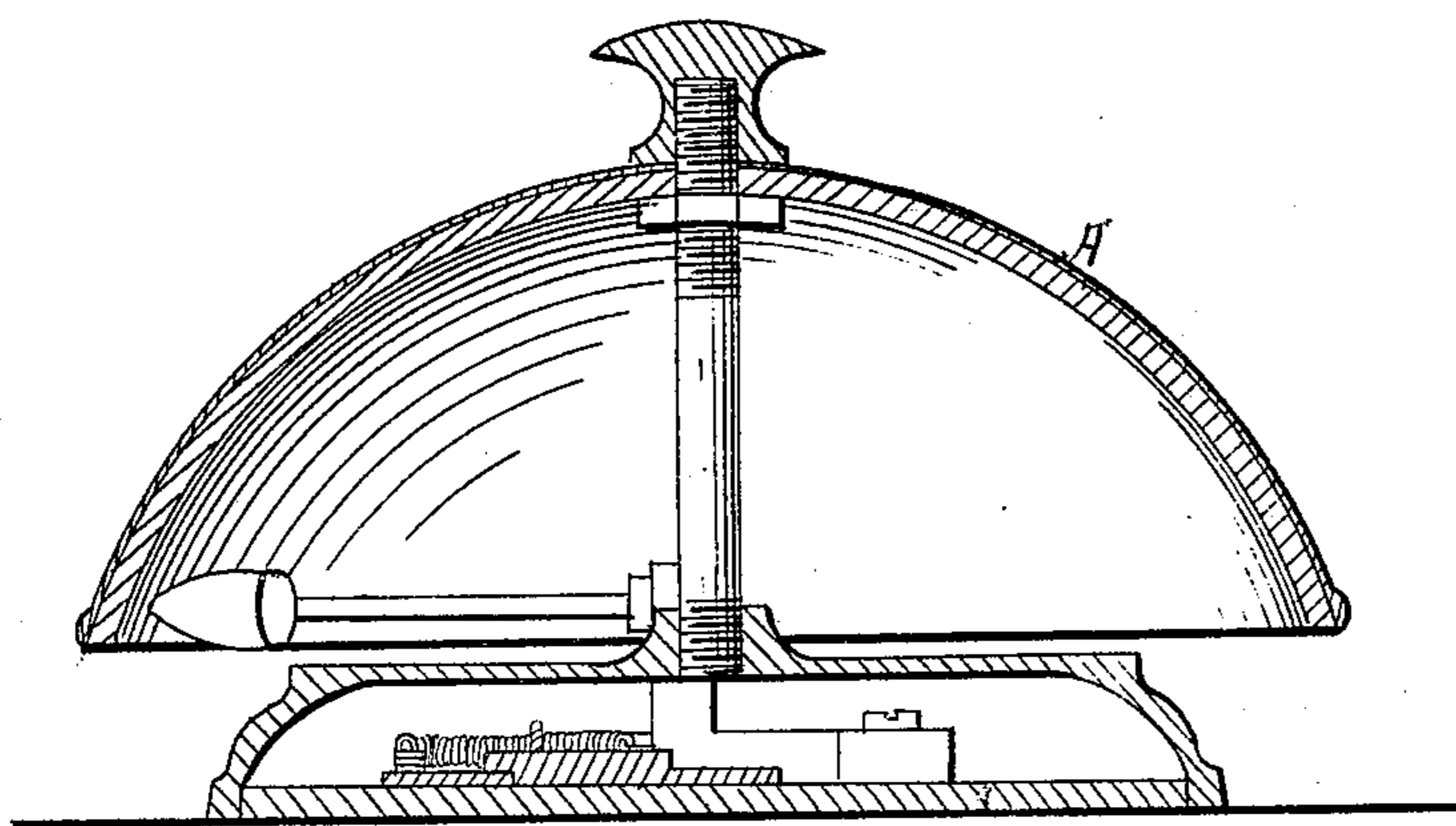


F. Raymond,

Gaug.

No. 92,095

Patented June 29. 1869.



Witnesses:

Wm. Leornby
Fred. Haynes

Inventor

Francis Raymond

United States Patent Office.

FRANÇOIS RAYMOND, OF WOODHAVEN, NEW YORK.

Letters Patent No. 92,095, dated June 29, 1869.

IMPROVED ENAMELLED BELL

The Schedule referred to in these Letters Patent and making part of the same.

To all whom it may concern:

Be it known that I, FRANÇOIS RAYMOND, of Woodhaven, in the county of Queens, and State of New York, have invented a new and useful Improvement in Bells and Gongs; and I do hereby declare that the following is a full, clear, and exact description of the same, reference being had to the accompanying drawings, which form part of this specification, and in which is represented a sectional view of a bell, or gong, constructed according to my improvement.

This invention consists in a bell, or gong, constructed of sheet-iron, and enamelled with porcelain or vitreous enamel, whereby a new article of manufacture is produced.

Referring to the accompanying drawings—

A is a bell, or gong, constructed of sheet-iron, stamped or wrought into the desired form, and enamelled with vitreous enamel.

This enamel may be prepared according to any of the known formulas for enamels to be applied to metals, and may be applied in the usual way.

The enamelled sheet or wrought-iron bell or gong has a highly-sonorous character, nearly, if not quite equal to that of the best bell-metal, while it can be manufactured at a greatly-reduced cost.

What I claim as my invention, and desire to secure by Letters Patent, is—

A gong, or bell, constructed of sheet-iron, stamped or wrought into the required form, and enamelled with porcelain or vitreous enamel, substantially as herein described.

FRANÇOIS RAYMOND.

Witnesses:

FRED. HAYNES,
J. W. COOMBS.