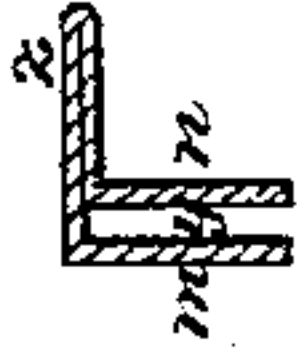


*G. Havell,  
Traveling Bag,*

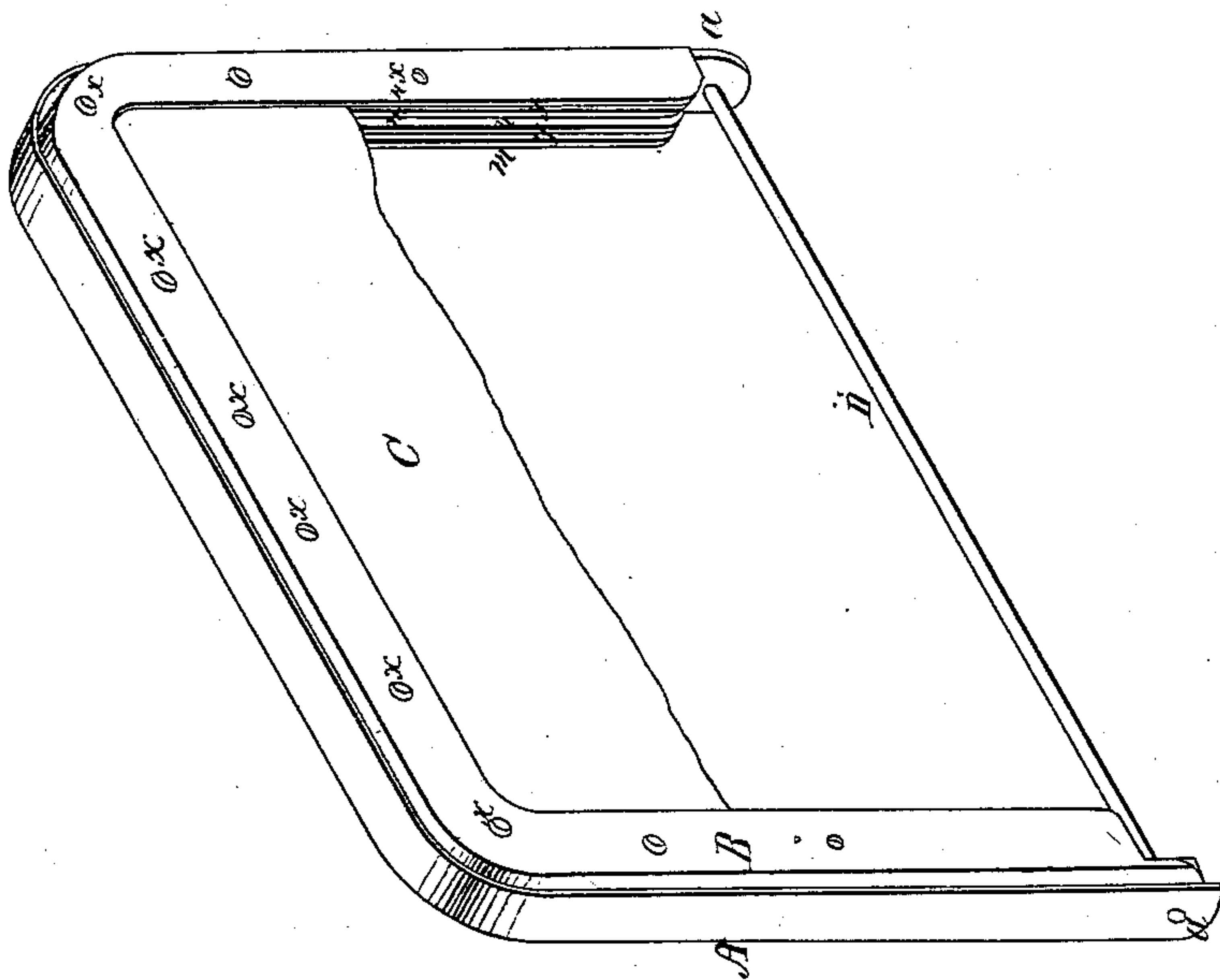
*Nº 61,423,*

*Patented Jan. 22, 1867.*

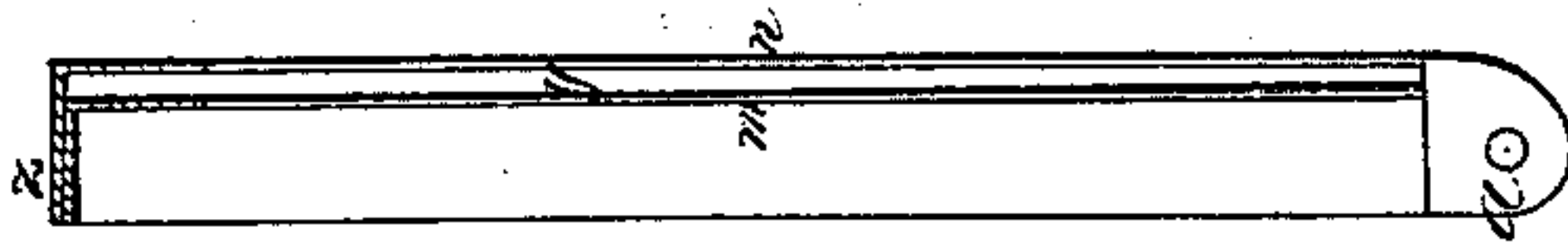
*Fig. 3.*



*Fig. 1.*



*Fig. 2.*



*Witnesses.*

*J. D. Stockbridge*

*A. A. Gelman*

*Inventor.*

*George Havell*

*Alexander Mason  
Attorneys.*

# United States Patent Office.

GEORGE HAVELL, OF NEWARK, NEW JERSEY.

*Letters Patent No. 61,423, dated January 22, 1867.*

## IMPROVEMENT IN TRAVELLING-BAG FRAMES.

*The Schedule referred to in these Letters Patent and making part of the same*

### TO ALL WHOM IT MAY CONCERN:

Be it known that I, GEORGE HAVELL, of Newark, in the county of Essex, and in the State of New Jersey, have invented certain new and useful improvements in Travelling-Bag Frames; and I do hereby declare that the following is a full, clear, and exact description thereof, reference being had to the accompanying drawings, and to the letters of reference marked thereon, making a part of this specification.

A B represent the two sections of the metallic frame, (hinged together by means of the connecting-rod D,) of a travelling-bag. These sections are shaped in the usual form, and have each a receptacle, *y*, or groove for placing the leather or carpet, C, which forms the bag. The main object of my invention is in the construction of the frame with the above groove, of one piece of metal, to admit of the leather or other material without the use or application of what is termed the "ring." To more fully explain my invention, I will state that the material forming the bag is usually placed between the