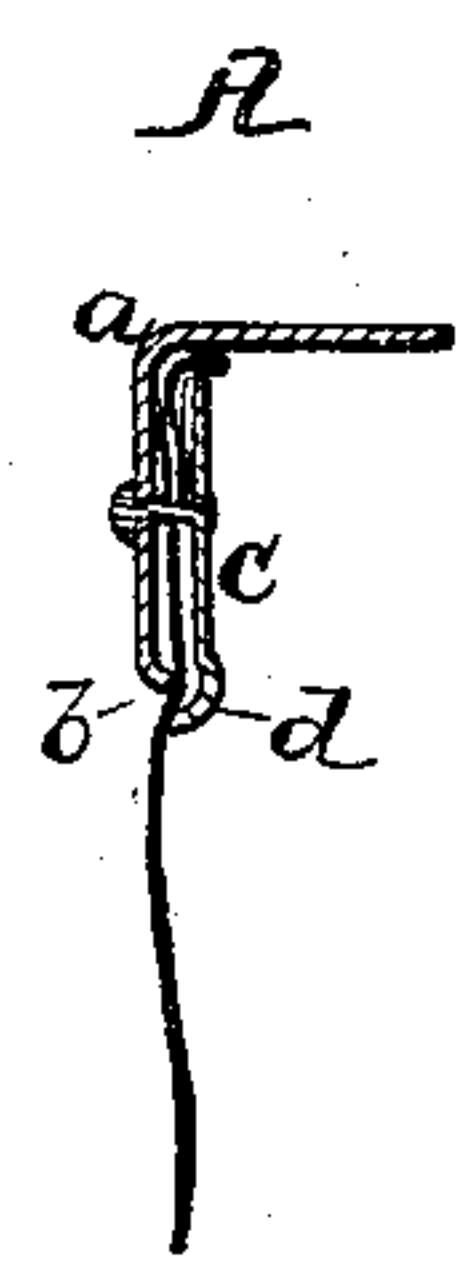
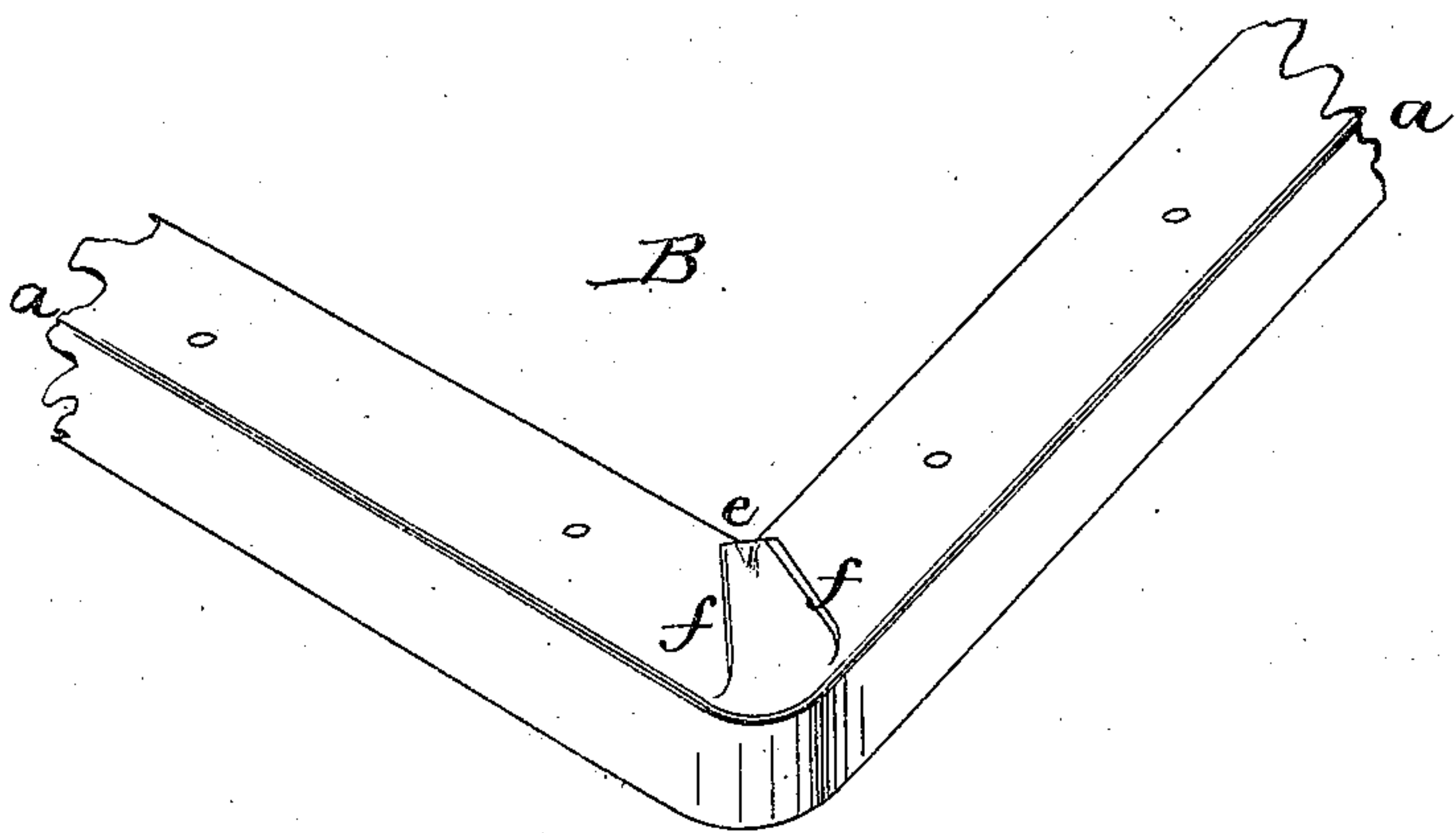
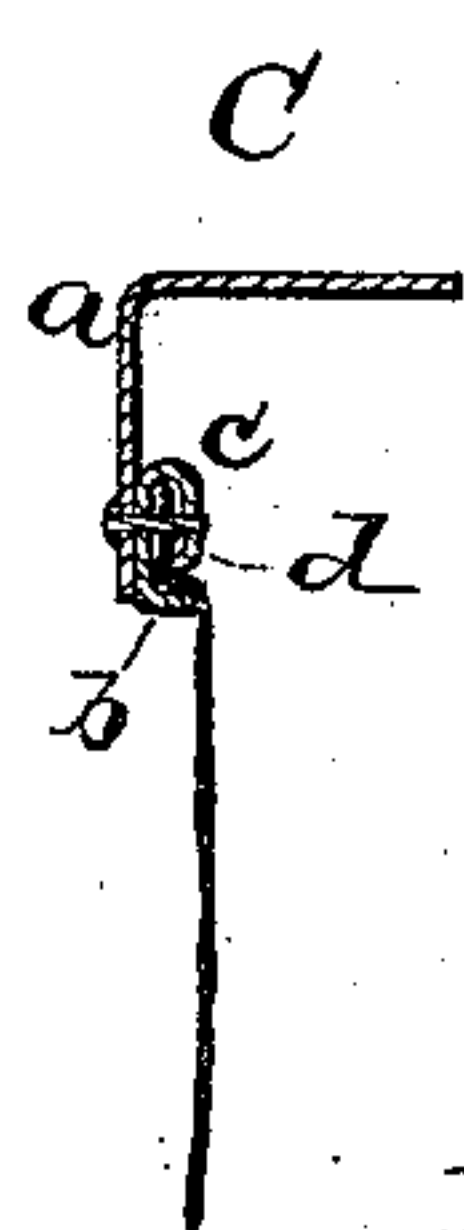


