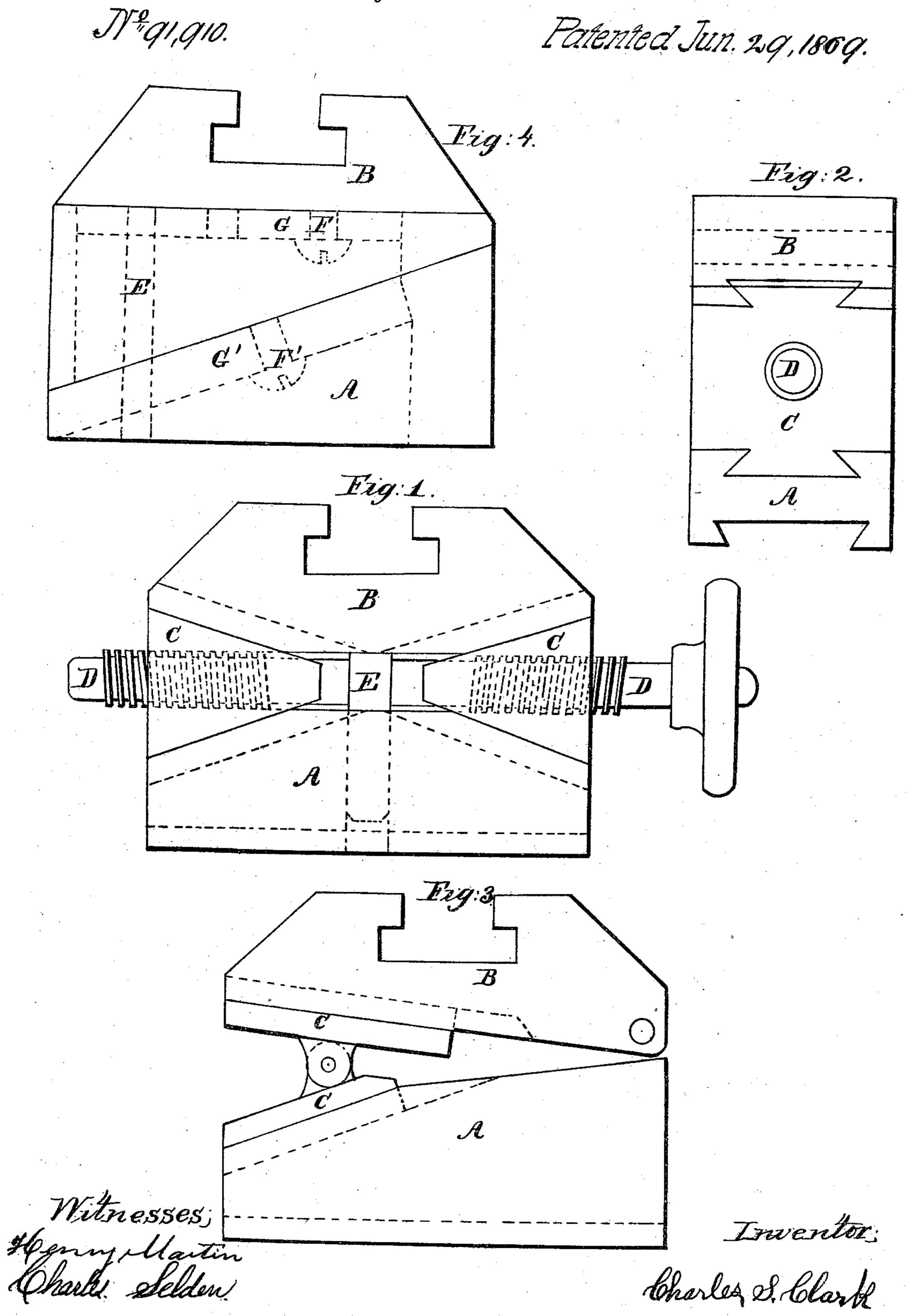
## 0.5.00m2.

## Figure Latte.





## CHARLES S. CLARK, OF PROVIDENCE, RHODE ISLAND.

Letters Patent No. 91,910, dated June 29, 1869.

## IMPROVEMENT IN LATHES.

The Schedule referred to in these Letters Patent and making part of the same.

To all whom it may concern:

Be it known that I, Charles S. Clark, of Providence, in the county of Providence, and State of Rhode Island, have invented an Improvement in Engine-Lathes; and do hereby declare that the following is a full and exact description, reference being had to the accompanying drawings, making a part of this specification.

To enable those skilled in the art to make and use my invention, I will proceed to describe its construction and operation.

In Figure 1—

A is the poppet-block.

B, the tool-rest.

C'C are two wedges, dovetailed into grooves in the poppet-block and tool-rest, as shown in Figure 2.

D is a screw, furnished with right and left-handed threads, in order to operate the two wedges simultaneously.

E is a pin, which operates to hold the tool-rest in a central position to the action of the two wedges.

As the screw is turned, the wedges will be thrown together, or drawn apart, thus elevating or depressing the tool-rest, as desired.

Instead of using a right and left-hand screw, a single screw may be used, acting in one of the wedges, the other wedge being retained by collars in a fixed position with regard to such screw.

Figure 4 shows the arrangement where only one wedge is used, the same being secured to the poppet-block and tool-rest by means of the screws F and F' operating in the slots G and G'.

As the wedge is drawn in or out by the action of the screw, the tool-rest will be elevated or depressed, as desired.

The pin E, passing from the tool-rest to a hole in the poppet-block, holds the rest in position against the action of the wedge.

In case it is desired to hinge the tool-rest to the poppet-block, as shown in Figure 3, a wedge, having a joint between its two faces, should be used, such wedge being readily adapted to the varying inclination of the tool-rest, as the same is being raised or lowered.

The wedges, instead of being operated by means of a screw, as shown, may be operated by cams, or their equivalents.

What I claim as my invention, and desire to secure

by Letters Patent, is—

The combination of the poppet-block A, tool-rest B, wedges C C, and screw D, or their equivalents, as set forth, all constructed, arranged, and fitted together substantially in the manner described.

CHARLES S. CLARK.

Witnesses:

HENRY MARTIN, CHARLES SELDEN.