

S. P. GRAHAM.

Carriage-Body.

No. 68.980.

Patented Sept. 17, 1867.

Fig. 1.

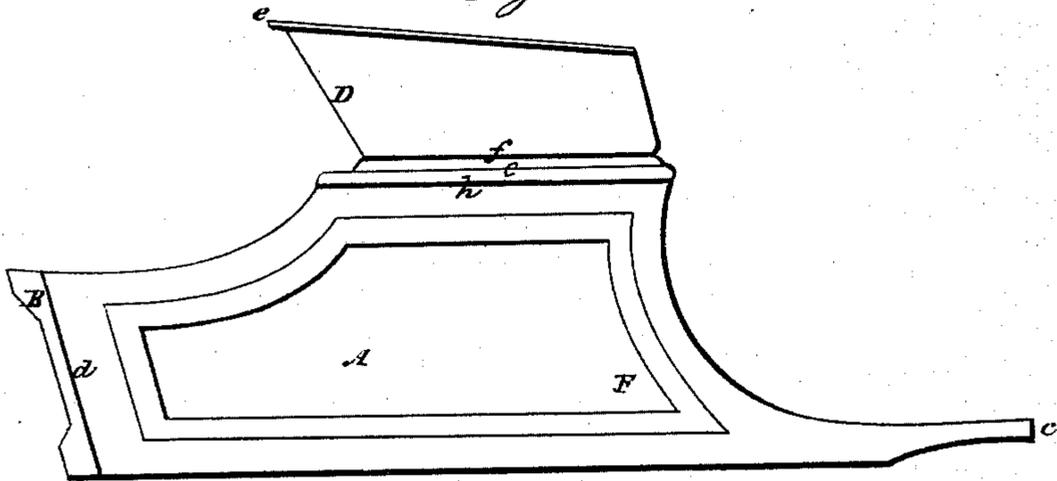


Fig. 2.

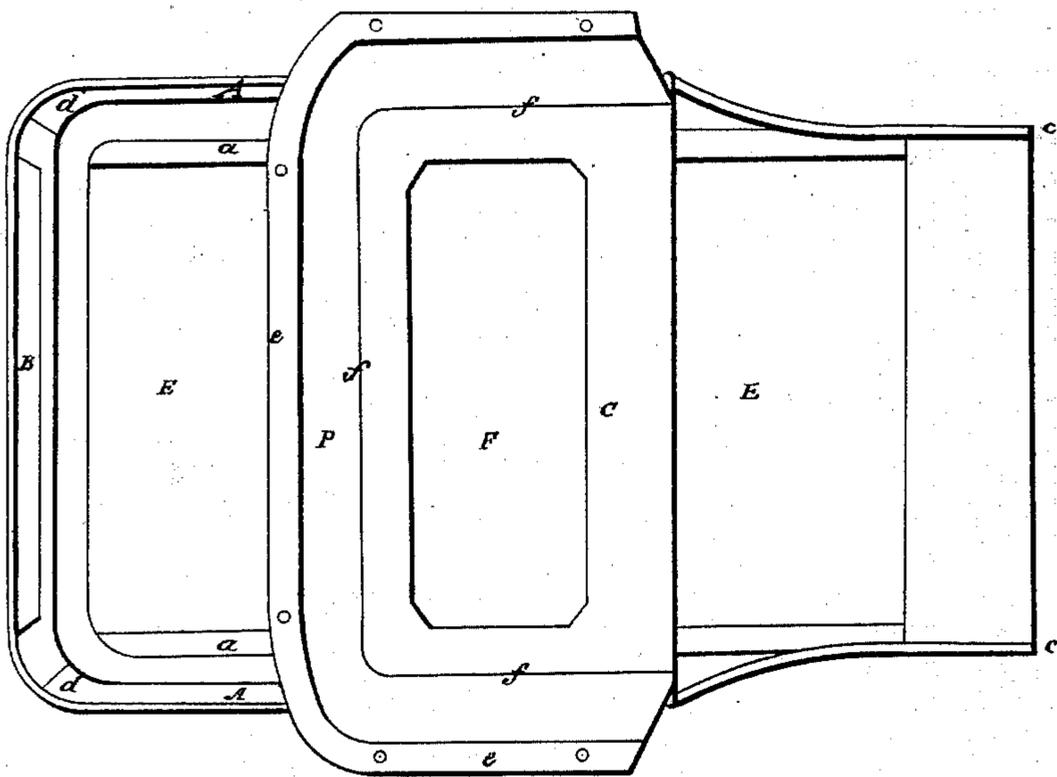
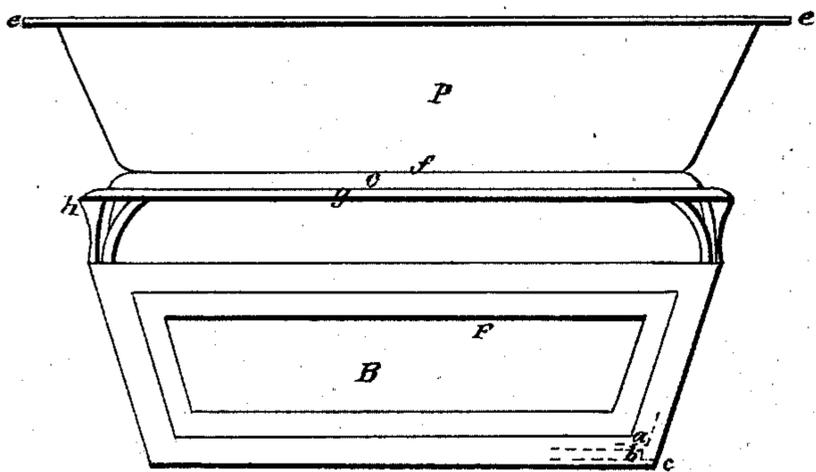


