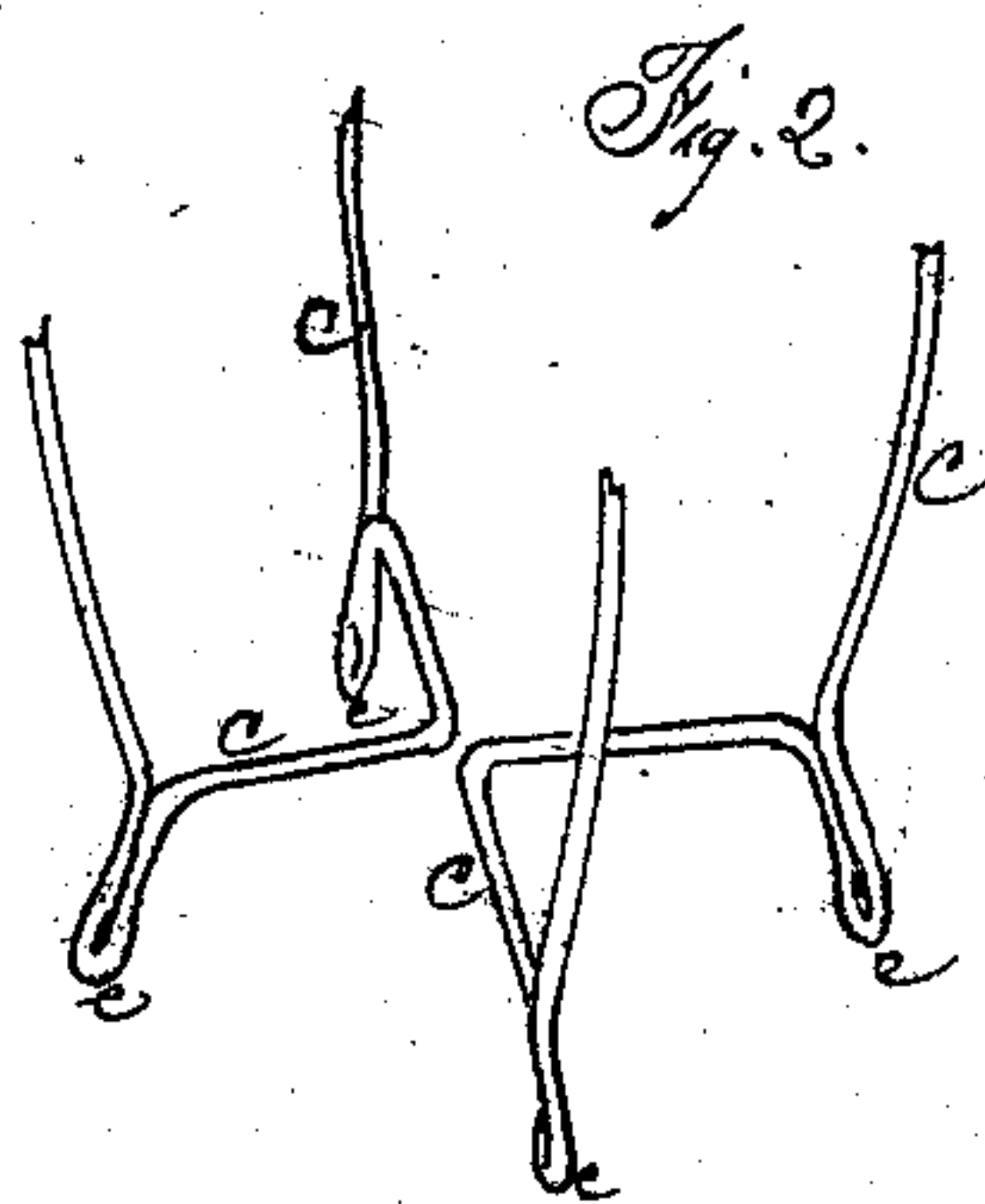
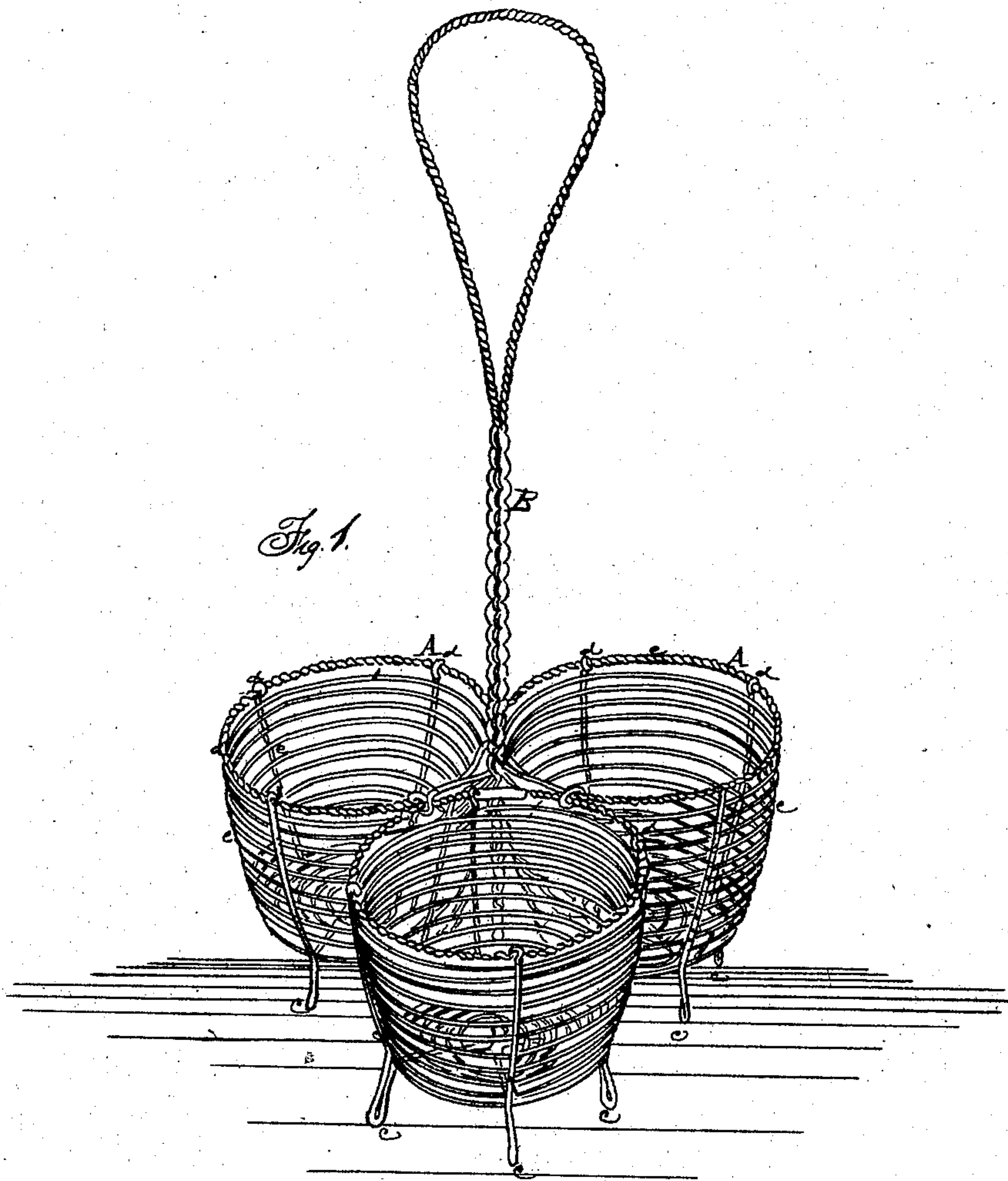


