. A. Watkins  
Atty

# United States Patent Office.

GARDNER A. WATKINS, OF CAVENDISH, VERMONT, ASSIGNOR TO THE AMERICAN CHAIR-SEAT COMPANY, OF GARDNER, MASSACHUSETTS.

*Letters Patent No. 107,137, dated September 6, 1870.*

## IMPROVEMENT IN CHAIR-SEATS.

The Schedule referred to in these Letters Patent and making part of the same.

Be it known that I, GARDNER A. WATKINS, of Cavendish, Proctorsville Post-Office, in the county of Windsor and State of Vermont, have invented a new and improved Chair-Seat or Bottom; and I do hereby declare that the following is a full and exact description thereof, reference being had to the accompanying drawing and to the letters of reference marked thereon making a part of this specification.

This invention relates to a new and useful improvement in the manufacture of chair-seats, &c., and consists in constructing the bottom of said seats wholly or in part of rattan, the ends of which are spliced or joined together by cement or in any other desirable manner.

A chair-seat constructed with a bottom of this kind is particularly desirable on the score of economy, as it enables the manufacturer to use and make available every part or portion of the strands of which the bottom is composed, and thus leave no waste.

In the accompanying drawing—

A section of a chair-seat is shown or represented, the bottom of said seat being composed of spliced rattan strands.

I do not confine myself to any particular manner of splicing or joining the ends of the strands, but it may be accomplished in many ways; but

What I do claim as new, and desire to secure by Letters Patent, is—

As a new article of manufacture, a chair-seat, back, &c., constructed with spliced rattan, or other suitable material, in the manner and for the purpose hereinbefore stated.

G. A. WATKINS.

Witnesses:

H. L. WATTENBERG,  
G. M. PLYMPTON.