

G. Horter,

Horse Collar.

No. 10,619.

Patented Apr. 5. 1870.

fig. 1.

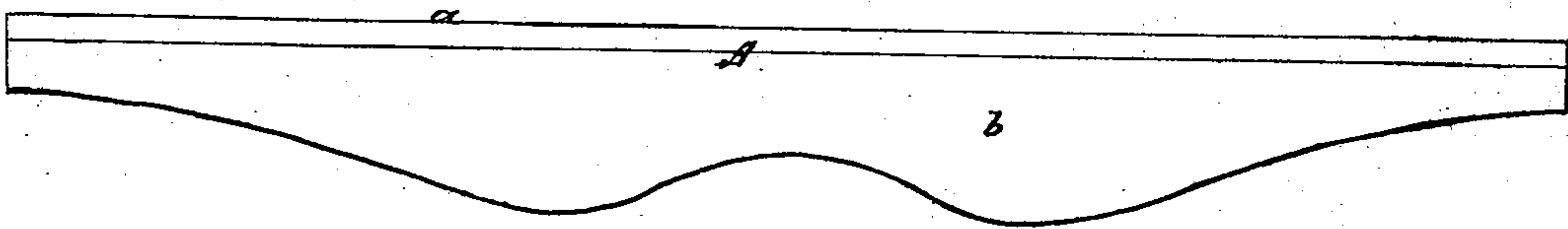


fig. 2

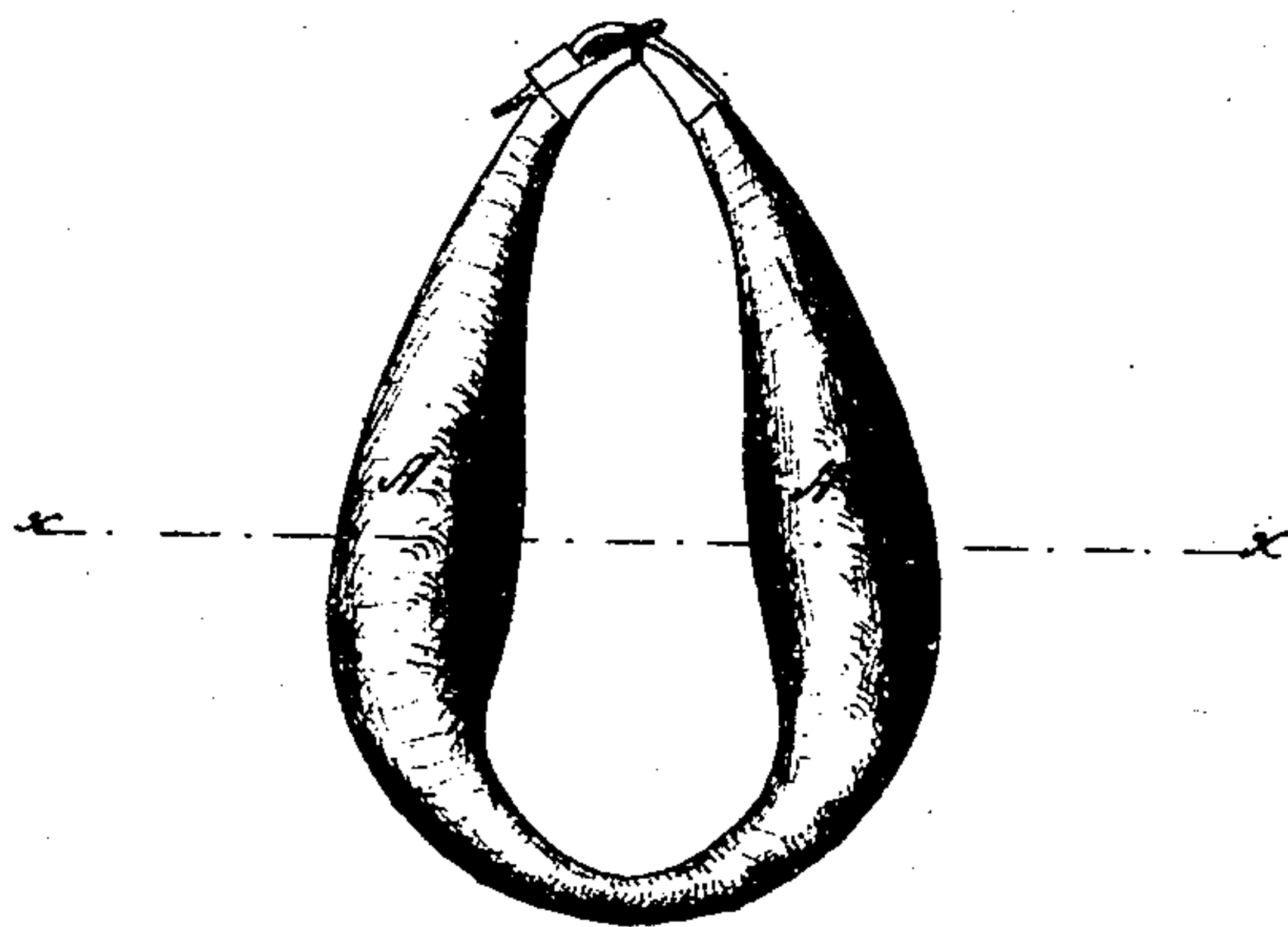
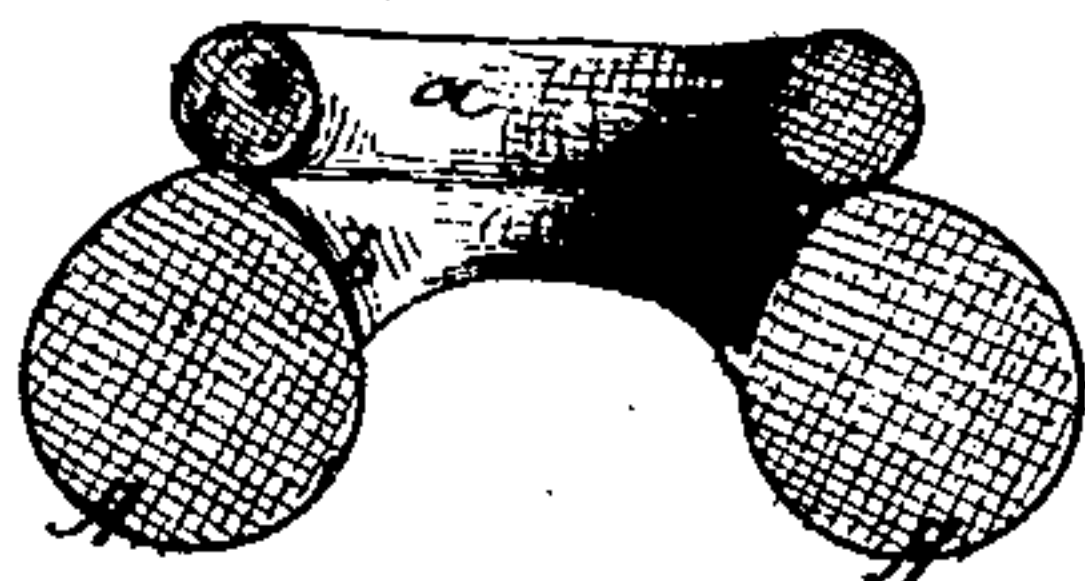


