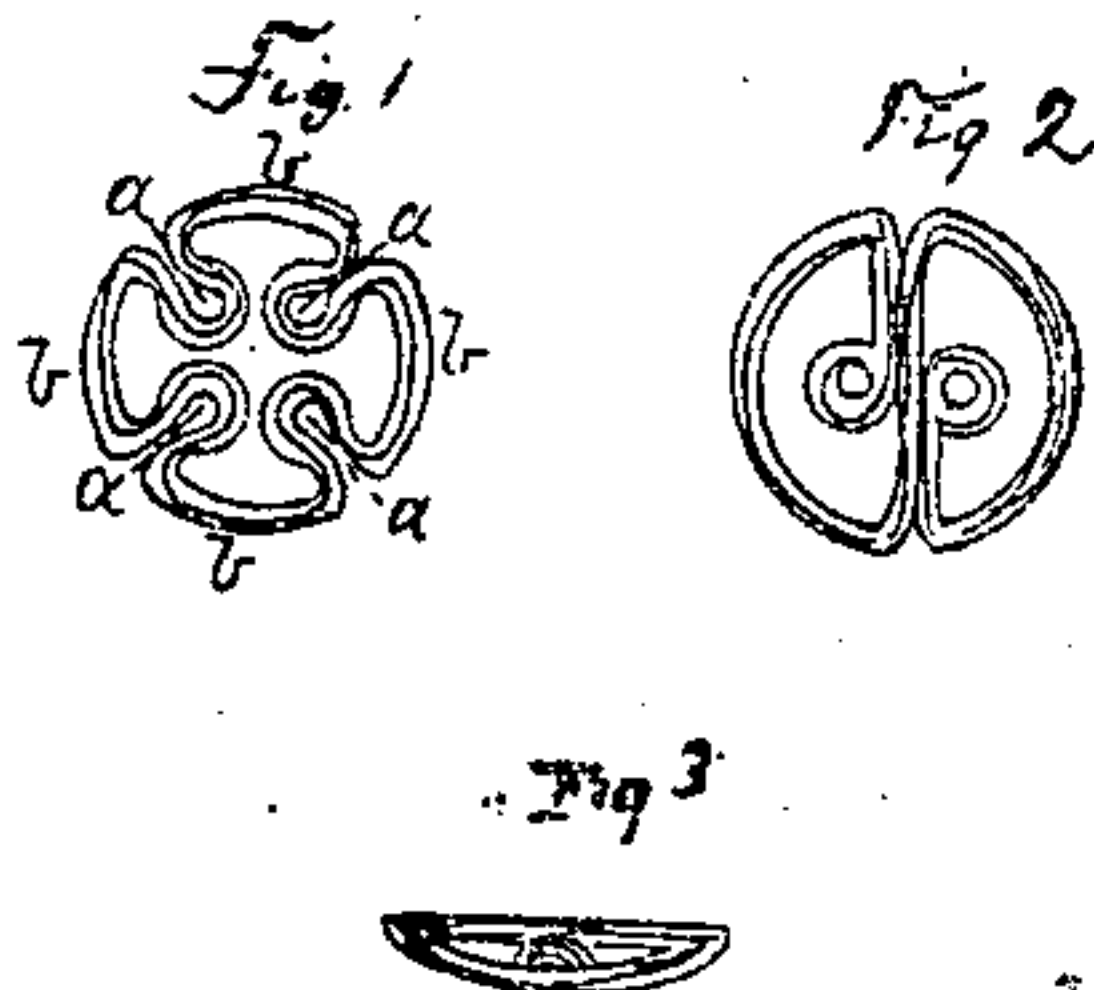


R. H. Guilford.
Button.

No. 68562.

Patented. Sept 3. 1867.



Witnesses
G. J. Dyer
J. W. Thum

R. H. Guilford
Inventor
By his Attorney
Wm E Earle

United States Patent Office.

R. H. GUILFORD, OF WEST CHESHIRE, CONNECTICUT.

Letters Patent No. 68,562, dated September 3, 1867.

IMPROVEMENT IN BUTTONS.

The Schedule referred to in these Letters Patent and making part of the same.

TO ALL WHOM IT MAY CONCERN:

Be it known that I, R. H. GUILFORD, of West Cheshire, in the county of New Haven, and State of Connecticut, have invented a new Improvement in Buttons; and I do hereby declare the following, when taken in connection with the accompanying drawings, and the letters of reference marked thereon, to be a full, clear, and exact description of the same, and which said drawings constitute part of this specification, and represent, in—

Figure 1, a button constructed with four holes for attachment.

Figure 2, with two holes; and in

Figure 3, an edge view of the same.

This invention consists in forming a button from a continuous piece of wire, bent so as to form the eyes for attachment.

To enable others to construct my improvement I will proceed to describe the same, as illustrated in the accompanying drawings.

A piece of wire of the length and size proportionate to the purpose of the button is bent (as seen in fig. 1) inward, so as to form eyes or holes *a*, and outward so as to form the edge *b* of the button, and the two ends of the wire united in any convenient manner, as by soldering. Any number of holes *a* may be thus formed, but if for two only, I prefer to bend the wire as denoted in fig. 2. The wire may be bent into proper form by a machine adapted for the purpose, and thus make the button in a very rapid manner; and the holes having the natural rounded surface of the wire, are not in anywise liable to cut the thread.

The button is therefore very cheap, light, and durable, and without confining myself to the precise form or manner of bending the wire to form the button, what I claim as new and useful, and desire to secure by Letters Patent, is—

As a new article of manufacture, a button formed of wire substantially as herein set forth.

Witnesses:

CHAS. HURD,

WARREN DOOLITTLE.

R. H. GUILFORD.