Fig. 3.



Witnesses:

W. H. Burridge
C. C. White

Inventor:

Siurore P. Graham

United States Patent Office.

SIMON P. GRAHAM, OF RICHLAND CENTRE, INDIANA.

Letters Patent No. 68,980, dated September 17, 1867.

IMPROVEMENT IN THE CONSTRUCTION OF CARRIAGE BODIES.

The Schedule referred to in these Letters Patent and making part of the same.

TO ALL WHOM IT MAY CONCERN:

Be it known that I, S. P. GRAHAM, of Richland Centre, in the county of Steuben, and State of Indiana, have invented certain new and useful Improvements in Constructing Carriage Bodies; and I do hereby declare that the following is a full and complete description of the same, reference being had to the accompanying drawings, making a part of this specification, in which—

Figure 1 is a side view of the carriage body.

Figure 2 is a top view.

Figure 3 is a view of the back of the same.

Like letters refer to like parts in the different views presented.

A, fig. 1, represents the side of the body; B, fig. 2, the back; C, the bottom of the seat; D, the back of the same; E, the bottom of the carriage body, which may be of wood, if desired. This carriage body is composed of sheet metal, and is made up in sections, the sides, back, and seat being all separate. They are struck up or pressed in dies, which give the panels F. These are ornamental, and may be of any pattern desired. The flange G is also struck up, for the purpose hereafter shown. The sections composing the body are fastened together by any desirable means. A small cleat, *a*, extends around the bottom, which, with the flange G before referred to, forms a channel, *b*, into which the bottom E is placed, and thus held securely. The side pieces A extend from *c* to the lines *d*, where they are attached to the back piece B, which extends from *d* to *d*. The back of the seat extends from the line *e* to the line *f*, where it is connected to the seat C, which extends from *f* to *g*. The seat is attached to the side pieces at the line *h*. Thus the main body of the carriage is composed of about five pieces, each one of which is struck up or formed at one operation.

What I claim as my invention, and desire to secure by Letters Patent, is—

A carriage body made of sheet metal, formed in parts or sections, connected together in the manner shown and described, as a new article of manufacture.

SIMON P. GRAHAM.

Witnesses:

GEO. W. MAXWELL

E. W. FOSDICK.