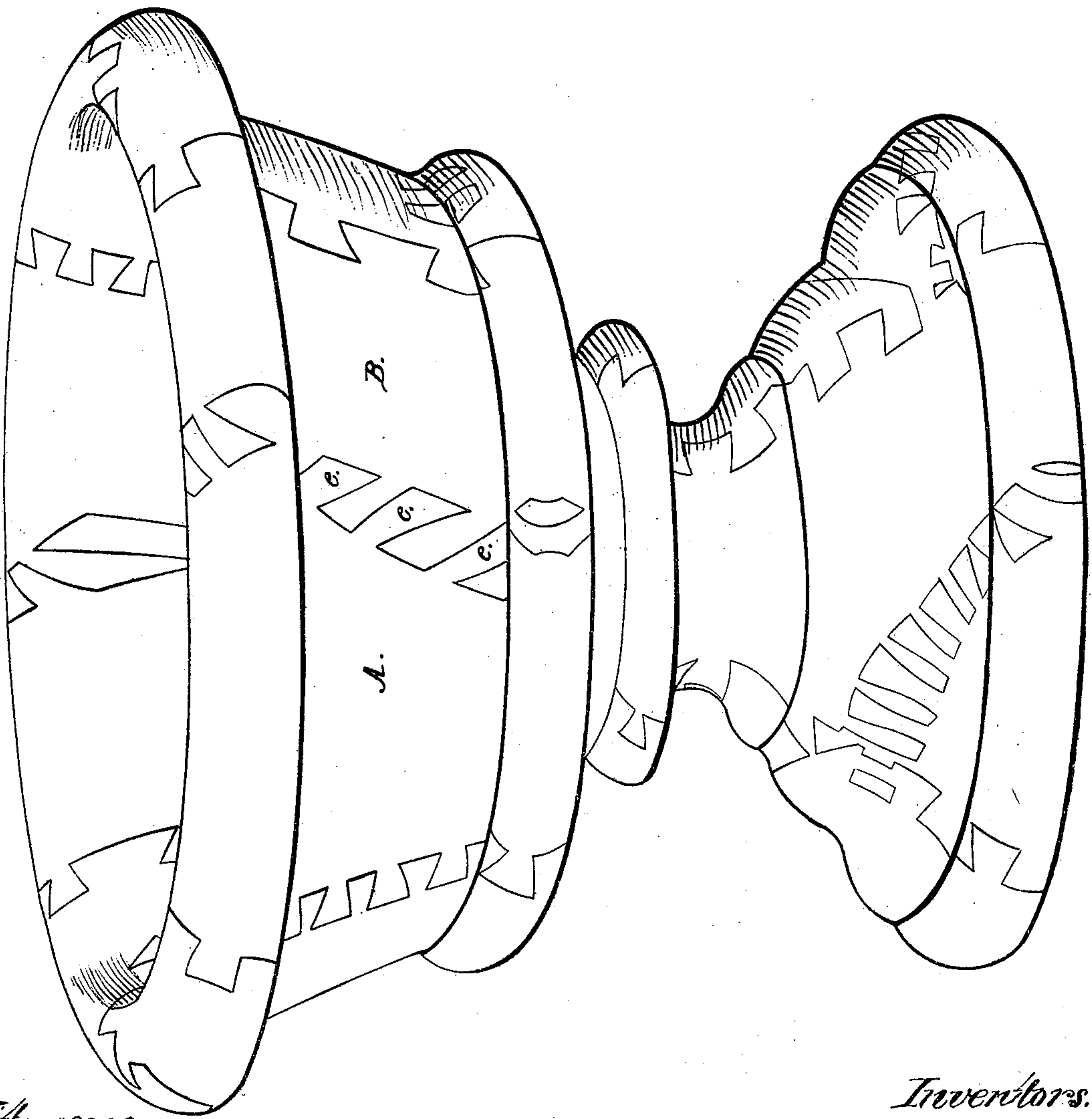


Dill & Jordan.

Making Ornamental Wood Work.

N^o 97,060.

Patented Nov. 23, 1869.



Witnesses:

Omar H. Sumner.

Edward Jaggert.

Inventors:

Joseph Dill

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United States Patent Office.

JOSEPH DILL AND HUBBARD E. JORDAN, OF GRAND RAPIDS, MICHIGAN.

Letters Patent No. 97,060, dated November 23, 1869; antedated September 22, 1869.

METHOD OF CONSTRUCTING ORNAMENTAL WOOD-WORK.

The Schedule referred to in these Letters Patent and making part of the same.

To all whom it may concern:

Be it known that we, JOSEPH DILL and HUBBARD E. JORDAN, both of the city of Grand Rapids, Kent county, Michigan, have invented a certain new and useful Method of Producing Articles of Fancy and Ornamental Wood-Work; and do hereby declare that the following is a full, clear, and exact description thereof, reference being had to the accompanying drawing, and to the letters of reference marked thereon, and the same are made a part of these specifications.

The figure in said drawing represents a specimen of the fancy and ornamental articles produced from wood, by means of our invention.

The nature of our invention consists in the art or method of making various fancy, ornamental and useful articles of manufacture from wood, by dovetailing together pieces of wood of different kinds and colors, and then turning the blocks thus formed into any desired shape.

In the manufacture of ornaments or other articles in accordance with our invention, several pieces of wood of different kinds and different colors are first dovetailed and firmly put together with glue, thus forming a solid block of wood or stock.

From the block thus formed, any article of ornament or use may be turned to suit the taste or fancy of the operator, in the same manner as if the block were composed of one piece of wood.

The dovetails may be of different sizes, if desired; and the grain of the wood may be made to run in different directions in the same block.

In this manner a great variety of coloring and shading may be given, and an endless variety of beautiful and unique shapes and figures produced.

In the figure—

A and B represent different pieces of wood, of different colors, dovetailed together at *c c c*.

After turning, the articles may be polished and varnished, to give them a smooth and finished appearance.

We deem this invention peculiarly adapted to fancy and ornamental wood-work, but any variety of articles can thus be made.

What we claim to be new, and to have invented, and what we wish to secure by Letters Patent of the United States, is—

The herein-described method of producing articles of fancy and ornamental wood-work, by first dovetailing together blocks or pieces of different kinds and differently-colored wood, and then turning the same into the desired shape, substantially as and for the purposes set forth.

JOSEPH DILL.

HUBBARD E. JORDAN.

Witnesses:

OMAR H. SIMONDS,
EDWARD TAGGART.