

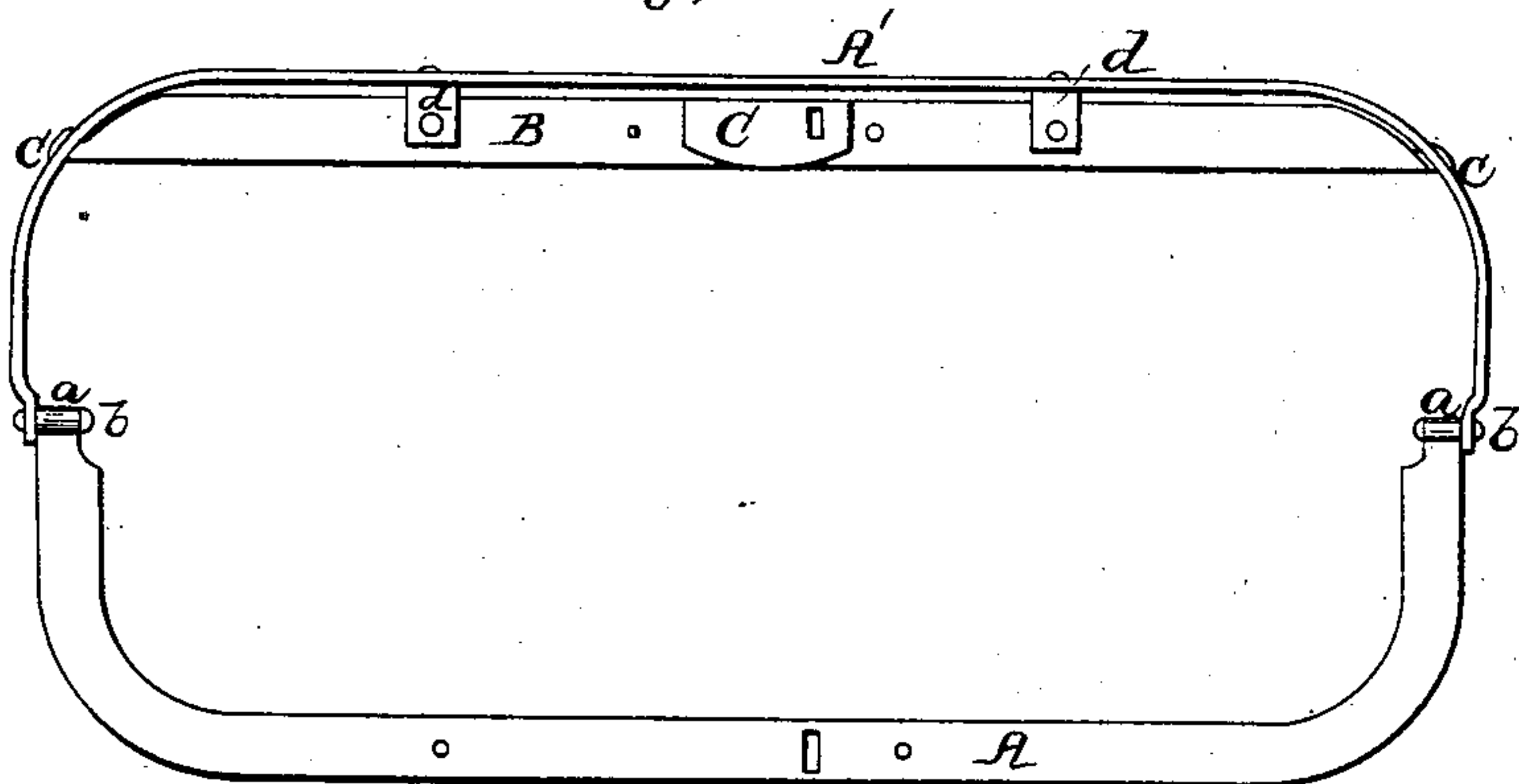
C. & Z. Walsh,

Traveling Bag,

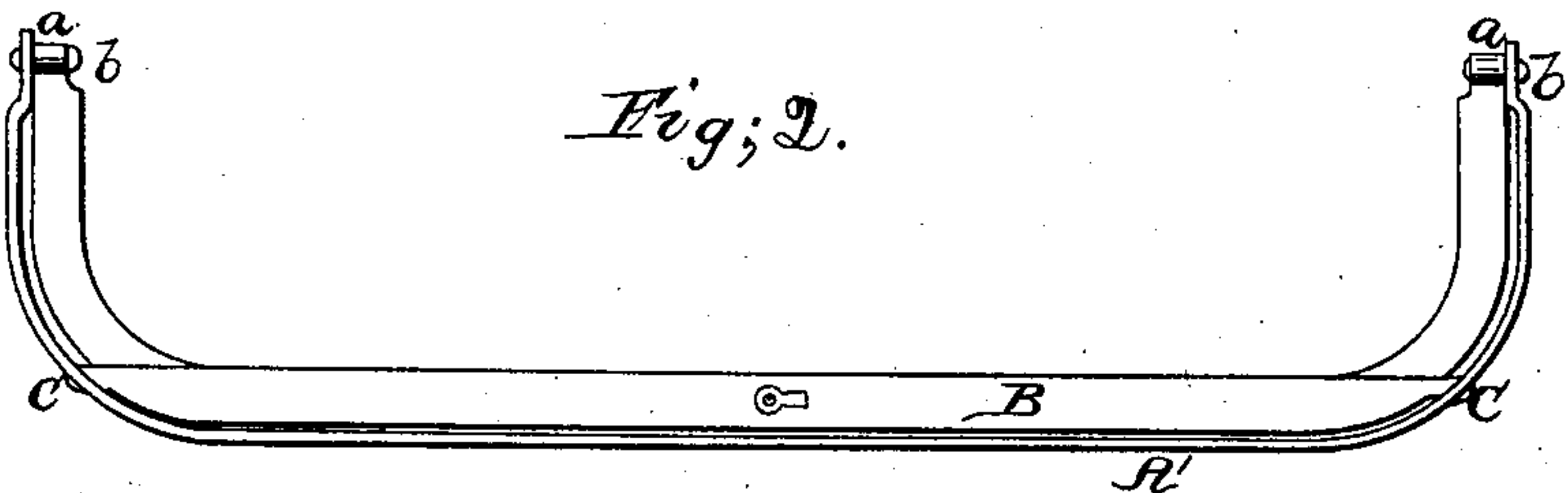
