

W. Hill,

Side Saddle.

No. 104,456.

Patented June 21. 1870

Fig. 1.

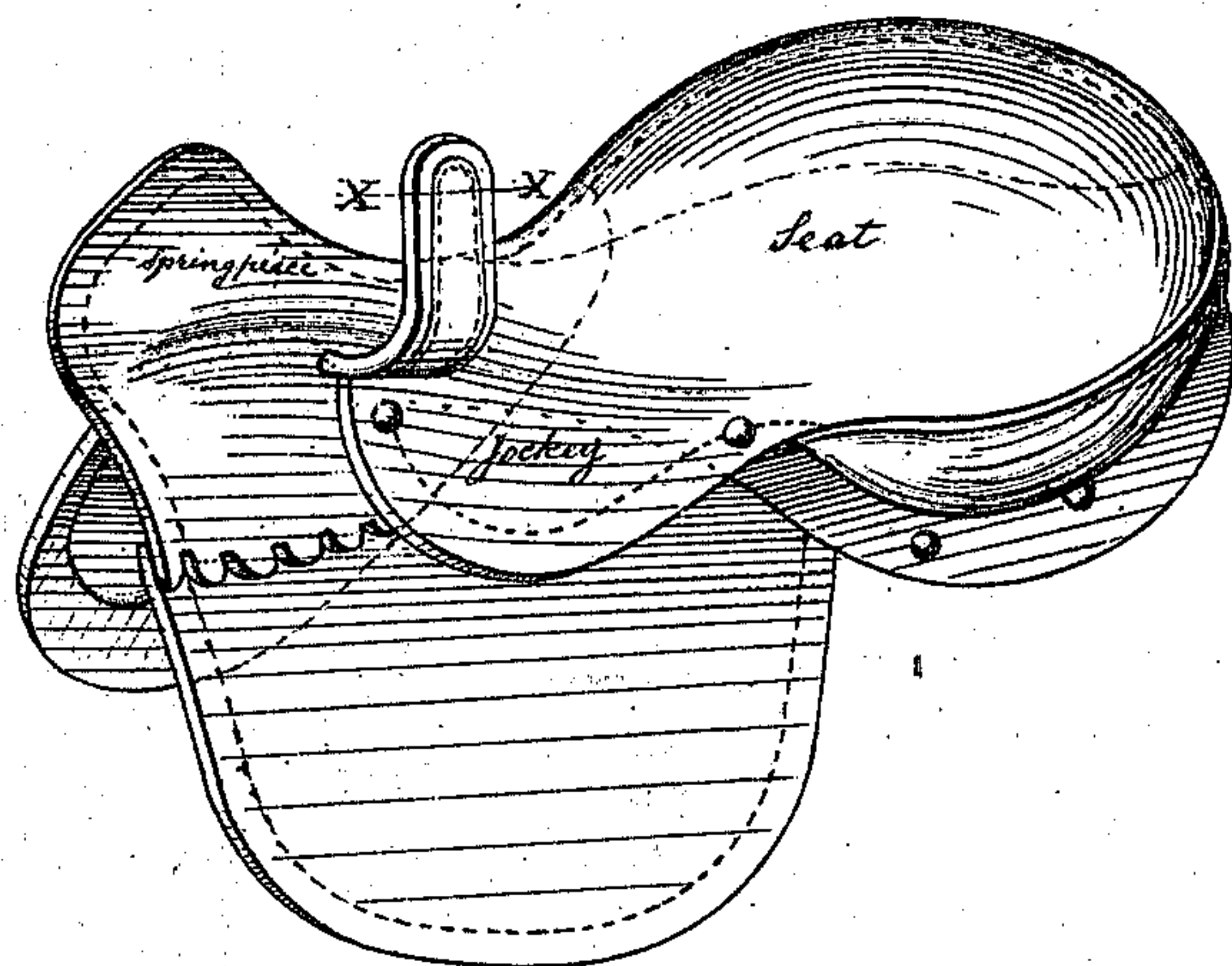


Fig. 2.



Witnesses:

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United States Patent Office.

WILLIAM HILL, OF NEW YORK, N. Y.

Letters Patent No. 104,456, dated June 21, 1870.

IMPROVED SIDE-SADDLE.

The Schedule referred to in these Letters Patent and making part of the same

To all whom it may concern:

Be it known that I, WILLIAM HILL, of the city of New York, in the county and State of New York, have invented a new and useful Improvement in Side-Saddles; and I do hereby declare that the following is a full, clear, and exact description thereof, which will enable others skilled in the art to make and use the same, reference being had to the accompanying drawing forming part of this specification.

This invention relates to a new and useful improvement in side-saddles, whereby beauty, simplicity, and cheapness are secured; and

It consists in combining in one piece, the seat-piece, spring-piece, and jockey of the tree-covering; also a recess in the side of the near horn, whereby the entire covering is made continuous and smooth, and the side of the horn is made to appear light and ornamental.

In the accompanying drawing—

Figure 1 represents a side-saddle made according to my invention.

Figure 2 is a cross-section of the horn on the line *x x*.

Similar letters of reference indicate corresponding parts.

As side-saddles have heretofore been made, the tree-covering has been put on in three pieces, that is the

“seat-piece,” the “spring-piece” opposite to and in front of the horn, and what is called the “jockey,” the piece below and back of the left horn.

These pieces are marked off in the drawing to show how the tree-covering has been hitherto put on. These parts are divided by the lines A and B on the drawing, and the joints thus formed are unsightly and objectionable.

By combining them in a single piece the general appearance of the saddle is greatly improved, while all unevenness and unnecessary labor are avoided. All the necessary curves for the seat and over the off horn are made without a joint, and naturally, thus entirely avoiding the “patch-work” appearance of the common side-saddles.

Having thus described my invention,

I claim as new and desire to secure by Letters Patent—

The combination of what is called the “seat-piece,” “spring-piece,” and “jockey” of a side-saddle, when said parts are constructed of a single piece of leather, substantially as shown and described.

WILLIAM HILL.

Witnesses:

GEO. W. MABEE,
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