frame proper, (which is merely an L-shaped piece of metal,) and the inner ring, by means of rivets passing through openings in the frame and ring. This has often been attended with considerable trouble in the fitting of the ring to the frame, and to get the openings in the one to correspond with the openings in the other. My frame, (that is, each section,) is constructed of one piece of metal. I take a piece of metal of suitable width, (say two and a quarter inches,) and by means of the usual rolling machinery, or in any other way, form it into somewhat of the shape of the letter T, and then bend the nearest prong upward parallel to the stem, which then assumes the shape of the letter L, with a groove between two of its angles thus formed. (See fig. 3.) The frame is first made straight, and afterward bent to suit the bag. By reference to the drawing, it will be seen that *m n* show the two ends or sides of the metal sheet, with the groove *y* between them, and that the top, *z*, is necessarily doubled; also, that there are suitable openings, *x x*, made in each angle, *m n*, for connecting the bag between them. *a a* represent the hinges, which are formed of the frame-sections, and connected by the rod D.

Having thus fully described my invention, what I claim as new, and desire to secure by Letters Patent, is—

As an article of manufacture, the within-described frame for travelling-bags, when constructed and used as and for the purpose specified.

In testimony that I claim the foregoing, I have hereunto set my hand and seal this 8th day of December, 1866.

GEORGE HAVELL.

Witnesses:

C. M. ALEXANDER,  
J. M. MASON.