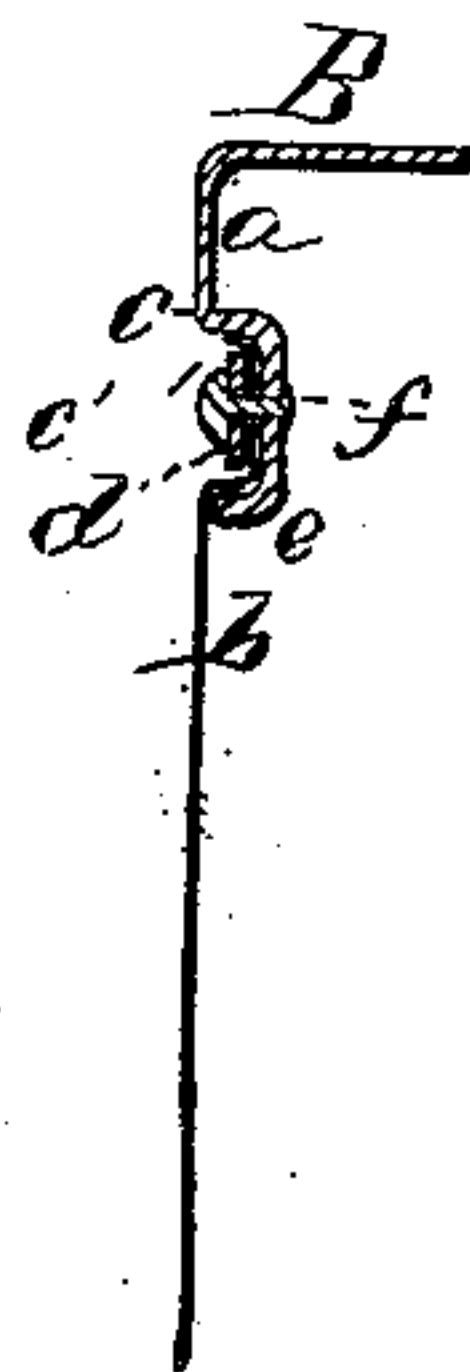
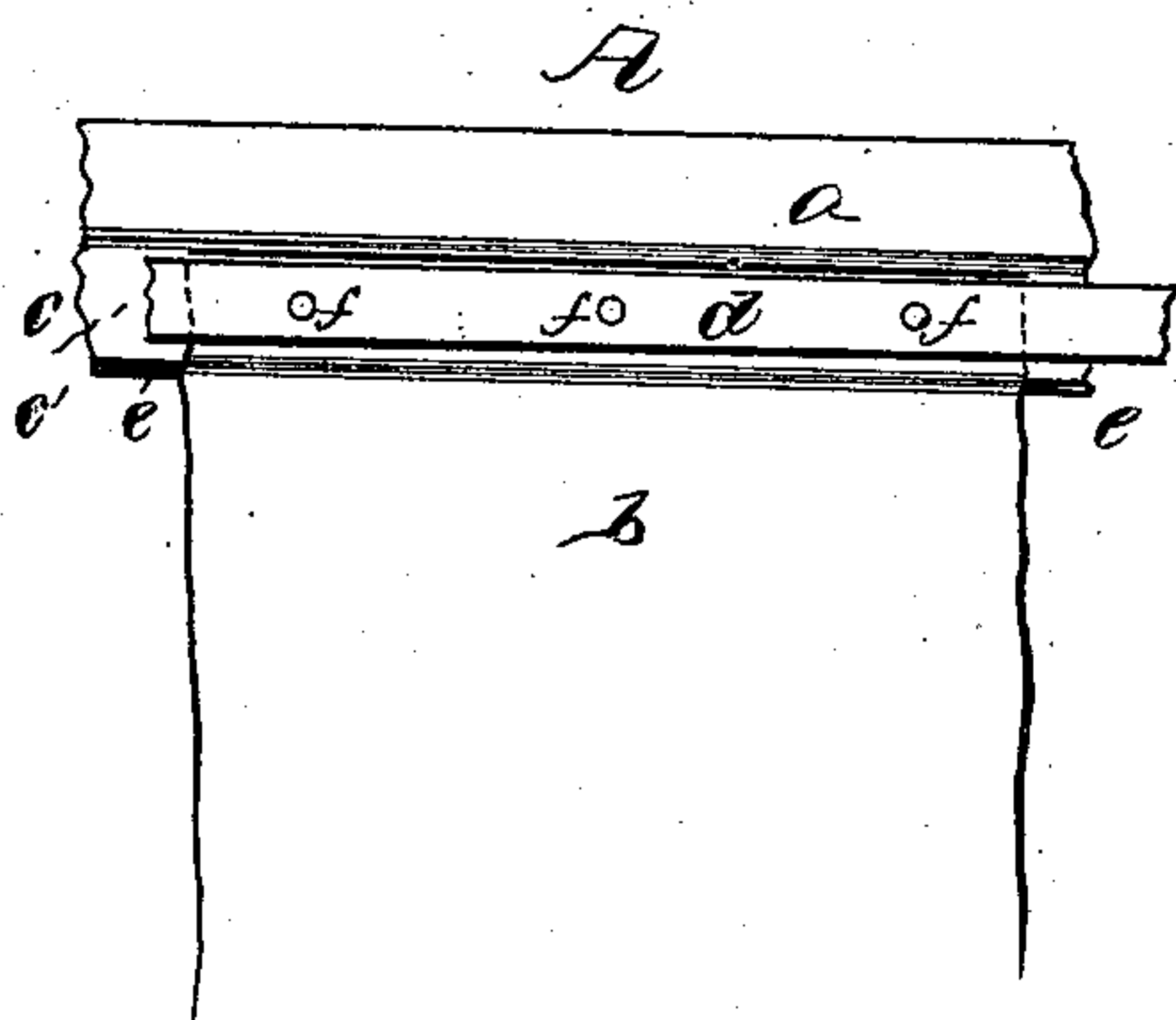


