

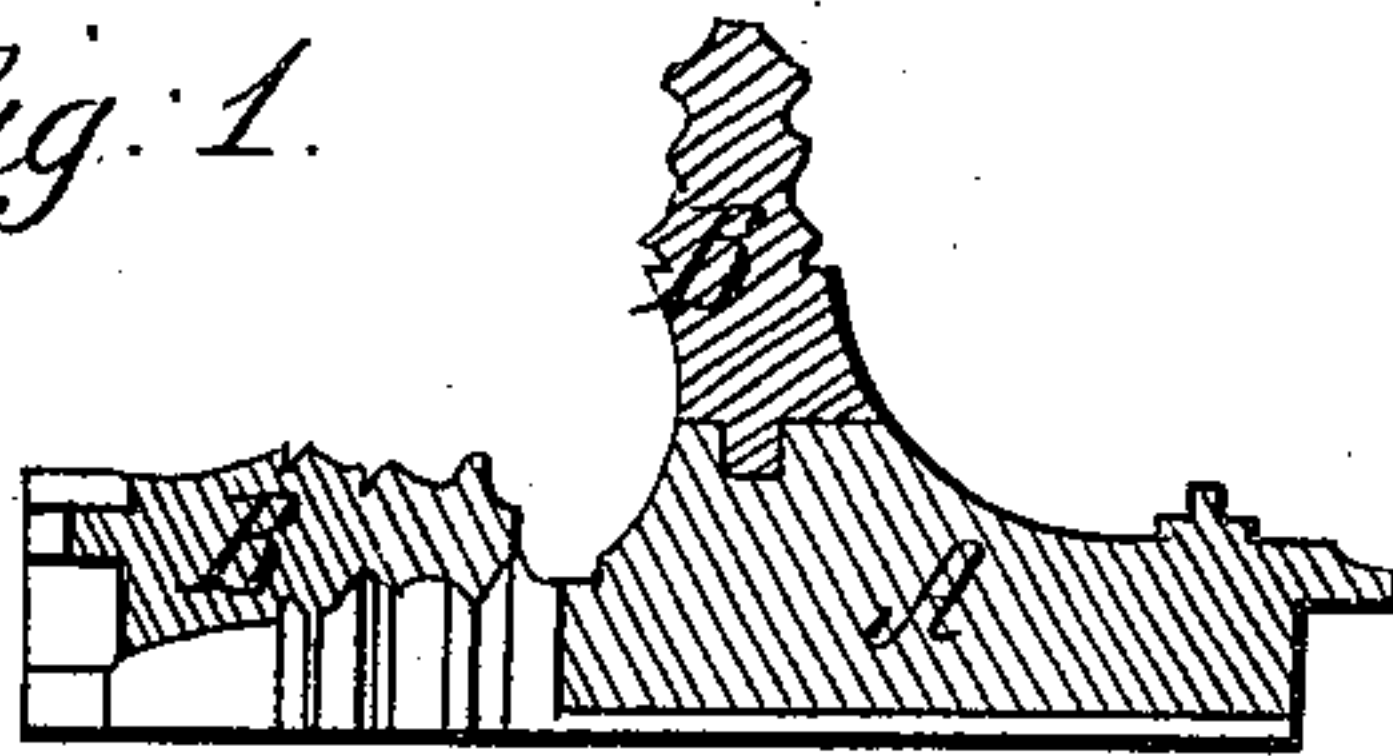
*Miller & Campbell,*

*Moulding of Wood.*

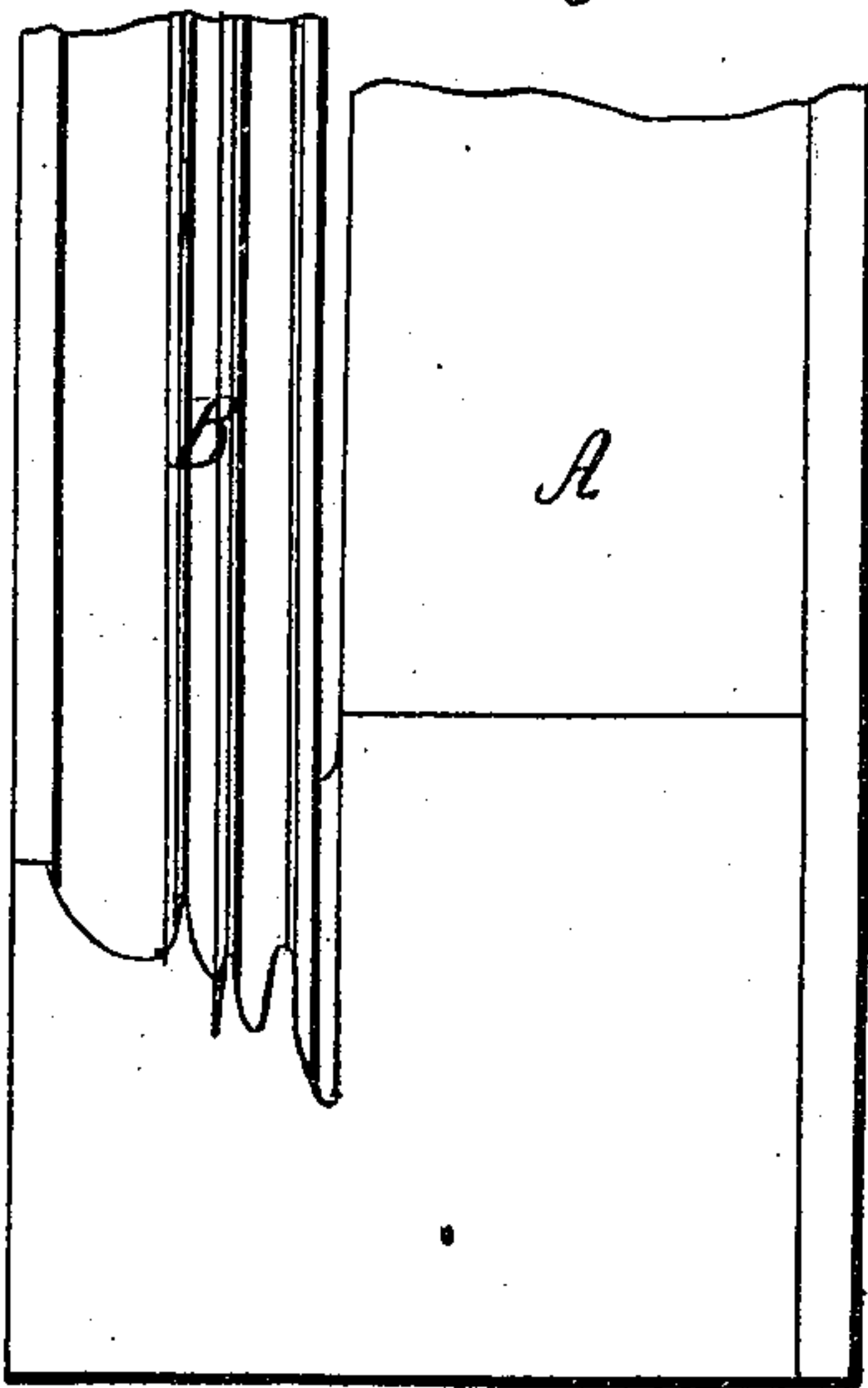
*No. 95,598.*

*Patented Oct. 5. 1869.*

*Fig: 1.*



*Fig: 2.*



*Inventors;*

*Wm J Miller  
Jas W Campbell  
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Atty*

*Witnesses;  
Harry King  
C L Everb*

# United States Patent Office.

WILLIAM J. MILLER AND JAMES W. CAMPBELL, OF NEW YORK, N. Y.

*Letters Patent No. 95,598, dated October 5, 1869.*

## IMPROVEMENT IN MOULDINGS OF WOOD.

The Schedule referred to in these Letters Patent and making part of the same.

*To all whom it may concern:*

Be it known that we, WILLIAM J. MILLER and JAMES W. CAMPBELL, both of New York, in the county of New York, and in the State of New York, have invented certain new and useful Improvements in the Manufacture of Mouldings; and do hereby declare that the following is a full, clear, and exact description thereof, reference being had to the accompanying drawings, and to the letters of reference marked thereon, making a part of this specification.

The nature of our invention consists in cutting the two parts of a deep moulding out of one piece of thin lumber at the same operation, and simultaneously with the moulding-machine, and afterward gluing them together, thereby producing a moulding of uniform grain and color throughout.

