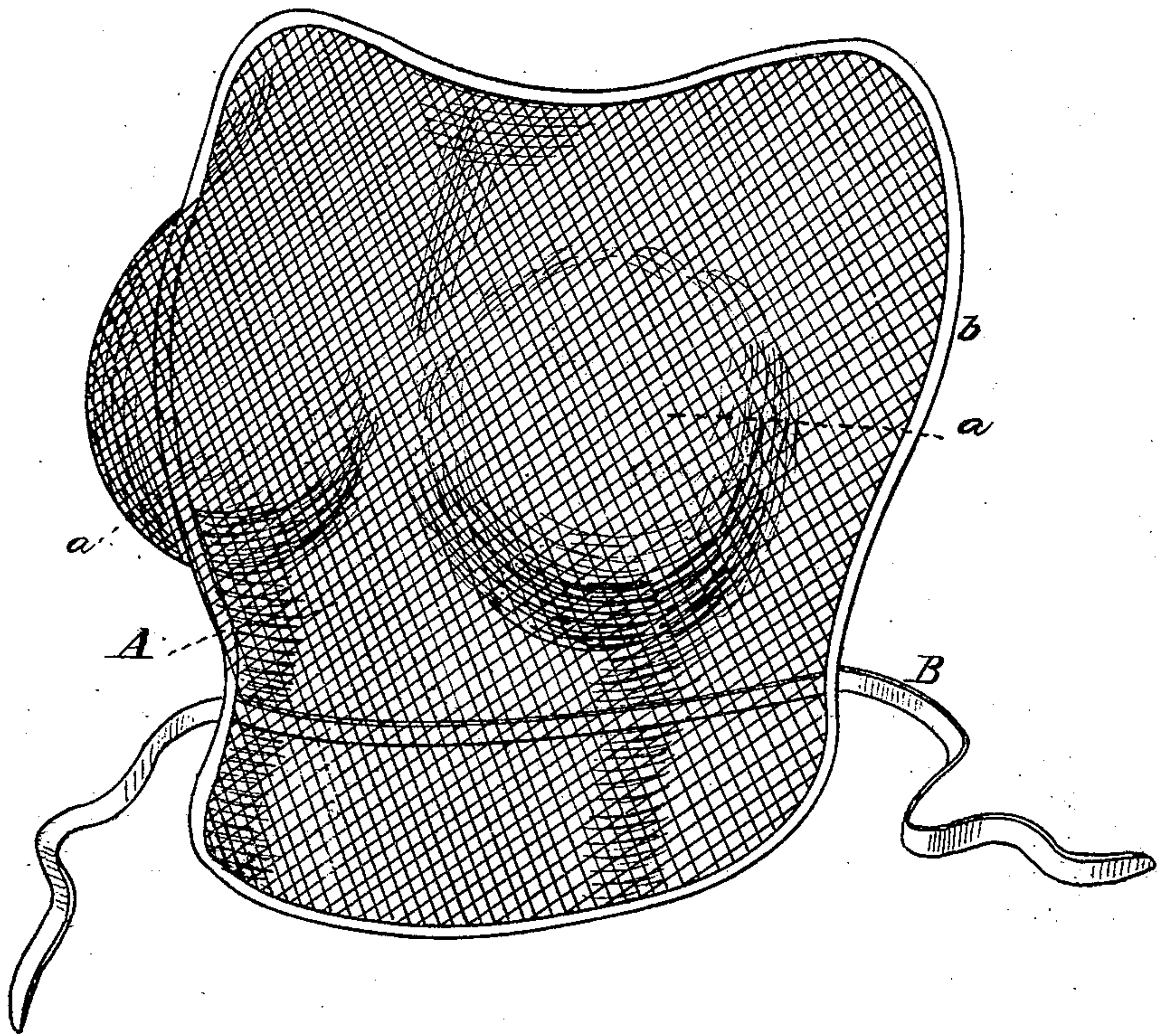


J. Stadermann. & H. Sauerbier.

Breast Protector.

N^o 60436.

Patented Dec. 11. 1866.



Witnesses

*F. A. Jackson
Thos. Tusch*

Inventor

*Jno. Stadermann
Henry Sauerbier
Per Munn Co
attorneys.*

United States Patent Office.

IMPROVEMENT IN BREAST PROTECTORS.

JOHN STADERMANN, OF NEW YORK, N. Y., AND HENRY SAUERBIER, OF
NEWARK, NEW JERSEY.

Letters Patent No. 60,436, dated December 11, 1866.

The Schedule referred to in these Letters Patent and making part of the same.

TO ALL WHOM IT MAY CONCERN:

Be it known that we, JOHN STADERMANN, of the city, county, and State of New York, and HENRY SAUERBIER, of Newark, in the county of Essex, and State of New Jersey, have invented a new and useful improvement in Artificial Breasts; and we do hereby declare that the following is a full, clear, and exact description thereof, which will enable others skilled in the art to make and use the same, reference being had to the accompanying drawing, forming a part of this specification.

The drawing represents a perspective view of our invention.

This invention consists in constructing artificial breasts out of wire cloth or wire gauze, swaged or struck up by dies, or other suitable means, in such a manner that the two breasts will form projections on one and the same piece of wire cloth made to conform to the chest of the wearer. Our invention, it is believed, fully obviates two difficulties attending the use of the ordinary artificial breasts, to wit, a lack of ventilation and a slipping of the breasts out of their proper position, while it possesses the advantage of admitting of the waist of the dress and under clothing fitting snugly to the person.

A represents a piece of wire cloth or wire gauze, which is swaged or struck up by dies, or other suitable means, so as to have two protuberances, *a a*, which form the artificial breasts, the other portions of the cloth or gauze being swaged or struck up to conform to the shape of the chest and fit snugly to it like stays or corsets, the edge of the cloth or gauze being cut of proper form and bound with a suitable fabric, *b*, to prevent the ends of the wires from injuring the clothing. A strap or band, *B*, is attached to *A*, by which the device is secured to the wearer.

It will be seen from the above description that the wire cloth or gauze admits of perfect ventilation, that it cannot get out of the proper place when tied to the wearer, and that the waist of the dress may fit securely to the person. We are aware that artificial breasts have been made of wire cloth, but they have been constructed separately of cup-shape, connected together by a band or tape. These breasts are very liable to get out of place, and they do not admit of the waist of the dress fitting neatly or snugly to the person.

We do not claim, therefore, broadly artificial breasts constructed of wire gauze or wire cloth, but we do claim as new, and desire secure by Letters Patent—

Artificial breasts formed by swaging or striking up out of one and the same piece of wire gauze or wire cloth, two protuberances of proper dimensions, and having the other portion of the wire gauze or cloth swaged or struck up to conform to the shape of the chest of the wearer, substantially as shown and described.

JOHN STADERMANN,
HENRY SAUERBIER.

Witnesses:

WM. F. McNAMARA,
ALEX. F. ROBERTS.