E. A. G. Roulstone,
Traveling Bag,
Nº 62,779. Patented Mar 12, 1867.



Witnesses;
J. B. Kidder
Ab. W. Frothingham.



Inventor;
E. A. G. Roulstone,
by
Crosby & Gower
Attys

United States Patent Office.

E. A. G. ROULSTONE, OF ROXBURY, MASSACHUSETTS.

Letters Patent No. 62,779, dated March 12, 1867.

IMPROVEMENT IN TRAVELLING-BAGS.

The Schedule referred to in these Letters Patent and making part of the same.

TO ALL WHOM IT MAY CONCERN:

Be it known that I, E. A. G. ROULSTONE, of Roxbury, in the county of Norfolk, and State of Massachusetts, have invented an Improvement in Travelling-Bags; and I do hereby declare that the following, taken in connection with the drawings which accompany and form part of this specification, is a description of my invention sufficient to enable those skilled in the art to practise it.

The invention relates to the manner of constructing the frames of travelling-bags and applying them to the flexible bag-forming material, having particular reference to strengthening the frame at the corners thereof, and giving to said corners a neat appearance, and to simplifying the application of the frame to the flexible bag material.

The nature of the invention will be more clearly understood after description and examination of the drawings, in which—

A denotes a cross-section of a portion of a frame and body, made and connected in accordance with my invention.

B, an outer view of the corner.

C, a modification of the construction shown at A.

A similar construction, but inferior in some respects to that described, is shown at C, where the two lips between, and over and under which the edge of the cloth or leather extends, are both formed from the strip *c*, the edge of the body being first inserted within the strip and between the edges, and the strip being then riveted through this edge to the frame. In forming the corner *e* in the angle frame, instead of cutting the metal to enable the corner to be turned, I make a series of folds, *f*, where the frame is turned, and strike or hammer them down, effecting this without heating the metal, and thereby producing a firm and rigid right-angular connection or disposition of the two parts of the frame, showing no cut and requiring no strengthening.

I claim the attachment of the flexible body of a bag to the frame thereof, by inserting the edge between two lips *b d*, one or both of which are formed on a strip or plate, *c*, riveted to the frame by rivets passing through the edge of the flexible body, the frame, and the strip or plate, substantially as set forth.

Also forming the corner *e*, by producing the folds *f*, and flatly compressing the same, substantially as shown and described.

E. A. G. ROULSTONE.

Witnesses:

M. W. FROTHINGHAM,
FRANCIS GOULD.