fig. 3.



Witnesses:

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GEORGE HORTER, OF NEW ORLEANS, LOUISIANA, ASSIGNOR TO HIMSELF, THOMAS K. PETERSON, AND EDWARD C. FENNER, OF SAME PLACE.

Letters Patent No. 101,619, dated April 5, 1870.

IMPROVEMENT IN HORSE-COLLARS.

The Schedule referred to in these Letters Patent and making part of the same.

To all to whom it may concern:

Be it known that I, GEORGE HORTER, of New Orleans, in the parish of Orleans and State of Louisiana, have invented a new and useful Improvement in Horse-Collars; and I do hereby declare that the following is a full, clear, and exact description of the same, reference being had to the accompanying drawings making a part of this specification, in which—

Figure 1 is a plan view of the tube which forms the envelope of the collar, drawn out in a straight line.

Figure 2 is a front elevation of the tube stuffed and formed into a collar, and

Figure 3 is a transverse section in the line *x x*, fig. 2.

This invention consists of a horse-collar formed of a seamless envelope of some textile fabric, inclosing a suitable stuffing.

In the drawings—

A is the envelope, consisting of a seamless tube, woven, knit, or otherwise formed of any textile fabric. The tube may be woven on a bag-loom in the shape shown in fig. 1, smallest at the ends, which, when joined together, are at the top of the collar, gradually enlarging from the ends toward the center, and con-

tracted again at the middle, which forms the bottom of the collar.

After the seamless tube is manufactured of such shape the stuffing is introduced, and suitably disposed within the tube to give the collar the right contour. The ends of the tube are then brought together, suitably fastened, and the collar is complete.

The seamless tube is wrought in two longitudinal chambers *a b*, one of which, when stuffed, forms the rim of the collar and the other the "belly."

This collar is designed especially for plantation use, and is peculiarly adapted thereto from its strength, cheapness, and durability.

Having thus described my invention,

What I claim as new and desire to secure by Letters Patent is—

A horse-collar cover or envelope, consisting of a seamless tube formed of a textile fabric, substantially as and for the purpose described.

GEORGE HORTER.

Witnesses:

EDWD. FENNER,
J. BENDERNAGEL.