*Danl Sherwood,
Table-Caster.*

Nº 74.945.

Patented Feb. 25. 1868



*Witnesses
J. M. Lett
Edmund E. Collins*

*Inventor
D. Sherwood
By his attorney
C. A. Morgan*

United States Patent Office.

DANIEL SHERWOOD, OF LOWELL, MASSACHUSETTS, ASSIGNOR TO WOODS,
SHERWOOD & CO.

Letters Patent No. 74,945, dated February 25, 1868.

IMPROVED TABLE-CASTER.

The Schedule referred to in these Letters Patent and making part of the same.

TO ALL WHOM IT MAY CONCERN:

Be it known that I, DANIEL SHERWOOD, of Lowell, in the county of Middlesex, and State of Massachusetts, have invented a new and useful Improvement in Table-Casters; and I do hereby declare the following to be a full, clear, and exact description thereof, reference being made to the accompanying drawings forming part of this specification, and the figures and letters of reference thereon. Of the said drawings—

Figure 1 is a perspective view of the caster when complete for the reception of the bottles.

Figure 2 represents the form and arrangement of the wires constituting the frame of the cups.

The object of my invention is to produce a light, ornamental, and cheap table-caster, and to this end my invention consists in the arrangement of a series of wire cups provided with legs for support, and united together in one article by the means hereafter set forth, so as to form a receptacle for the different cruets and bottles containing the different condiments used at meals.

Description.

To enable others skilled in the art to construct my invention, I will describe the manner in which I make it. The frames of the cups are first made of wire, of the proper size, bent, by any suitable mechanical device, into the form shown in fig. 2, the parts *c* forming the legs and the parts *C* the ribs of the cup. The spiral wire *b*, forming the bottom and sides of each cup, is wound up on a grooved head in a machine, the construction of which is fully described in the patent granted to Woods & Sherwood on the 12th day of November, A. D. 1867, No. 70,770. The frame-wires are then placed in position over the spiral, and both are united together by interlacing of the fine wire *e*. The rim *a* is then connected to the frame by the ends of the wires *d*, which are bent over the same. The cups are then firmly united by the handle *B*. The handle shown in the drawing is formed of three wires, twisted together, and bent in the centre to form the bow, and the six strands then twisted together for some distance to form the thick part of the handle. Three of the strands are used to connect the rims of the cups together, and the remaining three are twisted again to form the continuation of the handle, and are then joined to the inner legs of the cups to give strength to the whole. It is obvious that a caster may be made in this manner with any number of cups.

Claim.

I claim, as a new and improved article of manufacture, a table-caster, consisting of the parts *a*, *b*, *c*, &c., constructed substantially as described.

Witnesses:

S. W. STICKNEY,
O. F. OSGOOD,

DANIEL SHERWOOD.