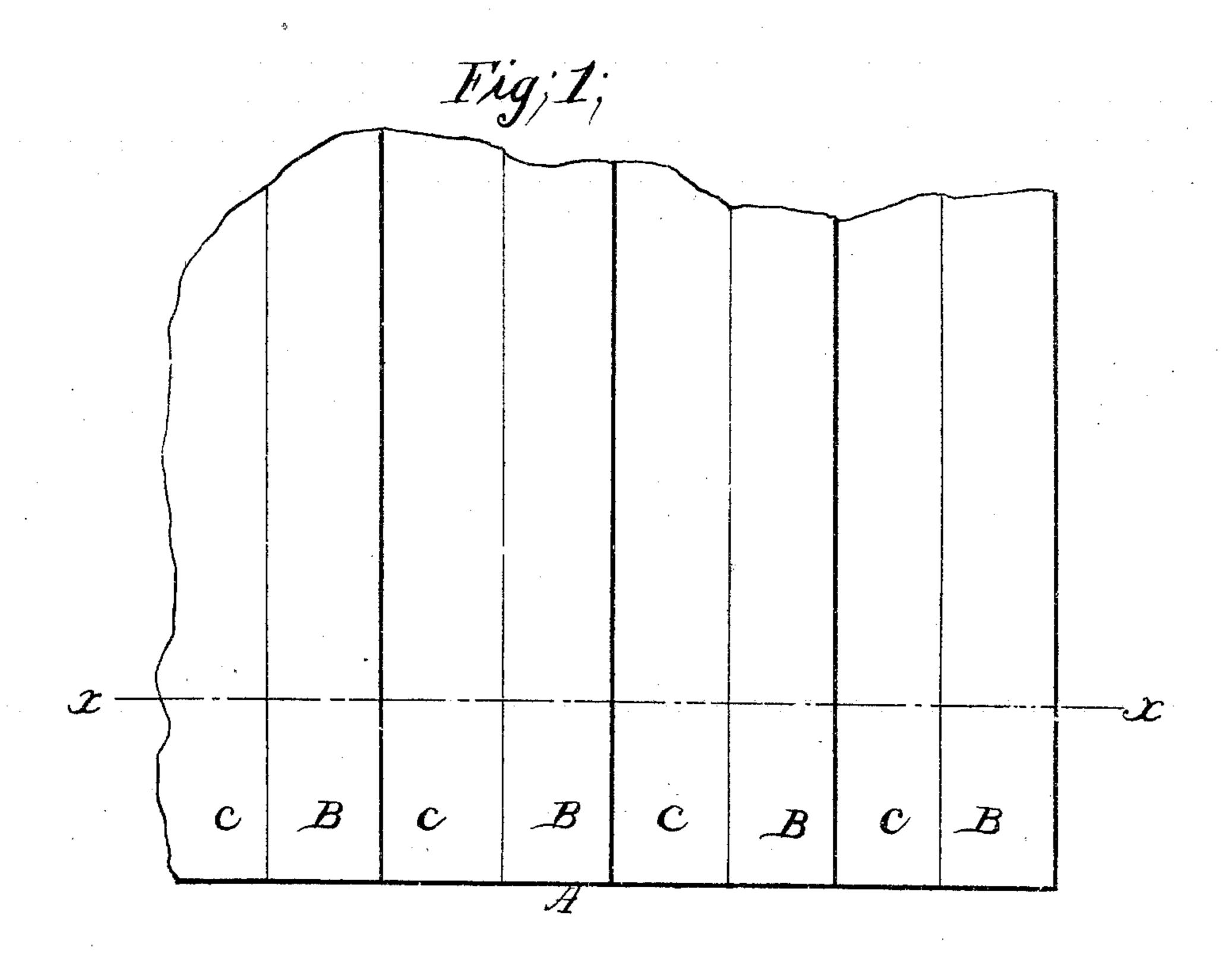
J.L.Rile. Paper Products No. 65,436. Patented Jun.4,1867.



Fig; s; $\frac{c}{B} = \frac{B}{c} + \frac{c}{B} + \frac{C}{C} + \frac{B}{C} + \frac{C}{C}$

Witnesses;
Theo Trische
Mm Grewin

Inventor;

J. L. Rile

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Anited States Patent Pffice.

JOHN L. RILE, OF NEW YORK, N. Y., ASSIGNOR TO ASA L. SHIPMAN, OF THE SAME PLACE.

Letters Patent No. 65,436, dated June 4, 1867.

IMPROVED PAPER FOR THE MANUFACTURE OF LETTER AND INVOICE FILES.

The Schedule referred to in these Vetters Patent and making part of the same.

TO ALL WHOM IT MAY CONCERN:

Be it known that I, John L. Rile, of the city, county, and State of New York, have invented a new and useful Improvement in the Preparation of Paper; and I do hereby declare that the following is a full, clear, and exact description thereof, which will enable others skilled in the art to make and use the same, reference being had to the accompanying drawings, forming part of this specification.

The present invention relates to the preparation of paper, or other similar material, for use in what is commonly known in trade as the "adhesive letter and invoice file," and the invention consists in coating both sides or surfaces of the paper sheet with glue or gum, in parallel rows of equal width, with a blank space of the same width between them, but with the several rows of gum or glue upon the one side or surface of the paper opposite to the blank spaces of the other side or surface, whereby, when the paper sheet is folded, the several surfaces of gum or glue will all come in the same relative and in the proper position or direction for being bound in a book shape, as is the case with the letter file hereinabove referred to, and to the manufacture of which this invention relates. In the accompanying sheet of drawings a paper sheet prepared according to the present invention is illustrated—

Figure 1 being a plan view of a portion of a sheet of paper so prepared; and

Figure 2 a transverse vertical section.

Similar letters of reference indicate like parts.

A in the drawings represents a portion of a sheet of paper, which upon each side is coated with glue or gum, or other suitable adhesive material, in parallel rows or sections B, with a blank space, C, between each row, and with the rows of glue upon one side opposite to the blank spaces upon the other, as shown in fig. 2 more especially.

By thus preparing a sheet of paper it is adapted for use in connection with the file herein above referred to, and when folded brings the gummed rows or portions in the proper direction or position for being bound; the manufacture of the file is greatly simplified and facilitated, and in a corresponding degree its utility and value increased, and besides a much more serviceable, durable, and desirable file produced, as is obvious without any further explanation.

What I claim as new, and desire to secure by Letters Patent, is-

The preparation of paper, or other similar sheets, in the manner substantially as described for the purposes specified.

JOHN L. RILE.

Witnesses:

WM. F. McNamara, Albert W. Brown.