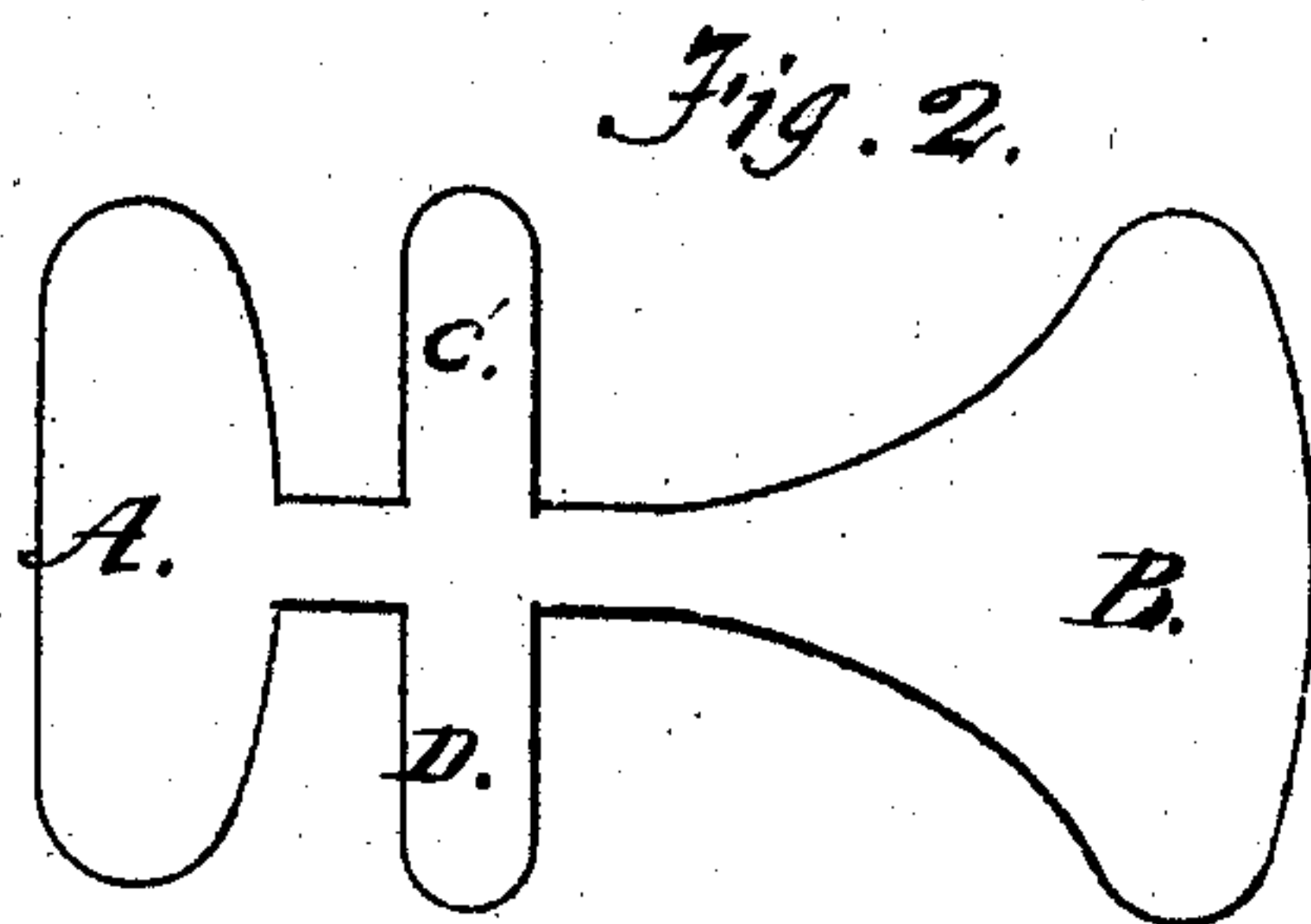
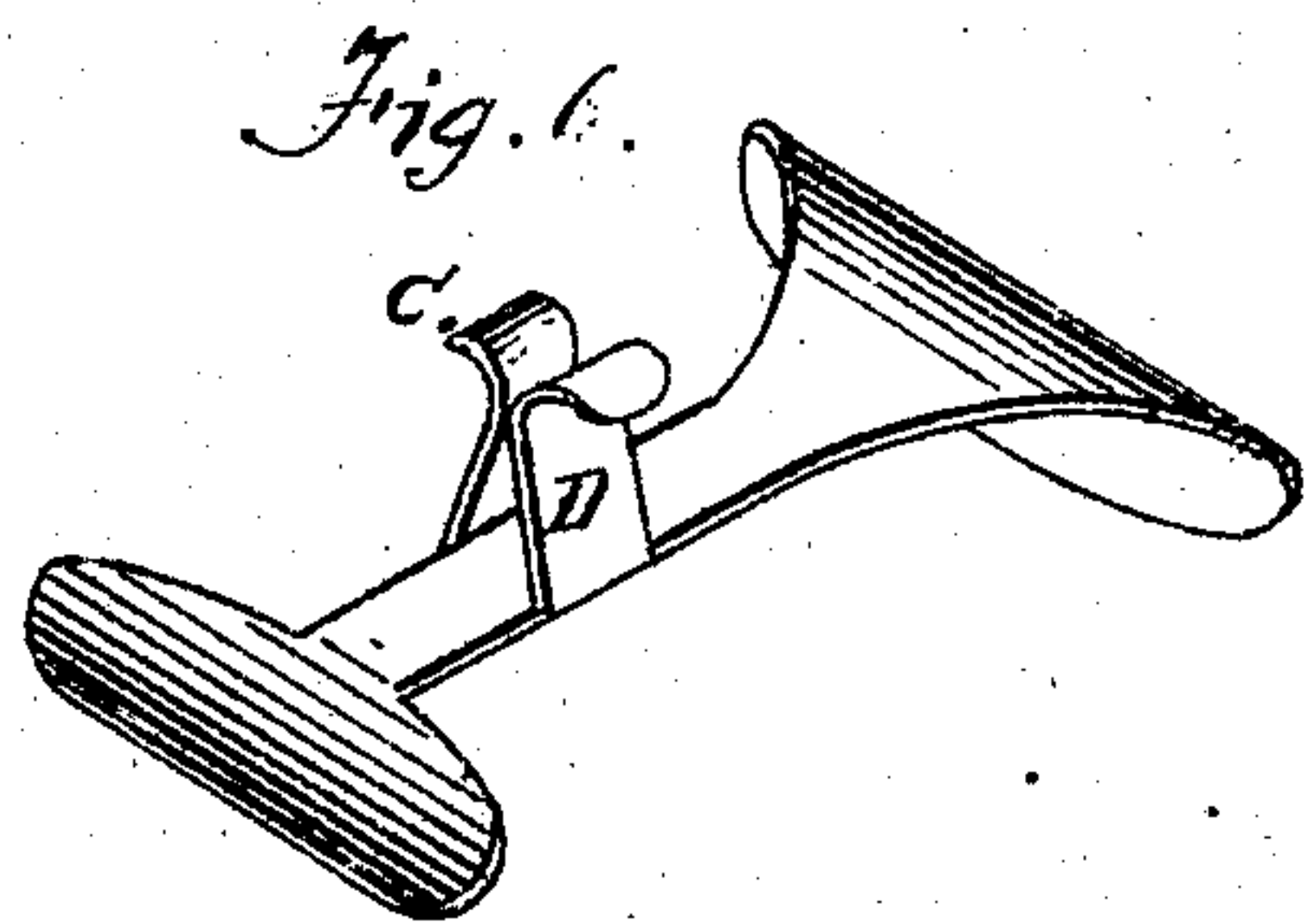