N^o 60,448.

Patented Dec. 11, 1866.

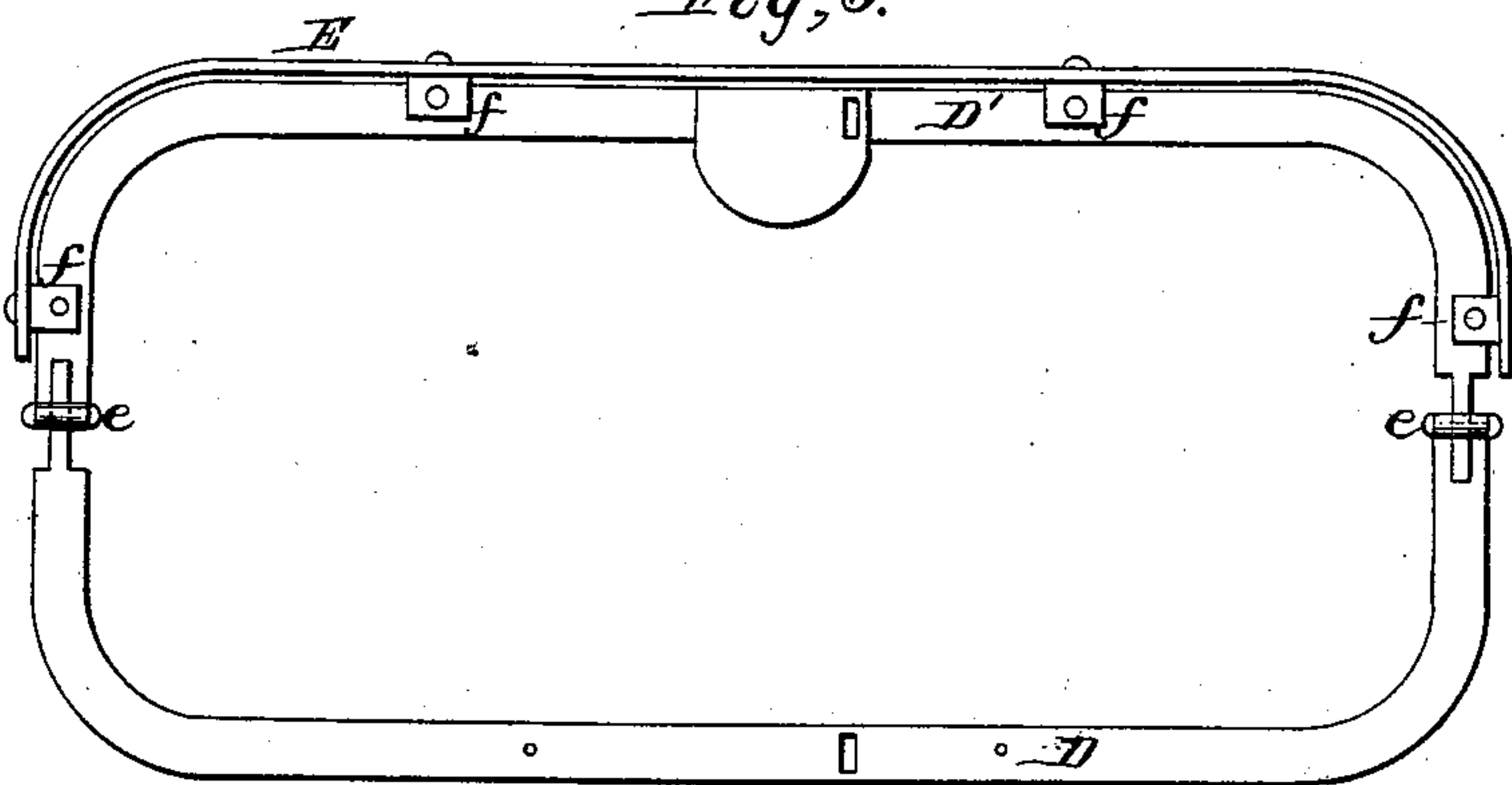
Fig; 1.



