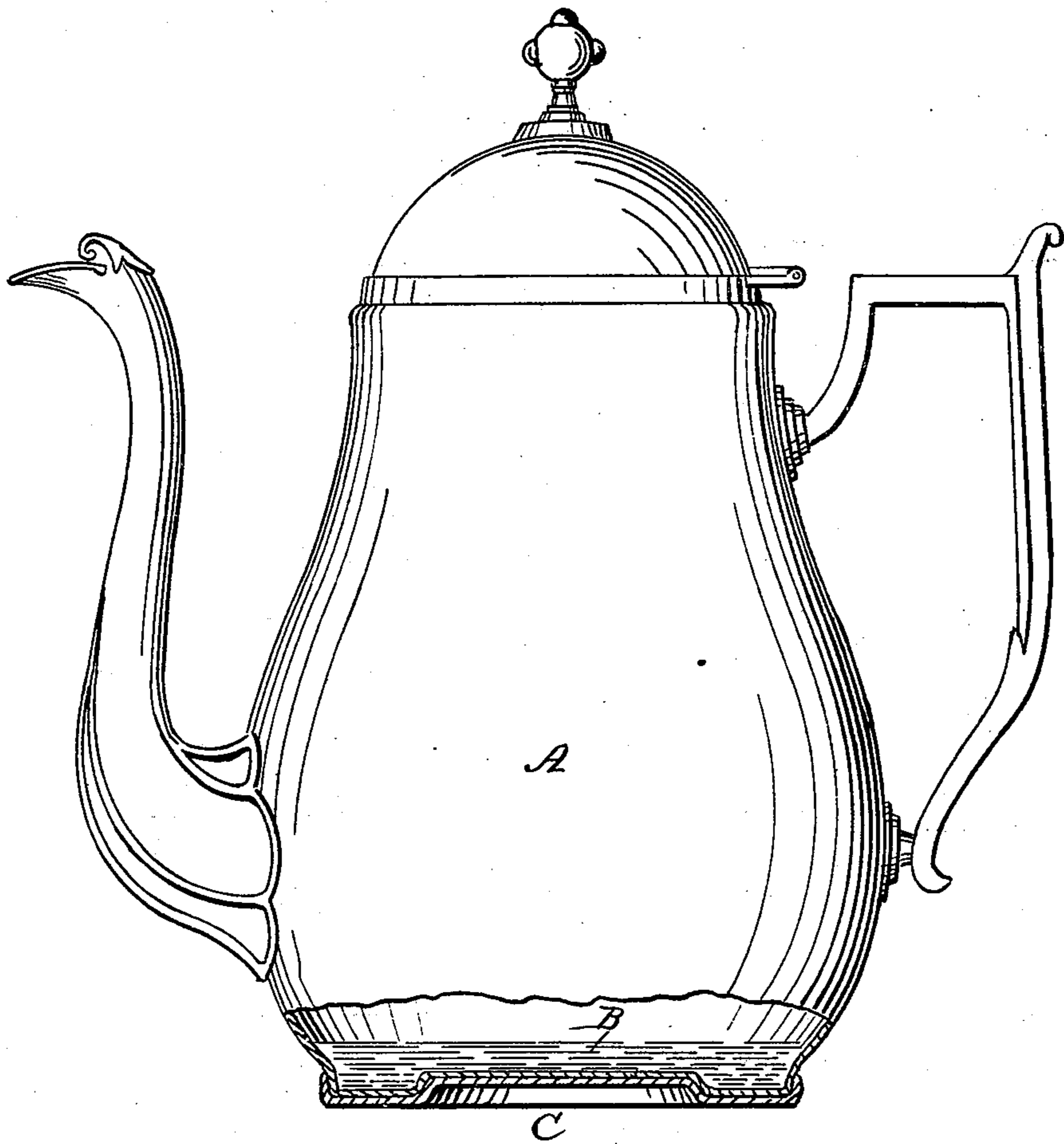


D. B. WOODWORTH.
Making Tea and Coffee Pots.

No. 76,684.

Patented April 14, 1868.



Witnesses:
Jas. A. Layman.
H. G. Webber

Inventor:
D. B. Woodworth
By *[Signature]*
Attest

United States Patent Office.

DOUGLAS B. WOODWORTH, OF CINCINNATI, OHIO, ASSIGNOR TO THE
CINCINNATI BRITANNIA COMPANY.

Letters Patent No. 76,684, dated April 14, 1868.

IMPROVEMENT IN THE CONSTRUCTION OF TEA AND COFFEE-POTS.

The Schedule referred to in these Letters Patent and making part of the same.

TO WHOM IT MAY CONCERN:

Be it known that I, DOUGLAS B. WOODWORTH, of Cincinnati, Hamilton county, Ohio, have invented a new and useful Improvement in Britannia Tea and Coffee-Pots; and I hereby declare the following to be a full, clear, and exact description thereof, reference being had to the accompanying drawing, making part of this specification.

My improvement relates to the provision of a sheath or sole-plate, of brass or other refractory metal, beneath the bottom of an ordinary Britannia tea or coffee-pot, which, while wholly exterior, and therefore not liable to contaminate the contents, serves to effectually guard the vessel from injury by being set upon a hot stove, or subjected to mechanical violence.

In the accompanying drawing, a Britannia tea-pot, embodying my invention, is shown by an axial section of the lower and side elevation of the upper part, the sides A and bottom, B, being spun or cast in the usual way, so that the entire interior surface of the vessel is of one homogeneous material.

In order to guard the bottom of the pot from injurious contact with a hot stove, and from being dented by mechanical violence, I solder thereto a closely-fitting sheath or sole-plate, C, of brass or other refractory metal.

It will be seen that the plate C is wholly exterior to the pot proper, and out of contact with its contents.

I claim herein as new, and of my invention—

The sheath or sole-plate C, of refractory metal, secured beneath the bottom of a Britannia tea or coffee-pot, in the manner and for the purpose explained.

In testimony of which invention, I hereunto set my hand.

DOUGLAS B. WOODWORTH.

Witnesses:

GEO. H. KNIGHT,
JAMES H. LAYMAN.