W. B. Cargill.  
Corset-Clasp.

N<sup>o</sup> 75856

Patented Mar. 24, 1868



Witnesses

*Wm. H. Mumford*  
*A. J. Tucker*

W. B. Cargill  
Inventor

By his Attorney.

*Wm. E. Earle*

# United States Patent Office.

W. B. CARGILL, OF NEW HAVEN, CONNECTICUT.

*Letters Patent No. 75,856, dated March 24, 1868.*

## IMPROVEMENT IN CORSET-CLASPS.

*The Schedule referred to in these Letters Patent and making part of the same.*

### TO ALL WHOM IT MAY CONCERN:

Be it known that I, W. B. CARGILL, of New Haven, in the county of New Haven, and State of Connecticut, have invented a new Improvement in Corset-Clasps; and I do hereby declare the following, when taken in connection with the accompanying drawings, and the letters of reference marked thereon, to be a full, clear, and exact description of the same, and which said drawings constitute part of this specification, and represent, in—

Figure 1, a perspective view, and in  
Figure 2 the blank enlarged.

This invention relates to an improvement in the trimmings for corset-clasps, the object being to dispense with the use of the rivet commonly employed as the hook on the clasp; and my invention consists in forming the trimming from a blank having a projection upon each side, longitudinally to the steel, and turning the two projections up and bending them, so as to form a head, and by which construction a button is formed, much stronger and at less expense than the rivet.

In order to the clear understanding of my improvement, I will proceed to describe the same, as illustrated in the accompanying drawings.

In fig. 2, the blank is represented as struck from a sheet of metal, and as if perfectly flat. The ends, A B, are formed to turn down, as seen in fig. 1, and to be struck down on to or so as to be secured to the steel. The two projections, C and D, are turned up toward each other, and their ends bent outward, as seen in fig. 1, which completes the trimming, and it is ready for attachment to the steel in any convenient manner.

In this formation of the button the full strength of the double metal is attained, and the trimming may be produced at two operations, and at little or no more expense than the ordinary rivet, and possesses the advantage that when attached to the steel it strengthens it, whereas the rivet weakens the steel.

Having thus fully described my invention, what I claim as new and useful, and desire to secure by Letters Patent, is—

The herein-described corset-clasp trimming, consisting of the plate, provided with the button, composed of the two parts, C and D, in the manner substantially as herein set forth.

W. B. CARGILL.

Witnesses:

A. J. TIBBITS,  
JOHN H. SHUMWAY.