Fig; 2.



Fig; 3.



Witnesses;

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Inventors;

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IMPROVEMENTS IN TRAVELLING-BAG FRAMES.

CORNELIUS AND ZACHARIAH WALSH, OF NEWARK, NEW JERSEY,
ASSIGNORS TO CORNELIUS WALSH.

Letters Patent No. 60,448, dated December 11, 1866.

The Schedule referred to in these Letters Patent and making part of the same.

TO ALL WHOM IT MAY CONCERN:

Be it known that we, CORNELIUS WALSH, and ZACHARIAH WALSH, of Newark, Essex county, and State of New Jersey, have invented a new and improved Frame for Travelling-Bags; and we do hereby declare that the following is a full, clear, and exact description thereof, which will enable others skilled in the art to make and use the same, reference being had to the accompanying drawings, forming part of this specification, in which—

Figure 1 is an inner view of our invention in an open or distended state.

Figure 2, a side view of the same in a closed state.

Figure 3, an inner view of a frame as at present constructed, drawn with a view of showing the difference between it and our invention.

Similar letters of reference indicate like parts.

This invention relates to a new and improved frame for travelling-bags, of that class, which are constructed wholly of metal. The object of the invention is to obtain a travelling-bag frame of the class specified, which will be light and still strong and durable, and capable of being constructed more economically or at a less cost, than they are now manufactured. The invention consists in having what is commonly termed the band, the part under or within which one of the jaws or bows of the frame passes when closed, so arranged as to form the principle part of the other jaw or bow, and having said band stayed or braced by a bar, which with the band completes said jaw or bow, the ends of the band being connected by joints, with the ends of the other jaw or bow, as hereinafter fully shown and described.

A, figs. 1 and 2, represents one of the jaws or bows, of an improved travelling-bag frame. This jaw or bow, is constructed in the usual manner, it being formed out of a flat strip of metal, curved or bent in the ordinary bow form, as shown in figs. 1 and 2. A' represents the other jaw or bow, which is also constructed out of a flat strip of metal, curved or bent in the usual form, but having a position in its transverse section, at right angles to the jaw or bow, A. The ends of the jaw or bow, A, are bent over to form loops or eyes, *a*, through which, and the ends of the jaw or bow, A, pintles, *b*, pass said eyes, and pintles forming joints or hinges which connect the two jaws or bows. The jaw or bow, A', is stayed or braced by a flat bar, B, the ends of which are cut to form tenons, *c*, to pass through holes in the jaw or bow, A, said tenons being headed or riveted at their outer ends on the exterior of A'. This bar B, is also connected to the jaw or bow, A', by brackets, *d d*, shown clearly in fig. 1. This bar B, serves as a bearing for the jaw or bow A, when the two jaws or bows are closed, said bar having the lock C, attached to it, and the jaw or bow A', covering A, when the two are in contact. The old mode of construction, shown in fig. 3, is composed of two bows, D D', constructed precisely alike, and connected by hinge joints, *e e*, with a band, E, attached to D', by brackets, *f*, the band E, covering the pin D, when the two bows are closed. This band E, frequently becomes loose at its ends, the latter being liable to catch into articles. The bows are not as stiff as those in our improvement, the hinges *e* are liable to become broken if the bows be bent or twisted out of proper shape or position. More labor is required in their construction and also more stock. Our invention has extremely strong hinges or joints, and the bow A' forms the band, while the latter is firmly stayed or braced, by the bar B, and will bear bending or twisting without irreparably injuring it.

Having thus described our invention, what we claim as new, and desire to secure by Letters Patent, is—

The combination of jaws A A', with the ends *a*, as described, the bar B, with tenons *c*, secured in the jaw A', all constructed and arranged in the manner and for the purpose herein specified.

CORNELIUS WALSH,
ZACHARIAH WALSH.

Witnesses:

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