E. A. G. Roulstone,
Traveling Bag,
N^o 62,892. Patented Mar. 12, 1867.



Witnesses,
J B Kudder
M W Frothingham.

Inventor,
E A G Roulstone
Crosby & Gould
Attys

United States Patent Office.

E. A. G. ROULSTONE, OF ROXBURY, MASSACHUSETTS.

Letters Patent No. 62,892, dated March 12, 1867.

IMPROVEMENT IN TRAVELLING-BAGS.

The Schedule referred to in these Letters Patent and making part of the same.

TO ALL WHOM IT MAY CONCERN:

Be it known that I, E. A. G. ROULSTONE, of Roxbury, in the county of Norfolk, and State of Massachusetts, have invented an Improvement in Travelling-Bags; and I do hereby declare that the following, taken in connection with the drawings which accompany and form part of this specification, is a description of my invention sufficient to enable those skilled in the art to practise it.

The invention relates to the construction of travelling-bags, and particularly to the manner of connecting the leather or flexible bag-forming material to the frames, which make the closing jaws of the bag, the invention having reference to simplifying the method or process of attachment and to imparting to the bag a neat and finished appearance.

The invention consists in forming a recess or groove in the surface of the frame adjacent to the leather or cloth-applying edge, and laying the edge of the cloth or leather within this groove, surmounted by a strip of metal of sufficient width to so fill the groove as to pinch the cloth or leather between one or both edges of the strip and the adjacent walls of the groove, said groove being made of such depth as to carry the outer surface of the strip below the plane of the frame surface adjacent to the groove, and the strip flexible edge and frame being secured together by a row of rivets each passing through the three pieces. The drawings represent a portion of a bag-frame and the attached leather or cloth, constructed and connected in accordance with my invention—

A showing a side view; and

B, a cross-section of the same.

a denotes a section of the frame; *b*, a portion of the leather or cloth body, with which a lining may be used or not, as may be desirable. In the outer portion of the part *c* of the frame to which *b* is to be connected, is a groove or recess, *c'*, and in this groove the edge of *b* is laid, while over this edge is a confining strip, *d*, of a width to so far fill the groove as to compress or pinch the cloth or leather between the edge of the strip *d* and the wall *e* of the groove or recess. Through the strip and the edge of the leather or cloth so applied in the recess, and through the frame *c*, rivets *f* pass, as seen at B, holding the parts securely together, and in such manner that the strain upon the body *b* is mostly borne by the impinging edges of the frame, thereby rendering the connection very much stronger than it would be if the strain came directly upon the rivets, while by making the recess of a considerable depth, as shown, the surface of the strip and the heads of the rivets are carried below the adjacent surface of the frame, thereby imparting a better finish and removing the rivets from liability to abrasion or contact. The recess or groove may be formed in the inner side of the frame, but I prefer the construction shown.

I claim the construction of the frame with the groove or recess *c'*, to receive the edge of the leather or cloth body *b*, and the confining strip *d*, all being formed, arranged, and connected together substantially as set forth.

E. A. G. ROULSTONE.

Witnesses:

M. W. FROTHINGHAM,
FRANCIS GOULD.