Heretofore deep mouldings have been made by making the top and bottom separately and then gluing them together, but by our process we make top and bottom at the same time, and both are the same color and the same grain in all mouldings of fancy wood.

In order to enable others skilled in the art to which our invention appertains, to make the same, we will now proceed to describe the manner in which the same is accomplished, referring to the annexed drawings, in which—

Figure 1 is a cross-section, and  
Figure 2, a bottom view.

We take a thin piece of lumber, or lumber of any suitable thickness, and by the use of a moulding-machine we form a part of this piece of wood for the bottom, A, of the moulding, said bottom having a groove in it, in which the top is inserted.

At the same time the other part of the piece of wood is formed on both sides in proper shape for the top part B, and separated from the bottom A of the moulding, one edge of said top part being provided with a tongue to fit in the groove formed in the bottom A.

The top is then inserted in the bottom, and glued fast to the same.

By this means we are enabled to make mouldings of thin lumber, and at one time; the grain of the two pieces being the same.

Having thus fully described our invention,

What we claim as new, and desire to secure by Letters Patent, is—

A moulding, constructed substantially as herein specified.

In testimony that we claim the foregoing, we have hereunto set our hands, this 18th day of June, 1869.

W. J. MILLER.

JAS. W. CAMPBELL.

Witnesses:

C. M. ALEXANDER,

J. M. MASON.