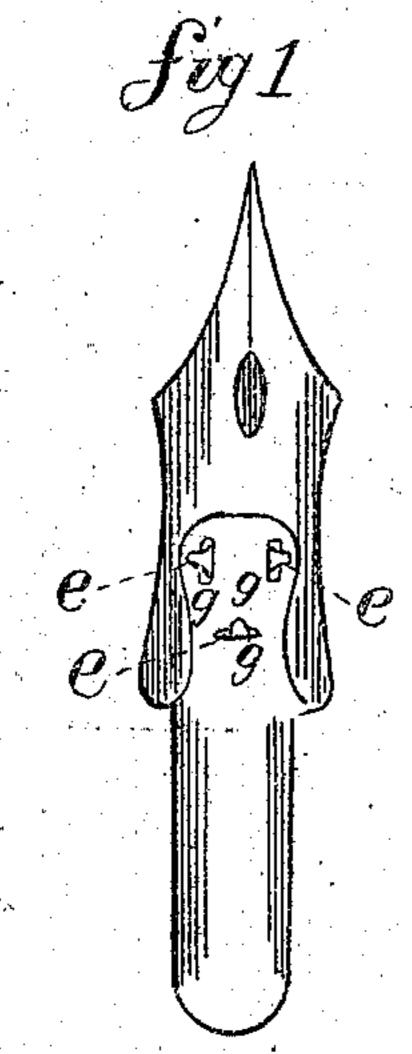
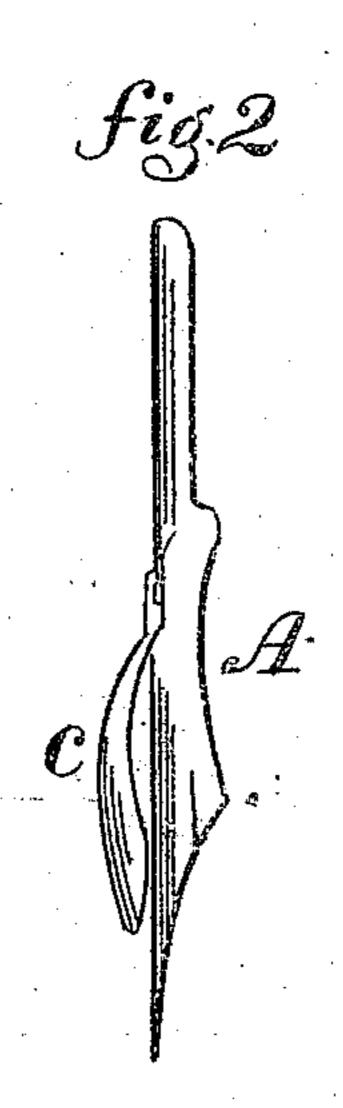
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Gohn & Macy Other Bratt, MVENTOR: William AMONS

## Anitea States Patent Office.

## WILLIAM A. MORSE, OF PHILADELPHIA, PENNSYLVANIA.

Letters Patent No. 97,676, dated December 7, 1869.

## IMPROVEMENT IN PENS.

The Schedule referred to in these Letters Patent and making part of the same.

To all whom it may concern:

Be it known that I. WILLIAM A. MORSE, of the city and county of Philadelphia, in the State of Pennsylvania, have invented a new and useful Improvement in Writing-Pens; and I do hereby declare that the following is a full and exact description thereof, reference being had to the accompanying drawings, and to the letters of reference marked thereon.

The nature of my invention consists in providing a common writing-pen with what I term an ink-retaining spring, whereby the pen will retain or hold a very much larger quantity of ink when dipped into the same, thereby making the pen much more desirable, and adding but a trifle to the cost of the same.

To enable others skilled in the art to make and use my invention, I will proceed to describe its construction and operation.

I make my pens in any of the known forms, and of such material as is generally used for that purpose; but to make my pens hold a larger supply of ink when dipped into the same, I attach to them a fountain-spring, c, seen in the annexed drawings. This I make of thin pen-steel, or other metal, and it may be cut in any form best adapted to different styles and sizes of pens.

I attach my fountain-spring by previously cutting slots in the pen-blank before the same is formed, substantially as shown at Figure 1.

Figure 2 is a view of the outside or convex surface

of the pen A, with fountain attached.

The fountain c is attached by passing the ends entirely through the slots g, previously cut in the pen  $\Lambda$ , and held to its place by bending the ends e over

firmly against the opposite side of the pen, substantially as shown at fig. 1; or they may be bent in any direction that will insure its being immovable. This I find very important, as movable fountains, now in use, very soon work loose and become useless; the longest or curved end extending nearly to its extreme points, for the purpose heretofore specified.

The fountain c, Figure 3, I "form up," in suitable dies, from a blank of any desirable shape, and leave one, two, or more ends or projections, e, turned at right angles, to serve as fastenings in attaching the same to a pen.

The process of making my improved fountain-pen is substantially the same as used in making other pens, and is fully understood by those skilled in the art.

The operation of using my fountain-pen is substantially the same as with common steel pens.

Having thus fully described the construction and operation of my improved fountain-pen,

What I claim as new, and desire to secure by Letters Patent, is—

1. Immovably attaching a fountain or ink-retainer to a pen, by passing one end of said fountain entirely through the pen, and clinching it upon the opposite side, substantially as shown at figs. 1 and 2.

2. A pen-fountain or ink-retainer, made with one or more points or projections turned at right angles, substantially as shown, and for the purpose specified. WILLIAM A. MORSE.

Witnesses:

JOHN R. MACY, STEPHEN PRATT.